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SEISMIC BEHAVIOR OF AN ECCENTRICALLY X-BRACED STEEL STRUCTURE

by

MING-SAN YANG

Report to the National Science Foundation



COLLEGE OF ENGINEERING

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Ming-San Yang Graduate Student in Civil Engineering University of California, Berkeley

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ABSTRACT

The earthquake resistant characteristics of an eccentrically X-braced structures were studied experimentally and analytically. A five-story one-third scale model structure of about 50 tons in weight was tested on the $20' \times 20'$ shaking table at the Earthquake Engineering Research Center of U.C. Berkeley to observe its earthquake resistant behavior. The eccentric bracing in this study was created by a deliberate introduction of offsets into the brace-beam connections. The term 'shear links' was used to designate eccentric beams because they yielded mainly in shear. Being designed to be replaceable, three sets of shear links were sequentially installed into the structure and tested to destruction.

The experimental results indicated that the eccentrically X-braced test structure could efficiently resist an El Centro type table motion with a peak acceleration of 1.15g and a ductility factor of about 100 was recorded for shear yielding of links. It was observed that the earthquake response was strongly correlated with the strength in the links and that the weakest link was the best energy dissipator.

A simplified mathematical model was formulated in response calculation for data correlation. In this simplified model, the upper three elastic stories were replaced by an equivalent shear story to reduce the number of unknowns to obtain an economic mathematical model. The shear yielding behavior was approximately modeled by vertical truss elements with appropriate properties. With this model, a fairly good correlation between experiment and analysis was obtained for the test selected for the correlation study.

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iii

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TABLE OF CONTENTS

			Page
ABSTRACT			i
ACKNOWLEDGMEN	r T		iii
TABLE OF CONTENT	ΓS		v
LIST OF TABLES			ix
LIST OF FIGURES			xi
CHAPTER ONE		INTRODUCTION	1
	1.1. 1.2. 1.2.A.	Objectives and Scope Some Aspects of Brace Seismic Resistant Behavior Braces as Seismic Resistant Components	1 2 2
	1.2.B. 1.2.C. 1.2.D.	Pinching of Hysteresis Loops Strong Brace Alternative Fracture of Braces	3 3 4
	1.3.	Eccentric Bracings	5
CHAPTER TWO		TEST STRUCTURE AND SPECIMENS	7
	2.1. 2.2. 2.3.	The Formulation of the Test Structure Allocation of Concrete Weights Further Modification of the Test Structure	7 10 10
	2.4. 2.4.1. 2.4.2.	Links and Specimens Design of the Eccentric X-Bracing System Definition of Specimens	11 11 13
	2.5. 2.6.	Collapse Mechanism of the Test Structure Similitude Consideration	15 15
CHAPTER THREE		TEST FACILITIES	17
	3.1. 3.2.	Earthquake Simulator Data Aquisition System	17 18
CHAPTER FOUR		INSTRUMENTATION	19
	4.1. 4.2. 4.3.	Floor Acceleration Measurement Floor Displacement Measurement Local Inelastic Deformation Measurement	19 20 20

Preceding page blank

	4.3.1. 4.3.2.	DCDT Stations Post-Yield Bending Gage Stations	21 21
	4.3.3.	Post-Yield Rosette Stations	22
	4.4.	Force Measurement	22
	4.4.1.	Elastic Gage Stations	23
CHAPTER FIVE		TEST PROGRAM	24
	5.1.	Table Motions	24
•	5.1.1. 5.2.	A Simulated Table Motion vs. Its Original Record Sequence of Tests	24 25
CHAPTER SIX		TEST RESULTS	29
	6.1.	General Observation	29
	6.1.1.	Performance of the Test System	29
	6.1.1.A.	Behavior of Test Structure	29
	6.1.1. B .	Transverse Vibration of Girders	30
	6.1.1.C.	Floor Distortions	31
	6.1.2.	Observation of Damages	33
,	6.1.2.A.	Damages of Specimen 1	33
	6.1.2.B.	Damages of Specimen 2	34
	6.1.2.C.	Damages of Specimen 3	35
	6.1.3.	Overall Review of Link Measurements	36
	6.1.3.A.	Reliability of Link Strain Measurements	36
	6.1.3.B.	Link Shear Strains	37
	6.1.3.C.	Shear Forces in Links	39
	6.1.3.D.	Isotropic Hardening in Shear Links	41
	6.1.4.	Base Shear and Overturning Moments	43
	6.1.4.A.	Statics Method	43
	6.1.4.B.	Inertia Method	43
	6.1.4.C.	Comparison between the Two Methods	44
	6.1.4.D.	Maximum Base Shears and Overturning Moments	44
	6.1.5.	Energy Dissipation Efficiency	45
	6.1.5.A.	Calculation of Energy Dissipated by Links	45
	6.1.5.B.	Calculation of Energy Input	46
	6.1.6.	Restraint of Responses by Link Strength	51
	6.1.6.A.	Brace Strains Limited by Link Strengths	51
	6.1.6.B.	Plastic Bending of Links	53
	6.1.6.C.	Axial Force-Bending Moment Interaction	55
	6.1.7.	Links as Tension Elements	57
	6.1.8.	Relative Displacement Envelopes	59
	6.1.9.	Maximum Bending Moments in Columns	62

X.

•

_ -

		l.	
	6.2.	Data Observation	64
	6.2.1.	Experimental Results for Specimen 1	64
	6.2.1.A.		65
			66
	6.2.1. B .	Specimen 1 Subjected to 1.73*EC 200	
	6.2.1.C.	Specimen 1 Subjected to 1.73*EC 75A	69
	6.2.2.	Experimental Results for Specimen 2	71
	6.2.2.A.	Specimen 2 Subjected to 1.73*EC 300	71
	6.2.2. B .	Specimen 2 Subjected to 1.73*EC 400	73
	6.2.3.	Experimental Results for Specimen 3	75
	6.2.3.A.		75
	6.2.3. B .	Specimen 3 Subjected to 1.73*EC 400	76
	6.2.3.C.	Specimen 3 Subjected to 1.73*PAC 300	77
	6.2.3.D.		78
	0.2.3.D.	speciment's subjected to 1.75 EC 450	10
CHAPTER SEVEN		THEORETICAL CORRELATION	79
	7.1.	The DRAIN-2D Computer Program	79
	7.2.	Mathematical Idealization of the Test Structure	80
	7.2.1.	Global Mathematical Model	81
	7.2.2.	Simplification of the Global Mathematical Model	90
	7.2.2.A.	The Artificial Story	84
	7.2.3.	Model of the Link Nonlinear Behavior	85
	7.2.4.	Model of the Table Pitching	86
	7.3.	Correlation with the Test of 1.73*EC 300, Specimen 2	87
	7.3.1.	The First Correlation	87
	7.3.2.	The Second Correlation	88
	7.3.3.	The Third Correlation	89
	7.3.4.	More Correlations	89
	1.2.4.	More Correlations	09
CHAPTER EIGHT		CONCLUSIONS	91
	8.1.	Merits of Eccentrically Braced Frames	91
	8.2.	Experimental Observations	91
	8.3.	Correlation Studies	93
	8.4.	Strong Girder-Weak Column Test Structure	94
REFERENCES			95
FIGURES			97-230
APPENDIX A - Lists of Data Channels			231
APPENDIX B - Coupon Test Curves			239



LIST OF TABLES

	Page
Similitude Ratios	16
Tests Performed on the Shaking Table	27
Floor Distortions	32
Coupon Test Results	40
Maximum Link Moment Gradients	41
Energy Input and Energy Dissipation	47
Maximum Shear Forces in Links	54
Relative Displacement Envelopes	60
	Tests Performed on the Shaking Table Floor Distortions Coupon Test Results Maximum Link Moment Gradients Energy Input and Energy Dissipation Maximum Shear Forces in Links

Preceding page blank

ix

. .

:

LIST OF FIGURES

Page

_

Figure

1	The Fifty-Ton Test Structure	97
2 3	The West Frame of the Test Structure Concentric Bracing and Eccentric Bracing	98 99
4 5	Some Examples of Eccentricity Arrangement Skeleton of the Nine-story Structure	100 101
6	Design Layout of the Nine-Story Structure	101
7 8	Preliminary Eccentrically X-Braced Frame Allocation of Concrete Weights	103 104
9	Details of the Shear Link	104
10 11	Coupon Test Results	106 107
12-1	The Annealing Temperature The Eccentrically X-Braced Test Frame	108
12-2	Design Details of the Lower Two Stories	109
13	Skeleton of the Five-Story Test Structure	110
14	Collapse Mechanism of the Test Structure	111
15-1	Details & Limitations of the Shaking Table	112
15-2	The Control Room and The Shaking Table	113
16	Potentiometer Stations	114
17-1	DCDT Stations	115
17-2	DCDT Stations (Continued)	116
18-1	Details of A DCDT Aluminum Mount	117
18-2	Photograph of A DCDT Aluminum Mount	118
19	Post-Yield Flexural Strain Gage Stations	119
20	Link Strain Gage Stations	120
21-1	Elastic Strain Gage Stations	121
21-2	Elastic Strain Gage Stations (Continued)	122
21-3	Elastic Strain Gage Stations (Continued)	123
22	Fourier Amplitudes of Some Table Motions	124
23	Simulated & Original Source Ground Motions	125
24	Response Spectra, Simulated and Original	126
25	Fourier Amplitudes of the 4th Floor Accelerations	127
26	Distortion of the Top Floor	128
27	Hysteresis Behavior before and after Damage	129

Preceding page blank

Figure

Tigure		T uBo
28	Damaged Links of Specimen 2	130
29	Damaged Links of Specimen 3	131
30	Typical Measured Link Flexural Strains	132
	Typicus mousurou znink Tronwich Science	10.0
31	Link Shear Deformation Measurement	133
32	Global and Local Shear Strains	134
33	Freebody Diagram for Link Shear Calculation	135
55	Meebody Diagram for Link Shear Calculation	155
34	Consistency of the 'Two-Way' Calculation	136
35	Link Shear Strain Hardening	137
36	B.S. and O.T.M. Freebody Diagram	137
30	b.s. and 0.1.m. Precody Diagram	150
37-1	Static Method vs. Inertia Method	139
37-2	Static Method vs. Inertia Method (Continued)	140
38	Maximum Overturning Moments and Base Shears	140
20	Maximum Overtuining Moments and Dase Shears	141
39	Coord. System for Energy Absorption Calculation	142
40	Shear Strains in the Two Exterior Frames	142
40 41	Shear Strains in the Two Exterior Frames	144
41	Shear Strains in the Two Exterior Flames	144
42	Energy Input and Link Energy Absorption	145
43	Energy Input and Link Energy Absorption	145
43 44	Energy Input and Link Energy Absorption	145
44	Energy input and Link Energy Absorption	140
45	Strain Gages vs. DCDT in Strain Measurement	147
46	Maximum Brace Strains in All Tests	148
47	Brace Strains of Specimen 3	140
47	brace strains of specifien 5	147
48	Brace Strains and West Link Shear Forces	150
49	Link Axial Strains & Pseudo-Shear Strains	150
50	Link Axial Strains & Pseudo-Shear Strains	151
50	Ellik Akidi Silallis & I scudo-silcal Silallis	. 101
51	Structural Hysteresis Behavior (3-EC400)	152
52	Structural Hysteresis Behavior (3-EC450)	153
53	Displacement Envelopes of Specimen 1	155
22	Displacement Envelopes of Specimen 1	134
54	Displacement Envelopes of Specimen 2	155
55	Displacement Envelopes of Specimen 3	155
56		150
20	Displacement Envelopes of 1.73*EC 200	157
57	Displacement Envelopes of 1.73*EC 400	158
58		158
59	Max. Column Bending Moments (CBWN2U & CBWN1L) Column Bending Moments & Pseudo Shear Strains	
29	Column Bending Moments & reseudo Shear Strains	160
60	Max. Column Bending Moments and Table Acc.	161
61		
62	Sign Conventions for Data Presentation Brace Strains in Selected Tests of Specimen 1	162
02	Brace Strains in Selected Tests of Specimen 1	163
63	Response Spectra of 1.73*EC 75B, Specimen 1	164
64	Brace Strains and Pseudo Shear Strains	165
65	Floor Accelerations	
05	FIOU ACCICIATIONS	166

Figure

Figure		Page
66	Floor Displ., Base Shear & Overturning Moment	167
67	Column Bending Moments (1-EC75B)	168
68	Response Spectra of 1.73*EC 200, Specimen 1	169
69	West Shear Link Hysteresis (1-EC200)	170
70	Structural Hysteresis (1-EC200)	171
71	Brace Strains & Pseudo Shear Strains (1-EC200)	172
72	Floor Accelerations (1-EC200)	173
73	Floor Displ., Base Shear & Overturning Moment	174
74	Column Bending Moments (1-EC200)	175
75	Response Spectra of 1.73*EC 75A, Specimen 1	176
76	Brace Strains & Pseudo Shear Strains (1-EC75A)	177
77	Floor Accelerations (1-EC75A)	178
78	Floor Displ., Base Shear & Overturning Moment	179
79	Column Bending Moments (1-EC75A)	180
80	Brace Strains in Selected Tests of Specimen 2	181
81	Response Spectra of 1.73*EC 300, Specimen 2	182
82	West Shear Link Hysteresis (2-EC300)	183
83	Structural Hysteresis (2-EC300)	184
84	Brace Strains & Pseudo Shear Strains (2-EC300)	185
85	Floor Accelerations (2-EC300)	186
86	Floor Displ., Base Shear & Overturning Moment	187
87	Column Bending Moments (2-EC300)	188
88	Response Spectra of 1.73*EC 400, Specimen 2	189
89	West Shear Link Hysteresis (2-EC400)	190
90	Structural Hysteresis (2-EC400)	191
91	Brace Strains & Pseudo Shear Strains (2-EC400)	192
92	Floor Accelerations (2-EC400)	193
93	Floor Displ., Base Shear & Overturning Moment	194
94	Column Bending Moments (2-EC400)	195
95	Response Spectra of 1.73*EC 200, Specimen 3	196
96	West Shear Link Hysteresis (3-EC200)	197
97	Brace Strains & Pseudo Shear Strains (3-EC200)	198
98	Floor Accelerations (3-EC200)	199
99	Floor Displacements (3-EC200)	200
100	Response Spectra of 1.73*EC 400, Specimen 3	201
101	West Shear Link Hysteresis (3-EC400)	202
102	Brace Strains & Pseudo Shear Strains (3-EC400)	203
103	Floor Accelerations (3-EC400)	204
104	Floor Displacements (3-EC400)	205

Figure		Page
105	Response Spectra of 1.73*PAC 300, Specimen 3	206
106	West Shear Link Hysteresis (3-PAC300)	207
107	Brace Strains & Pseudo Shear Strains (3-PAC300)	208
108	Floor Accelerations (3-PAC300)	209
109	Floor Displacements (3-PAC300)	210
110	Response Spectra of 1.73*EC 450, Specimen 3	211
111	West Shear Link Hysteresis (3-EC450)	212
112	Brace Strains & Pseudo Shear Strains (3-EC450)	213
113	Floor Accelerations (3-EC450)	214
114	Floor Displacements (3-EC450)	215
115	A Mathematical Model	216
116	Dynamic Simplification of the Analytical Model	217
117	The Mathematical Model for Data Correlation	218
118	The Artificial Column	219
119	Shear Yielding Model	220
120	First-Mode Period vs. Pitching Stiffness	221
121	First Calculation (Brace & Pseudo-Shear Strains)	222
122	First Calculation (Rel. Displ. & Base Shear)	223
123	First Calculation (Link Hysteresis)	224
124	First Calculation (Brace & Pseudo-Shear Strains)	225
125	First Calculation (Rel. Displ. & Base Shear)	226
126	First Calculation (Link Hysteresis)	227
127	First Calculation (Brace & Pseudo-Shear Strains)	228
128	First Calculation (Rel. Displ. & Base Shear)	229
129	First Calculation (Link Hysteresis)	230
APPENDIX B		
B .1	Stress-Strain Curves (M6×4.4 Web)	240
B.2	Stress-Strain Curves (W6×9 Web)	241
B.3	Stress-Strain Curves (W6×9 Flange)	242

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CHAPTER ONE

1

INTRODUCTION

1.1. Objectives and Scope

The main objective of this report is to investigate the earthquake resistance efficiency of steel structures with an eccentric X-bracing system by studying the responses of a one-third scale structure (see Figs. 1 and 2) to simulated earthquake excitations. The investigation was carried out on the shaking table of the Earthquake Simulator Laboratory at the University of California Earthquake Engineering Research Center (EERC).

The idea of eccentric X-bracing was employed by deliberate introduction of an offset, or eccentricity, between the brace connections to the first story girders as shown in Fig. 3. This arrangement shifts the energy dissipating activity from the conventional tension-yielding-and-compression-buckling mechanism of braces to the shear-yielding mechanism of the eccentric beams. The terminology 'shear link' is adopted to denote these beams because they mainly yield in shear.

The secondary objectives of this research program were: (1) to establish an economical mathematical model for the eccentrically X-braced test structure, (2) to evaluate the ability of DRAIN-2D [1], a nonlinear analysis program, to predict the yielding behavior of shear links and the global behavior of structures with shear links, (3) to evaluate the feasibility of repairing earthquake damage by using replaceable links, (4) to evaluate the effect of link strength on the response to earthquake excitations. Since the excitation was parallel to a plane of symmetry of the structure, this study is basically 2-dimensional in nature. It is adequate, however, for the achievement of the objectives.

The tasks associated with this work included (1) designing the eccentric brace system, (2) installing the instrumentation to make various measurements, (3) conducting the shaking table experimentation, (4) analyzing and interpreting the acquired data, (5) correlating the

experimental results with those of theoretical analyses.

In the rest of this chapter, the following topics will be discussed: (1) some aspects of the brace seismic resistant behavior, (2) some design variaties of eccentric bracing systems.

1.2. Some Aspects of Brace Seismic Resistant Behavior

1.2.A. Braces as Seismic Resistant Components

Many structures may be subjected to rare but severe lateral loads, such as those located in seismically active regions and offshore structures. They must have the ability to resist extreme lateral loads due to earthquakes and/or hydrodynamic actions, and wind loads as well. In the present discussion, however, attention is focused on the earthquake resistant behavior of braced steel frame buildings.

The design of building structures must comply with two conditions [2]. First, during frequent small earthquakes there should be no non-structural damage, and during occasional moderate earthquakes, the non-structural damages should be minimized. This condition usually requires that a structure remain elastic and have sufficient stiffness to prevent excessive drifts to prevent nonstructural damage.

Secondly, during rare major earthquakes, serious structural damages or catastrophic collapses should be ruled out. Other than satisfaction of the stiffness and strength requirement, the fulfillment of the second condition depends first on the capacity of a structure to absorb and dissipate energy through yielding of members, and secondly on the ability of the structure to isolate the earthquake through a softening mechanism associated with yielding of structural members to avoid response build-up.

Bracing systems provide the basis for good seismic resistant design because of the following reasons: (1) they can easily provide sufficient stiffness to minimize non-structural damages when structures are subjected to frequent minor and occasional moderate earthquakes, (2) they can dissipate energy through a yielding-and-buckling mechanism when occasional moderate and rare severe earthquakes occur, (3) they can reduce the risk of instability caused by the $P - \Delta$ effect, and (4) they decrease bending moments and correspondingly increase axial forces in structural elements for optimal use of materials.

1.2.B. Pinching of Hysteresis Loops

In general, because of brace buckling, the hysteresis loops of a braced structure exhibit, to some extent, a 'pinched' shape depending on the displacement the structure experiences and, especially, depending very much on the slenderness ratios of braces [3]. The thiner the braces are, the more severely pinched the loops become.

However, this does not necessarily mean that pinching is so detrimental that it has to be eliminated to make an efficient energy dissipating structure. During earthquakes, slender braces can still fulfill their function of dissipating energy by larger elongations and more loop cycles. An adequate amount of hysteretic energy can be dissipated in this way, provided that the story drifts are not too excessive to be acceptable.

Nevertheless, it is apparent that the energy dissipation potential will be increased if the pinching is reduced to make the enclosed area larger. Stocky or stubby braces can be used to improve the energy dissipating ability of a structure not only because they are less likely to buckle but also because they possess higher tensile strength. Thus, for the same ductility, they can dissipate much more energy than slender braces.

1.2.C. Strong Bracing Alternative

As mentioned above a slender brace tends to buckle and thus loses most of its load resistant capacity, therefore, a strong brace may be a promising alternative. The results of the quasi-static tests conducted by Wakabayashi and Nakamura confirmed that strong braces were good energy dissipators [4]. They observed that braces with smaller slenderness ratios were able to display more corpulent loops and that the deterioration of strength and stiffness is smaller. This is not surprising since a brace with smaller slenderness ratio is stronger and thus less likely to buckle. Moreover, it was also observed that the hysteresis behavior of X-shaped braces is superior to that of single diagonal braces. The X-shaped braces generate symmetric loops, which are more favorable than the 'one-sided' loops produced by single diagonal braces. In other words, during earthquakes, the X-bracing can provide similar strength and stiffness in both directions when the structure vibrates back and forth regardless of whether brace buckling has occurred.

As stated before, yielding can change natural frequencies of a structure and thus prevent excessive response build-up. However, structures with stocky braces are stiffer and more difficult to give in than those with standard, conventionally designed braces (not to memtion moment-resisting frames). Therefore, if the structures are in resonance with one of the dominant frequencies of an earthquake, they may induce larger base shears and over-turning moments when subjected to the earthquake. This is reflected in the Uniform Building Code [5]*, which requires a larger equivalent static design lateral load for a stiffer, shorter period structure. Consequently, the employment of strong braces might not only uneconomically give a structure too much stiffness for frequent events, but also, for extreme events, introduce a large response which could make a design expensive.

1.2.D. Fracture of Braces

A potential hazard associated with the buckling of braces needs to be pointed out. Since buckling of a brace is usually accompanied by highly localized plastic deformation [4], a buckled brace is susceptible to low cycle fatigue that can crack or even rupture the brace. Moreover, when subjected to an earthquake excitation, the re-straightening of a slender buckled brace may cause shock impacts, and thus generate high strain impulses which may fracture the material.

^{*} However, the Code generally provides inadequate seismic load estimation for major earthquakes.

Since the bracing system of a structure resists the greater part of the lateral load, in general more than 80 percent, the rupture of braces may result in serious consequences. Thus the local buckling behavior may be a topic of of great concern that needs further investigation not only because it may induce cracks and rupture, but also because structural shapes used in practical design usually have large aspect ratios which make local kinking after buckling likely.

1.3. Some Examples of Eccentric Bracing

Based on the above review, it can be concluded that the optimal seismic resistant system needs to have enough stiffness and strength to meet the first design condition (see Section 1.2.A), and to have good energy dissipating ability to meet the second. In other words, the system should be stiff for frequent moderate earthquakes but ductile for rare strong events.

