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**SEISMIC BEHAVIOR AND DESIGN OF PRECAST  
FACADES/CLADDINGS & CONNECTIONS IN  
LOW/MEDIUM-RISE BUILDINGS**

FINAL TECHNICAL REPORT

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## SUMMARY

Seismic behavior and design of heavy facades/claddings and connections in buildings has been investigated, and unique cyclic racking tests of representative precast concrete facade/cladding panels and connections have been carried out. During the first major phase of the research project current practices for design and detailing of heavy facade/claddings and their connections to supporting structural systems, were evaluated. In consultation with practicing architects, engineers, researchers and facade/cladding manufacturers, state-of-the-art data for facade/cladding design, detailing and erection practices was compiled. Available data on the performance of building facade/cladding during previous destructive earthquakes including the recent Mexico City Earthquake of September 1985 was evaluated. Analytical and experimental techniques of modeling the seismic behavior of heavy precast concrete facade/cladding panels and connections have been investigated. The role of modern testing methodology in assessing the seismic behavior of building facades/claddings and connections has been evaluated. Pilot static tests of typical ductile (push-pull) cladding connections were carried out to investigate the strength and behavior of these connections. Cyclic in-plane racking test of a full-size precast concrete cladding panel with bearing connections at the bottom and ductile (push-pull) connections at the top, representative of California current practices, has been carried out. Test results consist of cyclic load-displacement curves; time-history plots of loads, displacements, accelerations, etc., during each test; analysis of peak response quantities, e.g., displacements and load-levels reached; estimated rigidities of the cladding panel-connection assembly at increasing levels of peak displacements of block cycles; as well as the relationship between drift levels and behavior of cladding panel-connection assemblies. Dynamic testing of a representative reduced scale three dimensional model two story steel-framed building structure with and without precast concrete cladding panels, was carried out. Results provide quantitative experimental data on the earthquake resistance and stiffness of cladding connections and the overall seismic behavior of cladding connection assemblies. The test results obtained will help develop improved and more realistic analytical modeling of building structural systems interacting with heavy facades/cladding and connection systems in low/medium-rise buildings during earthquakes.

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## CHAPTER 1: INTRODUCTION

This report documents results of a research program carried out to investigate the behavior of heavy facades/claddings and connections in buildings during earthquakes.

The widespread use of heavy facades and claddings in a broad class of buildings in seismic zones, and the potential life-hazards and significant economic losses posed by damage and/or collapse of such heavy exterior finish systems warrants a systematic and thorough examination of the behavior of heavy facades and claddings during earthquakes.

The overall nature and scope of the problem is further evidenced by available observed damage data on the behavior of exterior facade/cladding enclosure systems in buildings during previous earthquakes, e.g., Anchorage, Alaska-1964, San Fernando, California-1971, Miyagi-Ken-Oki, Japan-1978, Mexico City, Mexico-1985, and Whittier-Narrows, California-1987.

A study of the limited available observed damage data clearly shows that mitigation of earthquake damage of building facades/claddings is a very important issue because of the potential hazard to public and significant economic losses posed by such non-structural damage in buildings during earthquakes.

The importance of mitigation of earthquake damage of exterior architectural components, e.g., facades/claddings in buildings was also highlighted at the EERI/NSF workshop (40) on non-structural issues, to attempt to define practical research needs and further research work.

Furthermore, heavy facades and cladding can have significant influence on the overall lateral stiffness of buildings and thus alter the fundamental dynamic properties, e.g., natural frequencies, and also damping, and hence the response and behavior of the overall building system during earthquakes.

It is only recently that efforts have been directed to developing a better understanding of behavior of claddings and connections during earthquakes.

The general lack of an adequate base of test data on the static and cyclic behavior of building facades/claddings and connections, necessitates that testing be carried out to provide quantitative results on the strength and cyclic behavior of typical building facades/claddings and connections, including thresholds of damage, as well as their fundamental characteristics, e.g., natural frequencies, damping, etc.

It is also necessary to document and evaluate the effectiveness of the applicable design provisions of the regulatory standards, e.g., Uniform Building Code (86), ATC 3-06 (7), SEAOC (133), State of California (101), Tri-Services Manual (139) and the recently developed NEHRP Guidelines (28), through correlation with test results and available field data.

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<sup>1</sup> Numbers in parenthesis refer to Bibliography on page 71.

## CHAPTER 2: BUILDING FACADES/CLADDINGS

### 2.1 BACKGROUND

In general, facades/claddings are regarded as a means of enclosing a building structure by attachment of enclosure material assemblies, capable of spanning between supporting points, on the exterior face of a building. The sizes of the cladding components are based in most part on their ability to resist lateral loads (e.g., wind and earthquakes) acting on the building, and then transfer those loads safely to the building.

The function of building facades/claddings may be described as follows, to provide:

- a. Building envelope that protects the interior of the building from all climatic conditions and maintain a comfortable thermal environment.
- b. Acoustic insulation that protects the occupants from noise pollution.
- c. Fire resistance.
- d. Solar protection and possibly reduce the energy demand of HVAC systems.
- e. Enhancement to building's external appearance.

Photographs (Figures 1-9) show the many different facade/cladding types, their configurations, materials and exterior finishes in use in low- and medium-rise buildings on the West Coast.

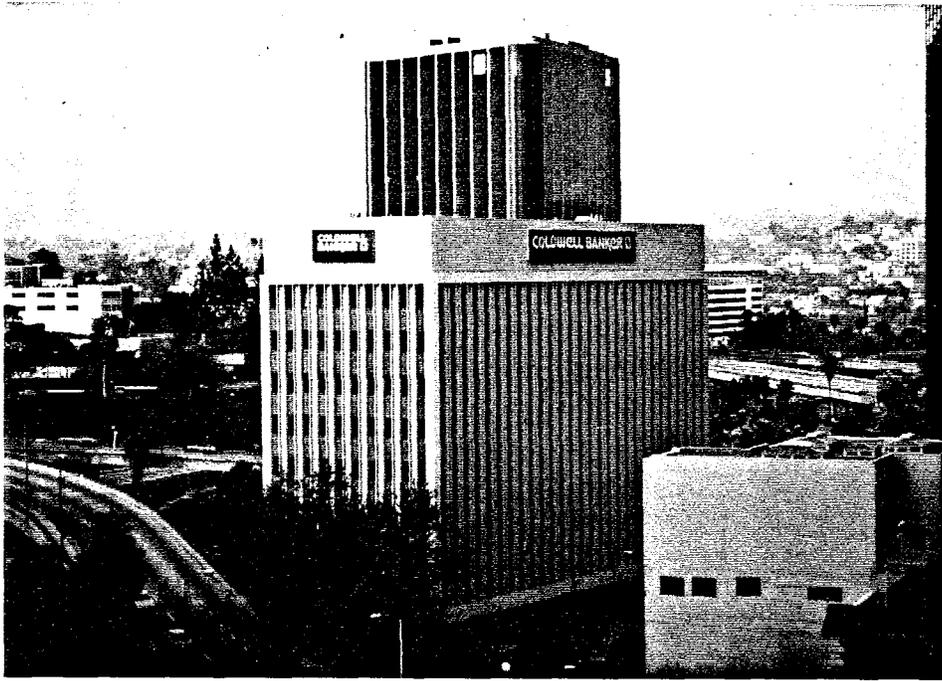


Figure 1 Precast Cladding - Medium-Rise Building  
Los Angeles, California



Figure 2 Precast Cladding - Medium-Rise Building  
Los Angeles, California



Figure 3 Precast Cladding - Checker-Board Pattern  
Medium-Rise Building - San Jose, California



Figure 4 Curtain-Wall Facade - High-Rise Buildings  
Downtown, Los Angeles, California



Figure 5 Facade/Cladding Elevation - Medium-Rise Building  
Downtown, Los Angeles, California



Figure 6 Spandrel Cladding/Facades - Medium-Rise Building  
Downtown, Los Angeles, California



Figure 7 Precast Cladding (Window-Wall Units) - Medium-Rise Building  
Downtown, Los Angeles, California

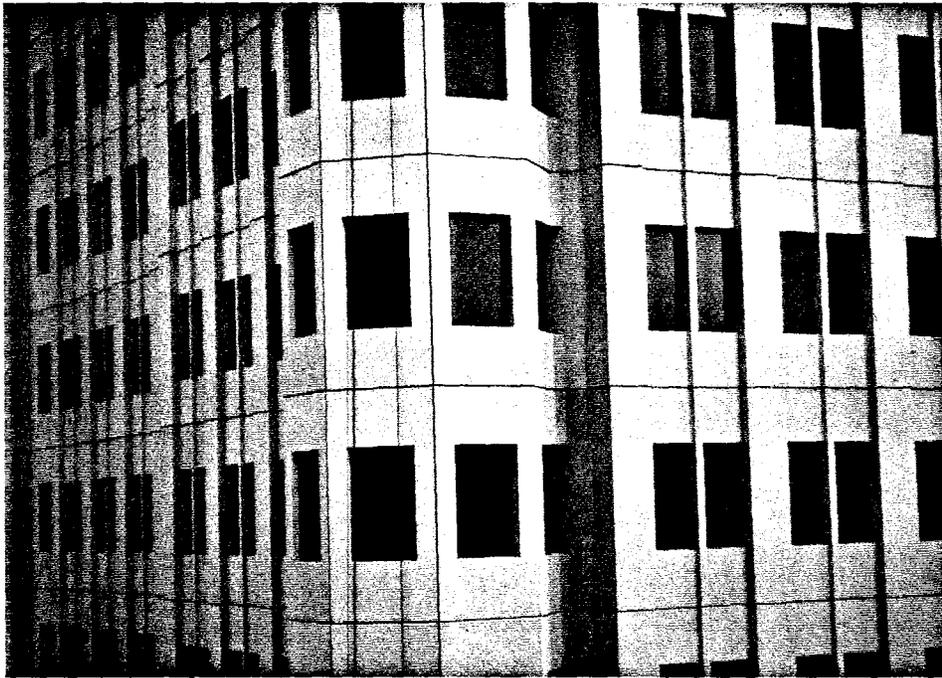


Figure 8 Close-up Detail - Precast Cladding (Window-Wall Units) - Medium-Rise Building, Downtown, Los Angeles, California