The eccentrically braced frame is a system that can achieve this optimum. In the eccentric bracing system, the bracing gives the necessary stiffness and strength, whereas the ductility and energy dissipating capacity are ensured by bending or shear yielding of girders associated with eccentric connections. Of course, to achieve the ultimate merits of eccentric bracing, it is essential that yielding and buckling of the braces be prevented to avoid such inherent problems as mentioned previously and to assure that the yielding behavior occurs in the girders.

The eccentricity can be, for some examples, obtained in the following ways (see Fig. 4):

- arranging a finite distance between brace-beam and beam-column joints, such as the eccentric diagonal bracing [6], and the V-bracing [16,24],
- (2) connecting the brace-brace joint and girder with a small stub, such as the Y-bracing [8,9],
- (3) using a pure shear panel as the junction of two cross braces, such as the 'panel-zone' bracing [10],
- (4) splitting the brace-beam joint, such as the eccentric K-bracing [7], and the eccentric Xbracing, the subject of this report.

If eccentricities are arranged at column-beam joints, such as the eccentric diagonal-bracing and the V-bracing, this eccentricity arrangement provides rotational restraint to prevent column-beam joints from rotation. Therefore, a structure with this type of eccentricity arrangement may be stiffer than its concentric counterpart because of this rotational restraint [24]. This is not the case for an eccentrically K-braced frame or an eccentrically X-braced frame; they are always softer than their corresponding concentrically braced frames [7].

All the mentioned eccentric schemes have been shown by quasistatic tests to be very promising. They all possess high strength, large stiffness, and very ductile hysteretic behavior. Especially, they demonstrated no pinching of hysteresis loops or degragation in strength and stiffness. To the knowledge of the writer, however, no genuine earthquake-resistance dynamic testing of eccentric bracing was performed prior to this shaking table experiment, which was conducted in the Earthquake Simulator Laboratory at the Earthquake Engineering Research Center, University of California, Berkeley in April 1981.

CHAPTER TWO

TEST STRUCTURE AND SPECIMENS

2.1. The Formulation of the Test Structure

To reduce the expence of the experiment, it was decided to make use of an existing onethird scale nine-story steel building frame originally designed for the study of the column uplifting behavior of buildings [11]. The skeleton of the nine-story structure is shown in Fig. 5, and the dimensions in Fig. 6, taken from Reference 11. This structure comprised two three-bay plane frames in the longitudinal direction, and four one-bay plane frames in the transverse direction. An eccentric K-bracing system was placed in each of the two exterior one-bay frames. The eccentricity of the bracing system was 12 inches. Double angles $L1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{8}$ were used for the braces of the upper seven stories. Stronger double angles $L2\times 2\times \frac{3}{16}$ were used to make the braces of the lower two stories. For the floors, single angles $L3\frac{1}{2} \times 3 \times \frac{1}{4}$ were used to make an X-shaped brace system. As mentioned in Reference 11, the eccentric K-bracing system was intended not only for increasing the torsional rigidity of the structure, but also for future testing of that particular kind of bracing system. In planning the present reseach, however, it was found that extensive modifications of the structure were needed in order to study the eccentric bracing system. The reasons for and details of the modification will be discussed in this chapter.

Comprehensive elastic and inelastic analyses were carried out on the nine-story structure in exactly the same condition as was used in the original uplifting tests, but with the direction of the structure turned 90 degrees so that the braced plane frames were parallel to the plane of shaking table motions. Of these analyses only a few by the non-linear analysis program, DRAIN-2D, will be discussed.

The earthquake motions used in the preliminary analyses were derived from the N-S component of the El Centro, 1940, earthquake. The time scale of this component was reduced by a factor of $\sqrt{3}$ to maintain similitude^{*}. To create a more damaging ground motion, the acceleration amplitudes were increased to have a peak value of 1.0g, which was presumed to be the maximum table acceleration that would be generated by the table in this experiment. Assuming a fixed table condition, i.e., without considering any pitching or rolling of the table, and assuming that the braces can develop their full strengths in compression and in tension, the analysis predicted that a ductility factor of 5.6 would result in the bottom links and of 1.5 in the links of the second story.

In the nine-story structure, the braces in the bottom two stories are the double angle, $L2 \times 2 \times \frac{3}{16}$, which have a section area twice as large as the double angles $L1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{8}$ of the remaining braces in the upper seven stories. The height of the first story is one third larger than the others. Therefore, the second story has the strongest braces in compression because they have the smallest slenderness ratio. The analytical results reflected the property of this structural geometry by indicating inelastic brace yielding and buckling in the 1st, 3rd, 4th, and 5th stories, in addition to significant shear yielding of the two first-story links.

Since brace buckling and yielding may limit link-damaging ability, it is interesting to study the difference in link damages between a frame with all elastic braces and a frame with some braces that yield and buckle. To investigate the difference, the analysis was repeated, using a brace system with a brace area of 2.72 square inches (equivalent to the section area of a double angle $L2 \times 2 \times \frac{3}{8}$) in each story. In this repeated analysis all braces remained elastic. However, similar link nonlinearity characteristics were calculated. A ductility factor of about ten was found in the first-story links and of 1.2 in the second-story links; the rest of links remained elastic.

These results showed that the nonlinearity in the lower links did not propagate up into the links of the upper stories and significant shear yielding took place only in the first story links. This was attributed to the soft-story response characteristic of the nine-story structure because a

^{*} Discussed later in Section 2.6.

collapse-mechanism was formed in the bottom story as the links yielded significantly.

Even though significant shear yielding was predicted in the bottom links, however, the reproduction of these results on the shaking table was doubtful because the overturning moment and base shear requirements associated with the response were far beyond the capacities of the shaking table. According to Reference 11, the maximum permissible base overturning moment is 1700 ft-kips whereas the calculated overturning moment was almost twice this amount.

Besides, because bolted connections not only reduce the gross area but introduce a notch effect, the braces of the original design were not able to develop their full strengths. Thus premature failure is bound to happen before the braces' capacities are reached. Moreover, slippage at joints would be inevitable. Bolted joints are practical only if the brace capacity is large enough to cause link damage before any joint slippage occurs. For instance, premature brace failure due to insufficient bolted joints was observed in damages of Miyagiken-Oki earthquake [12].

Consequently, it was decided that three major changes were required to make the structure suitable for this research.

The three modifications are:

- (1) reducing the height of the test structure from nine stories to five stories, i.e., from 28 feet to 16 feet in height. This modification drastically reduced the base overturning moment requirement so that it would be within the range of the shaking table capability. The reduction in height was carried out by taking the upper half of the nine-story frame and resting it on column extensions to make a complete structure with a suitable first story.
- (2) inverting the braces of the even-numbered stories to create an eccentric X-bracing system instead of the original eccentric K-bracing system. The resulting eccentric X-bracing system is shown in Fig. 7. This change causes the shear forces of two consecutive stories to be added together in damaging the link between them.

With this modification, the brace stress levels required to induce shear link damages were greatly reduced. Therefore, the use of braces that are stockier than the existing ones became unnecessary, and also the required base shear input from the shaking table was reduced.

(3) changing the brace-girder and brace-column joints from the bolted type to a welded type, so that the braces can have ductile performance without slippage and can develop their full strength should their elastic capacity be exceeded.

2.2. Allocation of Concrete Weights

Concrete weights were added to the structure to introduce the desired inertia forces. The allocation of the concrete weights is constrained by the following conditions:

- (1) the shaking table payload capacity, which is about 100 kips,
- (2) the practicality of managing the concrete weights into the clearances of stories, and
- (3) symmetric distribution of masses.

The weight allocation chosen is shown in Fig. 8. Including the weight of the structure (about one kip per story), the weight of the structure after addition of concrete weights is 95 kips distributed from top to bottom in a pattern of 25-19-19-19-13 kips.

The effect on the response of putting the greater weight on top of the structure can be interpreted as equivalent to the effect of some imaginary higher stories.

2.3. A Further Modification of the Test Structure

Based on preliminary analyses of the five-story eccentrically X-braced frame shown in Fig. 7, the base shear requirement for the structure to develop significant nonlinearity in the shear links is about 110 kips, and the associated overturning moment is about 1300 ft-kips. It has been mentioned earlier in Section 2.1. that the shaking table has a base shear capacity of roughly 100 kips and overturning capacity of 1700 kips; however, a review of the previous shaking table tests indicated that a base shear of 80 kips was rarely achieved.

To assure a successful experiment, it was decided to remove the lateral force resisting ability from the two interior unbraced plane frames, thereby putting nearly the entire lateral load on the two exterior braced plane frames. Not only would this bring the base shear requirement within the capacity of the table, but it would also prevent forces from redistributing between exterior and interior frames at moments of link yielding in the exterior frames. Thus, the seismic forces can be more effective in damaging the critical elements of the exterior frames.

Accordingly, the high strength bolts at girder-and-column connections of the interior frames were removed or totally loosened. The interior girders were still supported by gusset plates welded to columns. Thus, the disabled girders had little contribution in resisting the story shears. Each 'dummy' girder was expected to have no role except supporting its own dead weight. It was believed that the rigidity of the floors was not harmed by this modification, because it was guaranteed by the strong X-shaped floor bracings made of heavy angles $L3\frac{1}{2}\times3\times\frac{1}{4}$.

2.4. Links and Specimens

2.4.1. Design of the Eccentric X-Bracing System

To investigate how the strength of shear links can affect the response of a structure to earthquake excitations, replaceable shear links were designed. Links of various strengths thus could be installed into the structure successively during the testing program. Also the replaceable link design could have practical value because it may be easier to repair a structure by replacement of damaged removable links.

An over-all view of the five-story eccentric X-bracing system is shown in Fig. 7. The second-story brace size was chosen to be the same size as that of the upper stories, namely, the

double angle $L1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{8}$, while the first story braces were selected so as to have a similar stress level to that of the second floor braces. Welded joints stronger than the tensile strength of the braces were desined, so that the braces could develop their full strength and behave in a ductile manner even if their capacities were exceeded.

As shown in Fig. 9, three different kinds of links were designed and fabricated. Denoted by the section used, they are (1) M6×4.4, which has the thinnest web of all and thus the lowest shear capacity, (2) W6×9, of which the flanges were trimmed away 13/16 inch from both sides to make the bending moment capacity compatible to its shear capacity, (3) W6×9, which is the original first-story girder section. All links were ten inches in length from end to end. The eccentricity was eight inches, however, determined as the distance between the two intersection points of the center lines of braces and links.

The choice of this eccentricity was based on the shear and the moment capacities of the weakest link according to the suggestion given in Reference 13 that the shear capacity, V_p , and the reduced moment capacity, M_{ps} , should satisfy the following inequality:

$$1.1 V_p \leqslant \frac{2M_{ps}}{e} \leqslant 1.3 V_p \tag{1}$$

where e is the eccentricity. The shear and the moment capacities are calculated from the following two equations:

$$V_p = \frac{\sigma_y}{\sqrt{3}} \left(d - t_f \right) t_w \tag{2}$$

$$M_{ps} = t_f b_f \sigma_y \left[d - t_f \right]$$
(3)

where σ_y is the uniaxial tensile yield stress of the steel, and t_w , d, t_f , b_f are the web thickness, section depth, flange thickness and flange width respectively.

The link capacities of the first two kinds satisfy this inequality, while the third has a bending capacity much higher than its shear capacity.

Annealing the Links of Specimens 1 and 2

Because of rapid cooling and cold forming, steel coupons display higher yield stresses when they are tested in as-rolled condition. The phenomenon is demonstrated by the coupon test results in Fig. 10. Annealing is often used to remove residual stresses. Accordingly, the $M6 \times 4.4$ and flange-cut $W6 \times 9$ links were annealed as a whole to remove the residual stresses due to link fabrication and steel manufacturing. It was hoped that the shear strength of the annealed links would be reduced sufficiently so that the base shear requirement would be brought further down to ensure a successful experiment.

The thermal condition under which the annealing was done is qualitatively shown in Fig. 11. During annealing, each link was buried in a sand box to have a gradual temperature rise. Boxes, containing the links, were left in the furnace to cool off after the furnace was turned off.

2.4.2. Definition of the Specimens

The term Specimen is used to denote the test structure with a particular kind of shear link installed in it. For example, Specimen 1 designates the test structure with the first kind of shear link, i.e., the weakest links, $M6 \times 4.4$. Thus different links make different specimens, even though the test structure is the same otherwise. Consequently, there were a total of three specimens used in this test program, namely, Specimens 1, 2 and 3.

By using the DRAIN-2D program, analyses of the preliminary five-story eccentrically Xbraced frame (shown in Fig. 7) were carried out to examine the possible performance of the structure under earthquake excitations. The earthquake motion used was the same as the one used in the preliminary analyses of the nine-story structure. As described before, the earthquake was speeded up by a factor of $\sqrt{3}$, and the intensity was scaled up to have a peak acceleration of 1.0g.

Significant shear yielding with a ductility factor of about 15 in the bottom link was predicted by the analyses. The middle link, however, showed at most a ductility factor of 1.2,

and the top link remained elastic. Therefore, to economize on expenses, it was decided that the modification of the bracing system be limited to the lower two stories only. The bracing system used in the test structure was finally chosen to be as shown in Fig. 12-1. This system will be referred to as the eccentric X-bracing system, or briefly as ecc-X-bracing. Accordingly, the structure will be called the ecc-X-braced structure. The detailed design layout of the lower two stories is shown in Fig. 12-2. Some pertinent dimensions not available in Fig. 12-2 are given in Fig. 21-1, where the deployment of elastic strain gages is shown.

To give a global idea of the integrity of the finalized test structure, the skeleton of the entire structure is sketched in Fig. 13. The dashed lines in the figure indicate the positions of 'dummy' girders.

As mentioned previously, the test structure was anchored to the shaking table with its braced plane frames parallel to the direction of table motion, i.e., the north-south direction, thus producing an essentially two-dimensional test. The two braced frames were at the east and west ends of the structure. The west frame was close to the shaking table control room, and much more instrumentations were installed in it than the east frame.

The preliminary analyses indicated that inelastic behavior was expected to take place mainly in the first and second stories, where the eccentric X-bracing was installed. The two disabled one-bay interior plane frames are assumed to take a negligible part in the lateral resistance and are only occasionally mentioned in the discussion that follows.

Finally, the term 'test frame' is used to denote the ecc-X-braced plane frame; if it is not specifically pointed out, the 'test frame' indicates the west frame. And the term 'test structure' is reserved for the times when the whole structure is involved. In other words, *frame* implies the 2-dimensional nature of the eccentrically braced frame while *structure* designates the whole specimen.

2.5. Collapse Mechanism of the Test Structure

Because the columns bent about their weak axes, the structure was of the weak-columnstrong-girder category. The section moduli of girders are about 3 times as large as that of the columns. Concurrently with link failure, plastic hinges tended to form at the lower ends of the first-story columns and at the upper ends of the second-story columns. In Fig. 14, the collapse mechanism of this test structure is illustrated. As shown, the rotation of the link is nine times as large as that of the columns. This implies that a small ductility factor in the columns is accompanied by a large ductility factor in the link.

After link yielding, the test structure tends to behave like a structure with a soft story. However, unlike a conventional soft story frame, the eccentrically X-braced frame has a tendency to recover its lateral stiffness with increasing deflections since sufficient deformation can make the shear deformed link become an 'axial link' between the two tension braces. This mechanism is more likely for short links because shorter links rotate more in compliance with column rotation. The measured axial response of the west link of Specimen 3 will be discussed in Section 6.1.6.

2.6. Similitude Consideration

The test results can be extrapolated to represent those of any true-scale structure through laws of similitude. Although the tested structure is not the model of a particular prototype, a corresponding prototype can be formulated by similitude laws.

The similitude ratios, calculated when the geometric scale or the length ratio is assumed to be one third (which seems to be a reasonable scale) and the acceleration ratio is one because both the model and the prototype are in the same gravitational field, are listed in Table 1.

Similitude Ratios			
Parameter	Prototype/Model		
Length	3		
Time	$\sqrt{3}$		
Mass	9		
Displacement	3		
Acceleration	1		
Stress	1		
Strain	1		
Force	9		
Moment	27		
Area	9		
Moment of Inertia	81		

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Table 1. Similitude Ratios

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CHAPTER THREE TEST FACILITIES

3.1. Earthquake Simulator

The experiment was carried out at the Earthquake Simulator Laboratory. Rea and Penzien give a complete description of the laboratory in Reference 14, so only features pertinent to this experiment will be discussed here.

The main facility of the laboratory is the $20' \times 20'$ shaking table, i.e., the earthquake simulator. The shaking table is a one foot thick concrete slab heavily reinforced both with ordinary reinforcement and with post-tensioning tendons, and weighs about one hundred kips. It was designed to be stiff so that its lowest natural frequency is higher than 20 cps and therefore it behaves essentially like a rigid body when it is operated in the frequency range from 0 to 17 cps.

The table is independently driven by three 50-kip horizontal hydraulic actuators and four 25-kip vertical actuators, located in the pit below it. The actuator forces are resisted by a massive foundation, which is a reinforced concrete open box with a wall thickness of 5 feet. The inside dimensions of the box are $22' \times 22' \times 10'$. The shaking table is the lid of the box. The details of the shaking table system are shown in **Fig.** 15.

The flow rate of the servo-valves of the actuators limits the maximum velocities in the horizontal and vertical directions to 25 in/sec and 15 in/sec, respectively. The stroke of the horizontal actuators is 12 inches, i.e., 6 inches in both positive and negative directions. And, the stroke is 4 inches for the vertical actuators. However, the horizontal stroke is limited to about 10 inches.

During operation, the chamber of the box is pressurized so that the weight of the shaking table plus the payload it carries is balanced by the differential air pressure. Consequently, the vertical actuators are free from carrying any gravity load. The actuators have a capacity to accelerate the unloaded table to a maximum of 1.0g vertically, and 1.5g horizontally. The performance limitations of the shaking table with zero payload for both horizontal and vertical motions are shown in **Fig.** 15-1.

Normally source earthquake signals are in the form of digitized acceleration time histories. Double integration of the accelerations is necessary to obtain the required displacements. Then the displacement time histories are transmitted to an analog tape recorder. When a test is to be performed, the analog tape provides the input to the MTS console, which controls the motion of the shaking table.

Because large overturning moments are generated when heavy and tall structures are tested, control of the table pitching motion is essential and a passive stablizing system has been installed to increase the pitching resistance. With additional help from the four vertical acuators (that also serve as active stablizers), the shaking table has a nominal overturning capacity of up to 1700 ft-kips.

3.2. Data Acquisition System

Associated with the shaking table are a NOVA 1200 mini-computer, operating in conjunction with a Diablo 31 magnetic disk unit, and a Neff data aquisition system, which has the ability to sample up to 128 analog channels at a rate up to 155 samples per second per channel.

By passing through an analog-to-digital converter housed in the Neff system, analog signals originated in accelerometers, DCDT's, strain gage bridges, etc., are digitized and stored on the magnetic disk before the they are transferred to the 9-track Wang digital magnetic tape recorder for permanent storage. The data was further transferred to 7-track CDC 6400 compatible magnetic tapes for processing at the campus.

Photographs of the control room and the shaking table are shown in Fig. 15-2*. In the background of the control room is the NOVA computer and the data aquisition devices. The MTS control console is at the right end of the same picture.

*This picture was taken before installation of the second tape drive. Currently, there are two tape drives.
CHAPTER FOUR

INSTRUMENTATION

Accelerometers, potentiometers, direct current differential transformers (DCDT), as well as strain gages of elastic and post-yield types were used to measure the behavior of the test structure subjected to simulated earthquake table motions.

For Specimens 1 and 2, 88 channels of instrumentation were installed. For Specimen 3, the two channels used to measure plastic bending of the west shear link were replaced by one channel measuring the axial strain of the same link. Therefore, the total number of instrumentation channels for Specimen 3 was 87.

Of the total channels, 7 were devoted to monitoring the shaking table motions; they measured average table displacements and accelerations in the horizontal and the vertical directions, and the pitching, rolling, and twisting angular accelerations of the table.

The sampling rate of all channels in each test was 100 Hz, i.e., 100 samples per second per channel.

A detailed description of the instrumentation and positions where they were installed, together with their purposes are presented in the following sections. A complete listing of channels used for each specimen is given in Appendix A.

4.1. Floor Acceleration Measurement

Five accelerometers were used to measure five floor accelerations. They were mounted on the north column of the west frame. The five accelerometers can be seen in the picture of the test structure in Fig. 1. They are located in the joint panels of the column nearest to the reader.

Of the five accelerometers, one was a Statham A39TCB-5-500 resistive bridge strain gage

type, which needed a strain gage conditioning circuit. The other four were Setra model 141A linear accelerometers that produce instantaneous DC output signals proportional to sensed accelerations. The Statham accelerometer was used at the first floor level and the Setras at the upper floor levels.

4.2. Floor Displacement Measurement

Positions of potentiometers for measuring displacements are shown in Fig. 16. One potentiometer was assigned to each floor to measure the horizontal displacements of the west frame. In addition, four potentiometers were assigned to the south interior columns to measure the distortions of the 4th and 5th floors. Another potentiometer was assigned to measure the horizontal displacement at the top of the east frame in order to record, if any, the torsional displacement of the structure.

The linear potentiometers used for displacement measurement were from Houston Scientific Inc. They were mounted on a reference frame off the shaking table. Hence, displacements measured by the potentiometers are absolute values, not relative to the shaking table. Therefore, to obtain relative floor displacements, the table displacement must be subtracted from the quantities measured by the potentiometers.

4.3. Local Inelastic Deformation Measurements

Preliminary analyses indicate that the most likely type of nonlinear behavior is shear yielding of the links. Buckling of the 1st floor braces of Specimen 3 is also likely to occur In addition, as visualized from the collapse mechanism of the test structure (see Fig. 14), nonlinear bending strains are expected at the top ends of the 2nd story columns and at the bottom ends of the 1st story columns of the two ecc-X-braced frames. Plastic bending strains can also be expected at the ends of the shear links, especially for Specimens 1 and 2 because the links' bending strength is close to their corresponding shear capacity. Accordingly, it was necessary to monitor local deformations of all these positions of possible nonlinearities.

4.3.1. DCDT Stations

Two DCDT's, Sanborn model 7DCDT-500 with ± 0.5 inch stroke, were used to measure the shear deformation of each shear link. One DCDT, Sanborn model 7DCDT-1000 with a travel range of ± 1.0 inch, was used to measure axial elongation of each of the four first floor braces. Another two DCDT's, Sanborn model 7DCDT-3000 with a stroke of ± 3.0 inches, were positioned to measure lateral displacements at the middle of the two first floor braces of the west braced frame, in case brace buckling should occur.

The use of two cross DCDT's on the links to measure the diagonal length changes associated with shear deformation was adopted after Clough and Tang, who used the same setup to measure shear deformations of joint panels [15].