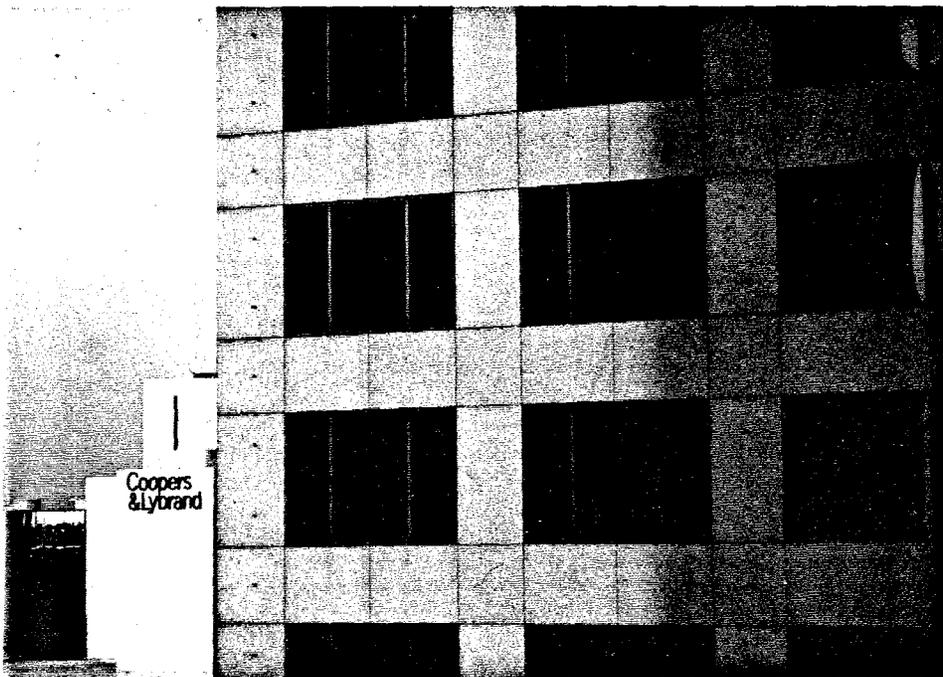


Figure 9 Precast Cladding - Spandrel - Panels & Column-Cover-Panels, Medium-Rise Building, Downtown, Los Angeles, California

## 2.2 CLASSIFICATION OF BUILDING FACADE/CLADDING SYSTEMS

For this research report, facades and claddings fastened to moment-resisting frame building systems may be classified as follows:

FACADE/CLADDING TYPE	CONFIGURATION	
	WINDOW-WALL PANELS	SPANDREL PANELS
I. Precast Concrete Cladding	■	■
II. Glass Fiber Reinforced Cement (GFRC) Cladding	■	■
III. Masonry Veneer Facades on Framed-Backing	■	■
IV. Stone/Granite/Marble Facades on Framed-Backing	■	■

The above list is not intended to be complete and only represents a partial summary of representative facade and cladding types that should be considered.

## 2.3 DESIGN ISSUES

Development of facade/cladding systems in buildings in seismic zones requires the consideration of the following design issues:

### o Facade/Cladding Component Issues

Under this category the following should be considered:

#### (i) Materials

From the point of view of earthquake resistance of facades/claddings, the following material issues should be considered in addition to the general considerations of appearance, durability and weather-staining:

- Mass Properties
- Strength and Deformation Properties

#### (ii) Geometry and Configuration

Important issues under this category are:

- Shape and Proportions of precast facade/cladding components, e.g., solid shapes, open vs. closed shapes and their combination thereof to provide desired facade/cladding elevations.
- Size of precast facade/cladding components, e.g., length, width, thickness, etc.

### o Connections - Design Issues

Important connection design issues are:

- Types of connections with respect to number, types and methods of load transfer or accommodation of movement/deformation.
- Location of connections.
- Connections between precast facade/cladding components and supporting structural system.
- Connections between precast facade/cladding components.

### o Supporting Structural System - Design Issues

The important issues under this category may be summarized as follows:

Gravity Loads - Supporting structural system must safely carry the weights of the precast facade/cladding components in addition to

usual dead and live loads, through the connections between the precast facade/cladding components and the supporting structure.

Lateral Loads (Wind, Earthquakes) - Supporting structural system must safely resist the effects of lateral loads, e.g., wind and earthquake loading, transmitted through the connections between the facade/cladding components and the supporting structure.

The interrelationship of the above design issues is graphically illustrated in Figure 10.

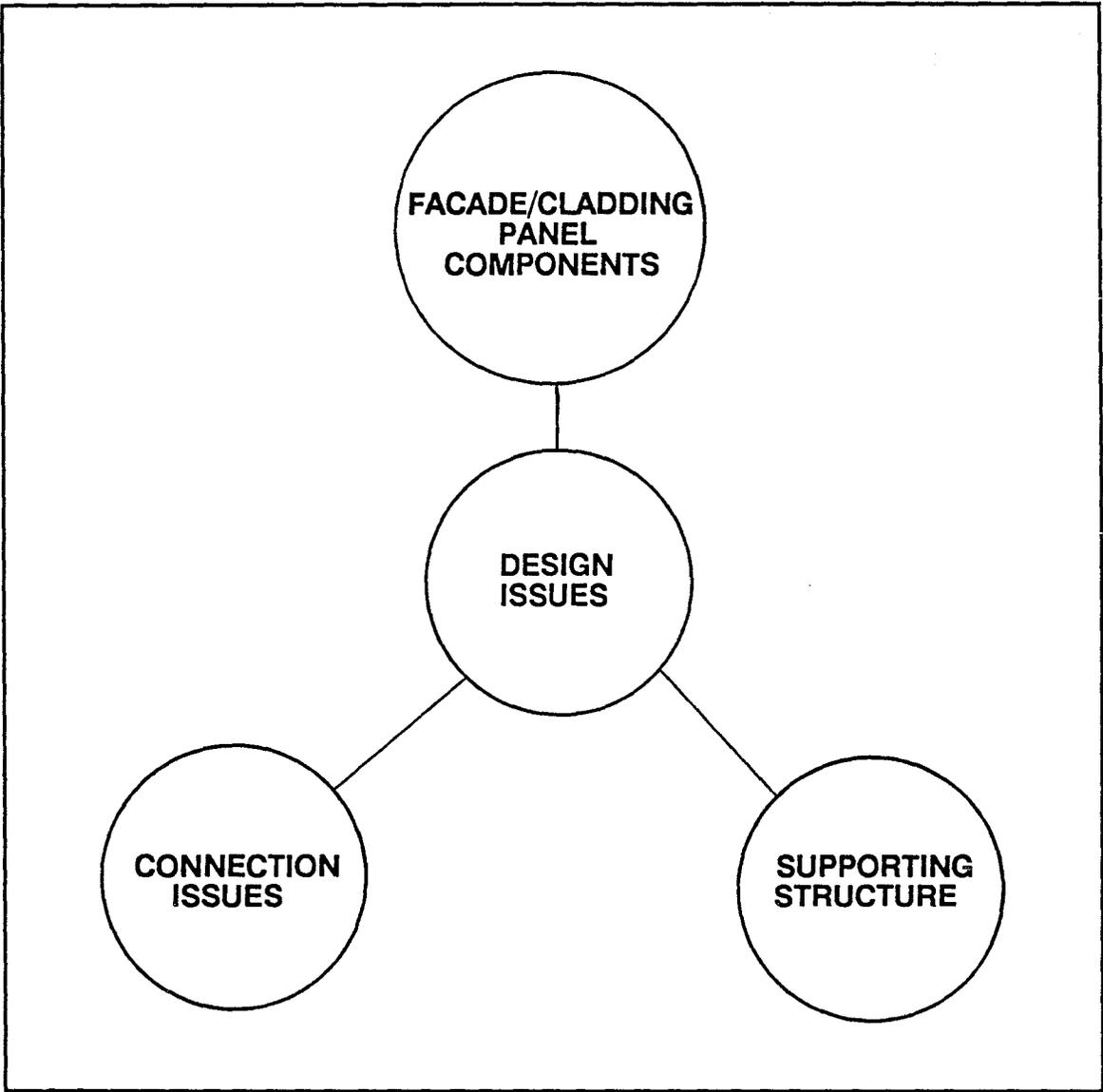


Figure 10: Facade/Cladding Design Issues and Inter-relationships

## **CHAPTER 3: SCOPE AND OBJECTIVES**

The main focus of this research program is to analytically and experimentally investigate the seismic behavior and design of heavy facades/claddings and their connections in low/medium-rise buildings.

The general objective of this research program is to document and evaluate applicable current provisions of the Uniform Building Code (86) and other regulatory standards, e.g., State of California Title 21 and Title 24 (101), ATC 3-06 (7), SEAOC (131), Tri-Services Manual (139), NEHRP Guidelines (28), and current practices governing the design, detailing and installation of heavy facades/claddings and their connections in low and medium-rise buildings with different framing systems.

In light of the diverse range of facade/cladding components and connections in use in low/medium rise buildings in seismic zones across the U.S., it was decided to focus on investigating the seismic behavior and design of the following exterior finish systems representative of practices in California and other western states.

- I. Precast Concrete Cladding Panels Attached to Moment-Resisting Rigid Frame Building Systems
- II. Brick Veneer/Granite/Marble Facades on Framed Backing Attached to Moment-Resisting Rigid Frame Building Systems

It should be noted that a significant percentage of exterior building facades/claddings in California, are of the types outlined above.

Upon further consideration it was further decided to focus attention only on the study of Precast Concrete Cladding Panels and their attachments to steel-framed building systems, at this time.

## CHAPTER 4: LITERATURE REVIEW

A comprehensive survey of pertinent literature was conducted. The results of this survey are presented in the form of an extensive bibliography (p.71) which provides an exhaustive source of information on a broad range of issues governing behavior, analysis and design of heavy facades/claddings and connections in buildings in seismic zones.

McCue, et al. (93) reported the results of an 'Enclosure Wall - Case Study' as an application of the conceptualized behavior models developed to investigate interaction of building components during earthquakes.

Sack, et al. (118) reported the first detailed investigation of the seismic response of precast curtain-walls in high-rise buildings. This research involved both analytical modeling of precast curtain-wall panels and their connections; as well as testing of curtain-walls and their connections.

Goodno, et al. (66), (67), (68), (69), (102), reported results of investigations of seismic response of glass curtain-walls as well as precast concrete cladding; cladding-structure interaction, analytical modeling for investigating the stiffening effects of cladding on the seismic response of buildings, as well as testing of cladding connections to investigate their behavior.

Wang (147), (148) reported the results of large-scale testing of precast cladding attached to a Full-Scale Steel Test Frame carried out under a U.S.-Japan Cooperative Research Project.

## **CHAPTER 5: FACADE/CLADDING PERFORMANCE DURING PREVIOUS EARTHQUAKES**

In the initial phases of this research project, sincere efforts were made to systematically document the available data on observed performance of non-structural facades/claddings in buildings during previous earthquakes.

The first attempt to systematically document non-structural damage during earthquakes was reported by Ayres, et al. (12) for documenting the non-structural building damage caused by the Anchorage, Alaska, earthquake of 1964. Even though this was an excellent start, no consistent coordinated efforts have since been made to document non-structural building damage in general and facade/cladding damage in particular, during earthquakes since then.