Positions of all DCDT's are shown in Fig. 17. (The links shown in the figure are the damaged links of Specimen 1 after tests^{*}). The aluminum frame for mounting the DCDT's on the links is shown in Fig. 18.

4.3.2. Post-Yield Bending Gage Stations

Post-yielding foil strain gages manufactured by Tokyo Sokki Kenkyujo, Type YL-10, were chosen for the measurement of inelastic deformations at places where plastic hinging was possible. Four post-yield strain gages were installed on the four flange tips of a column section to measure the bending strain at that section, because it would bend about its weak axis. At both ends of a link, gages were placed along the center lines of both flanges to measure the link plastic bending strain. In addition, post-yield gages were also installed at the top ends of the 1st floor columns in case buckling of the 1st floor braces should lead to large strains in the columns at those positions.

^{*}Detailed description of the link damages is in Section 6.1.2.

To minimize the volume of data, only the west frame was fully instrumented with postyield strain gages. The locations of post-yield gage stations are shown in Fig. 19.

4.3.3. Post-Yield Rosette Stations

Because the links' nonlinear behavior is important for the evaluation of the efficiency of the eccentric bracing system, post-yield strain rosettes were deployed on the webs of the shear links to acquire additional imformation on local yielding strain distribution. The rosette stations used for each link of all specimens are shown in Fig. 20.

4.4. Force Measurements

Structural overturning moments and base shears, and link shear forces were derived from pertinent member forces. In addition, overturning moments and base shears can alternatively be derived from the inertia forces determined as the products of floor masses and their corresponding accelerations if the damping effect is neglected.

Member forces such as axial forces, bending moments, and shear forces were obtained from strains measured in the elastic portion of members. In other words, the various resultant member forces were derived by multiplying the measured elastic strains by appropriate elastic constants based on the assumptions that plane sections remain plane after straining and that strains do not exceed their elastic limits. The first assumption implies that strain distribution is linear across sections.

In the calculation of bending moments and axial forces of the structural members, nominal properties of the sections (section moduli for bending moments and section areas for axial forces) were used, and 29600 ksi was assumed to be the Young's modulus of the steel. A linear bending moment variation was assumed along the clear span of members so that shear forces and end moments could be calculated.

4.4.1. Elastic Gage Stations

Foil gages manufactured by Tokyo Sokki Kenkyujo, Type FLA-6, and foil gages manufactured by Micro-Measurement, Type EA-06-250-BG-120, were used for the measurement of elastic strains. The former gages were used to measure the elastic bending strains and the latter gages for brace strains (because of a shortage of the former type).

The locations of the gages used for elastic measurements are shown in Fig. 21. As mentioned above, the column bending strains were monitored by strain gages placed on the flange tips because the columns were expected to bend about their weak axes. For axial strains in columns, gages were placed along the center lines of the two flanges.

Two strain gages were used to measure the axial strain in each first or second story brace. They were placed on the neutral axis of the double-angle section with one gage on each angle; thus the axial force error due to brace bending was minimized.

CHAPTER FIVE

TEST PROGRAM

5.1. Table Motions

The two kinds of horizontal table motions used in this experiment were derived from the S00E component of the El Centro 1940 and the S74W component of the Pacoima 1971 earthquakes. No vertical excitation was applied to the structure in this experiment. The very low frequency components of the earthquakes were filtered out so that the displacements of the skaking table could remain within the favorable range of ± 5 inches.

For some selected strong table motions, the Fourier amplitude spectra are presented in Fig. 22 to show their frequency content.

The El Centro motions have a more uniform spread of frequency content over the range into which most of natural frequencies of the building fall, and have a longer duration of significant shaking. The Pacoima motions have a shorter duration and include a unique long pulse, which may cause significant nonlinearity.

The intensity of the table motions was changed by adjusting the 'span setting' of the shaking table control console.

As stated in Section 2.6., because the model structure was presumed to be 1/3 of a prototype in length scale. The time scale of the table signals was divided by a factor of $\sqrt{3}$ so that the acceleration ratio is 1.

5.1.1. A Simulated Table Motion vs. Original Earthquake Record

One of the accelerations generated by the shaking table (i.e. the simulated) and the corresponding original but time-scaled El Centro earthquake record with the same peak value are shown in Fig. 23 for comparison. The simulated record lacks the high frequency spikes of

the original; however, the general characteristics of the original are fairly well captured by the simulated motion.

The response spectra of the two records are shown in Fig. 24. Since the low frequencies are filtered from the table motion to control the table displacement, the simulated earthquake is not effective in exciting soft oscillators having a period larger than 2 seconds. Additionally, the shaking table efficiency drops rapidly for frequencies greater than 15 cps, which is the actuator oil column resonant frequency. Consequently, the original motion may be more effective in exciting both low and high frequencies.

5.2. Sequence of Tests

As mentioned in Chapter 2, three kinds of links were fabricated for the experiment. Their strengths were increasing as their reference numbers, 1, 2, and 3. The test sequence adopted was mainly for safety considerations. The sequence started with the least intense table motion and the weakest specimen, Specimen 1. The strength of the table motion was increased in successive tests until significant damage was observed. Then the damaged links were replaced by a stronger pair and the procedure repeated. To evaluate the property changes because of link damage, free vibration tests were carried out at the beginning and at the end of the test series for each specimen. The structure was given an initial deformed position by tightening a cable attached to an anchorage peg in the floor away from the shaking table. The free vibrations were initiated by cutting the connecting bolt between the cable and the peg.

The cable was in the plane of symmetry, which is parallel to the two ecc-X-braced plane frames of the structure, and was attached at the fifth floor level. In some early tests it was attached at the fourth floor, but since the fourth floor is approximately a stationary node of the second mode of the structure, the second mode was not appreciably excited; hence these tests were not so satisfactory. A complete chronological listing of tests performed in this experiment is presented in Table 2. In Table 2, every test for each specimen is identified first by the file name, which indicates the date of the test (day, month, year) and the sequence number of the test for that date. In addition, except free vibrations, each test is named by a combination of ordered symbols representing the time scaling factor, the source signal and the span setting of the control console. EC and PAC represent the El Centro and Pacoima sources, respectively. The span setting controls the intensity of a table motion. It represents the displacement directly, but the peak acceleration of a given motion (shown in column 3) is also approximately linearly proportional to the setting.

The numbers shown in the fourth column of the table are the frequencies corresponding to the spikes on the Fourier spectra of the fifth floor accelerations. The spectra were shown on the screen of the real-time FFT analyzer during free vibration tests. The frequency corresponding to the largest (also the first) spike in each free vibration test roughly represents the firstmode frequency of the test structure during a small amplitude vibration.

The interesting fact that can be generalized from the free vibration real-time results is that link damage did weaken the structure. For example, for Specimen 1, the Fourier amplitudes of the fourth floor accelerations of the 160481.01 and 170481.07 free vibration tests were plotted together in Fig. 25 for a typical comparison. The first natural frequencies before and after damage are 3.223 cps and 2.734 cps, respectively. The change is equivalent to about a 30% reduction of the first mode stiffness if the effective mass is assumed to be constant.

26

	Sequential Listing of Tests Performed on Shaking Table					
No.	File Name	Test Name	Acc. Peak	Comments		
]	(1)	(2)	(3)	(4)		
	Specimen 1					
1	150481.01	free vib.(D)				
2	150481.02	free vib.(U)		3.20,,		
3	150481.03	free vib.(U)				
4	160481.01	free vib.(D)				
5	160481.02	1.73*EC 50	.103g			
6	160481.03*	1.73*EC 75B	.147g			
7	170481.01	1.73*PAC 25	.098g			
8	170481.02*	1.73*EC 200	.434g	web buckled		
9	170481.03	free vib.(U)		3.10, 7.75, 18.50		
10	170481.04	1.73*EC 300	.738g	web cracked, data lost!		
11	170481.05*	1.73*EC 75A	.167g			
12	170481.06	free vib.(U)	_	2.65, 7.45, 18.30		
13	170481.07	free vib.(D)		2.80, 7.55, 18.35		
		Speci	imen 2			
14	210481.01	free vib.(D)		3.25, 7.75, 18.50		
15	210481.02	free vib.(U)		3.25, 7.80,		
16	210481.03	1.73*EC 50	.107g			
17	210481.04	1.73*EC 75	.150g			
18	210481.05*	1.73*EC 200	.415g			
19	210481.06*	1.73*EC 300	.684g			
20	210481.07*	1.73*EC 400	.981g	web buckled & cracked		
21	210481.08	1.73*EC 75	.158g			
22	210481.09	free vib.(U)	-	3.05, 7.60, 18.50		
23	210481.10	free vib.(D)		3.05, 7.65, 18.70		
		Speci	men 3			
24	230481.01	free vib.(D)		3.30, 7.85, 18.75		
25	230481.02	1.73*EC 50	.103g			
26	230481.03	1.73*EC 75	.158g			
27	230481.04*	1.73*EC 200	.434g			
28	230481.05*	1.73*EC 400	.961g			
29	230481.06*	1.73*PAC 210	.741g			
30	230481.07*	1.73*PAC 300	1.111g	slight web buckling		
31	230481.08*	1.73*EC 450	1.155g	significant web buckling		
32	230481.09	1.73*EC 75	.158g	-		
33	230481.10	free vib.(D)		3.05, 7.55, 18.50		

(U): table lifted; (D): table locked; *: selected for data reduction. on.

Table 2. Tests Performed

The suffixes U and D represent up and down conditions of the table during the free vibration tests. When the table is up, the structure-table system is supported only by the differential air pressure. When the table is down, it is clamped against pitching. As seen in the 4th column of the table, the frequencies for the table-lifted condition are slightly smaller than those for the table-locked condition resulting from structure-table interaction.

From the complete set of tests conducted on the test structure, those showing significant shear link yielding were selected for data reduction. In Specimen 1, the test before and the test after the link damage were also selected to investigate the effect of the damage on the response of the structure and also to study the post-yielding behavior. The data filenames of the tests selected for data reduction are suffixed by an asterisk in the table.

CHAPTER SIX

TEST RESULTS

Generally speaking, all specimens had similar responses to the El Centro table motions. Therefore, in the first half of this chapter, 6.1., attention is focused on the general presentation of various response quantities; emphasis is placed on a comparison of the responses of specimens with different link strengths, in order to to understand the effect of link strength on the seismic resistant behavior of a structure with shear links as damageable 'fuses'.

The second half of the chapter, 6.2., is devoted to a *complete* review of the recorded data from the selected runs.

6.1.1. Performance of the Test System

6.1.1.A. Behavior of the Test Structure

Through the experiment, the test structure behaved; there was no danger of collapse, and brace buckling was prevented successfully by the yielding of the links. In the rest of the structure other than the links the strains remained elastic in every test. However, permanent elastic strains due to distortion of shear links were observed in the column bending strains.

6.1.1.A.1. Symmetric Deformation of the ecc-X-braced Frame

When a beam is bent to its plastic moment capacity, local and/or lateral buckling may occur. Therefore, it was expected that, after the links yielded in shear or bent to their plastic capacity, the girders containing the links would exhibit lateral buckling or twisting about their longitudinal axes. This twisting was previously observed in a quasi-static test of a 3-story eccentrically K-braced frame described by Manheim [16]. Therefore, plans had been made to prevent twisting by adding extra lateral bracing should the need arise during the experiment.

Fortunately, no out-of-plane distortion of the ecc-X system and no aforementioned twisting of the girders were observed after the completion of the entire experiment. Besides, even significant non-linear link deformation had occurred, the center lines of the 'link-girders' remained straight without appreciable up and down zigzags. Thus the damaged links were easily replaced.

This favorable minimal permanent deformation is attributed not only to the intrinsic properties of the table motions used, but also to the elastic behavior of the eccentric braces and the geometry of the X-shaped brace arrangement. During earthquakes, the X-braced girders always have two braces in tension to compensate for the unstable twisting tendency induced by the two compression braces. Since all braces remained elastic without buckling, the symmetry of the test frame was effectively preserved. This type of response is preferable to that of a frame which has brace-buckling behavior which can destroy the sysmmetry of the frame. In addition, retaining symmetry is advantageous in the mathematical modeling of the structure because only half the structure need be considered.

6.1.1.B. Transverse Vibration of Girders

Because the inertia forces of the massive concrete weights acted horizonally causing bending of the floor girders about their weak axes, the lateral vibration of these girders was significant, and easily seen in most of the tests.

Explosive pounding metal noises were occasionally heard because of sudden loosening of fasteners anchoring the concrete weights to the girders. No matter how much the fasteners were tightened, some always loosened, especially during tests with significant link yielding, i.e., when the shaking was intense.

Since steel has low damping and a high Young's modulus, it is an excellent sound conducting material. Any mechanical disturbances caused by the shaking table during operation, or by sliding of concrete weights, etc., can generate high frequency vibrations in the framed steel, to which accelerometers were attached. This explains the existence of high frequency tremors and the tremendously high and sharp spikes shown occasionally in the floor acceleration records in some tests. The spikes were caused by loose fasteners bumping into the steel girders.

Unlike the floor accelerations, the table accelerations are free from the above-mentioned high frequency effects. This is because the table accelerometers are mounted on the concrete slab which can absorb trivial high frequency noises. An examination of results from previous shaking table tests [11,17] showed that accelerometers mounted on concrete weights yield smooth data without erratic spikes, as expected.

Therefore, the high frequency tremors and wild spikes seen in the acceleration records have no significance.

6.1.1.C. Floor Distortion

As mentioned in Chapter 2, even though the interior girders were disabled, the rigidity of the floors is guaranteed by the strong X-shaped bracing in the floors.

Table 3 gives the maximum values of the fifth floor distortions calculated as the difference between the relative displacements of the east exterior and interior frames. As can be seen from the tabulated data, the floor distortion is at most 10% of the floor relative displacements. Figure 26 is the maximum floor distortion time history.

For the floor dimension of $72'' \times 216''$, a distortion only 10% of the corresponding floor relative displacement and with a value less than a quarter of an inch is considered insignificant and will be neglected in the analytic study.

Max. Floor % of Floor				
	Distortion	Rel. Displ.		
Specimen 1				
1.73*EC 75b				
1.73*EC 200	.0874in	7.79%		
1.73*EC 75a	•••	***		
	Specimen 2			
1.73*EC 200	.0893in	8.75%		
1.73*EC 300	.1392in	10.01%		
1.73*EC 400	.1302in	7.47%		
Specimen 3				
1.73*EC 200	.1203in	7.98%		
1.73*EC 400	.1930in	9.48%		
1.73*PAC210	.1097in	7.77%		
1.73*PAC300	.1448in	7.66%		
1.73*EC 450	.2223in	9.81%		



6.1.2. Observation of Damages

General Characteristics

Web buckling and subsequent web fracture of the shear links are the only damage observed in the test structure. Before this damage occurred, the links experienced tremendous nonlinear deformation by shear yielding. For El Centro table motions, three major excursions of shear yielding were evident; the webs looked like rubber pads in shear motion. Figure 27 shows typical evidence of link damage in terms of hysteretic behavior. As illustrated in the figure, the west link of Specimen 1 lost more than 60% of its original strength. A detailed description of the damage to each of the specimens is given in the following subsections.

Heavy spalling of scale and/or paint on the surfaces of the links were also evidences of severe yielding. However, this flaking occurred mainly in the center part of the webs and was hardly observed near the end plates. This is because the warping restraint provided by the end plates prevented shear deformation in that vicinity.

The web buckling pattern may be described as symmetric or antisymmetric depending on the shape of its sideward bulging. During intense cyclic loading, the alternating diagonal compressions caused buckling along the two diagonals of the web. If the buckling in the two directions caused bulges toward the same side, a roof-like symmetric shape was formed. Otherwise, an antisymmetric buckling mode emerged, and one or two 'nodes' of negligible or small sideways displacement were created.

6.1.2.A. Damage to Specimen 1

The links of Specimen 1 were the most severely damaged elements. They buckled first when subjected to the 1.73*EC 200 excitation, and additional damage was caused by the 1.73*EC 300, which fractured the specimen's west link.

With DCDT's in position, the deformed links are shown in Fig. 17. The west link buckled in the two-node antisymmetric mode which shows out-of-plane distortion toward either side of the web. At the nodes, the straining was so intense that one of the nodes was torn into an X-shaped open crack. Each branch of the crack slopes at 45 degrees from the horizontal axis. The length of the X-crack is about two inches (50 mm) along each branch. Also a half-inch 45-degree-slope hairline crack was found at the other node of the same link.

The deformed web of the west link can be approximately separated into six parts by its 'nodal lines', the displacement for each part being in and out alternately. The term 'nodal lines' indicates lines having a negligible sideward displacement. The permanent maximum out-of-plane deformation was 5/8 inch (15.9 mm) in the center lower part.

Similarly, the east web can be separated into four parts by ridge lines, instead of nodal lines, as shown in Fig. 17, which shows clearly the damaged patterns of the two links. The east link has a maximum permanent bulge of 7/8 inch (22.2mm) at the web center.

In addition to the flange bending, flange twisting was found in the west link resulting from a S-shaped web distortion of the link. The permanent displacement of the 'bowed' flanges toward the web was 5/16 inch (7.9mm) maximum, and the angle of twisting about the centerlines of the two flanges was about 30 degrees.

6.1.2.B. Damage to Specimen 2

There was no appreciable web buckling in Specimen 2 until the 1.73*EC 400 table motion was applied; this motion buckled both links and cracked the west one. A unique feature of this link damage is that both links have the same antisymmetric buckled shape with one node at the center of the web. The pictures of the two deformed links of this specimen are shown in Fig. 28. It should be noted that the east link was painted white.

Similar to the west link of Specimen 1, but with four parts instead of six, the 'nodal lines' separate web zones of alternately in and out displacements. The maximum out-of-plane displacements for the west and the east links are 7/16 inch (11.1mm) and 6/16 inch (9.5mm), respectively. Moreover, an X-shaped closed crack with branch lengths of 1.5 inches (38.1mm)

and 0.75 inch (19.1mm) was found in the node of the west link. The inward displacements of the bent flanges due to web distortion were about 1/16 inch (1.6mm) and 1/8 inch (3.2mm) for the west link and the east link respectively.

After the tests, one strain rosette on the west link was still secure without peeling (see Fig. 28). The square printed on the rosette was deformed into a rhombus and a permanent shear strain of 9% was measured from the rhombus.

6.1.2.C. Damage to Specimen 3

Links of Specimen 3 were so strong that, after the 1.73*EC 400 test, their webs remained flat without any visible permanent deformation even though significant yielding had been observed and evidenced by heavy flaking on the web surfaces. A very slight out-of-plane displacement was first observed when the 1.73*PAC 300 test was completed. Finally, significant web buckling was resulted from the 1.73*EC 450 test, which had a peak acceleration of 1.155g. The damaged links are shown in Fig. 29. It should be noted that the east link was painted green so that possible damage could be seen better.

The damage patterns of the two links for this specimen were different. The west link buckled into an anti-symmetric shape, whereas the east link had symmetric buckling. However, the extent of buckling was less, and the deformed shapes were not as clearly defined as those of the other specimens. For instance, the central node of the west link had appreciable sideward displacement, that was not the case for Specimen 1 or Specimen 2. This sideward displacement (relative to adjacent bulges) was about 1/2 inch (12.7mm) toward the west, whereas the maximum 'absolute' displacement (relative to the undeformed position) toward the east was 3/16 inch (4.8mm). An 11/16 inch (17.5mm) out-of-plane displacement was measured at the center of the east link, which was concaved inward to the test structure.

6.1.3. Overall Review of Link Measurements

6.1.3.A. Reliability of Link Strain Measurements

All gages recorded elastic strains and remained undamaged except those installed on the shear links. Most strain gages on the links were peeled off prematurely before the prescribed maximum gage strains were reached. However, most gages remained in good condition before web buckling occurred. The problem of strain gage peeling was immaterial since strains taken from buckled webs are difficult to interpret and have little significance.

In reality, the yielding behavior of the links was a complicated process and the strains in the webs were by no means uniform. Thus local strain measurements from a few rosettes cannot give a clear picture of the shear strain distribution. The general nature of the shear yielding phenomenon, however, was lucidly portrayed by the local strains.

Definition of the Pseudo Shear Strain

The links' shear deformations were measured in a global sense by two cross DCDT's mounted on each link. Therefore, instead of local shear strain, the DCDT's measured the global 'pseudo shear strain' of a link. The term 'pseudo shear strain' was adopted because the measurement not only included the deformation due to shear but also the contribution from bending of the link even though the bending contribution is not as significant as that of the shear deformation. Nevertheless, the bending influence on the accuracy of this measurement scheme may become substantial for long links. The pseudo shear strain is equal to the true shear strain for cases of pure shear and pure bending. For the latter, the shear strain is zero.

In this study of link deformation, it is probably not valid to assume that plane sections remain plane during bending because of (1) the presence of residual stresses resulting from steel manufacturing and link fabrication processes, (2) the boundary effect resulting from the small length-to-depth ratio (1.e. 1.50), (3) the existence of an enormous shear force, (4) the interaction between bending and shearing deformation, and (5) the change of configuration due to web buckling. Hence, link bending strains measured on the basis of the plane-sections-remain-plane assumption is of little significance. Typical bending strains recorded in the west link in the 1.73*EC 400 test of Specimen 3 are shown in Fig. 30. The corresponding gage stations are shown in Fig. 20. Seen in Fig. 30, separation of the two strain histories occurs at about two seconds. However, the response symmetry is maintained.

6.1.3.B. Link Shear Strains

The pseudo shear strains of the links were measured by diagonal DCDT's, as mentioned above. A sketch showing the pertinent dimensions is presented in Fig. 31.

By assuming that a rectangle web panel is deformed into a pure shear state as depicted in Fig. 31 and that the XY coordinate system is used to denote the undeformed configuration and the xy coordinate system to denote the deformed configuration, this shear deformation can be expressed as

$$\begin{pmatrix} x \\ y \end{pmatrix} = \begin{pmatrix} 1 & 0 \\ \tan \gamma & 1 \end{pmatrix} \begin{pmatrix} X \\ Y \end{pmatrix}.$$

The matrix equation can be abbreviated as

where

$$\mathbf{F} = \begin{pmatrix} 1 & 0\\ \tan\gamma & 1 \end{pmatrix}$$

 $\mathbf{x} = \mathbf{F}\mathbf{X}$.

is the mapping matrix. The positive slope diagonal $D(D^T = [e \ d])$ of the shear panel (i.e. the web of a link) is deformed into d, i.e.,

$$\mathbf{d} = \mathbf{F} \mathbf{D}.$$

If the original and deformed lengths of the diagonal are denoted by l and l', respectively, the square of the deformed length can be expressed as

$$l^{\prime 2} = \mathbf{d}^T \mathbf{d} = \mathbf{D}^T \mathbf{C} \mathbf{D},$$

where

$$\mathbf{C} \equiv \mathbf{F}^T \mathbf{F}$$

is the deformation matrix of the mapping [18]. Explicitly,

$$l'^{2} = \begin{bmatrix} e & d \end{bmatrix} \begin{pmatrix} 1 + \tan^{2}\gamma & \tan\gamma \\ \tan\gamma & 1 \end{pmatrix} \begin{pmatrix} e \\ d \end{pmatrix},$$

ог

$$l'^{2} = e^{2} + e^{2} \tan^{2} \gamma + 2d e \tan \gamma + d^{2}.$$

Because $l^2 = e^2 + d^2$ and if the diagonal elongation is denoted by Δ_1 (i.e. $l' = l + \Delta_1$), for small γ and if higher order terms are neglected the shear strain γ can be given by the following equation

$$\gamma \approx rac{l\,\Delta_1}{d\,e}$$
.