Selected highlights of building facade/cladding performance and damage during the previous earthquakes are presented below as follows:

- Table I : Anchorage, Alaska, Earthquake of 1964
- Table II : San Fernando, California, Earthquake of 1971
- Table III: Miyagi-Ken-Oki, Japan, Earthquake of 1978
- Table IV : Mexico City, Mexico, Earthquake of 1985

TABLE IB: FACADE/CLADDING PERFORMANCE DURING THE ANCHORAGE, ALASKA, EARTHQUAKE OF 1964

BUILDING NAME	NO. OF STORIES	MATERIAL	FACADE TYPE AND CONNECTION DETAILS	FACADE/CLADDING DAMAGE	SOURCE
		LATERAL FORCE RESISTING SYSTEM			
J.C. Penney Building	5	<p>Reinforced Concrete Building 129'x149' in plan, six bays wide in each direction.</p> <p>Floors were ten inch thick reinforced concrete flat plates.</p> <p>Full-height reinforced concrete shear walls @ west and south sides.</p>	<p>Heavy Facades Precast Concrete Panels</p> <p>North and east walls were covered with four inch thick precast non-structural concrete panels extending from second floor to roof.</p> <p>Precast concrete panels were fastened at each floor by two brackets on each panel.</p>	<p>This building suffered catastrophic structural damage as well as non-structural facade damage due to severe torsional displacements caused by the center of rigidity being far removed from the center of mass. The heavy precast concrete facades on the north and east walls contributed to the development of torsional forces and as the structural system failed and became more flexible, the stiffness of the precast facade panels themselves contributed to the failures of the supporting bracket connections.</p> <p>Most of the four inch thick precast panels in the north wall were shaken loose and fell to the street below. Many of the supporting brackets were torn out of floor slabs and were still found to be attached to the backs of facade panels that fell to the street below.</p> <p>Two people were killed when the heavy facade panels fell onto parked cars.</p> <p>Figures 11, 12</p>	Ref. [12]

TABLE IA: FACADE/CLADDING PERFORMANCE DURING THE ANCHORAGE, ALASKA, EARTHQUAKE OF 1964

BUILDING NAME	NO. OF STORIES	MATERIAL	FACADE TYPE AND CONNECTION DETAILS	FACADE/CLADDING PERFORMANCE AND DAMAGE	SOURCE
		LATERAL FORCE RESISTING SYSTEM			
First Federal Savings Building	3	<p>Steel-Framed Office Building 50' x 130' in plan.</p> <p>Floors are 3-1/2 inch concrete slabs supported by steel beams.</p> <p>Lateral force resistance in the N-S direction (long direction) supposed to be provided by a reinforced block wall in the west face and two brick panels in the east face.</p> <p>Lateral force resistance in the east-west direction (narrow direction) provided by a reinforced block wall at the north end and a brick panel and an x-braced steel bent in the south face.</p>	<p>Variety of exterior wall materials.</p> <p>Glass-Spandrel curtain walls - East, South &amp; portion of West facades.</p> <p>Brick filler panels with steel x-braced frame backing</p> <p>Ref.[12] presents exact details of the curtain wall and its connection to the steel frame.</p>	<p>The curtain walls suffered only minor damage during this earthquake because of compatibility between the flexible curtain wall and the flexible steel frame of the building.</p> <p>One brick panel on the east facade collapsed and the other brick panels on the east and south sides were severely damaged.</p> <p>Rigid non-structural facade were not compatible with the flexible structural frame and therefore the rigid facade suffered extensive damage.</p> <p>The panel on the south facade could not cope with the movements of the steel frame, and was severely damaged.</p> <p>Figures 13, 14</p>	Ref.[12]

**SUMMARY OF BUILDING FACADE DAMAGE - ANCHORAGE, ALASKA  
EARTHQUAKE OF 1964 [Source Ref. 12]**

- "1. Heavy precast-concrete panels that were attached to the building frame by clip angles and inserts collapsed.
2. Concrete-masonry-units filler walls were badly cracked and in some instances they damaged the surrounding structural frame.
3. Brick veneers, attached to flexible steel frames without backing or with insufficient backing, cracked and in some instances collapsed. Some stone and brick veneers collapsed where they were improperly tied to concrete walls
4. Curtain Walls sustained very little damage, except in the vicinity of structural failures. Some mounting brackets broke or pulled loose their concrete inserts at the floor slabs.
5. Glass-block panels were practically undamaged.
6. Window-glass was damaged where adjacent structural elements failed or sustained excessive deflections. Where mounts were rigid and mullions were weak, large panels of glass in storefronts were broken. Some glass panels in curtain walls were damaged when flexible mountings worked loose."

TABLE II FACADE/CLADDING PERFORMANCE DURING THE SAN FERNANDO, CALIFORNIA EARTHQUAKE OF 1971 [REF. 139]

BUILDING NAME	NO. OF STORIES	MATERIAL		FACADE TYPE AND CONNECTION DETAILS	FACADE/CLADDING PERFORMANCE AND DAMAGE	SOURCE
		LATERAL FORCE RESISTING SYSTEM				
Olive View Hospital Medical Treatment and Care Unit	5	<p>Reinforced Concrete</p> <p>Basic Framing scheme is a two-way flat slab reinforced concrete system supported either on tied or spiral columns.</p> <p>The lateral force resisting system consists of a system of shear walls above the second floor and moment resisting frames in the lower two stories.</p>		<p>Precast Concrete Facia Elements</p> <p>Masonry veneered wall</p>	<p>Many precast concrete facia elements were dislodged.</p> <p>Masonry veneered walls fell away from the building due to earthquake movements.</p> <p>Connections anchoring the concrete failed.</p> <p>Figure 15</p>	Ref. [140]

TABLE III FACADE/CLADDING PERFORMANCE DURING THE MIYAGI-KEN-OKI, JAPAN,  
EARTHQUAKE OF 1978 [REF. 39]

BUILDING NAME	NO. OF STORIES	MATERIAL		FACADE TYPE AND CONNECTION DETAILS	FACADE/CLADDING PERFORMANCE AND DAMAGE	SOURCE
			LATERAL FORCE RESISTING SYSTEM			
Sasaki Building Izumi City, Japan	4		Steel Framed Building	Precast Concrete Curtain Walls	Catastrophic collapse of precast concrete curtain walls. The precast concrete cladding panels broke loose from the building exterior and fell crashing to the ground below onto parked cars.  Figure 16	Ref. [39]

TABLE IV FACADE/CLADDING PERFORMANCE DURING THE MEXICO CITY, MEXICO EARTHQUAKE OF 1985 \*

FACADE/CLADDING TYPE AND CONNECTIONS	BUILDING TYPE		MATERIAL AND STRUCTURAL SYSTEM	FACADE/CLADDING PERFORMANCE AND DAMAGE	SOURCE
	NO. OF STORIES				
Precast Concrete Cladding Panels in Pino Suarez Building	Medium-Rise Building	14-21 stories	Steel Framed Building with moment-resisting frames and braced frame system	Heavy Precast Concrete Cladding attached to this medium-rise steel framed building were subjected to large drift incursions during this earthquake. These large drift levels were responsible for damage of the precast panels which consisted of relative shifting of panels by 3-4 inches. Figures 17, 18.	Ref. [41] [42]
Light Metal-Glass Curtain Walls	Medium-Rise Buildings	6-16 stories	Moment-Resisting Concrete Framed Systems Moment-Resisting Steel Framed	Metal-Glass Curtain Walls in medium-rise buildings suffered moderate levels of damage due to very large distortions (drifts) induced by this earthquake.	
Masonry Infill Facades	Medium-Rise Buildings	6-16 stories	Reinforced Concrete Buildings with moment-resisting frames	Masonry Infill facades in medium-rise buildings with reinforced concrete moment-resisting frames, suffered extensive damage during this earthquake. Masonry Infill facades also provided initial lateral force resistance and may have contributed to the survival of many medium-rise buildings during this earthquake. Figures 19-20.	

\* This brief summary of facade/cladding performance during the Mexico City Earthquake of 1985 is based on observed damage data available to-date.



Figure 11 Collapsed Precast Concrete Facade Panels  
J. C. Penney Building  
Anchorage, Alaska Earthquake of 1964 (Ref.12)



Figure 12 Collapsed Precast Concrete Facade Panels  
J. C. Penney Building  
Anchorage, Alaska Earthquake of 1964 (Ref.12)

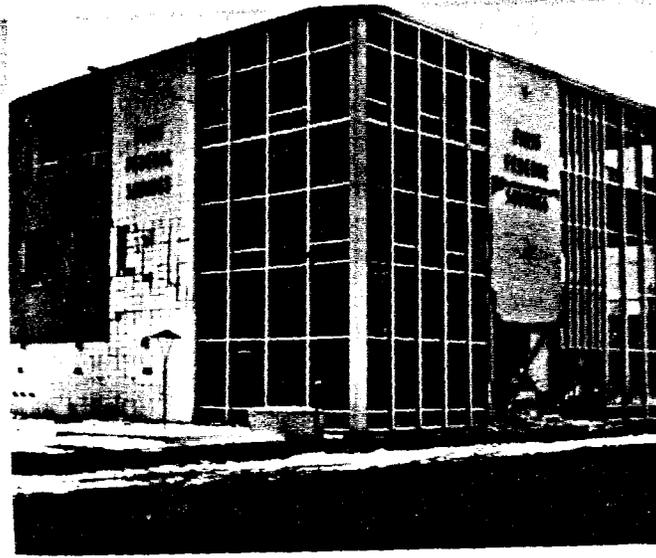


Figure 13 Facade Damage  
First Federal Savings and Loan Building  
Anchorage, Alaska Earthquake of 1964 (Ref.12)



Figure 14 Facade Damage  
First Federal Savings and Loan Building  
Anchorage, Alaska Earthquake of 1964 (Ref.12)

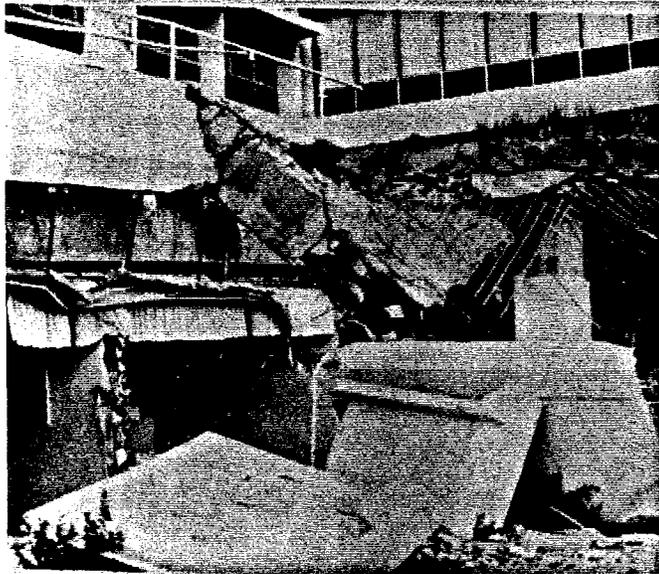


Figure 15 Failure of Precast Concrete Wall Panels  
San Fernando, California Earthquake; 1971  
(Ref.139)



Figure 16 Collapse of Precast Concrete Curtain Walls  
Miyagi-Ken-Oki, Japan Earthquake, 1978 (Ref.39)



Figure 17 Pino-Suarez Building, Mexico City  
Damaged Precast Concrete Cladding Already  
Removed, Mexico City, Mexico Earthquake of 1985



Figure 18 Pino-Suarez Building, Mexico City  
Damaged Precast Concrete Cladding Already  
Removed, Mexico City, Mexico Earthquake of 1985

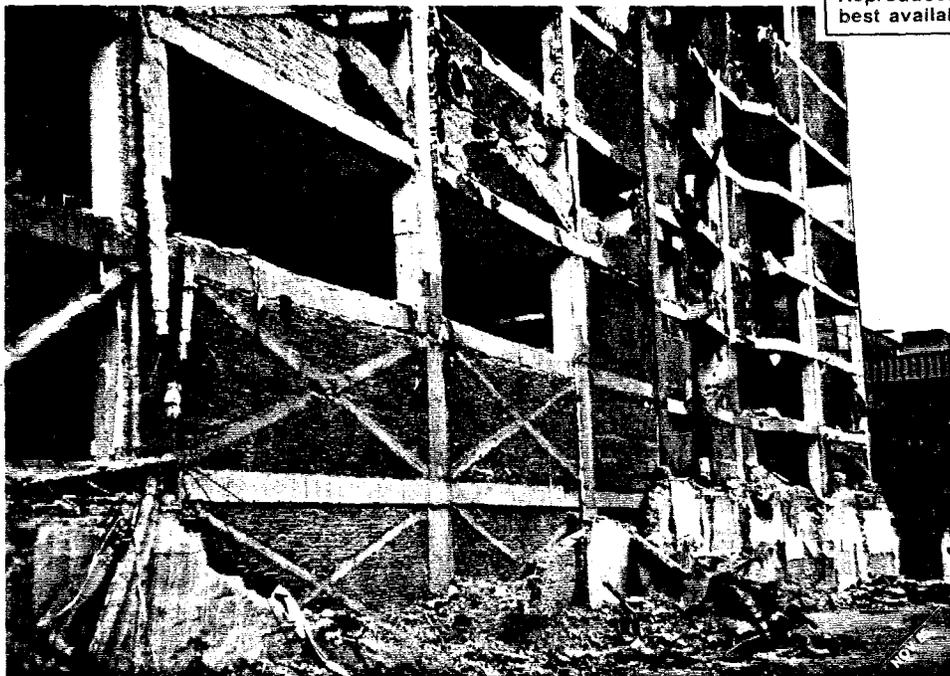


Figure 19 Masonry Infill Facade Damage  
Medium-Rise Building With Reinforced  
Concrete Moment-Resisting Frames,  
Mexico City, Mexico Earthquake of 1985



Figure 20 Masonry Infill Facade Damage, Medium-Rise Building  
With Reinforced Concrete Moment-Resisting Frames,  
Mexico City, Mexico Earthquake of 1985

## **CHAPTER 6: SEISMIC DESIGN CODES AND REGULATIONS**

The provisions of the following codes and regulatory standards governing the seismic design and detailing of facades/claddings and their connections were reviewed:

- ATC 03-6
- UBC
- Tri-Services Manual
- SEAOC
- OSA - State of California
- NEHRP

A summary of the applicable code provisions is presented in Tables V-A and V-B.

CODE PROVISIONS FOR SEISMIC DESIGN OF NON-STRUCTURAL FACADE/CLADDING PANELS AND CONNECTIONS

FACADE/CLADDING PANELS AND CONNECTIONS	UNIFORM BUILDING CODE 1985 EDITION	PRESTRESSED CONCRETE INSTITUTE - 1977 EDITION	APPLIED TECHNOLOGY COUNCIL ATC 3-06 - 1978
<p>1. LATERAL DESIGN FORCE LEVELS FOR FACADE/CLADDING COMPONENTS</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 2311 WIND LOADS</p> <p>SEC. 2312(g) SEISMIC FORCES</p> <p><math>F_p = Z I C_p W_p</math> (EQ 12-8)</p> <p><math>C_p</math>.....TABLE 23-J</p> <p>* I.....TABLE 23-K</p> <p>K.....TABLE 23-I</p> <p>Z.....FIGURES 23-1,23-2, 23-3</p> <p>*FOR PANELS I=1.0</p> <p>NOTE: EQ 12-8 IS VALID FOR IN-PLANE AND OUT-OF-PLANE FORCES.</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 2.3.6 STRUCTURAL DESIGN CONSIDERATIONS</p> <p>SEC. 11.3 SEISMIC FORCES</p> <p>SEC. 11.4 DESIGN GUIDELINES FOR PANELS</p> <p><math>F_p = Z I C_p S W_p</math> (EQ 2-6)</p> <p><math>C_p = 0.2</math> FOR PANELS</p> <p><math>C_p = 2.0</math> FOR CONNECTIONS</p> <p>IF <math>C_p = 2.0</math> THEN I.S = 1.0</p> <p>ALL OTHER VALUES TAKEN FROM THE UBC</p> <p>NOTE: EQ 2-6 IS VALID FOR BOTH IN-PLANE AND OUT-OF-PLANE FORCES.</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 3.7.7 ANCHORAGE OF NON-STRUCTURAL SYSTEMS</p> <p>SEC. 8.2 ARCHITECTURAL DESIGN REQUIREMENTS</p> <p><math>F_p = A_v C_c P W_c</math> (EQ 8-1)</p> <p>SEC. 1.4.1</p> <p><math>A_v</math> = SEISMIC COEFFICIENT FOR THE EFFECTIVE PEAK VELOCITY-RELATED ACCELERATIONS</p> <p><math>C_c</math> = SEISMIC COEFFICIENT FOR NON-STRUCTURAL COMPONENTS...TABLE 8-B</p> <p>P = PERFORMANCE CRITERIA...TABLE 8-A</p> <p>NOTE: THE FORCE DETERMINED BY EQ 8-1 SHALL BE APPLIED AT THE COMPONENT'S CENTER OF GRAVITY AND MAY ACT IN ANY HORIZONTAL DIRECTION.</p>
<p>2. LOADS DUE TO VOLUMETRIC CHANGES</p>		<p>SEC. 2.3.4 FORCE SYSTEMS</p> <p>EQ: 2-2,2-3,2-4,2-5</p>	
<p>3. LOADS DUE TO SHIPPING AND HANDLING</p>		<p>SEC. 2.3.3 ERECTION CONSIDERATIONS</p>	

TABLE V-A

CODE PROVISIONS FOR SEISMIC DESIGN OF NON-STRUCTURAL FACADE/CLADDING PANELS AND CONNECTIONS

FACADE/CLADDING PANELS AND CONNECTIONS	UNIFORM BUILDING CODE 1985 EDITION	PRESTRESSED CONCRETE INSTITUTE - 1977 EDITION	APPLIED TECHNOLOGY COUNCIL ATC 3-06 - 1978
	GOVERNING PROVISIONS	GOVERNING PROVISIONS	GOVERNING PROVISIONS
<p>4. DRIFT PROVISIONS</p>	<p>SEC. 2312(h) INTER-STORY DRIFT =</p> $\left[ \frac{\text{INTER-STORY LATERAL DEFLECTION UNDER DESIGN SEISMIC FORCES}}{K} \right] \cdot [1.0/K]$ <p>WHERE</p> <p>K.... GIVEN BY TABLE 23-1 MAX. INTER-STORY DRIFT &lt; 0.005h h = STORY HEIGHT</p>	<p>SEC. 2.3.6 FOLLOWS 1976 UBC</p> <p>DEFLECTION MUST BE LESS THAN:</p> <p>a) 2/K (WIND DRIFT) b) 3/K (SEISMIC DRIFT) c) 1/4 INCH WHICHEVER IS GREATER.</p> <p>K = HORIZONTAL FORCE FACTOR ....TABLE 11-1</p>	<p>SEC. 3.8 DEFLECTION &amp; DRIFT LIMITS USE TABLES 3-B, 3-C</p> <p>SEC. 4.6 DRIFT DETERMINATION AND P-Δ EFFECTS</p> <p><math>\Delta = \delta x_2 - \delta x_1</math></p> <p><math>\delta x_1 =</math> DEFLECTION AT 1st FLOOR</p> <p><math>\delta x = C_d \delta x_e</math> (EQ 4-9)</p> <p><math>\delta C_d =</math> DEFLECTION AMPLIFICATION FACTOR....TABLE 3B</p> <p><math>\delta x_e =</math> DEFLECTIONS DETERMINED BY ELASTIC ANALYSIS</p>
<p>5. PROVISIONS FOR DESIGN OF CONNECTIONS BETWEEN THE FACADE/CLADDING PANELS AND THE STRUCTURAL FRAME</p>	<p>SEC. 2312(J)3C</p> $F_{\text{connection}} = \frac{1}{3} F_p$ $F_{\text{bolt or weld}} = 4 F_p$ <p>RELATIVE MOVEMENT OF THE CONNECTIONS</p> $\Delta_{\text{allow}} < 2 \cdot (\text{WIND DRIFT})$ $< 3/K \cdot (\text{SEISMIC DRIFT})$ $< 1/2 \text{ INCH}$ <p>GREATER OF THE THREE CONTROLS</p> <p>NOTE: CONNECTIONS SHALL BE DESIGNED TO PERMIT MOVEMENT IN THE PLANE OF THE PANEL EQUAL TO THE DEFLECTION CALCULATED.</p>	<p>SEC. 11.3 SEISMIC FORCES</p> $F_p = 2Z W_p$ (EQ 11-3) <p>SEC. 2.5 ANALYSIS AND DESIGN OF CONNECTIONS</p> <p>CONNECTION DETAILS FOR NON-LOAD BEARING PANELS</p>	<p>SEISMIC FORCES SAME AS FOR DESIGN OF PANEL</p> <p>MOVEMENT OF PANEL SHALL ACCOMMODATE THE STORY DRIFT CALCULATED USING SECTION 4.6</p>