Similarly, the shear strain can also be expressed in terms of the elongation, Δ_2 , of the other diagonal as follows:

$$\gamma \approx -\frac{l\,\Delta_2}{d\,e}\,.$$

For a better measurement, the shear strain γ is obtained by averaging as follows:

$$\gamma \approx \frac{1}{2} \left(\Delta_1 - \Delta_2 \right) \frac{l}{d e}.$$

As mentioned earlier local strains were also measured simultaneously by the strain rosettes located as shown in Fig. 20.

Shown in Fig. 32 are comparisons of the pseudo (global) shear strain measured by DCDT's and the local strain measured by rosettes for the west link of Specimen 3 in the 1.73*EC 400 and 1.73*PAC 300 tests. In these two tests, little web buckling was observed. The four curves in each plot represent one pseudo shear strain (solid line) and three local shear strains (dashed lines). The long, medium and short dashed lines represent the local measurements by the north, middle, and south rosettes, respectively. As seen in the figures, all curves

display same shear yielding behavior. The highest strains were observed at the center.

6.1.3.C. Shear Force in Links

6.1.3.C.1. From Vertical Equilibrium

From the laws of statics, by applying the equilibrium condition in the vertical direction, the shear force in the links was calculated. Brace axial strains and girder bending strains were used in the calculation. The pertinent strains were determined to be in the elastic range by comparing their values with the coupon test results shown in Table 4; hence they were easily transformed into forces or moments by a simple multiplication of the corresponding elastic constants.

The free body diagram and positive directions used are shown in Fig. 33. The shear force in a link was calculated by adding up the shear force in the left half of the girder and the vertical components of axial forces in the two left braces. For a check of the accuracy of the measurements, the same shear force was also calculated from the right side, using the shear force in the right half of the girder and the forces in the two right braces. A comparison for this 'twoway' calculation is shown in Fig. 34. Except for some minor discrepancies, the consistency is quite satisfactory. An similar comparison was made for the hysteresis curves and is also shown in Fig. 34. This correlation shows the reliability of the measurements for the link shear force calculations.

Coupon Test Results						
	Annealed			No Annealing		
	σ_y (ksi)	$\epsilon_y = \sigma_y/29600*$	σ_u (ksi)	σ_y	€y	σ
W6×8.5						
Flange	57.8	.00195	72.0]
Web	63.1	.00213	75.8			
W4×13						
Flange	44.4	.00150	66.6			1
Web	48.4	.00164	67.9			
W6×9						
Flange	28.7	.00097	47.2	45.8	.00155	60.2
Flange	33.9	.00115	49.3	45.2	.00153	61.4
Web	24.4	.00082	43.2	50.6	.00171	63.7
Web	24.7	.00083	44.7	52.0	.00174	65.0
W6×4.4						
Web	41.5	.00140	56.5	50.4	.00170	71.8
Web	39.3	.00133	55.2	50.7	.00171	71.6
$L1\frac{3}{4} \times 1\frac{3}{4} \times \frac{1}{8}$				59.3	.00200	77.4
$L1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{8}$				53.4	.00180	75.4

* assumed Young's modulus of steel, i.e., E = 29600 ksi

Table 4. Coupon Test Results

6.1.3.C.2. From Moment Gradients in the Links

Since shear forces are equal to bending moment gradients, the link shear forces can be obtained from bending mesurements in the links. However as discussed in Section 6.1.3.A, the assumption that a plane section remains plane after bending may no longer be valid; so even though the measured strains are within the elastic range, the direct conversion of measured bending strains into bending moments may not be justified.

The maximum shear forces of the west link of Specimen 3 calculated by the two methods just discussed is presented in Table 5.

Calculated Max. Link Shear				
Table Motion	From Vertical Equilibrium (1)	From Moment Gradient (2)		
Specimen 3				
1.73*EC 200	34.7 kips	76.1 kips		
1.73*EC 400	40.8 kips	94.8 kips		
1.73*PAC210	34.0 kips	38.9 kips		
1.73*PAC300	35.8 kips	61.4 kips		
1.73*EC 450	36.9 kips	137.7 kips		

Table 5. Calculated Maximum Link Shear Forces

Only in the 1.73*PAC 210 test are the results of the two methods close to each other, because in this test the yielding excursion was not very severe. Hence, the results calculated by the second method and displayed in the third column of Table 5 are of little value.

6.1.3.D. Isotropic Strain Hardening of Shear Links

The strength of the links increased in successive tests because of isotropic strain hardening. An example of this is given in Fig. 35 where the hysteresis loops of the west link of Specimen 2 in the beginning six seconds in three major tests are shown. Both isotropic and kinematic hardening phenomena can be clearly observed in these hysteresis loops.

The isotropic hardening is evident in Frame 1 in Fig. 35, which displays a growth in the elastic zone. In addition, the strength exhibited in Frame 3 is significantly larger than that exhibited in Frame 1. Also, the loops in Frame 4 would contain the loops in Frame 2. In other words, the link during the 1.73*EC 300 test was much stronger than it was during the previous 1.73*EC 200 test because of isotropic strain-hardening induced in the latter test.

The isotropic hardening had apparently reached its limit in the 1.73*EC 300 test because the elastic zones in Frames 3 and 5. are essentially equal. Since that the link buckled in the 1.73*EC 400 test, kinematic strain hardening was prevented by the buckling. It is worth noting that a ductility factor of more than 100 can be estimated from Frame 5 if yielding excursion is taken to be the size of the largest loop, i.e., its horizontal projection on the strain axis of the plot.

6.1.4. Base Shears and Overturning Moments

Two methods were used to calculate the base shears and overturning moments: a statics method and an inertia method.

6.1.4.A. Statics Method

In this method, the appropriate force component from every contributing member is summed. The contribution from the interior frames was also included in the calculation even though it is relatively small compared with that from the exterior frames.

Because the test structure is symmetric and the direction of table motion is parallel to the symmetry plane, it was assumed that the response symmetry was preserved. Therefore, the contribution of the west half of the structure was doubled to represent the total response. Figure 36 shows the quantities used and the positive sense of each quantity.

6.1.4.B. Inertia Method

The second method uses the inertia forces obtained by multiplying the masses by their corresponding measured total accelerations. The base shear is the sum of the inertia forces of all stories, whereas the overturning moment is the sum of the moments of inertia forces. The moment of an inertia force was computed as the product of the identia force and the height of the corresponding mass center above ground. This method is easier and less involved, but the results may be not as reliable as those calculated by the first method. This is because inaccuracies both in measured accelerations and in the locations of the mass centers of the stories affect the results of the calculation. Besides, ignorance of the effect of damping in the inertia method will also introduce error in the calculation. The dynamic equilibrium during an earthquake is depicted by the following equation:

 $\mathbf{f}_I + \mathbf{f}_D + \mathbf{f}_S = \mathbf{0},$

where the three f's sequentially are matrices of inertia, damping, and elastic forces. As demonstrated by the equation, the inertia forces and the stiffness forces are not equal in value except for undamped systems.

6.1.4.C. Comparison between the Statics and Inertia Methods

In Fig. 37, results of the two calculations are presented for both the base shear and the overturning moment from the 1.73*EC 300 and 1.73*EC 400 tests for Specimen 2. Two findings emerge from a comparison of the results from the two methods.

- (a) High frequency content may be seen in the inertia method results; the statics method results are smoother in appearance. This difference arises because the inertia method uses floor accelerations which are more sensitive to high frequency vibrations; whereas the statics method uses member elastic strains or the gradients of displacements, which are results of double integration of accelerations with respective to time and thus are smoother.
- (b) The inertia method results are smaller than those calculated by the statics method. This is because the accelerations are measured at the floor levels rather than at the mass centers of the floors (which are above the floor levels). Besides, negligence of rotary inertia forces would also result in underestimation of the inertia results.

6.1.4.D. Maximum Base Shears and Overturning Moments

The maximum values of the overturning moments and base shears are shown in Fig. 38. As is evident from this figure, the specimens with weaker links produced lower forces. For example, subjected to the 1.73*EC 200 table excitation, Specimen 3 had 47% more overturning moment than Specimen 1. These results demonstrate that link yielding and web buckling can limit the amplitudes of force response.

6.1.5. Energy Dissipation Efficiency

Energy dissipating ability can be an important parameter in the interpretation of the response of a structure to strong ground motions because to survive an earthquake a structure must have the ability to absorb the total energy imparted to it by the earthquake motion without serious damages that can threaten the integrity of the structure.

During an earthquake, although part of the energy is temporarily absorbed as strain energy or kinetic energy, all the energy provided to the structure must finally be dissipated by means of Coulomb friction, viscous damping, and inelastic behavior of both nonstructural and structural elements (if no energy is trapped in elastic permanent deformations). Of course, part of the kinetic and strain energy given to a structure by an earthquake may be taken back, through the structure-soil interaction, by the earth.

6.1.5.A. Calculation of Energy Dissipated by Links

To investigate the efficiency of the shear link as an energy dissipator, the energy dissipated by the west link of each specimen was calculated.

The area enclosed by hysteresis loops of an element represents the energy dissipated by the element. By using y to denote the force function and x to denote the corresponding displacement function, as shown in Fig. 39, and by applying Green's lemma [19], the surface integral can be converted to a contour integral along the hysteresis loops as shown in the following equation to calculate the area A enclosed by all the loops:

$$A = \iint_{A} dA = \int_{loops} y \, dx \tag{1}$$

The trapezoidal rule was used to approximate the integral and is expressed as

$$A_n = \frac{1}{2} \sum_{i=1}^n \left(y_i + y_{i-1} \right) \left(x_i - x_{i-1} \right) - \frac{y_n^2}{2k} , \qquad (2)$$

where k is the unloading stiffness. This scheme was adopted because of its simplicity and ease of application to the data acquired in the experiment. The 2nd term on the right hand side of equation (2) represents the elastic strain energy, which is not dissipated but stored and recoverable if the element is totally unloaded. It should be noted that for the estimation of recoverable energy, it was assumed that the stiffness of the element always equals the initial elastic value.

6.1.5.B. Calculation of Energy Input

Just as the energy dissipation is represented by the enclosed hysteresis area, the energy input by an earthquake to a structure is represented by the area enclosed by all the base shearground displacement loops, where the base shear was generated by the ground motion. This will be demonstrated in the following.

By defining energy input as the work done by a ground motion to a structure, the total energy input, *IE*, can be obtained by integrating the input power, $B\dot{v}$, over the elapsed time. That is

$$IE = \int_0^t B(t) \dot{v}(t) dt, \qquad (3)$$

where B represents the base shear, v represents the ground displacement of an earthquake, and '.' denotes the derivative with respect to time. However, the ground velocities, i.e., the shaking table velocities, were not recorded during the experiment and one way to determine table velocities is by actually differentiating the table displacements or integrating the table accelerations. However, numerical differentiation or integration tends to introduce errors in the results, and also a base line correction may be necessary before the integration can be done. A better procedure was found by noting that vdt = dv. Therefore, the integration with respect to time can be performed by a scheme similar to that used in the contour integration around the hysteresis loops. Thus equation (3) can be rewritten as

$$IE - \int B \, dv. \tag{4}$$

The trapezoidal rule was again applied to perform the integration, as follows:

$$IE_{i} = IE_{i-1} + \frac{1}{2} \Big(B_{i} + B_{i-1} \Big) \Big(v_{i} - v_{i-1} \Big).$$
(5)

The amount of energy dissipated by the west link and the total energy input were calculated and the results are shown in Table 6 to demonstrate the energy dissipation efficiency of links of various strength. The unit of the listed values is inch-kips. All values were calculated for the beginning fifteen seconds of table motions except in the case of the Pacoima table motion for which the beginning twelve seconds were used.

Energy Input and Energy Disspation					
Table Motion	Total Energy Input (1)	Dissipated by the West Link (2)	(3) = (2)/(1)		
Specimen 1					
1.73*EC 75b 1.73*EC 200 1.73*EC 75a	16.0 152.9 19.1	1.94 73.3 13.2	12.10% 47.93% 69.39%		
Specimen 2					
1.73*EC 200 1.73*EC 300 1.73*EC 400	142.3 316.4 516.3	49.7 112.5 215.5	34.90% 35.56% 41.73%		
Specimen 3					
1.73*EC 200 1.73*EC 400 1.73*PAC300 1.73*EC 450	151.3 556.9 390.9 664.8	22.0 122.3 51.9 129.9	14.52% 21.95% 13.29% 19.53%		

Table 6. Energy Input and Dissipation

It should be noted that the energy input quantities were calculated on the basis of the assumption that the response is symmetric, therefore, the total base shears, which were used in the calculation of energy inputs, were obtained by doubling the contribution from the west half of the structure.

By examining the time histories of the shear strains of the two links when the specimens were subjected to major table motions, the difference in their shear deformation may be used to judge roughly if simple doubling of the energy dissipation by the west link will underestimate or overestimate the total energy dissipation by the two links. Based on this criterion, underestimation seems likely in the tests of Specimen 3, especially in tests 1.73*PAC 300 and 1.73*EC 450where the east link has considerably more shear yielding deformation (see Fig. 40) and thus can be expected to dissipate more energy than the west link.

The marked deviation from the assumption of response symmetry is also shown in Fig. 41 for the test of Specimen 1 after its links were damaged. Suffering from severe fracture, the west link lost more than 60% of its strength. Thus it had much greater shear deformation and dissipated more energy than the east link. Quantitatively, the maximum pseudo shear strain of the west link is a remarkable 2.78%; whereas the maximum strain for the east link is the elastic value: 0.41%. As demonstrated in Table 6, more than 69% percent of the total input energy was dissipated by the west link. On the other hand, very little hysteretic energy dissipation of the east link can be expected because the east link had only elastic response.

Nevertheless, some significant observations can be concluded from the tabulated results:

- a. When the three specimens were subjected to table motions of similar intensity, say the 1.73*EC 200 tests, the weaker links dissipated more energy. Having a maximum difference of less than 10%, the amounts of input energy were of the same order of magnitude. Yet, the maximum difference in energy dissipation was more than 230%.
- b. A stronger link dissipates a smaller percentage of the total energy input. The percentages of total input energy dissipated by the west link of Specimens 1, 2, and 3 are roughly 50, 40, and 20, respectively.
- c. Although the Pacoima table motion, 1.73*PAC 300, and the El Centro table motion, 1.73*EC 450, have similar peak accelerations, the latter is the greater energy source and gave almost 70% more energy to the structure. This is mainly because the El Centro motion has a longer duration. If they started simultaneously, the Pacoima input would cease approximately at the 7th second, while the El Centro motion would keep inputing energy to the system for a period longer than 15 seconds.

d. Because a strong link is less effective in dissipating energy, a larger response will result for a specimen with strong links. Therefore, for stronger specimens, a larger portion of the input energy is dissipated by means other than yielding of the links (such as Coulomb friction and viscous damping), especially when the table motion is very intense.

These observations can be presented more vividly by plotting the energy input and absorption time histories as illustrated in Figs. 42-44. By applying the assumption of response symmetry (i.e. assuming both the west and east links have the same energy absorption), the energy absorption shown in the figures is given as twice the amount of energy absorbed by the west link.

The time histories of energy absorption of the links together with their corresponding total energy input histories are shown in the figure rather than energy dissipation histories because the energy absorption is a more meaningful quantity in representing the link ability to regulate the input energy.

Included in the absorbed energy is the strain energy that is recoverable should the link stress be released. However, the recoverable energy is a relatively small quantity compared with the energy dissipated. Thus the time histories would not look much different if the recoverable energy were subtracted.

The strain energy recovering phases in the dynamic response are evidenced by minor dips in the energy absorption curves. Nevertheless, at the end of the absorption histories, the energy absorbed is the energy dissipated because the link stress no longer exists if no elastic permanent distortion is trapped in the link.

Illustrated in Fig. 42 are three sets of energy input and absorption curves determined for the three specimens subjected to table motions of similar intensity. Solid, long-dashed, short-dashed lines denote Specimens 1, 2, 3, respectively. Similarly, shown in Fig. 43 are the energy input and absorption time histories of Specimens 2 and 3 when they were subjected to table motions of similar intensity, i.e., 1.73*EC 400. Analogous plots of Specimen 3 subjected to the 1.73*PAC 300 and the 1.73*EC 450 table motions are also shown in Fig. 44.

The plots show the relative energy absorption efficiency of links with different strengths. The total energy curves may not be exact in representing the total amount of energy involved because of the response symmetry assumption mentioned previously. But a valuable observation that can be made is that the links of Specimen 1 are the best in energy dissipation and those of Specimen 3 are the worst.

6.1.6. Restraint of Responses by Link Strength

6.1.6.A. Brace Strains Limited by Link Strengths

When the test structure is subjected to a table excitation, the bracing system takes most of the lateral shear. Because of the ecc-X configuration of the bracing system, the responses to the excitation are represented by shear forces in the links and corresponding shear strains. The strength of the shear links, therefore, becomes a key to controlling the amplitudes of the responses. An important measure of a braced structure's response to an earthquake excitation is the brace forces. For the test structure, the brace forces must comply with the limit set by the strength of shear links.

As stated in Chapter 4, the brace strains of the lower two stories were measured by placing two strain gages along the neutral axes of the two angles of each brace and the total elongations of the four first-story braces were also measured by DCDT's. As shown in Fig. 45, both types of brace instrumentation yielded reliable data. The nominal brace length of 58.5 inches $([49\times49+32\times32]^{\frac{1}{2}})$ used for the conversion of DCDT-measured elongations to strains. However, the DCDT results are slightly smaller than the foil gage results because the effective axial length of the first-story braces is smaller than the nominal value, which is the distance between two intersections of centerlines.

The maximum brace strains measured from all tests plotted against the corresponding peak table accelerations are shown in Fig. 40. The unit of brace strains is milli-inch per inch, which is abbreviated as mil/in. The three lines in the figure separately represent the results for the three specimens when they were subjected to El Centro type table excitations. Since all strains are within the elastic limit of the brace material, the strains can be converted directly into forces by simple multiplication by their respective elastic constants.

Figure 46 shows that all specimens had the same maximum elastic response when they were excited by small motions of similar intensity, 1.73*EC 50's. As the intensity of table motion increased, the link yielding prevented the increase of forces in the braces, thus the

brace strains did not grow proportionally.

6.1.6,A.1. Brace Strains for Specimen 3

The brace strains of the west frame recorded in major tests of Specimen 3, and shown in **Fig.** 47, are chosen to demonstrate the efficiency of the shear link in limiting the responses. Since the braces remained elastic throughout the tests, the strain amplitudes can be viewed as the corresponding forces. Also since the base shear, the overturning moment and the member forces are related to the brace forces, the brace forces (in terms of strains) can be representative of the response of the structure to table excitations.

To understand the relation of link strength to the response, the time when significant link shear yielding occurs need to be observed. By examining the hysteresis plots, the occurrence of link yieldings can be briefed as follows:

- In the 1.73*EC 200 test, only one significant yielding excursion is observed (at about 2 seconds), and thereafter the links remain essentially elastic with only very minor hysteresis recorded for the links (see Fig. 96).
- (2) For the other El Centro motions, namely, 1.73*EC 400 and 1.73*EC 450, the three significant link yielding excursions occur at about 2 seconds, 4 seconds and 8 seconds (see Figs. 101 and 111). An important fact that deserves special mention is that the two links buckle at about 2 seconds in the 1.73*EC 450 test.
- (3) In the 1.73*PAC 300 test, the shear yielding is not as significant as those observed in tests of El Centro table motions. Nevertheless, a lot of yielding occurs between 2 seconds and 5 seconds. In particular, significant yielding is observed at about 4 seconds (see Fig. 106). As shown in the time histories (see Figs. 97, 102, and 107), the brace strain drops when significant link yielding occurs.

The intensity of the 1.73*EC 400 table motion is more than double that of the 1.73*EC 200 table motion. However, the response increase from 1.73*EC 200 to 1.73*EC 400 is only

slight. Although the table motion of the 1.73*EC 450 test is even stronger than that of the 1.73*EC 400 test, less response is observed. This is because the links of Specimen 3 significantly buckled in the 1.73*EC 450 test, resulting in a strength drop.

As a conclusion to the observations, it can be said that link strength is a key factor in limiting the brace forces and thus the base shear and the overturning moment because they are related to the forces in the braces. So are the other member forces. It may also be concluded that web buckling in links is a good fuse mechanism for protecting the structure. Therefore, it may not be necessary to install stiffeners to prevent buckling.

The relation of brace forces (examined in terms of brace strains) to the link shear forces is further exhibited in Fig. 48. These results show an approximately linear relationship, as they should if the geometry change due to link distortion remains small. In both Fig. 46 and Fig. 48, the data bear witness to the fact that the stronger the links are, the larger the response will be.

6.1.6.B. Plastic Bending of Links

The possibility for links of each specimen to reach the plastic moment is discussed in the following:

- For specimen 1, the plastic moment capacity of the link was reached because its bending capacity was lower than the shear yield capacity.
- (2) For specimen 2, the two capacities were made compatible by cutting the flange width to reduce the bending capacity; thus the plastic moment was expected just after shear yielding had occurred.
- (3) For specimen 3, the strongest specimen, the bending strength was much larger than the shear strength, thus the possibility of bending plasticity was very low.

Based on the yielding stresses from the coupon test results (see Table 4 in Section 6.1.3.), the link shear force requirement for each specimen to achieve the corresponding plastic moment was calculated. The calculated requirements together with the recorded maximum link shear forces are shown in Table 7.

Shear Forces in Links (Kips)				
	Specimen 1	Specimen 2	Specimen 3	
Full Requirement	28	32	71	
Reduced Requirement	19	22	55	
Predicted Maximum	17	14	29	
Recorded Maximum	22	28	41	

Table 7. Shear Force Requirements for Plastic Bending in Links

The calculation and implication of the entries in the table are discussed below.

(1) The first row lists the shear forces required to achieve full plastic moments. These were calculated by assuming that the elementary beam theory holds, and

$$V = \frac{2M_p}{e} \tag{1}$$

where

$$M_{o} = Z_{x} \sigma_{y}$$

 Z_x is the plastic section modulus, σ_y is the uniaxial yielding strength, and e is the eccentricity. These full plastic moments, however, are not realistic because of the existence of very high shear forces in the webs. The shear forces are so large that the effect on bending capacity should be considered.

(2) The second row of the above table was calculated by taking the shear effect into account. Based on the distortion energy theory [25], there is no normal stress present in the web that yielded in shear, and the modified plastic moment is given by
$$M_{ps} = t_f \ b_f \left(\ d - t_f \right) \sigma_y \quad ; \tag{2}$$

hence the shear requirement is

$$V_s = \frac{2M_{ps}}{e} \tag{3}$$

(3) The third row, representing the predicted maximum shear force capacity of the link webs, was calculated by

$$V_p = t_w \left(d - t_f \right) \tau_y \tag{4}$$

where τ_y is the shear yielding stress. Based also on the distortion energy theory,

$$\tau_y = \frac{\sigma_y}{\sqrt{3}} \tag{5}$$

(4) The recorded maximum link shear forces are listed in the fourth row of the table.

From Table 7, it can be concluded that the link plastic moment was not reached for Specimen 3. Because the recorded maxima are larger than the reduced requirements for Specimens 1 and 2, plastic hinges were possibly formed at ends of their links. As also found from the table, estimation of link shear capacity by Equation 4 is conservative and underestimation can be 100%.

6.1.6.C. Axial Force-Bending Moment Interaction (P-M Interaction)

In reality, the yielding of links is a very complicated process. In addition to the shear force-bending moment interaction, the axial force will become important when the link shear deformation is large. Originally, by considering the symmetric property of both the structure and the response, it was assumed that there was no appreciable axial force in the links to trigger the axial force-bending moment interaction. Nevertheless, if the links have large deformation, as discussed in Chapter 2, an axial force would develop in them. For example, a maximum axial strain of 270 micro strains was recorded in the 1.73*EC 400 test of Specimen 3 (see Fig. 49). If the assumption that plane sections remain plane holds, the strain is equivalent to an

axial force of 21 kips, which is about 17% of the link axial yield force. The link's bending capacity is reduced about 5% because of the P-M interaction. However, the reduction is not enough to cause plastic bending in the links of Specimen 3 because the reduced shear force requirement is still about 30% more than the recorded maximum.

6.1.7. Links as Tension Elements

In cases of small deflections, due to symmetry of the ecc-X-braced frame there will be no appreciable axial force in the shear links, and the lateral strength of the ecc-X-braced frame is mostly determined by the shear strength of the links. If there were no shear strain hardening in the links and geometry changes were neglected, the frame would lose most of its lateral stiffness when the links yield. As mentioned in Section 2.5., however, the ecc-X-bracing system tends to develop additional lateral stiffness from axial forces in links after it forms a collapse mechanism and sufficient lateral sway has occurred. The loss of lateral stiffness is partially compensated by the links' tying together the two braces which are in tension at moments of large link shear deformation. This tension mechanism should be more apparent in frames with weaker and shorter links where larger shear deformations would develop.

The axial connection behavior of the links can be observed from the axial strain measurements of the west link of Specimen 3. This was the only link that had axial strain measuring gages. Shown in Fig. 49 are the axial and pseudo shear strains measured during the 1.73*EC 400 test.

After the completion of 1.73*EC400 test, the links showed no permanent deformation, i.e., the flanges were straight and the webs flat. Therefore, the axial strain can be considered as a qualitatively reliable measurement. The axial strain shown in the figure was magnified 100 times to demonstrate the significant features of the response. In spite of the signal noises, which also were enlarged 100 times, the sizable pulses of the axial tensile response of the link are essentially in concurrence with the events of major shear deformation, no matter what the sense of the shear deformation is. The 'all tension' response is the distinctive character of the axial connection function of the shear links.

The axial strain and the pseudo shear strain of the same link measured in the 1.73*EC 450 test are shown in Fig. 50. The data was essentially negative and relatively large. This is because the web was buckled in this test. To interpret this data, the definition of the link axial strain should be recalled: by assuming a linear strain variation across the depth of the link

57

section (i.e. plane sections reamin plane), the link axial strain is determined by the average of the two strains measured by two gages on the two flanges of the link. In this test, web buckling caused the flanges to bend considerably toward the web. Because the two gages were on the compression sides of the bent flanges, they recorded large negative (compression) strains of flange bending, which make the recorded axial strain negative. Obviously, this did not indicate that a compression link axial force was induced in this test. The axial strain corresponding to tensile link force was wiped out by the much larger negative strain of flange bending. Consequently, the link axial strain measurement in the 1.73*EC 450 test is false and is of no significance. But, the data do reveal the phenomenon of flange bending.

The strength recovery of the ecc-X-braced structure may be seen in the hysteresis plots of base shear and first floor relative displacement shown in Figs. 51 and 52; the resistance of the structure tends to increase after a certain amount of lateral displacement of the first level.

6.1.8. Relative Displacement Envelopes

To obtain the relative displacements, the table displacement was subtracted from the floor displacements. Also the difference between two consecutive floor displacements was defined as the story drift. With this definition, the first story drift and the first story relative displacement are identical.

The relative displacement envelopes recorded during the experiment are tabulated in Table 8 and are also displayed in Figs. 53, 54 and 55. The maximum relative displacements are concurrent in most of the tests. In some tests the maximum displacements did not occur simultaneously, but the differences between them and their corresponding concurrent displacements are small. In the table, the maximum displacements that are not concurrent with those of most of other floors in the same test are marked by an asterisk.

As shown in Figs. 53 and 54, the global yield mechanism is clearly demonstrated in the tests of Specimens 1 and 2. The columns of the first and second stories remain aligned because they form trusses with braces. Significant bending is expected at the top end of the second story columns and the bottom end of the first story columns because an abrupt slope change in the column lines was noted at these locations, and large shear displacements are also expected in the shear link between the first and the second stories. Of course these are the positions of the plastic hinges and the yielded shear link of the theoretical collapse mechanism discussed in Section 2.5.

		Maximal Relative Displacements				
Test	Peak	1st	2nd	3rd	4th	5th
Name	Accel.	Floor	Floor	Floor	Floor	Floor
	(g)	(inch)	(inch)	(inch)	(inch)	(inch)
Specimen 1						
1.73*EC 75B	.147	.168	.274	.373	.430	.552
1.73*EC 200	.434	.476	.799	.915	1.012	1.122
1.73*EC 75A	.167	.148*	.325*	.364	.392	.384
Specimen 2						
1.73*EC 200	.415	.382	.620	.744	.845	1.021
1.73*EC 300	.684	.557	.934	1.086	1.176	1.391*
1.73*EC 400	.980	.731	1.233	1.402	1.508	1.742
Specimen 3						
1.73*EC 200	.434	.526	.834	1.041	1.183	1.507
1.73*EC 400	.961	.668*	1.126	1.488	1.715	2.035
1.73*PAC210	.741	.351	.583	.876	1.058	1.412
1.73*PAC300	1.111	.474	.819*	1.142	1.332	1.890
1.73*EC 450	1.155	.804*	1.288	1.654	1.901	2.266

*: non-concurrent values

Table 8. Relative Displacement Envelopes

By examining the deflected shapes, the damage patterns of the structure due to an earthquake can be qualitatively identified. An observation that can be noted from the tabulated numbers is that the deformations of the upper three stories are relatively small because of the formation of the collapse mechanism in the bottom two stories; therefore, it can be said that nonstructural damage of these stories has been significantly reduced at the expense of increased damage in the bottom two stories.

After the links were severely damaged, in order to study the effect of the damage, Specimen 1 was again subjected to a minor table motion, 1.73*EC 75A, the intensity of which is slightly larger than that of the similar test, 1.73*EC 75B, done before the links were damaged. However, less response was observed in this 1.73*EC 75A test; in fact the maximum displacement of the top is actually reduced. Because of the isolation effect provided by the two damaged bottom stories, the earthquake motion can not do much to damage the superstructure. In the 1.73*EC 75B test, no mechanism can be identified from the displacement envelope, which happened to be concurrent. Therefore, the response characteristic is similar to that observed for Specimen 3 for which the yield mechanism is also not very visible. The 'whip-lash' response of the top floor of Specimen 1 in the 1.73*EC 75B test is significant, and even larger than that for the 1.73*EC 200 table motion.

Different displacement response patterns were observed for the Pacoima and the El Centro table motions. For Pacoima excitations, the responses of the lower four stories are small even though the input motions have high peak accelerations; also a zigzag profile may be seen in the 1.73*PAC 210 envelope, which comprises concurrent maximum relative displacements. Moreover, both of the Pacoima responses showed large story drift at the top story of the structure. Both the zigzag profile and the larger top story drift imply that higher mode response was more important when Specimen 3 was subjected to the Pacoima type table motions. Especially for the 1.73*PAC 300 test, the top story distortion was so large that some nonlinearity probably occurred in the top story. However, no instrumentation was deployed there to acquire information about such behavior.

The responses of Specimen 3 to the El Centro table motions have a gracefully curved profile, except for the top story which has larger displacements mainly due to its larger mass and the whip-lash effect. Unlike the response profiles of Specimens 1 and 2, the characteristic yield mechanism formation is not clear for Specimen 3.

To give an idea of the relative advantages between links of different strength, the relative displacement envelopes of different specimens recorded in a similar test (1.73*EC 200) are shown in Fig. 56. This clearly shows that Specimen 3, which had the strongest links and the least link damage, has the greatest displacement response to this input. Figure 57 shows that a similar conclusion may be drawn for the response to the more severe test, 1.73*EC 400, where the top displacement of Specimen 3 is significantly greater than that of Specimen 2. In this case, however, it is clear that the deformation and drift in the lower two stories is greater for Specimen 2, reflecting the severe damage suffered in the ecc-X-braced panels of this specimen.

61

6.1.9. Maximum Bending Moments in Columns

Characters in the designation CBWN2U used in Fig. 58 sequentially stand for column, bending, west, north, 2nd story, and upper. In other words, CBWN2U designates the bending moment at the upper end of the north 2nd story column of the west frame. Similarly, CBWN1L designates the bending moment at the lower end of the north first story column of the west frame. The two positions of interest are the locations where the largest column bending moments reside.

Because of the response symmetry, only moments in the north columns are discussed. Maximum values of the two bending moments recorded in the three specimens are shown in Fig. 58. All recorded maxima of column bending moments are less than the plastic bending moment of columns even though the axial load effect has been considered. In other words, a plastic hinge is not formed; yet, the bending moments are strongly correlated to the deformation of the shear link. There is a striking resemblance between the time histories of a column bending moment and its coexistent link deformation as shown in Fig. 59.

As can be seen from Fig. 58, the second story moment, CBWN2U, is always larger than the first story moment, CBWN1L. This is because the 1st story is 36% taller than the 2nd, and consequently, the 2nd story columns are relatively stiffer against end rotation. Furthermore, the lower (ground) ends of the first-story columns are not rigid against rotation, because the four bolts anchoring a column base plate are too far away from the column section (see Fig. 1). This situation may reduce the column moments at these positions.

Because the stronger links of Specimen 3 prevent any significant collapse-mechanism deformation in the lower two stories, the second story moments assume smaller values. Consequently, CBWN2U and CBWN1L of Specimen 3 are closer to each other than those of the other specimens. Especially when Specimen 3 is subjected to the 1.73*PAC 300 table motion, CBWN2U and CBWM1L have almost the same maximum values.

It is generally true that a larger CBWN2U is accompanied by a larger collapse-mechanism deformation. Shown in Fig. 60 are the maximum CBWN2U's versus table peak accelerations.

The observation stated above is clearly demonstrated in the figure; that is, when subjected to table motions of similar intensity, a specimen with weaker links always has a larger CBWN2U.

The fact that a weaker link induces larger column moments can also be inferred from the relative displacement envelopes (shown in Figs. 53, 56 and 57). A larger slope change in the envelopes at the upper end of the 2nd story column implies a larger column bending moment at that position. For instance, when Specimens 2 and 3 are subjected to 1.73*EC 400 table motion, larger CBWN2U is observed in Fig. 60 for Specimen 2. This is due to the larger collapse-mechanism displacement (see Fig. 57) in Specimen 2, which has weaker links that yield and even buckle in the test.

It is also interesting to note that an even larger CBWN2U is induced in Specimen 1 after its links are damaged and fractured. This observation, once again, verifies that a larger collapse mechanism deformation (see Fig. 53) is accompanied by larger bending moments in columns (see Fig. 58, which shows that Δ_A is greater than Δ_B ; the subscripts, A and B, stand for 'after' and 'before' respectively).

63

6.2. Data Observation

In the second part of this chapter, attention is directed to a detailed discussion of various response quantities for selected tests. Greater attention will be paid to the responses of Specimens 1 and 2, because Specimen 3 has generally similar response to that observed for Specimens 1 and 2. Only a brief discussion is given for the results of Specimen 3.

Because more damage was observed in the tests of Specimens 1 and 2, the results of Specimens 1 and 2 are more interesting. However, from a practical point of view the test results for Specimen 3 are of greater interest because the specimen has shear links made of the original girder section. It is much more practical for a designer to use the same structural section to fabricate both girders and links. In this case links can be created as simple offsets between brace-girder connections.

6.2.0. Sign Conventions

The positive sign convention adopted for data presentation is as shown in **Fig.** 61. Accelerations and displacements are positive to the right. A positive brace strain is tension. Bending moments are positive counter-clockwise at member ends or clockwise at joints. The shear force in a link is positive upward at the left end and downward at the right end. The pseudo-shear strain in a link is positive if it results in an upward displacement of the left end relative to the right end.

6.2.1. Experimental Results for Specimen 1

The links of Specimen 1 were annealed as a whole before they were installed into the structure. Three tests were selected to study the response characteristics of this specimen having the weakest links, namely, 1.73EC 75B (before damage), 1.73*EC 200, and 1.73*EC 75A (after damage). 'Before damage' denotes that the test was done before the link was damaged. 'After damage' denotes that the test was conducted after the links had been damaged. Damage

is observed in the 1.73*EC 200 test. The last test was performed to understand the postdamage behavior of the test structure.

The response in each of the three tests is characterized by the strain histories of the south first story brace shown in **Fig.** 62. An outstanding feature of the first test is the 'beat' appearance. In test 1.73*EC 200 the reponse is spread more evenly throughout the elapsed time. The response to 1.73*EC 75A (after damage) is typical for a structure with a very soft first story.

A detailed review of these three tests follows.

6.2.1.A. Specimen 1 Subjected to 1.73*EC 75B Excitation

The table motion for this test is depicted in Fig. 63 in terms of time histories of displacements and accelerations, and response spectra for damping ratios of 1%, 3%, 5%, and 10%. The response to this motion is essentially elastic. However, since the strength of these links was relatively low, a minor nonlinearity was recorded (see Fig. 27). The 'beat' phenomenon is found in all of the histories as the unique feature of this elastic test.

The brace strains together with the pseudo shear strains of the two links are displayed in **Fig. 64**. The value identified in each frame of the figure gives the peak value of the west braced frame data. The figure shows that the response symmetry is very well preserved in this test except at about 2.2 seconds when the west link has slightly more yielding and stays permanently distorted.

The high frequency tremors in the floor accelerations shown in Fig. 65 are mechanical noises from the operation of the shaking table. The relative displacements of all floors are plotted together and shown in Fig. 66 with the base shear and overturning moment. They all show a first-mode-dominant characteristic.

By plotting five floor displacements together, the story drifts can be easily visualized as the difference between the displacements of two consecutive stories. The solid curve in the relative displacement histories represents the top floor and others, in dashed lines, represent the lower four stories. Starting with the shortest dash for the first floor, the length of the dashes increases with the floor numbers. The relative displacements shows that the stories are fairly evenly deformed with the largest story drift in the first story which has the largest story shear and height.

Of the first two stories of the west braced frame, the bending moment histories at the ends of the north columns are shown in Fig. 67. From top to bottom, they are designated as CBWN2U, CBWN2L, CBWN1U and CBWN1L, representing moments generated at faces of column-beam joints. The data show that the location of maximum column moment is at the top end of the second story column, and the second largest moment is found at the lower end of the first story column.

6.2.1.B. Specimen 1 Subjected to 1.73*EC 200

The spectra of the table excitation employed in this test were calculated for damping ratios of 1, 5, 10, 25 percent and are shown in **Fig.** 68 with the table displacement and the table acceleration. Since a greater number of points were calculated, the spectra of this test show better resolution than those of other tests. The peak acceleration value of 0.43g indicates that the input intensity is about three times larger than that of the elastic test, 1.73*EC 75B. In this test, significant shear link yielding and buckling were observed.

Local and Global Hysteresis Behavior

The most vivid demonstration of the response nonlinearity is given by the hysteresis plots of Figs. 69 and 70. Figure 69 shows the hysteresis of the west link, while in Fig. 70, the base shear is plotted against the first floor displacement. The three major excursions of shear yielding are clearly shown in Fig. 69, which represents the response history in three second increments. Exhibited in the upper right quarter of the first frame, the initial link buckling is indicated by a negative slope or shear force drop that occurred at about 2 seconds. When the first very strong thrust from the shaking table hit, the link yielded tremendously and suddenly buckled with a snap. As can be seen from the same frame, the stiffness was smaller after the web had buckled. In addition, after buckling, the link had different strengths in the two senses of shear deformation. This can be attributed to asymmetry in its web buckling shape.

As may be seen in the upper right quarter of the second and third frames, the buckled link had a tendency of strength recovery. This phenomenon may be associated with the 'truss' effect of the diagonal tension which is developed after a certain deformation has been achieved. It is also evident that the strength of the link continued to decline as the buckling distortion was intensified because of cyclic deformation.

The base shear hysteresis shown in **Fig**. 70 is generally in phase with that of the link except the senses are opposite; i.e., a positive floor displacement produces negative shear deformation (see **Fig**. 61). It is interesting to note that the strength reduction exhibited by the link is not apparent in the global hysteresis.

Histories of brace strains together with link deformation are demonstrated in **Fig**. 71. It is worth noting that each incident of link yielding is accompanied by a decrease in the brace strains. Taking a close look at the brace strain histories, one can find that the brace strains are 'rounded off' or 'truncated' when the link yields. In other words, link yielding prevents the build-up of force responses.

In this test, in addition to showing significant shear yielding, the west link buckled into an antisymmetric shape while the east link buckled symmetrically. Accordingly, different amounts of link deformation are demonstrated by the two links. After buckling, the west link is apparently softer and thus has more significant yielding. The discrepancy between the east and west brace strains observed in Fig. 71 is a consequence of the difference in link deformations. After the links have buckled, the east link retains more strength, therefore it induces larger east frame brace strains.

The acceleration of each floor is shown in Fig. 72, and the peak value is indicated in each

67

frame. It should be noted that the very high frequency spikes at 4 seconds and 8 seconds are caused by concrete weight anchors hitting the structure frame, because of slippage occurred at some fasteners.

The floor relative displacements, together with the base shear and overturning moment, are shown in Fig. 73. The displacements show a significantly different character from those of the elastic test (see Fig. 66). The beats are greatly diminished by the link yielding. Frequency change is apparent after each incident of link yielding at about 1.75 seconds, 3.75 seconds and 7.95 seconds. Moreover, the relative displacements are reduced after each occurrence of link yielding. A permanent shift of 0.02 in/in was observed in the link shear deformation (see Fig. 71) between 2.25 and 3.50 seconds. According to the equation given in Fig. 14, a permanent shift of about 0.2 inch is expected in the floor displacements within the same interval of time. An examination of the relative displacements in Fig. 73 confirms that they do shift as predicted by the equation.

In this test, the soft story effect, associated with the collapse-mechanism deformation resulting from link nonlinearity in the lower two stories, prevents the base excitation from propagating effectively upward into the upper stories. As can be seen from the relative displacements of Fig. 73, the story drifts of the upper three stories are relatively small if they are compared with those of the first two stories.

The column bending moments of the first two stories are depicted in Fig. 74. As can be seen from the figure, these quantities, especially CBWN2U and CBWN1L, are very strongly correlated to the link deformation. This is a result of the 'collapse-mechanism' deformation because bending is much more concentrated at positions of potential plastic hinges (refer Fig. 14).

Data Lost

Before reviewing the next data package, one lost test needs to be mentioned. After

68

the 1.73*EC 200 table motion had buckled the links, the test structure was subjected to a even stronger excitation, 1.73*EC 300. The link damage was intensified in this test; for instance, the west link was fractured (as described in detail in 6.1.2.A). Unfortunately, the entire test data were lost by accident. The only quantitative information remaining for this test is the printout of the maximum-minimum search by the NOVA computer.

6.2.1.C. Specimen 1 Subjected to 1.73*EC 75A Excitation

The purpose of this test was to understand the post-damage behavior of the test structure. A table motion of similar intensity to that of the original elastic test was employed so that the two tests could be compared.

The peak value of the table acceleration for this test was about 0.17g. The acceleration is shown in Fig. 75 with the table displacement and its response spectra.

It is interesting to note that the responses to this table motion are much smaller than to the $1.73 \times EC 75B$ (before damage) test, even though the table motion actually is a little stronger in this test.

The link hysteresis of this test are shown in Fig. 27. Because the west link was seriously damaged in the two previous tests (namely 1.73*EC 200 and 1.73*EC 300), it had only about 30% of its original stiffness left. Thus, as hown in Fig. 76, the fractured west link has much greater deformation than the east link. However, the strains in the braces maintain a symmetric pattern. This implies that similar force levels are developed in the two links even though they have drastically different deformations.

As may be seen in Fig. 77, the upper four floor levels have acceleration responses that are very similar in size. This is due to the fact that the very soft lower two stories provide a cushioning effect which effectively isolates the upper part of the structure from the excitation. Compared with their elastic response counterparts (see Fig. 66), the relative displacements, shown in Fig. 78 with the base shear and the overturning moment, definitely demonstrate a significant softening effect on the structure provided by the damaged links.

The column bending moments are shown in Fig. 79. Since the west link was seriously damaged in the previous two tests, the west frame underwent significant collapse-mechanism deformation in the lower two stories. Accordingly, much larger column moments were attained. This fact can be clearly visualizeed by comparing Fig. 79 with Fig. 67; the same scale was used for easy comparison. The values for the after-damage test are significantly larger, demonstrating the direct relationship between the column bending moments and the link deformation (see Fig. 76).

6.2.2. Experimental Results for Specimen 2

After the completion of tests for Specimen 1, the damaged links were replaced by a stronger set to create Specimen 2. The new links were made of the same structural section as that used for girders: wide flange W6×9. However, to make its bending strength compatible with the shear capacity, the flanges of the links were trimmed as described in Section 2.4. In addition, the links were annealed as a whole after they were fabricated.

Both two tests selected for study showed significant yielding. In the first of these, 1.73*EC 300, the links yielded significantly in shear, yet the web remained flat without visible permanent deformation. In the following test, 1.73*EC 400, both links buckled seriously and one of them cracked.