TABLE V-A

CODE PROVISIONS FOR SEISMIC DESIGN OF NON-STRUCTURAL FACADE/CLADDING PANELS AND CONNECTIONS

FACADE/CLADDING PANELS AND CONNECTIONS	TRI-SERVICES MANUAL 1982 SEAOC 1978	TITLE 24 STATE OF CALIFORNIA 1979	NEHRP SEISMIC DESIGN GUIDELINES 1985
<p>1. LATERAL DESIGN FORCE LEVELS FOR FACADE/CLADDING COMPONENTS</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 9-3 SEISMIC FORCES</p> <p><math>F_p = Z I C_p W_p</math> (EQ 3-8)</p> <p><math>C_p = 0.3</math> [table 3-4]</p> <p>SPECIAL PROVISIONS FOR EXTERIOR ELEMENTS</p> <p>I.....IMPORTANCE COEFFICIENT SAME AS VALUE USED FOR THE BUILDING</p> <p>SEC. 3-3(J)3d</p> <p><math>W_p</math>.....WEIGHT OF FACADE/CLADDING COMPONENT</p> <p>SEC. 3-3(D)-1</p> <p>Z.....NUMERICAL COEFFICIENT RELATED TO SEISMICITY OF A REGION.</p> <p>NOTE: EQ 3-8 IS VALID FOR IN-PLANE AND OUT-OF-PLANE FORCES.</p>	<p>GOVERNING PROVISIONS</p> <p>SEISMIC FORCE <math>F_p</math> DETERMINED SIMILAR TO UBC</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 8.2.2 SEISMIC FORCE APPLIED TO BUILDING COMPONENT AT ITS CENTER OF GRAVITY</p> <p><math>F_p = A_v C_c P W_c</math> (EQ 8-1)</p> <p><math>C_c</math> = SEISMIC COEFFICIENT FOR ARCHITECTURAL COMPONENTS GIVEN IN TABLE 8-B. VARIES FROM 0.6-3.0 x PERFORMANCE FACTOR REALTED TO LIFE SAFETY (0.5-1.5)</p> <p><math>A_v</math> = SEISMIC COEFFICIENT REPRESENTING THE EFFECTIVE-PEAK-VELOCITY-RELATED ACCELERATION PER SEC. 1.4</p> <p>P = PERFORMANCE CRITERIA FACTOR GIVEN IN TABLE 8-A</p> <p><math>W_c</math> = WEIGHT OF BUILDING COMPONENT</p> <p>NOTE: THE FORCE <math>F_p</math> SHALL BE APPLIED INDEPENDENTLY LONGITUDINALLY (IN-PLANE), LATERALLY (OUT-OF-PLANE), OR VERTICALLY IN COMBINATION WITH WEIGHT OF COMPONENT.</p>
<p>2. LOADS DUE TO VOLUMETRIC CHANGES</p>	<p>SEC. 3-3(J)3d SPECIAL PROVISIONS FOR EXTERIOR ELEMENTS...TEMPERATURE CHANGES</p>		
<p>3. LOADS DUE TO SHIPPING AND HANDLING</p>			

TABLE V-B

CODE PROVISIONS FOR SEISMIC DESIGN OF NON-STRUCTURAL FACADE/GLADDING PANELS AND CONNECTIONS

FACADE/GLADDING PANELS AND CONNECTIONS	TRI-SERVICES MANUAL 1982 SEAC 1978	TITLE 24 STATE OF CALIFORNIA 1979	NEHRP SEISMIC DESIGN GUIDELINES 1985
<p>4. DRIFT PROVISIONS</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 3-3(H) INTER-STORY DRIFT</p> $= \left[ \begin{array}{l} \text{INTER-STORY LATERAL} \\ \text{DEFLECTION UNDER} \\ \text{DESIGN SEISMIC FORCES} \end{array} \right] \cdot (1.0/K)$ <p>WHERE <math>1.0/K &gt; 1.0</math></p> <p>K = NUMERICAL COEFFICIENT GIVEN BY TABLE 3-3</p> <p>MAX. INTER-STORY DRIFT <math>\leq 0.005h</math></p> <p>h = STORY HEIGHT</p>	<p>GOVERNING PROVISIONS</p> <p>MAX INTERSTORY DRIFT <math>\leq 0.005h</math></p> <p>h = STORY HEIGHT</p> <p>MAX. INTERSTORY DRIFT <math>\leq 0.0025h'</math></p> <p>h' = HEAD TO SILL OF GLAZED OPENINGS</p>	<p>GOVERNING PROVISIONS</p> <p>SEC 3.8 DEFLECTION AND DRIFT LIMITS</p> <p>DESIGN STORY DRIFT <math>\Delta &lt;</math> ALLOW. STORY DRIFT <math>\Delta_a</math></p> <p>TABLE 3-C ALLOWABLE STORY DRIFT <math>\Delta_a</math> <math>= 0.010-0.015h_{sx}</math></p> <p>BASED ON SEISMIC HAZARD EXPOSURE GROUP</p> <p><math>h_{sx}</math> = STORY HEIGHT</p> <p>SEC. 4-6.1 STORY DRIFT DETERMINATION</p> <p>DESIGN STORY DRIFT <math>\Delta = \delta_{xt} - \delta_{xb}</math></p> <p>WHERE <math>\delta_{xt}</math> &amp; <math>\delta_{xb}</math> ARE LATERAL DEFLECTIONS @ TOP &amp; BOTTOM OF THE STORY UNDER CONSIDERATION</p> <p>LATERAL DEFLECTION <math>\delta_x = C_d \delta_{xe}</math></p> <p><math>C_d</math> = DEFLECTION AMPLIFICATION FACTOR GIVEN IN TABLE 3-8</p> <p><math>\delta_{xe}</math> = DEFLECTIONS DETERMINED BY AN ELASTIC ANALYSIS USING SEISMIC DESIGN FORCES GIVEN IN SEC. 4.3.</p> <p>DESIGN STORY DRIFT SHALL BE INCREASED BY THE INCREMENTAL FACTOR FOR P-<math>\Delta</math> EFFECTS AS PER SEC. 4.6.2.</p>

TABLE V-B

CODE PROVISIONS FOR SEISMIC DESIGN OF NON-STRUCTURAL FACADE/CLADDING PANELS AND CONNECTIONS

FACADE/CLADDING PANELS AND CONNECTIONS	TRI-SERVICES MANUAL/1982 SEAC 1978	TITLE 24 STATE OF CALIFORNIA 1979	NEHRP SEISMIC DESIGN GUIDELINES 1985
<p>5. PROVISIONS FOR DESIGN OF CONNECTIONS BETWEEN FACADE/CLADDING PANELS AND THE STRUCTURAL FRAME</p>	<p>GOVERNING PROVISIONS</p> <p><math>F_{connection} = 1.33 F_p</math></p> <p><math>F_{bolts, welds, inserts} = 4F_p</math></p> <p>ALLOWABLE RELATIVE MOMENTS OF THE CONNECTIONS &amp; PANEL JOINTS:</p> <p>allow <math>&lt; 2 \cdot (WIND DRIFT)</math></p> <p><math>&lt; 3/K \cdot (SEISMIC DRIFT)</math></p> <p><math>&lt; 1/2</math> INCH</p> <p>NOTE: CONNECTIONS SHALL BE DESIGNED TO PERMIT MOVEMENT IN THE PLANE OF THE PANEL EQUAL TO THE DEFLECTION CALCULATED.</p>	<p>GOVERNING PROVISIONS</p> <p>SAME AS FOR UBC</p>	<p>GOVERNING PROVISIONS</p> <p>SEC. 8.2.3 EXTERIOR WALL PANEL ATTACHMENT</p> <p>CONNECTIONS SHALL HAVE SUFFICIENT DUCTILITY AND PROVIDE ROTATIONAL CAPACITY NEEDED TO ACCOMMODATE THE DESIGN STORY DRIFT DETERMINED BY SEC. 4.6.1.</p> <p>FACADE/CLADDING PANELS CONNECTED TO STRUCTURAL FRAMING SYSTEM MUST BE ABLE TO ACCOMMODATE THE DESIGN STORY DRIFT WITHOUT FAILURE.</p>

TABLE V-B

## **CHAPTER 7: REVIEW OF CURRENT DESIGN AND CONSTRUCTION PRACTICES**

### **7.1 FACADES/CLADDING PANELS**

### **7.2 CONNECTIONS**

A schematic block diagram of the overall design process governing the seismic design and detailing of non-structural facades/cladding components and connections in buildings is presented on p.

Basically, the current facade/cladding and connections design and detailing practices are based on the following:

- **Seismic Design Codes and Regulations**, e.g., UBC, ATC, Tri-Services Manual, SEAOC, OSA, NEHRP

Comparative evaluation of applicable seismic design codes was presented in Chapter 6.

- **Industry Standards and Guidelines**

Guidelines for design, detailing, production, and erection of precast concrete facade/cladding panels and connections are provided by Prestressed Concrete Institute (106), (107), (108), (109), (110), (124), Precast Product Manufacturers (89) and others (103).

#### **Current Facade/Cladding Construction Practices**

##### **GFRC Cladding Panels**

This type of cladding is becoming increasingly popular on the West Coast. Figure 21 shows a GFRC cladding panel fabricated at a precasting plant before being shipped to the construction site.

Figure 22 shows a typical GFRC cladding panel being lifted for shipment at a precasting plant on the West Coast.

##### **Precast Concrete Spandrel Panels**

This type of facade/cladding is widely used not only on the West Coast but other states as well, in the United States.

Figures 23 and 24 show typical precast concrete spandrel panels being delivered to a construction site in the San Francisco Bay Area. The precast panels already have steel-angle-attachment assemblies embedded in them during the panel fabrication process.

Figure 25 shows typical layout and configuration of precast concrete spandrel panels during construction in a low-rise steel-framed building near San Francisco.

Figure 26 shows close-up detail of precast concrete spandrel panels and column-cover-panels during construction.

Figure 27 shows the installation of precast column-cover-panels in progress in a low-rise steel-framed building near San Francisco.

### **Precast Concrete Window-Wall Cladding Panels**

Figure 28 shows the installation and connection details of a story-high precast concrete cladding panel in a steel-framed high-rise buildings in San Francisco.

Figure 29 shows the detailing and installation of precast concrete cladding corner units in a steel-framed high-rise building in San Francisco.

### **Precast Concrete Facades/Claddings and Connections**

In light of the diverse range of facade/cladding components and connections used in low/medium-rise buildings in seismic zones across the U.S., it was decided to focus on investigating the seismic behavior and design of precast concrete cladding panels attached to rigid-frame building structural systems representative of current practices in the U.S. It was further decided to focus on the investigation of seismic behavior and design of story-high window-wall panel components and connections in buildings with moment-resisting frame structural systems.

#### **Connections**

A study of the state-of-the-art of seismic design and detailing of cladding connections shows that there are many different types of connections and details in use in different parts of the U.S.

According to current design practice in California and other seismic zones of the U.S., Ref. (89), (93), (106), (53), (124), (125), (103), (108), (109), (110), (147), (148) connections of precast concrete window-wall facade/cladding panels to the building structural frames may be divided into the following categories:

#### **■ Flexible Connection at Top**

Typically there are two attachment points at top of the cladding panel. These flexible or push-pull connections between the cladding panel and the structural frame are expected to accommodate all possible differential movements including inter-story drifts caused by lateral load, e.g., wind and earthquakes; as well as differential movements due to unbalanced gravity loads, temperature changes, creep and shrinkage.