To give a general idea of the quantitative results of the Specimen 2 tests, strains in one of the first story braces are shown in **Fig. 80**. Because the brace strains are elastic, they can be interpreted as forces developed in the braces. Four immediate observations can be drawn from this figure:

- Intense nonlinearity generates 'evenly distributed' strain histories. In other words, the beat phenomenon observed in elastic response time histories is not seen in tests having severe link damage.
- (2) Because a ceiling on strain is imposed by the link strength, the strains do not grow proportionally with the intensity of table excitations.
- (3) As a consequence of link buckling, the brace strains induced by 1.73*EC 400 are smaller than those induced by 1.73*EC 300 even though the former test has a stronger intensity.
- (4) The damaged links still perform their function reliably for minor quakes.

6.2.2.A. Specimen 2 Subjected to 1.73*EC 300

The peak acceleration applied by the table in this test was 0.68g. The response spectra for damping ratios of 1, 3, 5, and 10 percent of critical damping are shown in Fig. 81 with the

71

input acceleration and displacement histories.

Local and Global Hysteresis Behavior

Hysteresis loops of the west link are shown in Fig. 82. When the first yielding commences, instead of a horizontal plateau, significant strain hardening is evident. Since the link remained flat after the test, no appreciable stiffness change was found. The force recovering characteristics of the structure are shown in Fig. 83, in which the base shear is plotted against the first floor displacement.

The brace strains of the lower two stories and the pseudo shear strains of the two links are depicted in Fig. 84. The link yielding occurrence can be detected in the brace strain histories by round-offs or truncations of the brace strain cycles. The response symmetry is perfectly maintained in brace strains, demonstrating the deformation symmetry of the two links. The importance of the links in controlling the brace response pattern is evident.

Figure 85 shows the acceleration response at each level. The resonant behavior indicated in the elastic response curve (see the top frame in Fig. 80) is modified by the link yielding. The histories of base shear and overturning moment shown in Fig. 86 were calculated by the statics method.

Also shown in **Fig.** 86 is the plot of the relative displacements of all floor levels. The frequency change and the shifting of the equilibrium position resulting from plastic deformations in the links are evident in this plot. In addition, the relative displacements diminish significantly each time the links have yielded. The story drifts in the upper three stories also drop at link yielding.

The strong correlation between column bending moments, shown in Fig. 87, and the link strains may be seen by comparing Figs. 87 and 84 (also see Fig. 59).

6.2.2.B. Specimen 2 Subjected to 1.73*EC 400

The table motion characterized by Fig. 88 is the strongest shaking Specimen 2 was ever subjected to. The spectra of the motion have been calculated for damping ratios of 1, 3, 5, and 10 percent of critical damping. This table motion had a peak acceleration of about 1g; thus it is not surprising that the links were seriously damaged in this test.

Local Hysteresis Behavior

Figure 89 presents the hysteresis behavior of the west link. As can be seen from the figure, the link experienced tremendous yielding. The commencement of web buckling is demonstrated clearly by the diminishing shear force seen in the upper right quarter of the first frame. The decrease of stiffness is obvious after buckling. The diagonal tension contribution to strength recovery is seen in the third frame, which shows that the shear force drops and then climbs, near the axis of zero strain. At the end of the test, both the stiffness and the strength of the link are shown to be smaller.

Global Hysteresis Behavior

To give an idea of the structural behavior as a whole, the structural hysteresis behavior in terms of the base shear and the first floor displacement is presented in **Fig**. 90. It is interesting to note that the shear force reductions associated with web buckling, as observed in the link hysteresis loops, do not exist in the structural hysteresis. This may be because the structure softening, in consequence of link yielding or buckling, is compensated by the development of axial force in the links. The strength of the structure is generally increasing rather than constant or declining as observed in the link hysteresis.

After the links have undergone a certain amount of distortion, axial forces would develop in them. Since the shear deformation tends to bring the two end plates closer, if the shear deformation is large, the shortening of distance between the two end plates will induce significant positive (tension) axial force in the links. These positive axial forces tend to align with tension braces. Consequently, there is an increase in structural lateral stiffness.

In the brace strains of the east frame shown in Fig. 91, no 'beats' are identifiable. The responses demonstrate the isolation effect of a soft story; similar soft-story characteristics were also observed in the response of Specimen 1 to the 1.73*EC 75A motion.

As was described in detail in Section 6.1.2., the links buckled into the same pattern with one node at the center. The pseudo shear strains shown in Fig. 91 are also quite close to each other, yet, the west link, which is cracked at its node, obviously has more yielding.

The acceleration response at each story is shown in Fig. 92. As before, the frequency spikes are noises resulting from collision of anchorage bolts with girders because of bolt slip-page.

By comparing the relative displacement histories shown in Fig. 93 with those of the previous test, it is apparent that the frequency change and response decrease due to link nonlinearity are significant. The collapse-mechanism deformation can be clearly observed from the relative displacements shown in the figure. As shown, the lower two stories constribute most of the lateral displacements, while the upper three stories have very small story drifts. The histories of the base shear and overturning moment also are depicted in Fig. 93. Once again, because the overturning moment and base shear are strongly related to the brace forces, they generally possess the same features as the brace strains.

The column moments are shown in Fig. 94. The resemblance of these to the link strains has already been discussed for previous tests. One thing to note here is that the bending moments of this test are the largest in the whole ensemble of tests. Even though the moment histories show drastic shifting from the zero axis, they are actually elastic; the shift is due to the plastic distortion of the link.

6.2.3. Experimental results for Specimen 3

The links of Specimen 3 were the strongest of the three kinds; they were made of the same structural section used for girder components, so when they were assembled together with the girder segments, they formed a uniform first level girder. The links of Specimen 3 were not annealed.

Because the behavior of this specimen bears considerable similarity to that of the other specimens, the data will be presented in a slightly abbreviated format. Of a total of eight tests, four tests are selected for presentation. Displayed in five plots, the data presented for each test are

 the table motion in terms of its displacement and acceleration, and response spectra for damping ratios of 1, 3, 5, and 10 percent of the critical damping,

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- (2) the hysteresis loops of the west link,
- (3) the strains in all braces of the lower two stories and the pseudo shear strains in the links,
- (4) the accelerations, and
- (5) the relative displacements of all floor levels.

The sign conventions are positive as shown in **Fig.** 61 except for the floor accelerations. For this specimen only, an acceleration is positive when the floor is accelerated to the left, i.e., the north direction.

Another point to be noted is that frequencies higher than 20 cps have been filtered from the recorded floor accelerations in order to reveal the important frequency content.

6.2.3.A. Specimen 3 Subjected to 1.73*EC 200

The table motion used for this test has a peak acceleration of 0.434g, as shown in Fig. 95. Because the links have high strength, only slight yielding is induced in this test. After the yielding shown in the first frame of Fig. 96, the structure responds to the motion essentially elastically. The brace strains together with the pseudo shear strains are shown in Fig. 97. The response symmetry is well preserved. As seen in the hysteresis loops, the west link remains elastic after 2.5 seconds. Therefore, even though the first resonant build-up of response is interrupted by link yielding, the second beat appears at about eight seconds indicating restoration of the elastic response characteristic (cf. Fig. 64).

The floor accelerations shown in **Fig.** 98 demonstrate the first mode dominance, but a rather unimportant 2nd mode response is also visible in the records. The very high spikes shown at about 2 seconds are again resulted from impacts between loosed concrete weights and the structure.

Because the links experience only trivial deformations, the story drifts are quite evenly distributed along the height. This can be seen in Fig. 99 in which the five floor relative displacements are plotted together. As can be seen from the figure, the equilibrium position shifts due to the permanent distortion observed in the links.

6.2.3.B. Specimen 3 Subjected to 1.73*EC 400

By comparing the spectra of this table motion, shown in Fig. 100, with that of the similar motion applied to Specimen 2 (see Fig. 88), a striking similarity is shown, demonstrating repeating capability of the shaking table.

The nonlinear behavior of the west link is depicted by the hysteresis loops shown in Fig. 101. The large strength of this link inhibits buckling even though the applied motion is of high intensity and severe shear yielding has occurred. In the previous 1.73*EC 200 test, when the link was fresh without yielding experience, a fairly flat yielding plateau was observed. However, an appreciable secondary stiffness resulting from the Bauschinger effect and strain hardening is demonstrated in Fig. 101. As was observed in the previous test, a permanent shear deformation remains at the end of this test.

Again, the effect of link nonlinearity can be seen in the brace strains of Fig. 102. It may

be seen that each significant yielding incident is associated with a strain reduction.

Owing to significant link yielding, the resonant build-up of the first mode response is not as much in this test as was observed in the previous one. This fact can also be witnessed by comparing the floor accelerations given in Fig. 103 with those of the previous test (see Fig. 98); the first mode response is not as evident in the accelerations of the lower two stories because of significant link yielding. Because of the high intensity of the table motion, the second mode response is visible in this test, but still is not significant.

Generally speaking, the features of the relative displacements shown in Fig. 104 resemble those of the similar test for Specimen 2 (see Fig. 93). For Specimen 3, similar but larger responses are induced because of the higher link strength and thus less link yielding. However, the pattern of the story drifts is different from that of Specimen 2. The drifts of the first two stories of Specimen 2 were much larger than the upper three. This is not the case for Specimen 3, because the collapse-mechanism deformation in the lower two stories is not as significant resulting from the higher link strength. Therefore, as can be seen from Fig. 104, the story drift of the third story is of the same order of magnitude as that of the second story. This is never the case in any of the tests for Specimens 1 and 2.

6.2.3.C. Specimen 3 Subjected to 1.73*PAC 300

The source record for this test, the N76W component of the San Fernando Earthquake recorded at Pacoima Dam, has a different character from that of the El Centro. The Pacoima is a near focus impulsive motion and of shorter duration. The spectra of the simulated Pacoima record together with the acceleration and displacement histories are shown in Fig. 105. The large intensity of the motion is indicated by its peak acceleration of 1.11g.

The nonlinear response generated by this motion is displayed in **Fig.** 106. Significant yielding is shown in the figure, yet it is not as much as that observed in the previous El Centro test. Even though some asymmetry exists in the shear deformation between the west and east

links, little difference is found between the brace strains of the two braced frames shown in Fig. 107.

This motion is relatively efficient for the higher modes. As indicated by the floor accelerations shown in Fig. 108, the higher mode responses are more effectively excited in this test.

The relative story displacements for this test are shown in **Fig.** 109. A unique feature of this response is that the third floor story drift is even larger than the second story drift. Moreover, the top story drift is extraordinarily large compared with its counterpart in any other test. This is due to the higher mode contribution to the structure response to this impulsive table acceleration.

6.2.3.D. Specimen 3 Subjected to 1.73*EC 450

Shown in Fig. 110 is the strongest table motion ever applied to the test structure. As indicated by its peak acceleration which is 16% greater than gravity (1.0g), it has an intensity comparable with that of the Pacoima excitation shown previously. The motion is also more effective in exciting the first mode than the Pacoima. In addition, the longer duration of this motion is able to supply more energy to produce more damage. As can be seen from Fig. 111, a greater amount of nonlinearity is achieved by this motion. In addition to severe yielding in the two links, both of them buckled in this test. The figure shows that the strength of the west link apparently decreased after buckling. Since the excitation is strong, the floor accelerations of Fig. 113 show a relatively greater second-mode response than was observed in the other El Centro tests. A detailed description of the link damage has been presented in 6.1.2.C; the effects of the link yielding and buckling on the responses are shown in Figs. 112, 113 and 114.

CHAPTER SEVEN

THEORETICAL CORRELATION

As stated in the beginning chapter, one of the objectives of this study was to evaluate the use of the existing computer program, DRAIN-2D. To establish an economical mathematical model was, of course, another objective. With data in hand, the capability of the program to calculate nonlinear responses of the eccentrically braced frame to earthquake ground motions can be evaluated. Especially, it was of interest to study how to model the nonlinearities of a link by using available elements.

DRAIN-2D was selected as the tool for data correlation because (1) it is relatively simple and inexpensive to employ as compared with other nonlinear analysis softwares such as NON-SAP [20], ANSR's [21,22], etc., which need large core memories, (2) the DRAIN-2D program has a fairly complete library of building related elements that can be used to model commonly encountered structural members, (3) the two-dimensional nature of the experiment also led to the selection of this program which is specifically designed for 2-dimensional problems.

7.1. DRAIN-2D, A Nonlinear Structural Analysis Program

The program, fully documented by Kanaan and Powell [1], is designed for the determination of the inelastic dynamic response of two-dimensional structures of arbitrary configuration to earthquake type ground motions. Independent vertical and horizontal ground excitations can be specified in terms of acceleration time histories. However, no out-of-phase multiple support excitation can be considered.

The program has an element library including six elements of five different types. The library is adequate for modeling the nonlinear behavior of structural members commonly encountered in structural analysis. The program handles plane structures made up of arbitrary combinations of 1-D elements and 2-D infill panels. Semi-rigid connections and beam stiffness degradation can also be modeled. To date, two multilinear post-buckling brace elements have been separately developed and can be incorporated into the program [23]. Therefore, there is a total of eight elements available to the public. The program may be obtained from the National Information Service for Earthquake Engineering (NISEE), University of California, Berkeley.

One of the merits of the program is its simple scheme to model nonlinear behavior. The bilinear strain hardening scheme is used for all elements except the stiffness degrading beam element and the post-buckling truss elements. The bilinear characteristic alone is sufficient to model steel members, which have well defined stress-strain relationship. By deploying more than one element between two nodes and assigning them appropriate properties, a multilinear or curvilinear yielding mechanism can be created for more sophisticated behavior.

The program uses a constant average acceleration step-by-step integration algorithm to calculate the dynamic response. Within each time step, the structure is assumed linear and has a stiffness equal to the tangent value at the beginning of the step. Unbalanced loads due to error in the assumptions are calculated at the end of the step. Correction is done in the next step by adding the sign-changed unbalanced loads to the external dynamic loads. At moments of yielding or stiffness change, a small step size is required to prevent large overshoots to ensure the accuracy of the calculation. Because of the constant step-size algorithm used in DRAIN-2D, a small step size is required throughout the computation. Therefore, the cost of calculation may be excessive. A variable time step algorithm is now an available option in the new version of the DRAIN-2D program, DRAIN-2D2, but it was not ready in time for use in this study.

7.2. Mathematical Idealization of the Test Structure

To minimize the computation costs, the main objective of the mathematical modeling is to reduce an infinite degrees of freedom system to one with minimum degrees of freedom, which retains the significant properties of the system and, still, is able to characterize its behavior within tolerable error.

80

The nature of the structural response in this study is two-dimensional. The lateral loads due to spurious table excitations were resisted mainly by the braced frames. As mentioned in Chapter Two, the lateral stiffness of the interior frames is negligible because girders of the interior frames were deprived of their ability to take bending moments.

Nevertheless, since the disabled girders were held in position by gusset plates, the interaction between the disabled girders and the rest of the structure can be very complicated. Moreover, the columns of the exterior and the interior frames were interlocked by girders in the E-W direction, i.e., the direction perpendicular to the plane of table motions. This interlocking tends to reduce axial forces in the exterior columns and to increase them in the interior. On the basis of the experimental data, axial forces in the interior columns are about one third of those in the exterior columns.

With regard to resistance to the base shear, the contribution from the interior frames is relatively small compared with that from the braced frames. It was estimated, from the shear forces calculated from column bending moments, that the four interior columns together share about 10% of the total base shear.

To economize the computing cost, the analysis was done without including the relatively unimportant interior frames, but their contribution was taken into account by manipulation of the properties of the external frames.

7.2.1. The Global Mathematical Model

The plane frame shown in Fig. 115 is a mathematical model for the test structure. Two vertical springs were added to the model under the first story columns to simulate the shaking table compliance, giving a pitching degree of freedom to the structure-shaking table system.

The center of the shaking table is assumed to be a stationary node. The fixity of the node is assured by a rigid horizontal truss element (not shown) and a roller (not shown). The force in the horizontal rigid truss element thus is the base shear, while the roller holds the structure in position without possibility of vertical displacement. The mass of each story is lumped at the two girder-column connections. The inertia property of the shaking table, including both linear and rotational masses, is preserved by providing equivalent lumped masses at the two ends of the rigid beam representing the shaking table.

The base shear and masses mentioned in the last paragraph represent only one half of the total values for the entire structure because the plane frame is modeled to have only one half of the stiffness of the entire structure, assuming that response symmetry holds.

In this mathematical model, there is no interaction between the interior and exterior frames. To take the interior frame contribution into account, two modifications are made to the mechanical properties of the columns:

First, the cross-section area is increased by one-third to account for the axial rigidity of the interior columns.

Secondly, the bending rigidity is increased by one tenth to take into account the contribution of the interior columns in resisting the base shear.

A short vertical truss element is used to model the link behavior. By assigning appropriate properties to the vertical truss element, it will yield when the link shear capacity is reached. Another horizontal truss element is used to hold the ends of the link as shown in **Fig.** 115. If the 'shear element', i.e., the vertical truss element, is taken to be very short, say 0.01 inch, the error due to geometric deviation, i.e., the slope in the two link segments shown in **Fig.** 115, becomes small. With this idealization, a hinge is automatically introduced at the middle of the link. This is acceptible because of the expected antisymmetric deformation.

The modeling of the shear link behavior will be discussed further in Section 7.2.3.

7.2.2. Simplification of the Global Mathematical Model

To reduce the cost of computation, advantage was taken of the very localized nonlinearity expected in this structure. Accordingly the upper three braced stories are replaced by a simple shear story. Note that a stiffness matrix can not be fed directly into the DRAIN-2D program as input.

This simplification is justified by the following: (1) the upper three stories are expected to remain elastic; (2) the response of the test structure is dominated by the first mode. Because of (2), little error is associated with neglecting the contribution from modes higher than the first.

The requirement imposed on the equivalent shear frame is that its first mode frequency as well as responses in terms of base shear and overturning moment must not be changed. If the stiffness properties and height of the columns of the simplified frame, and the size of the simplified lumped masses are chosen as shown in Fig. 116, this requirement is satisfied. The two systems in the figure have the same effective modal mass and frequency. The height of the equivalent shear frame is determined so as to preserve the first mode overturning moment.

The equivalent shear frame cannot directly replace the upper three stories of the test frame, because its continuity will be seriously affected by this simple replacement. To minimize the discontinuity, an additional artificial story of very short height was created above the second story before the equivalent shear story was superposed on top. The design of the artificial story is to be discussed in Section 7.2.2.A. below.

Shown in Fig. 117 is the final mathematical model of the test structure. The model has only 14 nodes. Because the three rigid elements, numbered 1, 3 and 15, have no axial distortion and element number 6 has no axial force in it because of anti-symmetry, the mathematical model has only 17 displacement unknowns provided that the rotational degrees of freedom at the hinged ends of girders 6 and 10 are deleted after giving the girders proper stiffness factors. Great simplicity is achieved for the 3-D five-story test structure by this mathematical model used for the correlation study.

As mentioned in Section 6.1.9., the lower end of the first story column was not sufficiently rigid against rotation. For example, if the lower ends of the columns were assumed rigid, the trial analysis of the 1.73*EC 300 test of Specimen 2 gave a CBWN2U/CBWN1L (see

Section 6.1.9. to interpret this notation) ratio of 1.12 while the recorded CBWN2U/CBWN1L ratio is 1.76. The error in CBWN2U is about 1% and the error in CBWN1L is about 55%. Therefore, a semi-rigid connector was deployed at the position to relax the joint. By an interpolation scheme, the stiffness of the semi-rigid element was determined to be about 15,000 in-kips per radian.

Mathematical modeling for link nonlinearity and table pitching are discussed in Sections 7.2.3. and 7.2.4., respectively.

The First Mode Period

The first mode period is a parameter used to check the fidelity of this simplification process. For the original structure and the simplified model, the first mode periods are 0.249 seconds and 0.243 seconds, respectively, if a rigid foundation is assumed. In other words, an error of about 2.4% in the first mode period resulted from this simplification. The reduction in the period may be due to neglecting the effect of the higher modes in the simplification process.

7.2.2.A. The Artificial Story

The artificial story of the mathematical model was only one tenth of an inch in height (see Fig. 117). The property of the column of this story, designated as Element 4 in Fig. 117, is determined by the condition that the rotational stiffness K must be the same as that of the upper three stories of the test frame. The equality of the rotational stiffnesses is shown in Fig. 118. A simply supported beam was arbitrarily chosen for the model. Therefore, a hinge should be placed at the upper end of the artificial column as shown in Fig. 117. In addition, the column is rigid in axial deformation. With this manipulation, the rotational stiffness of Joint A (see Fig. 117) is more or less preserved.

The girder of the artificial story, Element 3, is rigid in both axial and bending deformation. This assumption was adopted to assure the equivalence of the simplfied shear story to the original upper three stories. A rigid truss element, Element 5, was added to form a rigid triangle which serves to transfer the lateral shear force to the lower stories.

7.2.3. Modeling of the Link Nonlinear Behavior

The beam elements of the DRAIN-2D program have no shear yielding mechanism. However, there are ways to model the shear yielding by utilizing the available elements in the program element library.

In cases of shear yielding, a threshold is set for the bending moment, i.e., the bending moment cannot increase after the element has yielded in shear except for the increase due to strain hardening in shear. Similarly, if plastic hinges have formed at both ends of a link, the shear force in the link can no longer increase except for some minor growth due to strain hardening in bending. In other words, the interdependence between bending moment and shear force furnishes a base on which the modeling of shear yielding can be achieved. Instead of physical yielding in shear, the bending capacity of a link is assigned according to the shear capacity of the link. Therefore, yielding in bending is equivalent to yielding in shear.

However, this idea can only be applied to a structure (such as the ecc-X-braced test structure) where the position of zero moment in a link during horizontal excitation is known. For an eccentrically diagonal-braced frame, it is not feasible to use the above idea to model the shear yielding behavior because the position of contra-flexure is not known in advance.

Another way to model the shear yielding is shown in Fig. 119. It is essentially the same idea as described above. At the center of the link, zero moment condition is assumed. Two truss bars perpendicular to the link are given appropriate properties so that the bars will yield when the shear capacity of the link is reached. In the model, the nodes at the ends of the bars should be prescribed to have the same horizontal displacement.

More than one truss bar or 'shear truss element' can be deployed between two nodes to model curvilinear shear yielding behavior.

7.2.4. Model of the Table Pitching

The sixteenth element in Fig. 117 is a truss element or 'pitching spring' provided to give the mathematical model the pitching degree of freedom. This element is very important because the first mode frequency depends very much on its stiffness. The dependence of the first mode period of the test structure-shaking table system on the pitching spring stiffness is demonstrated in **Fig.** 120 by the curved line with triangles.