#### **■ Bearing Connection at Bottom**

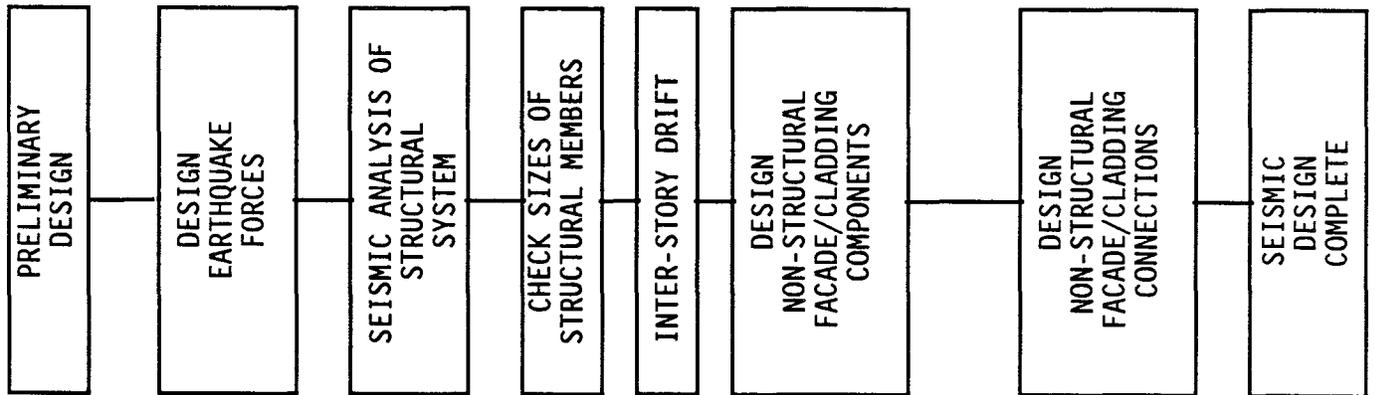
Typically there are two attachment points at the bottom of the cladding panel. These rigid connections at the bottom of cladding panels are designed to provide resistance to gravity and lateral loads, e.g., wind and earthquakes.

In current design practice, it is assumed that cladding contributes only mass to building system. Thus the designer accounts for facade/cladding in the seismic design process by including only the dead weight of cladding panels tributary to building floor under consideration. The total mass distribution in the building, thus obtained is used along with the lateral stiffness of the building to determine fundamental dynamic properties, e.g., modal frequencies and mode shapes, as well as seismic response analysis and design of the building system.

It is also assumed that the flexible lateral connections at top of the cladding panels provide no in-plane earthquake resistance and function only to accommodate differential movements between the facade/cladding panels and building structural frames.

SEISMIC DESIGN PROCESS FOR NON-STRUCTURAL FACADE/CLADDING COMPONENTS AND CONNECTIONS

SCHEMATIC



PROCEDURES

- I. Establish:
  1. Floor Dead & Live Loads
  2. Preliminary Cladding Configuration, Sizes, Loads
  3. Story Heights and Elevations
  4. Design Preliminary Sizes
  
- II. Establish: Seismic Base Shear  
Distribution of Seismic Forces
  
- III. Perform Seismic Analysis of Structural System  
Determine Member Forces and Deflections
  
- IV. Compile Results of Seismic Analysis of Structural System  
Check Strength Required vs. Strength Provided
  
- V. Compile Deflection Results From Seismic Analysis of  
Structural System
  
- VI. Design Precast Concrete Panels
  1. Calculate Center of Gravity of Panel
  2. Compute Design Loads
    - a. Gravity...Dead & Live Loads
    - b. Lateral...Wind & Seismic
    - c. Volumetric Changes...Shrinkage, Creep, Temperature
    - d. Handling...Stripping, Shipping, Erection
  3. Design Panel Using PCI and ACI Specifications
  
- VII. Choose Type of Connection
  1. Bolted, Welded
  2. Clip Angle



Figure 21 GFRCladding Panels During  
Fabrication at Fabrication Plant

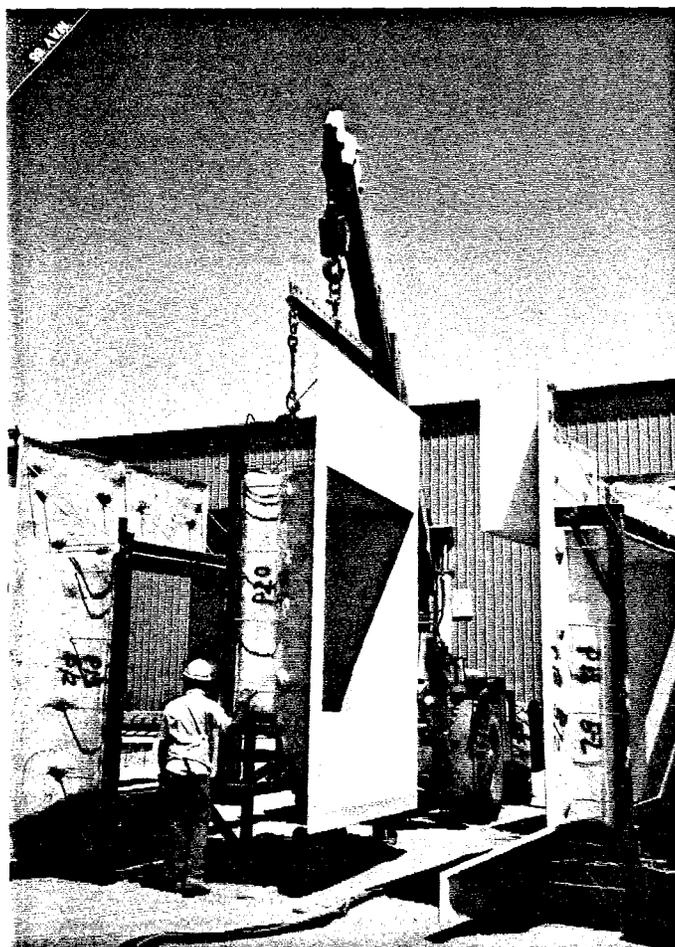


Figure 22 Typical GFRCladding Panel Being Lifted  
for Shipment at Precasting Plant



Figure 23 Typical Precast Concrete Spandrel Panels Being Delivered to Construction Site

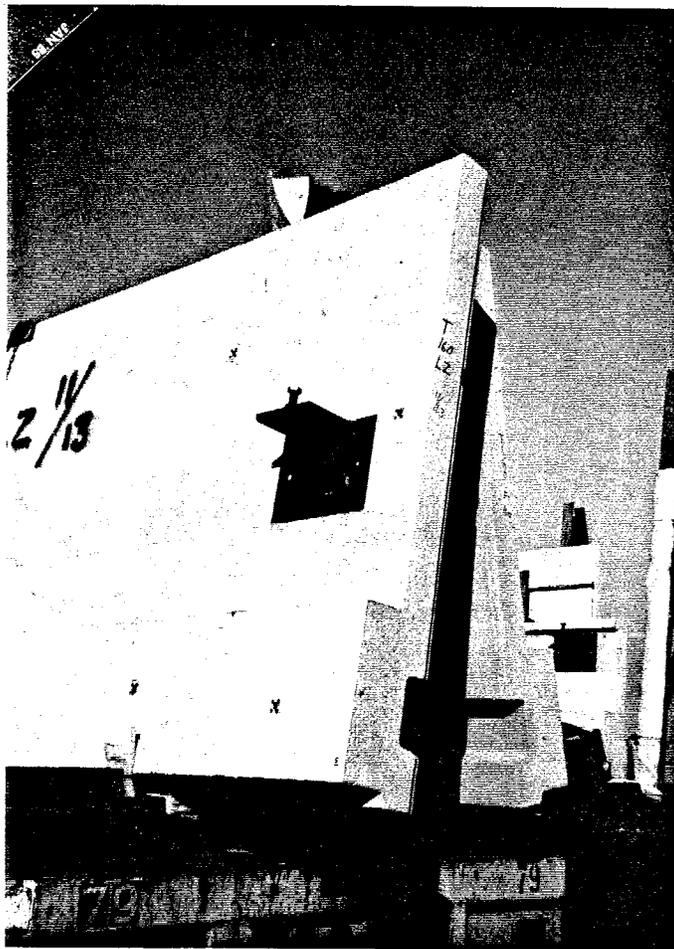


Figure 24 Typical Precast Concrete Spandrel Panels Being Delivered to Construction Site

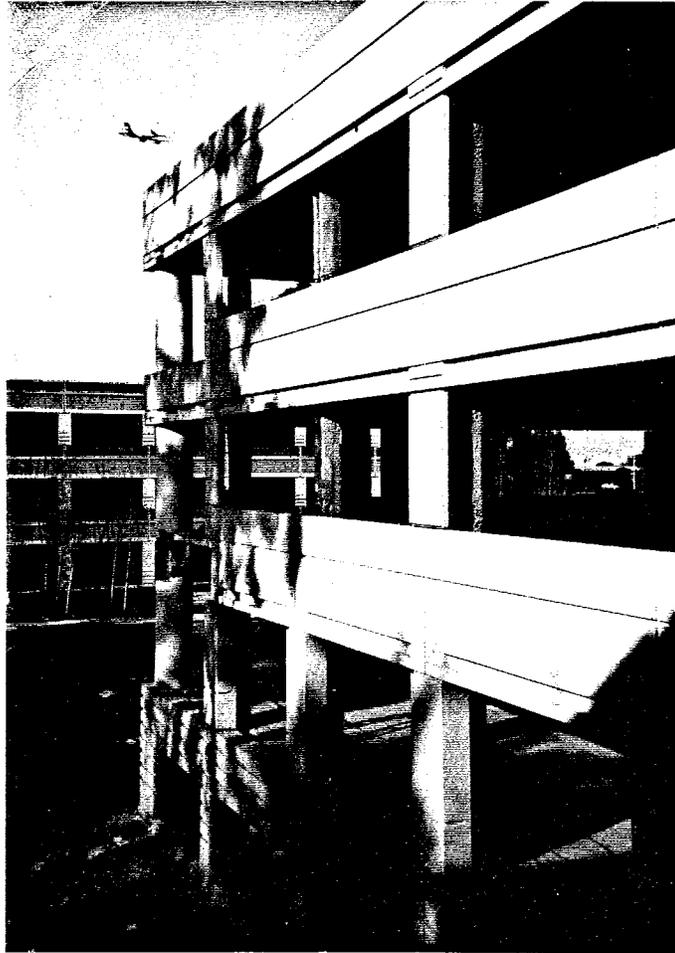


Figure 25 Typical Configuration of Precast Concrete Spandrel Panels in a Low-Rise Steel-Framed Building - During Construction

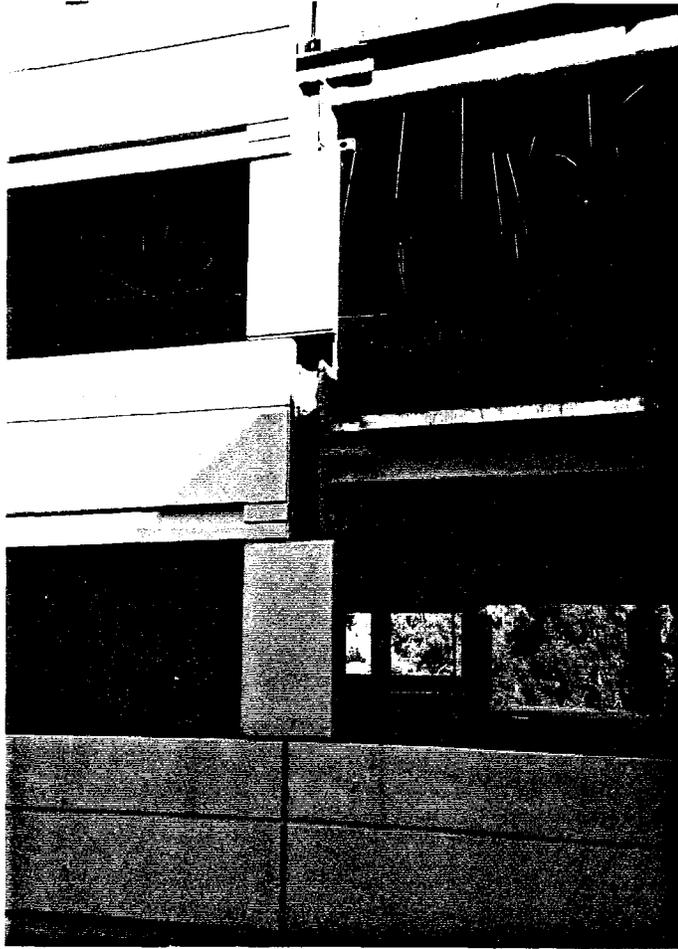


Figure 26 Close-up of Precast Concrete Spandrel Panels  
and Column-Cover-Panels - During Construction