It should be noted that the abscissa of the figure is the linear stiffness of a single pitching spring. Rigorously, the pitching stiffness of the whole system equals the product of the linear stiffness of a pitching spring and the bay width of the structure, i.e., 72 inches. The solid line in the figure represents the rocking period of the system if the structure were rigid. On the other hand, the dashed line represents the lower limit for the period of the system, i.e. 0.249 sec, which is the period of the test structure on a rigid base, where no pitching is allowed. As shown, the period curve of the system is asymptotic to these two lines: for very soft springs, the system becomes like a rigid block; for very stiff springs, the system becomes like one on a fixed base.

A difficulty arising with the model is that the stiffness of the pitching spring is indeterminate and also its force-displacement relationship is unknown. Generally, it is assumed to be linearly elastic and the stiffness is determined according to the experience of the analyst and the nature of a test. According to past experience [17], the stiffness varies from test to test and a smaller value is usually associated with larger pitching. This approach to determine the pitching stiffness is of a trial-and-error nature. Many analyses may be needed to have good estimation, and thus the cost to reach a good correlation may become high.

7.3. Correlation with the Test of 1.73*EC 300, Specimen 2

In this section, three correlation studies are presented using the simplified mathematical model. In each calculation, different properties were assigned to the two important elements, namely, the shear link and the pitching spring.

The 1.73*EC 300 test of Specimen 2 was selected for data correlation. This test was chosen because significant shear yielding in the links was generated without web buckling. Those tests which had web buckling were not chosen for study because the DRAIN-2D program has no capability to model this type of nonlinearity.

Viscous damping was assumed proportional to the initial stiffness and 0.01 second was the step size in all calculations. A constant stiffness-proportional coefficient β_0 of 0.003 was used to give a first mode damping ratio in the range of 2 to 4 percent depending upon the fundamental period of the structure-shaking table system.

7.3.1. The First Correlation

In the first calculation, a single shear truss element was used to model the link shear yielding behavior. The yield stress, the strain hardening ratio and the elastic modulus of the shear truss element were measured from the recorded shear hysteresis loops of the west link to be 21 ksi, 0.01667, and 7200 ksi, respectively. The pitching spring stiffness is assumed to be 500 kips/in to give a first mode frequency of 2.62cps. The damping ratio associated with this choice of pitching stiffness is 2.47%.

The calculated results with the above parameters are shown together with their corresponding experimental data in Figs. 121-123. From five to eight seconds, the calculated results have a slow but steady growth. This indicates that the analytical model has not enough damping. Quantitatively, except for the last excursion, the yielding was not very precisely calculated. However, the timing of the three major yielding excursions in the link was accurately calculated. Implied by a slightly larger period, the analytical model is slightly softer than the

test structure. As shown in Fig. 121, at moments of significant link yielding, large overshoots will occur in the calculated brace forces. Therefore, the peak values at moments of significant yielding are not reliable. This phenomenon is due to equilibrium unbalance associated with the assumption of linear behavior within the time step. The unbalance will eventually be corrected after a short period. However, the overshooting phenomenon will appear in the calculated time histories. To reduce the overshooting, a small step size may be needed for integration.

Beside overshooting and false steady growth, the force quantities have good correlation. The permanent set in the link deformation observed in the experimental data during the period from 2 to 4 seconds is not reproduced in the analysis. Therefore, the experimental and analytical floor displacements do not correlate well.

7.3.2. The Second Correlation

To improve the correlation, the calculation was repeated with the following modifications:

- (1) The shear link strain hardening ratio was changed to 0.01 from 0.01667.
- (2) The link yield stress in shear was changed to 22 ksi.
- (3) To make the structure-table system stiffer, the stiffness of the shaking-table pitching spring was changed to 800 kips/in from 500 kips/in. Then, the damping ratio became 2.80%.

The calculated results are shown in Figs. 124-126. Correlation is improved within the period from five to eight seconds. The sizes of overshoots during link yielding are proportional to the extent of shear yielding. If compared with the previous calculation, the link has larger first and second yielding excursion but a smaller third excursion in this second analysis. The sizes of overshoots were found to follow this trend. After 8 seconds, rather than keeping constant amplitudes in the experimental data, the responses decrease gradually because of over-estimated damping resulting from the increased pitching stiffness. Although the correlation is not quite satisfactory, the maximum relative displacements calculated are accurate.

7.3.3. The Third Correlation

It was believed that the shaking table compliance was not adequately represented by a linear elastic force-displacement relationship. Furthermore, a curvilinear shear stress-strain relationship for the link might be needed for a good correlation.

In this third trial, a nonlinear shaking table compliance was employed. The pitching spring was required to yield at a 40-kip axial force and a strain hardening ratio of 0.25 was chosen. The two quantities were decided by assuming that the north and south edges of the shaking table have a vertical displacement of about half an inch at the maximum overturning moment. In addition, a curvilinear stress-strain relationship was given by three parallel shear truss elements.

The calculated results are shown in **Figs**. 127-129. Generally speaking, this correlation is better than before except for the shear strain in the link. Good correlation was obtained for the base shear and the first-story brace force for the beginning four seconds. The nonlinearity in the link was reduced because yielding in the pitching spring reduced the deformation in the structure. Part of the energy imposed on the system by the shaking table was dissipated through the assumed nonlinearity in the pitching spring.

It should be noted that the shaking table has a tendency to return to its original position. Therefore, a yielding pitching spring may be not realistic because a permanent set due to yielding would be implied by this model. However, it is believed that some of the input energy was dissipated through pitching of the structure-shaking table system.

7.3.4. More Correlations

It is very difficult to fathom how good calculated results are in calculating the seismic behavior of a system unless dynamic experimental data is available for comparison. When some unknown parameters are involved in the calculation, the comparison becomes even more difficult. The data correlation in this study is of a trial-and-error nature. If there were a reliable isotropic hardening model in the DRAIN-2D program to characterize the link behavior, and if the trial-and-error procedure of adjusting the various parameters, such as pitching compliance, link stiffness and strength, damping, integration step size, etc., were continued it is believed that a good match would be reached between calculated and experimental data. However, it was decided that further trial-and-error efforts were not worthwhile in this study.
CHAPTER EIGHT

CONCLUSIONS

8.1. Merits of Eccentrically Braced Frames

During a major earthquake, a conventionally designed concentric braced structure has the defects of excessive lateral displacements and poor energy dissipation because of pinched hysteresis behavior and strength deterioration associated with brace yielding and buckling. On the other hand, although a moment resisting frame has stable hysteretic behavior and good energy dissipation capacity, it may become unstable resulting from the P- Δ effect induced by excessive lateral displacements.

An eccentric bracing system possesses not only the merits of conventional concentric bracing system, such as large stiffness and high strength for frequent earthquakes, but also large ductility capacity of a moment resisting frame to absorb the energy imposed by an extreme earthquake. Moreover, for similar lateral displacements, the ductility factors in eccentric beams are much greater than those in girders or columns of a moment resisting frame. In other words, for the same amount of energy dissipation, an eccentrically braced frame has less lateral displacements and thus less nonstructural damage, and less stability hazards than a moment resisting frame.

8.2. Experimental Observations

The structure tested in this experiment demonstrated that allowing damage in girders is effective in seismic resistance. The test structure resisted the table motion mainly in two ways:

 absorbing the energy input to the structure from the shaking table by shear hysteretic yielding in the girders and by viscous damping and Coulomb friction of the structure, (2) isolating the structure through the soft-story effect at the expense of a large mechanism deformation in the bottom two stories.

In the prototype structure, floor damage due to large up-and-down shear displacement in the eccentric girders is expected. Also expected is damage in partitions and infill panels due to large story drifts associated with the collapse-mechanism deformation in the lower two stories. To prevent floor distortion, it may be feasible to design a floor system isolated from the girders containing eccentric elements.

8.2.1. The Weakest Link is the Best

The earthquake response of the test structure is limited by the shear strength of the eccentric beams. For the eccentric beam, the terminology, shear link, is adopted because the eccentric beam yields mainly in shear.

Links of three different strengths were tested. It was observed that the weakest link was the best energy absorber and least response was induced when the test structure had the weakest links. The base shear and the overturning moment as well as the member forces were strongly related to the strength of the links. In fact, a linear relationship was observed. The floor relative displacements also depended strongly on the link shear deformation.

8.2.2. Web Buckling of Links

The mechanism of web buckling in the shear links was found effective in controlling the earthquake response. The earthquake resistance stages of the shear links can be summarized as follows:

(1) The shear links remained elastic for minor earthquakes.

(2) The shear links yielded in shear for moderately large earthquakes.

(3) The shear links both yielded in shear and buckled in webs during extreme earthquakes.

8.2.3. Stiffness Recovery

It was observed that the test structure had a tendency to recover its lateral stiffness. This took place after the links had yielded in shear and significant lateral relative displacements at the first two stories had occurred. It is because the two braces in tension were aligned with the shear-yielded link to function as a single diagonal brace across the first story girder.

8.2.4. Replaceable Links

In the test structure, the links were designed to be replaceable. In practice, permanent deformation in the shear links may be so severe that replacement becomes difficult. However, the feasibility of repair implied by replaceable links is good, because after an earthquake, deformed links are very likely to be able to be jacked back to a position so that repair by replacement becomes possible.

8.3. Correlation Studies

A simple mathematical model was formulated for the calculation of the dynamic response, and a fairly good correlation between experimental and calculated results was achieved for the selected case.

To improve the correlation, more study is needed regarding the determination of the shaking table compliance. A more accurate shear yielding model that includes both kinematic and isotropic hardening phenomena observed in the experimental results is also required. The choice of damping is another important factor that will affect the quality of correlation. A better correlation may be expected if a more rigorous system identification algorithm were employed, however, this is not pursued in this investigation.

Since the program DRAIN-2D cannot model web buckling behavior, no correlation was done for web-buckling cases. Besides, the effect of large deformation is not considered by the program, either. Therefore, stiffness recovery of the structure because of axial force development associated with large deformation in the links can not be calculated by the program.

8.4. Strong Girder-Weak Column Test Structure

The test structure was of a strong girder-weak column category. Potential plastic hinge locations were in columns. The earthquake force cannot be transmitted upward to the higher stories because of a collapse-mechanism induced in the lower two.

For a strong column-weak girder structure, plastic hinges form in the girders. Therefore, plastic bending or shear hinging in girders and links would be distributed upward into upper stories. Thus, better earthquake resistant capacity would be expected for a strong column-weak girder structure, because there are more energy dissipation sources. However, more dynamic study is required to understand the behavior of an eccentrically braced structure with strong columns.

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Fig. 2 The West Frame of the Test Structure (Courtesy of the San Francisco Examiner)



▲ ECCENTRICITY

Fig. 3 Concentric Bracing and Eccentric Bracing

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Δ Δ Δ Δ

V-BRACING

FIG. 4 SOME EXAMPLES OF ECCENTRIC BRACING









Fig. 6 General Design Layout of the Nine-Story Structure (After Huckelbridge, EERC report *EERC-77/23*)





△ SHEAR LINKS

Fig. 7 Preliminary Eccentrically X-braced Frame













COUPON TEST RESULTS

THICKNESS (INCH)

ULTIMATE STRESS (UNANNEALED)
YIELDING STRESS (UNANNEALED)
ULTIMATE STRESS (ANNEALED)
XIELDING STRESS (ANNEALED)

Fig. 10 Coupon Test Results



ANNEALING TEMPERATURE

Fig. 11 The

Annealing Temperature





Fig. 12-1 The Eccentrically X-braced Test Frame



Fig. 12-2 Design Details of the Lower Two Stories of the Exterior Frames of the Test Structure



SKELETON OF THE TEST STRUCTURE

Fig. 13 Skeleton of the Five-Story Test Structure (Members designated by dash lines are the dummy girders.)



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Collapse Mechanism of the Test Structure



ACTUATOR LOCATIONS



Fig. 15-1 Details and Performance Limitations of the Shaking Table (After Rea & Penzien)





The Control Room and The Shaking Table Fig. 15-2



SOUTH-SIDE VIEW OF THE TEST STRUCTURE





West Frame



East Frame

Fig. 17-1 DCDT Stations: For Pseudo Shear Strains & Brace Axial Strains (The Links Shown are the Damaged Links of Specimen 1.)







Fig. 18-1 Details of A Quarter of A DCDT Aluminum Mount



Fig. 18-2 Photograph of A DCDT Aluminum Mount



WEST FRAME

Fig. 19 Post-Yield Flexural Strain Gage Stations



STRAIN GAGE STATIONS (LINKS OF SPECIMEN I)



WEST LINK

EAST LINK





STRAIN GAGE STATIONS (LINKS OF SPECIMEN 3)

Fig. 20 Link Strain Gage Stations



WEST FRAME

Fig. 21-1 Elastic Strain Gage Stations



Fig. 21-2 Elastic Strain Gage Stations (Continued)



EAST FRAME

Fig. 21-3 Elastic Strain Gage Stations (Continued)



Fig. 22 Fourier Amplitudes of Some Selected Table Motions



SIMULATED vs. ORIGINAL (TIME SCALED)

TIME (SECONDS)

THE UPPER = ORIGINAL, THE LOWER = SIMULATED PEAK VALUE = .434g SIMULATED = 1.73*EC 200 OF SPECIMEN 1

Fig. 23 Simulated and Original Source Ground Motions







S-LINE = SIMULATED, D-LINE = ORIGINAL THE ORIGINAL IS AMPLIFIED AND TIME-SCALED SIMULATED = 1.73*EC 200 OF SPECIMEN 1 ACC. PEAKS ARE .434g DAMPING RATIO = 0.01, 0.05



Response Spectra of the Simulated and the Original Ground Motions
FFT OF THE 4TH FL. ACC.



Fig. 25 Fourier Amplitudes of the 4th Floor Acceleration before (Dash Line) and after (Solid line) Being Damaged



Fig. 26 Distortion of the Top Floor



Fig. 27 Hysteresis Behavior of the West Link of Specimen 1 before and after Being Damaged









Fig. 29 Damaged Links of Specimen 3 (Upper one = the West Link)





Fig. 30 Typical Time Histories of Measured Link Flexural Strains





Fig. 31 Link Shear Deformation Measurement





Fig. 32 Global (Pseudo) and Local Shear Strains of the West Link of Specimen 3



Fig. 33 Freebody Diagram for Link Shear Force Calculation





Fig. 34 Consistency of the 'Two-Way' Calculation



Fig. 35 Isotropic Hardening in the West Link of Specimen 2



Fig. 36 Freebody Diagram for Base Shear and Overturning Moment Calculation (The Statics Method)



Fig. 37-1 Statics Method vs. Inertia Method



Fig. 37-2 Statics Method vs. Inertia Method (Continued)

MAXIMAL O.T.M. & B.S.



Fig. 38 Measured Maximum Overturning Moments and Base Shears











Fig. 40 Comparison for the Measured Pseudo-Shear Strains between the West and East Frames (1.73*PAC 300 and 1.73*EC 450, Specimen 3)



Fig. 41 Comparison for the Measured Pseudo-Shear Strains between the West and East Frames

(1.73*EC 200, Specimen 1) Measured Shear Strains in the Links of Specimen 1



Figs. 42 & 43 Earthquake Energy Input and Link Energy Absorption (Comparison between Different Specimens Demonstrated)



Fig. 44 Earthquake Energy Input and Link Energy Absorption





1.73*EC 200, SPECIMEN 200 SOLID LINE - BY STRAIN GAGES, DASH LINE - BY DCDT

Fig. 45 Strain Gages vs. DCDT in Measuring Brace Strains



MAX. BRACE STRAINS

TABLE PEAK ACC. (g)



Fig. 46 Maximum Brace Strains in All Tests



Fig. 47 Brace Strains Measured in Major Tests of Specimen 3

MAXIMAL VALUES



S-LINE : W.L.S. = 31.5*(BR.S. - .03)
D-LINE : NOMINAL YIELD STRAIN

 SPECIMEN 1
 SPECIMEN 2
 SPECIMEN 3
SUBSCRIPTS:
B -- 1.73*EC 75 BEFORE DAMAGE
A -- 1.73*EC 75 AFTER DAMAGE
2, 3, 4, 5 -- 1.73*EC 200, 300, 400, 450
P -- 1.73*PAC 210 & 300



Maximum Brace Strains and Maximum West Link Shear Forces



AXIAL & PSEUDO SHEAR STR. OF W. LINK

S-LINE = AXIAL, D-LINE = PSEUDO SHEAR AXIAL STRAIN MAGNIFIED 10 TIMES SPECIMEN 3, 1.73*EC 450

Figs. 49 & 50 Link Axial Strains and Pseudo-Shear Strains



Fig. 51 Structural Hysteresis Behavior (Specimen 3 in 1.73*EC 400)



Fig. 52 Structural Hysteresis Behavior (Specimen 3 in 1.73*EC 450)

MAX. REL. DISP.



SPECIMEN 1 S-LINE = 1.73*EC 75 (BEFORE DAMAGE) LONG D-LINE = 1.73*EC 200 CHAIN-LINE = 1.73*EC 75 (AFTER DAMAGE)

Fig. 53 Displacement Envelopes of Specimen 1

MAX. REL. DISP.



SPECIMEN 2 CHAIN LINE -- EC 200 DASH LINE -- EC 300 SOLID LINE -- EC 400

Fig. 54 Displacement Envelopes of Specimen 2





DISPLACEMENT - INCHES

SPECIMEN 3 SHORT DASH = EC 200 LONG DASH = EC 400 DOTTED = PAC 210 CHAIN = PAC 300 SOLID = EC 450

Fig. 55 Displacement Envelopes of Specimen 3

MAX. REL. DISP.



Fig. 56 Displacement Envelopes of 1.73*EC 200

MAX. REL. DISP.



1.73¥EC 400 ♦ SPECIMEN 2 □ SPECIMEN 3

Fig. 57

Displacement Envelopes of 1.73*EC 400

MAX. COLUMN MOMENTS



△ SPECIMEN 1
◇ SPECIMEN 2
□ SPECIMEN 3
CBWN2U --- NOMENT AT THE TOP OF 2ND STORY COLUMN
CBWN1L --- NOMENT AT THE BOTTON OF 1ST STORY COLUMN

Fig. 58 Maximum Column Bending Moments (CBWN2U & CBWN1L)



Fig. 59 Correlation between Column Bending Moments and Their Correponding Pseudo Shear Strains

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△ SPECIMEN 1
 ◇ SPECIMEN 2
 □ SPECIMEN 3
 SUBSCRIPTS:
 B -- BEFORE DAMAGE
 A -- AFTER DAMAGE
 2,3,4,5 -- 1.73*EC 200,300,400,450
 P -- 1.73*PAC 300

Fig. 60 Maximum Column Bending Moments vs. Table Acceleration Peaks



POSITIVE SIGN CONVENTIONS

Fig. 61 Positive Sign Conventions for Data Presentation


Fig. 62 Strains in the South First-Story Braces in Selected Tests of Specimen 1



Fig. 63 Displacement, Acceleration of Table Motion 1.73*EC 75B and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)







Fig. 65 Floor Accelerations



Fig. 66 Floor Displacements, Base Shear and Overturning Moment







Fig. 68 Displacement, Acceleration of Table Motion 1.73*EC 200 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.10, 0.25)



Fig. 69 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 70 Structural Hysteresis: Base Shear vs. First Story Drift



Fig. 71 Brace Strains and Pseudo Shear Strain





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Fig. 73 Floor Displacements, Base Shear and Overturning Moment



Fig. 74 Column Bending Moments



Fig. 75 Displacement, Acceleration of Table Motion 1.73*EC 75 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 76 Brace Strains and Pseudo Shear Strain



Fig. 77 Floor Accelerations



Fig. 78 Floor Displacements, Base Shear and Overturning Moment

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Fig. 79 Column Bending Moments







Fig. 81 Displacement, Acceleration of Table Motion 1.73*EC 300 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 82 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 83 Structural Hysteresis: Base Shear vs. First Story Drift



Fig. 84 Brace Strains and Pseudo Shear Strain



Fig. 85 Floor Accelerations

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Floor Displacements, Base Shear and Overturning Moment Fig. 86

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Fig. 87 Column Bending Moments



Fig. 88 Displacement, Acceleration of Table Motion 1.73*EC 400 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 89 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 90 Structural Hysteresis: Base Shear vs. First Story Drift



Fig. 91 Brace Strains and Pseudo Shear Strain



Fig. 92 Floor Accelerations



Fig. 93 Floor Displacements, Base Shear and Overturning Moment



Fig. 94 Column Bending Moments



Fig. 95 Displacement, Acceleration of Table Motion 1.73*EC 200 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 96 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 97 Brace Strains and Pseudo Shear Strain




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Fig. 99 Floor Displacements



Fig. 100 Displacement, Acceleration of Table Motion 1.73*EC 400 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)





Fig. 101 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 102 Brace Strains and Pseudo Shear Strain



Fig. 103 Floor Accelerations



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Fig. 104 Floor Displacements



Fig. 105 Displacement, Acceleration of Table Motion 1.73*PAC300 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 106 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain



Fig. 107 Brace Strains and Pseudo Shear Strain



Fig. 108 Floor Accelerations



Fig. 109 Floor Displacements



Fig. 110 Displacement, Acceleration of Table Motion 1.73*EC 450 and Its Response Spectra (Damping Ratios = 0.01, 0.03, 0.05, 0.10)



Fig. 111 Shear Link Hysteresis: Link Shear Force vs. Pseudo-Shear Strain









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Fig. 115 A Mathematical Model

MATHEMATICAL MODEL



Fig. 116 Dynamic Simplification of the Upper Three Braced Stories (The First Mode Base Shear and Overturning Moment are Preserved)



Fig. 117 The Mathematical Model for the Correlation Study



Fig. 118 Equivalent Column to Simulate the Rotatioal Stiffness of the Upper Three Stories



Fig. 119 Mathematical Model for Link Shear Yielding



Fig. 120 Dependence of First Mode Periods of the Test Structure on the Pitching (Spring) Stiffnesses



Fig. 121 First Correlation of Brace Strains and Pseudo Shear Strain



Fig. 122 First Correlation of Reladisplacements and Base Shear



Fig. 123 First Co

First Correlation of Hysteresis Behavior



Fig. 124 Second Correlation of Brace Strains and Pseudo Shear Strain



Fig. 125 Second Correlation of Reladisplacements and Base Shear



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Fig. 127 Third Correlation of Brace Strains and Pseudo Shear Strain



Fig. 128 Third Correlation of Reladisplacements and Base Shear



Fig. 129 Third Correlation of Hysteresis Behavior

APPENDIX A

LIST OF DATA CHANNELS

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MNEMONIC NOTATION FOR CHANNEL NAMES DESCRIPTIONS

AV ACC DISP STR INT	average acceleration displacement strain interior frame	flr frme W E N	floor frame west east north
Α	axial	S	south
В	bending	bend	bending strain
С	column	col	column
D	diagonal	mid	middle
Ε	east frame	horiz	horizontal
F	rosette	diag	diagonal
G	girder	vert	vertical
Н	horizontal	comp	component
Ι	interior frame	post.y	postyield
L	lower	axial	axial strain
Μ	middle		
Ν	north		
Р	post-yield		
S	south		

shaking table upper Т

U

V vertical

W west frame

Х brace

Ζ

shear link first story 1

second story 2

LIST* OF DATA CHANNELS OF SPECIMEN 1				
No.	Name	Description		
0	AV H T DISP	average horiz table displacement		
1	AV V T DISP	average vert table displacement		
2	AV H T ACC	average horiz table acceleration		
3	AV V T ACC	average vert table acceleration		
4	PITCH ACC	angular pitching acceleration		
5	ROLL ACC	angular rolling acceleration		
6	TWIST ACC	angular twisting acceleration		
7	blank	anguar constang association		
11	ACC-1	1st floor acceleration		
12	ACC-2	2nd floor aceleration		
13	ACC-3	3rd floor acceleration		
14	ACC-4	4th floor acceleration		
15	ACC-5	Sth floor acceleration		
	DISP-1W	1st fir displ of W frme		
16	DISP-2W	-		
17		2nd fir displ of W frme		
18	DISP-3W	3rd fir displ of W frme		
19	DISP-4W	4th fir displ of W frme		
20	DISP-5W	5th flr displ of W frme		
21	DISP-5W INT	5th flr displ of W interior frme		
22	DISP-5E INT	Sth flr displ of E interior frme		
23	DISP-5E	5th flr displ of E frme		
24	DISP-4W INT	4th fir displ of W interior frme		
25	DISP-4E INT	4th flr displ of E interior frme		
26	blank			
27	blank			
28	STR-CBWN2UP	N col bend, 2nd story, upper end, postyield		
29	STR-CBWS2UP	S col bend, 2nd story, upper end, postyield		
30	STR-CBWN1UP	N col bend, 1st story, upper end, postyield		
31	STR-CBWS1UP	S col bend, 1st story, upper end, postyield		
32	STR-CBWN1LP	N col bend, 1st story, lower end, postyield		
33	STR-CBWS1LP	S col bend, 1st story, lower end, postyield		
34	STR-CBWN2U	W frme, N col bend, 2nd story, upper end		
35	STR-CBWN2L	W frme, N col bend, 2nd story, lower end		
36	STR-CBWS2U	W frme, S col bend, 2nd story, upper end		
37	STR-CBWS2L	W frme, S col bend, 2nd story, lower end		
38	STR-CBWN1U	W frme, N col bend, 1st story, upper end		
39	STR-CBWN1L	W frme, N col bend, 1st story, lower end		
40	STR-CBWS1U	W frme, S col bend, 1st story, upper end		
41	STR-CBWS1L	W frme, S col bend, 1st story, lower end		
42	STR-GBWNN	girder bend, W frme, N half girder, N end		
43	STR-GBWNS	girder bend, W frme, N half girder, S end		
44	STR-GBWSN	girder bend, W frme, S half girder, N end		
45	STR-GBWSS	girder bend, W frme, S half girder, S end		
46	STR-ZBWNP	link bend, W link, N end, post-yield		
47	STR-ZBWSP	link bend, W link, S end, post-yield		
48	STR-ZBWN	link bend, W link, N end		
49	STR-ZBWS	link bend, W link, S end		
50	STR-CAWN	col axial, W frme, N col		

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	LIST* OF DATA CHANNELS OF SPECIMEN 1 (Cont'd)				
No.	Name	Description			
51	STR-CAWS	col axial, W frme, S col			
52	STR-XAWNU	brace axial, W frme, N 2nd story brace			
54	STR-XAWNL	brace axial, W frme, N 1st story brace			
55	STR-XAWSL	brace axial, W frme, S 1st story brace			
56	STR-FWNH	W link, N rosette, horiz comp, postyield			
57	STR-FWND	W link, N rosette, diag comp, postyield			
58	STR-FWNV	W link, N rosette, vert comp, postyield			
59	STR-FWMH	W link, mid rosette, horiz comp, postyield			
60	STR-FWMD	W link, mid rosette, diag comp, postyield			
61	STR-FWMV	W link, mid rosette, vert comp, postyield			
62	STR-FWSH	W link, S rosette, horiz comp, postyield			
63	STR-FWSD	W link, S rosette, diag comp, postyield			
64	STR-FWSV	W link, S rosette, vert comp, postyield			
65	STR-XAESU	brace axial, E frme, S 2nd story brace			
66	STR-XAENU	brace axial, E frme, N 2nd story brace			
67	STR-XAESL	brace axial, E frme, S 1st story brace			
68	STR-XAENL	brace axial, E frme, N 1st story brace			
69	STR-FEMH	E link, mid rosette, horiz comp, postyield			
70	STR-FEMD	E link, mid rosette, diag comp, postyield			
71	STR-FEMV	E link, mid rosette, vert comp, postyield			
72	STR-CBINU	col bend, W interior N col, upper end			
73	STR-CBINL	col bend, W interior N col, lower end			
74	STR-CBISU	col bend, W interior S col, upper end			
75	STR-CBISL	col bend, W interior S col, lower end			
76	STR-CAIN	col axial, W interior frme, N col			
77	STR-CAIS	col axial, W interior frme, S col			
78	STR-HORIZ	W link, 2nd mid rosette, horiz comp, post.y			
79	STR-DIAG	W link, 2nd mid rosette, diag comp, post.y			
80	STR-VERT	W link, 2nd mid rosette, vert comp, post.y			
81	STR-XAWSU	brace axial, W frme, S 2nd story brace			
84	DISP-A W	DCDT, W link, negative slope diagonal			
85	DISP-B W	DCDT, W link, positive slope diagonal			
86	DISP-C W	DCDT, axial elong, W frme, 1st story N brace			
87	DISP-D W	DCDT, axial elong, W frme, 1st story S brace			
88	DISP-A E	DCDT, E link, negative slope diagonal			
89	DISP-B E	DCDT, E link, positive slope diagonal			
90	DISP-C E	DCDT, axial elong, E frme, 1st story N brace			
91	DISP-D E	DCDT, axial elong, E frme, 1st story S brace			
92	DISP-X DCDT	lateral displ, W frme, 1st story N brace			
93	DISP-X DCDT2	Lateral displ, W frme, 1st story S brace			

* Data were picked in such a sequence as listed in the table. Those channels that are not listed were not used.

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LIST* OF DATA CHANNELS OF SPECIMEN 2			
No.	Name	Description	
0	AV H T DISP	average horiz table displacement	
1	AV V T DISP	average vert table displacement	
2	AV H T ACC	average horiz table acceleration	
3	AV V T ACC	average vert table acceleration	
4	PITCH ACC	angular pitching acceleration	
5	ROLL ACC	angular rolling acceleration	
6	TWIST ACC	angular twisting acceleration	
7	blank		
11	ACC-1	1st floor acceleration	
12	ACC-2	2nd floor aceleration	
13	ACC-3 3rd floor acceleration		
14	ACC-4	4th floor acceleration	
15	ACC-5	5th floor acceleration	
16	DISP-1W	1st flr displ of W frme	
17	DISP-2W	2nd flr displ of W frme	
18	DISP-3W	3rd flr displ of W frme	
19	DISP-4W	4th fir displ of W frme	
20	DISP-5W	5th fir displ of W frme	
21	DISP-5W INT	5th flr displ of W interior frme	
22	DISP-5E INT	5th flr displ of E interior frme	
23	DISP-5E	5th flr displ of E frme	
24	DISP-4W INT	4th flr displ of W interior frme	
25	DISP-4E INT	4th flr displ of E interior frme	
26	blank		
27	blank		
28	STR-CBWN2UP	N col bend, 2nd story, upper end, postyield	
29	STR-CBWS2UP	S col bend, 2nd story, upper end, postyield	
30	STR-CBWN1UP	N col bend, 1st story, upper end, postyield	
31	STR-CBWS1UP	S col bend, 1st story, upper end, postyield	
32	STR-CBWN1LP	N col bend, 1st story, lower end, postyield	
33	STR-CBWS1LP	S col bend, 1st story, lower end, postyield	
34	STR-CBWN2U	W frme N col bend, 2nd story, upper end	
35	STR-CBWN2L	W frme N col bend, 2nd story, lower end	
36	STR-CBWS2U	W frme S col bend, 2nd story, upper end	
37	STR-CBWS2L	W frme S col bend, 2nd story, lower end	
38	STR-CBWN1U	W frme N col bend, 1st story, upper end	
39	STR-CBWN1L	W frme N col bend, 1st story, lower end	
40	STR-CBWS1U	W frme S col bend, 1st story, upper end	
41	STR-CBWS1L	W frme S col bend, 1st story, lower end	
42	STR-GBWNN	girder bend, W frme, N half girder, N end	
43	STR-GBWNS	girder bend, W frme, N half girder, S end	
44	STR-GBWSN	girder bend, W frme, S half girder, N end	
45	STR-GBWSS	girder bend, W frme, S half girder, S end	
46	STR-ZBWNP	link bend, W link, N end, post-yield	
47	STR-ZBWSP	link bend, W link, S end, post-yield	
49 50	STR-ZBWS	link bend, W link, S end	
50	STR-CAWN	col axial, W frme, N col	

	LICT* OF DATA	CULANNELS OF SPECIMEN 2 (Cont'd)		
NT.	LIST* OF DATA CHANNELS OF SPECIMEN 2 (Cont'd)			
No.	Name	Description		
51	STR-CAWS	col axial, W frme, S col		
52	STR-XAWNU	brace axial, W frme, N 2nd story brace		
54	STR-XAWNL	brace axial, W frme, N 1st story brace		
55	STR-XAWSL	brace axial, W frme, S 1st story brace		
56	STR-FWNH	W link, N rosette, horiz comp, postyield		
57	STR-FWND	W link, N rosette, diag comp, postyield		
58	STR-FWNV	W link, N rosette, vert comp, postyield		
59	STR-FWMH	W link, mid rosette, horiz comp, postyield		
60	STR-FWMD	W link, mid rosette, diag comp, postyield		
61	STR-FWMV	W link, mid rosette, vert comp, postyield		
62	STR-FWSH	W link, S rosette, horiz comp, postyield		
63	STR-FWSD	W link, S rosette, diag comp, postyield		
64	STR-FWSV	W link, S rosette, vert comp, postyield brace axial, E frme, S 2nd story brace brace axial, E frme, N 2nd story brace		
65	STR-XAESU			
66	STR-XAENU			
67	STR-XAESL	brace axial, E frme, S 1st story brace		
68	STR-XAENL	brace axial, E frme, N 1st story brace		
69	STR-FEMH	E link, mid rosette, horiz comp, postyield		
70	STR-FEMD	E link, mid rosette, diag comp, postyield		
71	STR-FEMV	E link, mid rosette, vert comp, postyield col bend, W interior N col, upper end col bend, W interior N col, lower end col bend, W interior S col, upper end		
72	STR-CBINU			
73	STR-CBINL			
74	STR-CBISU			
75	STR-CBISL	col bend, W interior S col, lower end		
76	STR-CAIN	col axial, W interior frme, N col		
77	STR-CAIS	col axial, W interior frme, S col		
78	STR-HORIZ	W link, 2nd mid rosette, horiz comp, post.y		
79	STR-DIAG	W link, 2nd mid rosette, diag comp, post.y		
80	STR-VERT	W link, 2nd mid rosette, vert comp, post.y		
81	STR-XAWSU	brace axial, W frme, S 2nd story brace		
84	DISP-A W	DCDT, W link, negative slope diagonal		
85	DISP-B W	DCDT, W link, positive slope diagonal		
86	DISP-C W	DCDT, axial elong, W frme, 1st story N brace		
87	DISP-D W	DCDT, axial elong, W frme, 1st story S brace		
88	DISP-A E	DCDT, E lirk, negative slope diagonal		
89	DISP-B E	DCDT, E link, positive slope diagonal		
90	DISP-C E	DCDT, axial elong, E frme, 1st story N brace		
91	DISP-D E	DCDT, axial elong, E frme, 1st story S brace		
92	DISP-X DCDT	lateral displ, W frme, 1st story N brace		
93	DISP-X DCDT2	Lateral displ, W frme, 1st story S brace		
82	STR-ZBWN	link bend, W link, N end		

* Data were picked in such a sequence as listed in the table. Those channels that are not listed were not used.

LIST* OF DATA CHANNELS OF SPECIMEN 3			
No. Name		Description	
0	AV H T DISP	average horiz table displacement	
1	AV V T DISP	average vert table displacement	
2	AV H T ACC	average horiz table acceleration	
3	AV V T ACC	average vert table acceleration	
. 4	PITCH ACC	angular pitching acceleration	
5	ROLL ACC	angular rolling acceleration	
6	TWIST ACC	angular twisting acceleration	
7	blank		
83	ACC-1	1st floor acceleration	
12	ACC-2	2nd floor aceleration	
13	ACC-3	3rd floor acceleration	
14	ACC-4	4th floor acceleration	
15	ACC-5	5th floor acceleration	
16	DISP-1W	1st flr displ of W frme	
17	DISP-2W	2nd flr displ of W frme	
18	DISP-3W	3rd flr displ of W frme	
19	DISP-4W	4th flr displ of W frme	
20	DISP-5W	5th flr displ of W frme	
21	DISP-5W INT	5th flr displ of W interior frme	
22	DISP-5E INT	5th flr displ of E interior frme	
23	DISP-5E	5th flr displ of E frme	
24	DISP-4W INT	4th flr displ of W interior frme	
25	DISP-4E INT	4th flr displ of E interior frme	
26	blank		
27	blank		
28	STR-CBWN2UP	N col bend, 2nd story, upper end, postyield	
29	STR-CBWS2UP	S col bend, 2nd story, upper end, postyield	
30	STR-CBWN1UP	N col bend, 1st story, upper end, postyield	
31	STR-CBWS1UP	S col bend, 1st story, upper end, postyield	
32	STR-CBWN1LP	N col bend, 1st story, lower end, postyield	
33	STR-CBWS1LP	S col bend, 1st story, lower end, postyield	
34	STR-CBWN2U	W frme N col bend, 2nd story, upper end	
35	STR-CBWN2L	W frme N col bend, 2nd story, lower end	
36	STR-CBWS2U	W frme S col bend, 2nd story, upper end	
37	STR-CBWS2L	W frme S col band, 2nd story, lower end	
38	STR-CBWN1U	W frme N col bend, 1st story, upper end	
39	STR-CBWN1L	W frme N col bend, 1st story, lower end	
40	STR-CBWS1U	W frme S col bend, 1st story, upper end	
41	STR-CBWS1L	W frme S col bend, 1st story, lower end	
42	STR-GBWNN	girder bend, W frme, N half girder, N end	
43	STR-GBWNS	girder bend, W frme, N half girder, S end	
44	STR-GBWSN	girder bend, W frme, S half girder, N end	
45	STR-GBWSS	girder bend, W frme, S half girder, S end	
46	STR-ZAW	link axial, W frme	
49	STR-ZBWS	link bend, W link, S end	
50	STR-CAWN	col axial, W frme, N col	

LIST* OF DATA CHANNELS OF SPECIMEN 3 (Cont'd)			
No.	Name	Description	
51	STR-CAWS	col axial, W frme, S col	
8	STR-XAWNU	brace axial, W frme, N 2nd story brace	
10	STR-XAWNL	brace axial, W frme, N 1st story brace	
.9	STR-XAWSL	brace axial, W frme, S 1st story brace	
56	STR-FWNH	W link, N rosette, horiz comp, postyield	
57	STR-FWND	W link, N rosette, diag comp, postyield	
58	STR-FWNV	W link, N rosette, vert comp, postyield	
59	STR-FWMH	W link, mid rosette, horiz comp, postyield	
60	STR-FWMD	W link, mid rosette, diag comp, postyield	
61	STR-FWMV	W link, mid rosette, vert comp, postyield	
62	STR-FWSH	W link, S rosette, horiz comp, postyield	
63	STR-FWSD	W link, S rosette, diag comp, postyield	
64	STR-FWSV	W link, S rosette, vert comp, postyield	
65	STR-XAESU	brace axial, E frme, S 2nd story brace	
66	STR-XAENU	brace axial, E frme, N 2nd story brace	
67	STR-XAESL	brace axial, E frme, S 1st story brace brace axial, E frme, N 1st story brace	
68	STR-XAENL		
69	STR-FEMH	E link, mid rosette, horiz comp, postyield	
70	STR-FEMD	E link, mid rosette, diag comp, postyield	
71	STR-FEMV	E link, mid rosette, vert comp, postyield	
72	STR-CBINU col bend, W interior N col, upper end		
73	STR-CBINL col bend, W interior N col, lower end		
74	STR-CBISU col bend, W interior S col, upper end		
75	STR-CBISL	col bend, W interior S col, lower end	
76	STR-CAIN	col axial, W interior frme, N col	
77	STR-CAIS	col axial, W interior frme, S col	
78	STR-HORIZ	W link, 2nd mid rosette, horiz comp, post.y	
79	STR-DIAG	W link, 2nd mid rosette, diag comp; post.y	
80	STR-VERT	W link, 2nd mid rosette, vert comp, post.y	
81	STR-XAWSU	brace axial, W frme, S 2nd story brace	
84	DISP-A W	DCDT, W link, negative slope diagonal	
85	DISP-B W	DCDT, W link, positive slope diagonal	
86	DISP-C W	DCDT, axial elong, W frme, 1st story N brace	
87	DISP-D W	DCDT, axial elong, W frme, 1st story S brace	
88	DISP-A E	DCDT, E link, negative slope diagonal	
89	DISP-B E	DCDT, E link, positive slope diagonal	
90	DISP-C E	DCDT, axial elong, E frme, 1st story N brace	
.91	DISP-D E	DCDT, axial elong, E frme, 1st story S brace	
92	DISP-X DCDT	lateral displ, W frme, 1st story N brace	
93	DISP-X DCDT2	Lateral displ, W frme, 1st story S brace	
82	STR-ZBWN	unk bend, W link, N end	

* Data were picked in such a sequence as listed in the table. Those channels that are not listed were not used. APPENDIX B

COUPON TEST RESULTS



Fig. B.1 Coupon Results (M6×4.4 Web)







Fig. B.3 Coupon Results (W6×9 Flange)

242

EARTHQUAKE ENGINEERING RESEARCH CENTER REPORTS

Numbers in parentheses are Accession Numbers assigned by the National Technical Information Service; these are by a price code. Copies of the reports may be ordered from the National Technical Information Service, 5285 Royal Road, Springfield, Virginia, 22161. Accession Numbers should be quoted on orders for reports (PB ----) remittance must accompany each order. Reports without this information were not available at time of printing. the complete list of EERC reports (from EERC 67-1) is available upon request from the Earthquake Engineering Research Diversity of California, Berkeley, 47th Street and Hoffman Boulevard, Richmond, California 94804.

- UCB/EERC-77/01 "PLUSH A Computer Program for Probabilistic Finite Element Analysis of Seismic Soil-Structure Interaction," by M.P. Romo Organista, J. Lysmer and H.B. Seed - 1977 (PB81 177 651)A05
- UCB/EERC-77/02 "Soil-Structure Interaction Effects at the Humboldt Bay Power Plant in the Ferndale Earthquake of June 7, 1975," by J.Z. Valera, H.B. Seed, C.F. Tsai and J. Lysmer ~ 1977 (PB 265 795)A04
- UCB/EERC-77/03 "Influence of Sample Disturbance on Sand Response to Cyclic Loading," by K. Mori, H.B. Seed and C.K. Chan 1977 (PB 267 352)A04
- UCB/EBRC-77/04 "Seismological Studies of Strong Motion Records," by J. Shoja-Taheri 1977 (PB 269 655)A10
- UCB/EERC-77/05 Unassigned
- UCB/EERC-77/06 "Developing Methodologies for Evaluating the Earthquake Safety of Existing Buildings," by No. 1 -B. Bresler; No. 2 - B. Bresler, T. Okada and D. Zisling; No. 3 - T. Okada and B. Bresler; No. 4 - V.V. Bertero and B. Bresler - 1977 (PB 267 354)A08
- UCB/EERC-77/07 "A Literature Survey Transverse Strength of Masonry Walls," by Y. Omote, R.L. Mayes, S.W. Chen and R.W. Clough - 1977 (PB 277 933)A07
- UCB/EERC-77/08 "DRAIN-TABS: A Computer Program for Inelastic Earthquake Response of Three Dimensional Buildings," by R. Guendelman-Israel and G.H. Powell - 1977 (PB 270 693)A07
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- UCB/EERC-77/10 "Experimental Evaluation of Seismic Design Methods for Broad Cylindrical Tanks," by D.P. Clough (PB 272 280)Al3
- UCB/EERC-77/11 "Earthquake Engineering Research at Berkeley 1976," 1977 (PB 273 507)A09
- UCB/EERC-77/12 "Automated Design of Earthquake Resistant Multistory Steel Building Frames," by N.D. Walker, Jr. 1977 (PB 276 526)A09
- UCB/EERC-77/13 "Concrete Confined by Rectangular Hoops Subjected to Axial Loads," by J. Vallenas, V.V. Bertero and E.P. Popov - 1977 (PB 275 165)A06
- UCB/EERC-77/14 "Seismic Strain Induced in the Ground During Earthquakes," by Y. Sugimura 1977 (PB 284 201)A04
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- UCB/EERC-77/16 "Computer Aided Optimum Design of Ductile Reinforced Concrete Moment Resisting Frames," by S.W. Zagajeski and V.V. Bertero - 1977 (PB 280 137)A07
- UCB/EERC-77/17 "Earthquake Simulation Testing of a Stepping Frame with Energy-Absorbing Devices," by J.M. Kelly and D.F. Tsztoo 1977 (PB 273 506)A04
- UCB/EERC-77/18 "Inelastic Behavior of Eccentrically Braced Steel Frames under Cyclic Loadings," by C.W. Roeder and E.P. Popov - 1977 (PB 275 526)A15
- UCB/EERC-77/19 "A Simplified Procedure for Estimating Earthquake-Induced Deformations in Dams and Embankments," by F.I. Makdisi and H.B. Seed - 1977 (PB 276 820)A04
- UCB/EERC-77/20 "The Performance of Earth Dams during Earthquakes," by H.B. Seed, F.I. Makdisi and P. de Alba 1977 (PB 276 821)A04
- UCB/EERC-77/21 "Dynamic Plastic Analysis Using Stress Resultant Finite Element Formulation," by P. Lukkunapvasit and J.M. Kelly 1977 (PB 275 453)A04
- UCB/EERC-77/22 "Preliminary Experimental Study of Seismic Uplift of a Steel Frame," by R.W. Clough and A.A. Huckelbridge 1977 (PB 278 769)A08
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- UCB/EERC-77/24 "Nonlinear Soil-Structure Interaction of Skew Highway Bridges," by M.-C. Chen and J. Penzien 1977 (PB 276 176)A07
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244

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246

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