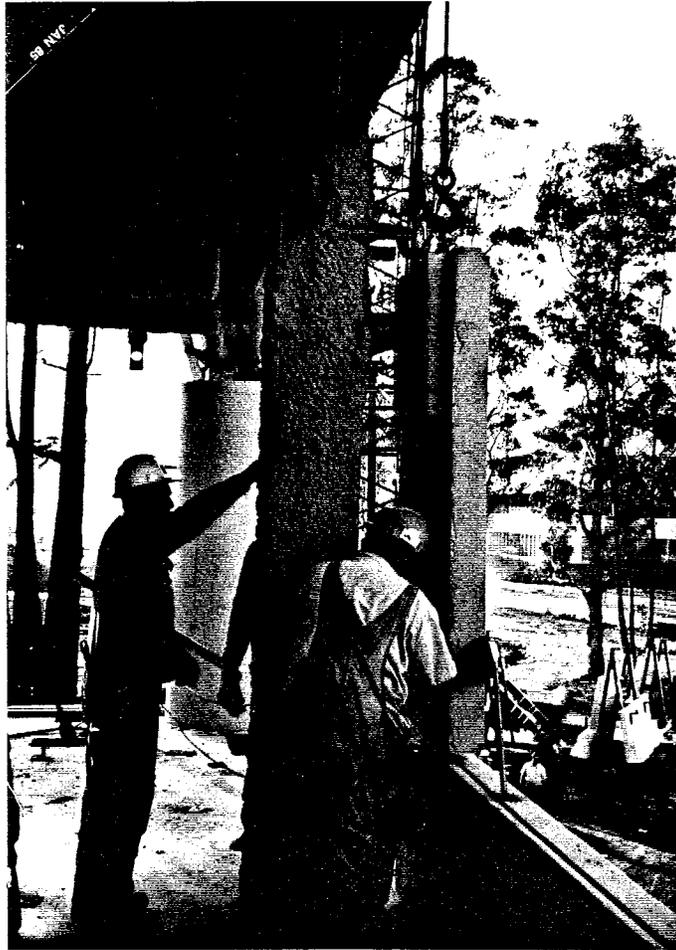


Figure 27 Installation of Precast Concrete Column-Cover-Panels  
in a Low-Rise Steel-Framed Buildings

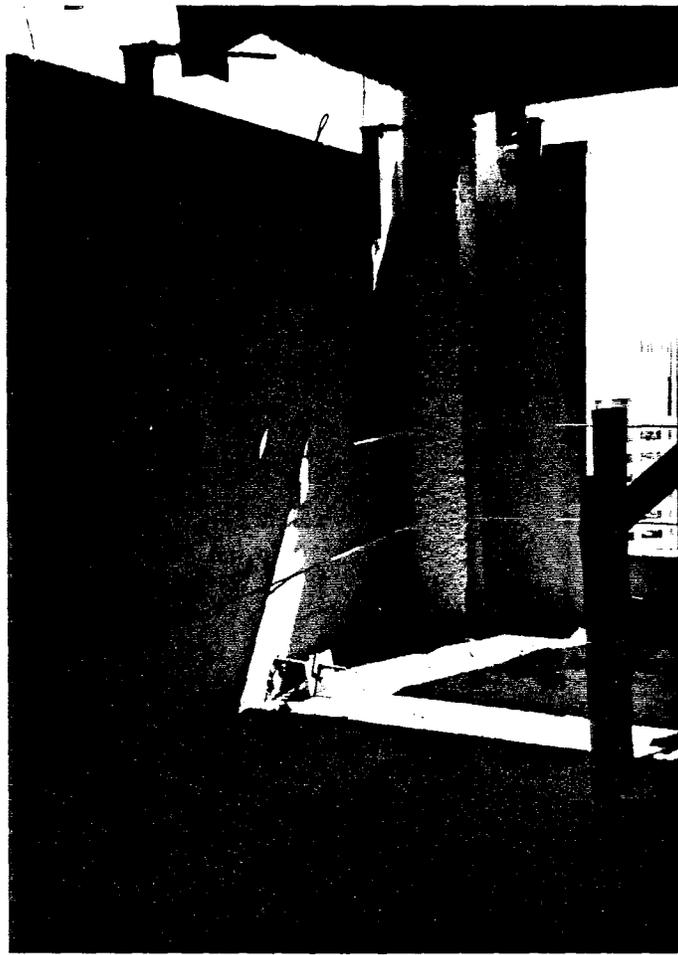


Figure 28 Installation and Connection Details of a Story-High Precast Connection Cladding Panel in a Steel-Framed High-Rise Building

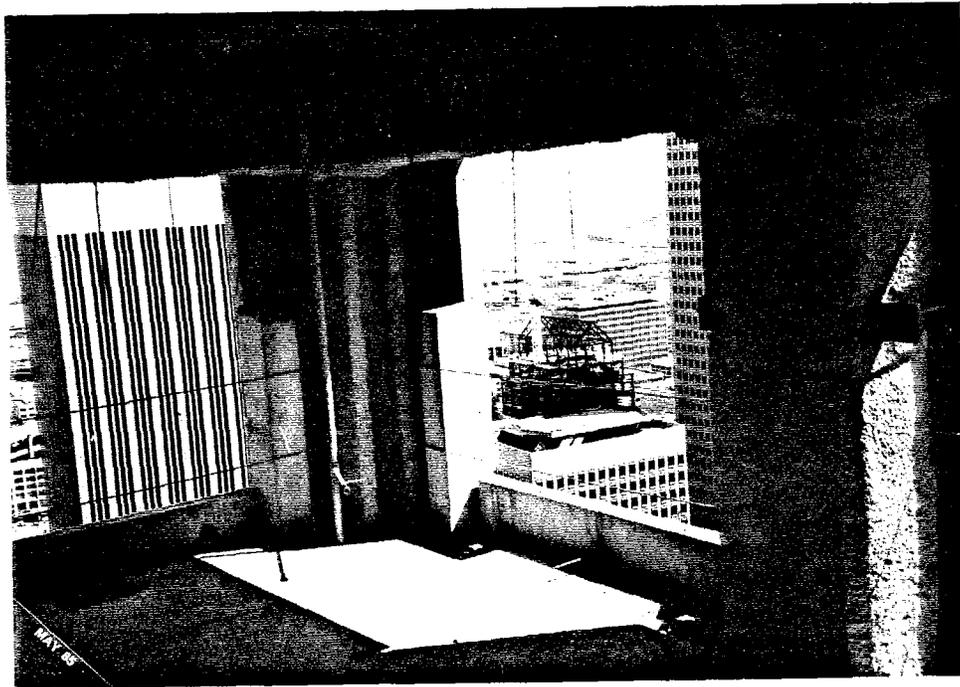


Figure 29 Installation and Details of Precast Concrete Cladding Corner Units in a Steel-Framed High-Rise Building

## **CHAPTER 8: TESTING PROGRAM**

### **GENERAL**

In light of a general lack of test data on claddings and connections, a testing program was developed and carried out to investigate the behavior of precast concrete cladding panels with threaded-rod flexible lateral connections at top and rigid bearing connections at bottom, representative of design practices on the west coast of the U.S.

### **8.1 TEST I TESTING OF LATERAL (THREADED-ROD) CONNECTIONS**

#### **8.1.1 TEST OBJECTIVE**

The objective of these tests was to study the static load-deflection behavior of 5/8 inch diameter threaded rods of different lengths and support conditions representative of those used in precast concrete cladding panels.

#### **8.1.2 DESCRIPTION OF TEST SPECIMEN**

Test I specimens consisted of a mock-up assembly of flexible lateral connection at the top part of a precast concrete cladding panel. The mock-up assembly consisted of a block of concrete 4 inches thick, 11 inches high and 40 inches long. Threaded-rods of different lengths, e.g., 4, 6, 8, 10 and 12 inches were connected to the block of concrete by a typical assembly consisting of a steel plate with a hole at the center and a Ferrule insert welded to the back of the plate in addition to four headed studs, as shown in Figures 2, 3 (Appendix A).

#### **8.1.3 TEST SET-UP AND PROCEDURE**

The overall test set-up is shown in Figures 1, 4, 5 (Appendix A). Loading was applied by means of a loading structural Tee with a 2-inch diameter hole, with 1/4-inch thick washers and one nut on each side of the stem of the loading Tee. Loading was applied using a Riehle Universal Testing machine, and threaded-rod deflections were measured using dial gages. Each threaded-rod specimen was subjected to statically applied loading and unloading. A uniaxial tensile test of a 5/8-inch diameter threaded-rod was also carried out to investigate the behavior of such a rod in axial tension and establish its fundamental strength and deformation properties.

#### **8.1.4 TEST RESULTS**

A summary of results of static tests of threaded-rod lateral connections is presented in Table VI. Typical load-deflection curves for all threaded-rods are presented in Figs. 7 to 11 (Appendix A).

Based on an experimentally obtained uniaxial tensile stress-strain curve for a 5/8 inch diameter threaded-rod (Fig.6

-Appendix A), an analytical model for prediction of the load-deflection relationship for the threaded-rods tested, was developed. A plot of estimated stiffness of threaded-rod specimens at different load levels is presented in Fig. 12 (Appendix A).

**TEST I: STATIC TESTS OF THREADED ROD-TYPE  
LATERAL CONNECTIONS**

SPECIMEN NO.	THREADED ROD		MAX. TEST LOAD LBS.	MAX. ROD DEFLECTION IN.	MAX. BENDING STRESS IN ROD @ MAX. LOAD: BASED ON ANALYTICAL MODEL KSI
	LENGTH IN.	DIA. IN.			
CST-L4	4	0.625	478	0.64	77
CST-L4A	4	0.625	415	0.78	
CST-L6	6	0.625	290	0.87	73
CST-L6A	6	0.625	290	0.79	
CST-L8	8	0.625	180	1.34	73
CST-L8A	8	0.625	178	1.00	
CST-L10	10	0.625	133	0.86	65
CST-L10A	10	0.625	145	0.95	
CST-L12	12	0.625	103	1.11	65
CST-L12A	12	0.625	104	1.06	

**TABLE VI: SUMMARY OF TEST RESULTS**

## 8.2 TEST II CYCLIC TESTS OF PRECAST CONCRETE CLADDING PANELS AND CONNECTION ASSEMBLY

### 8.2.1 TEST OBJECTIVE

The objective of Test II was to investigate the in-plane resistance and behavior of full-size precast concrete cladding panels and connections under cyclic displacements of increasing amplitudes and different frequencies.

### 8.2.2 DESCRIPTION OF TEST SPECIMEN

Test II specimen consisted of a solid precast concrete cladding panel 8' wide x 10' high x 4-1/2" thick, with two threaded-rod lateral connections at top of panel and two bearing connections at the bottom. The bearing connection consists of a steel angle assembly with four 5/8-inch diameter studs welded to back of the angle, and embedded in the cladding panel. Two threaded-rod lengths of 6 and 8 inches were used for Test II.

Figure 30 shows an overall schematic of Test II Precast Cladding Specimen including location of Threaded-Rod Flexible Connections and Rigid Bearing Connections.

Details of cladding cyclic test specimen and top and bottom connections are shown in Figures 1, 2, 3, 4, 5 (Appendix B).

### 8.2.3 TEST SET-UP AND PROCEDURE

The overall cyclic test set-up for Test II is shown in Figures 1, 4 (Appendix B). The cyclic displacements were applied to the precast cladding specimen through a loading assembly attached to the threaded-rod lateral connections as shown in Figures 2, 4 (Appendix B).

The cladding test specimens were subjected to cyclic racking motions using an MTS electro-hydraulic shaking system located in the High-Bay laboratory of the School of Architecture. An overview of the dynamic testing instrumentation set-up is presented in the Block Diagram of Figure 31. The cyclic test sequence consisted of block cyclic tests. During each test run frequency was fixed at 0.1 Hz or 0.5 Hz and the test specimen was subjected to five cycles of loading for each peak command displacement starting with 1/4, 3/8, 1/2, 3/4, 1, 1-1/2, 1-3/4, 2, 2-1/2 inches.

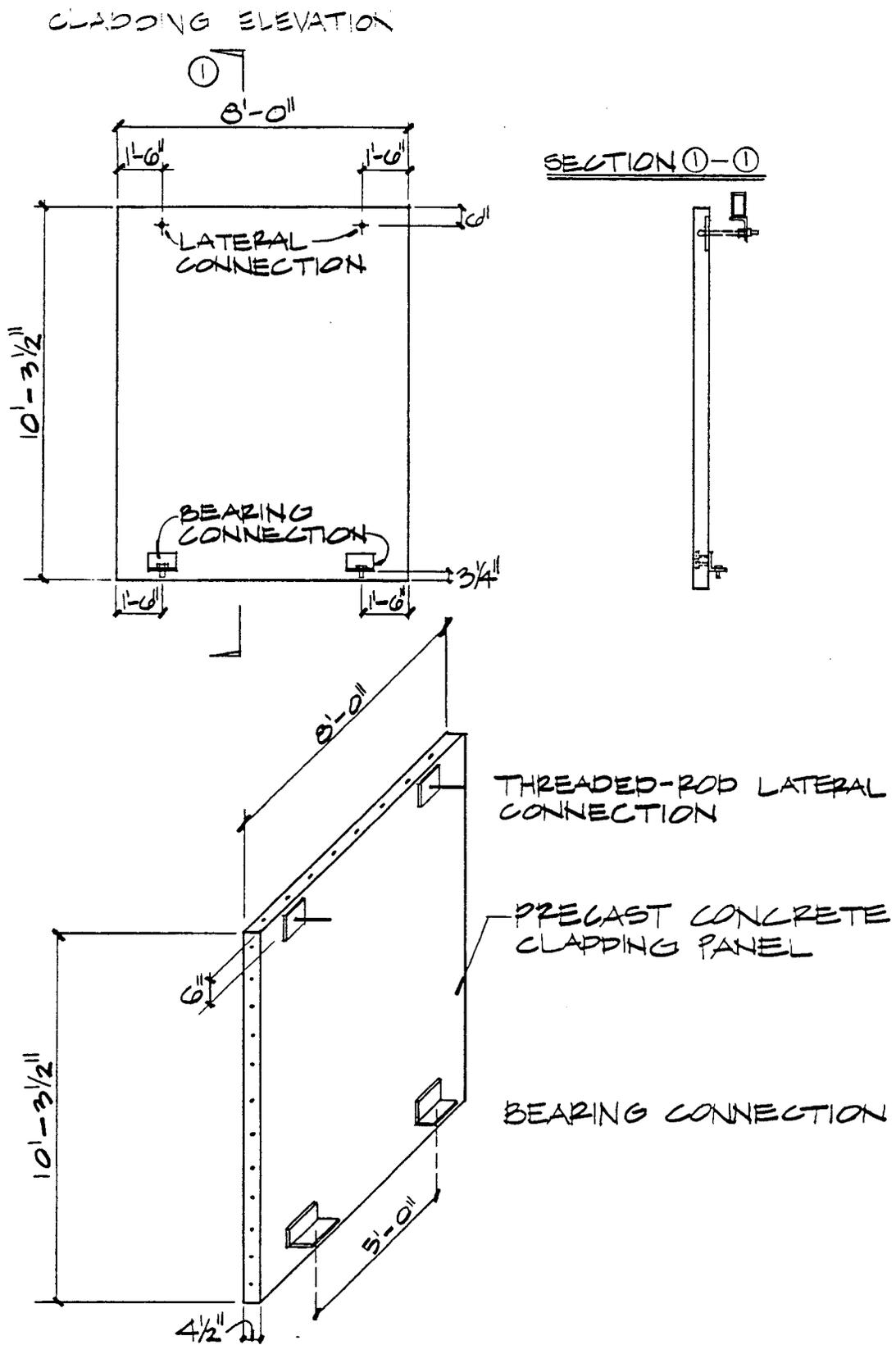
A summary of the Cyclic Test Control Parameters is presented in Table VII.

Representative Cyclic Test Data and Cyclic Load-Displacement Curves are presented in Appendix B (Figures 11-15).

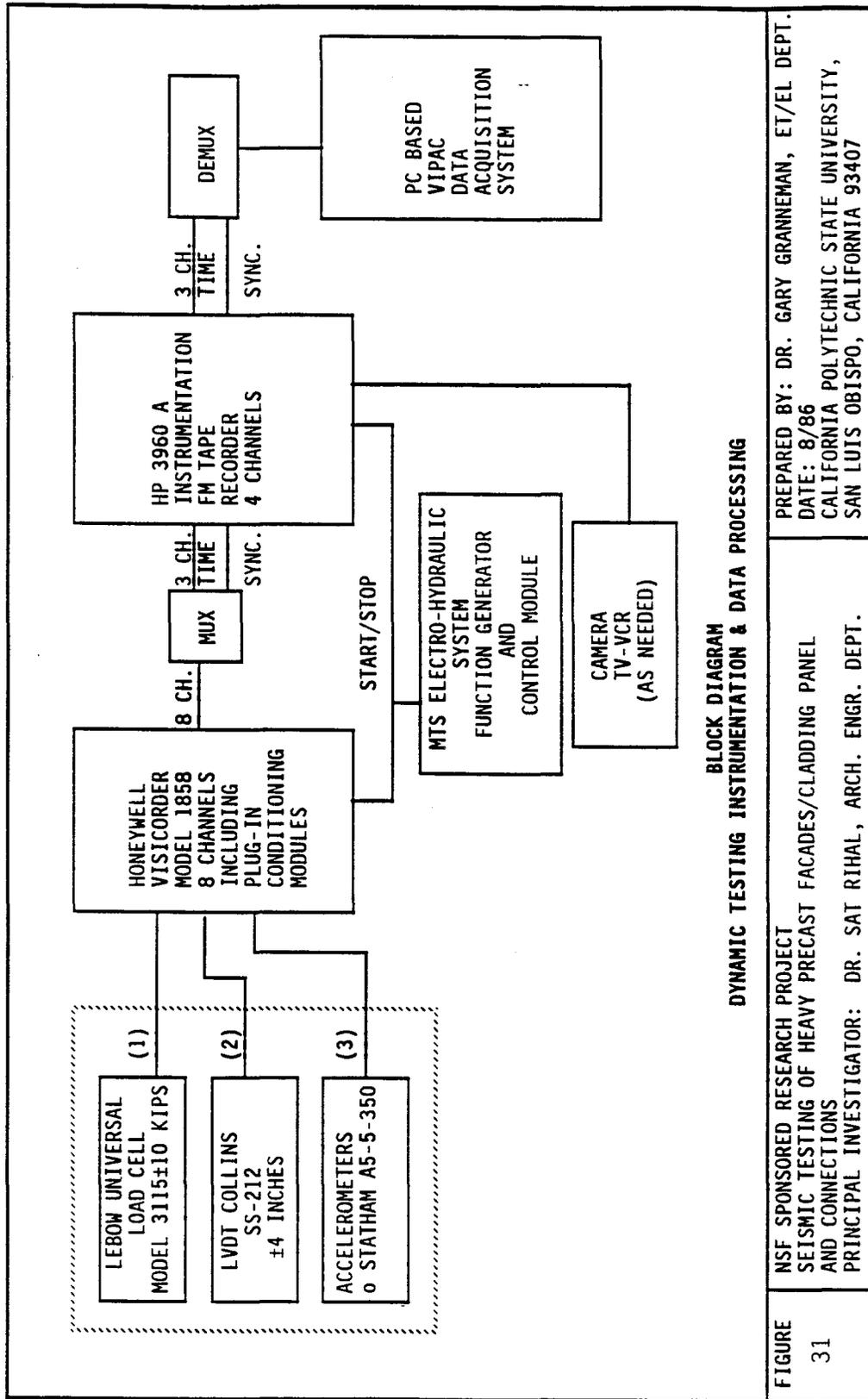
#### 8.2.4 TEST RESULTS

Time-History Data for all transducer channels was analyzed and peak-responses were recorded. Representative plots of time-history data for force, displacement and strain are presented in Figures 11-20 (Appendix B). The peak-response data for all cyclic test runs is presented in Tables I-IV (Appendix B).

The observed behavior and fracturing of threaded-rod lateral connection under cyclic displacements just prior to failure is shown in Fig. 32. Graphs of peak lateral-force resistance of threaded-rod lateral connections vs. horizontal displacement (drift) are shown in Figs. 16, 17 (Appendix B). A summary of cyclic test results for the precast cladding specimens with 6-inch and 8-inch long threaded-rod lateral connections is presented in Tables VIII and IX. These tables document not only the peak load and horizontal displacement (drift) levels reached but also present estimates of service load-surcharge to the bearing angle for each of the test runs up to failure. The service-load surcharge is expressed as a percentage of the standard design load both for the bearing connection angles and the headed-studs in the bearing connection. Details of the computation of the service-load surcharge to the bearing connection due to the resistance of the threaded-rod connections are given in Appendix B.



**FIG. 30 TEST II**  
**SCHEMATIC OVERVIEW OF PRECAST**  
**CLADDING TEST SPECIMEN AND**  
**CONNECTIONS**

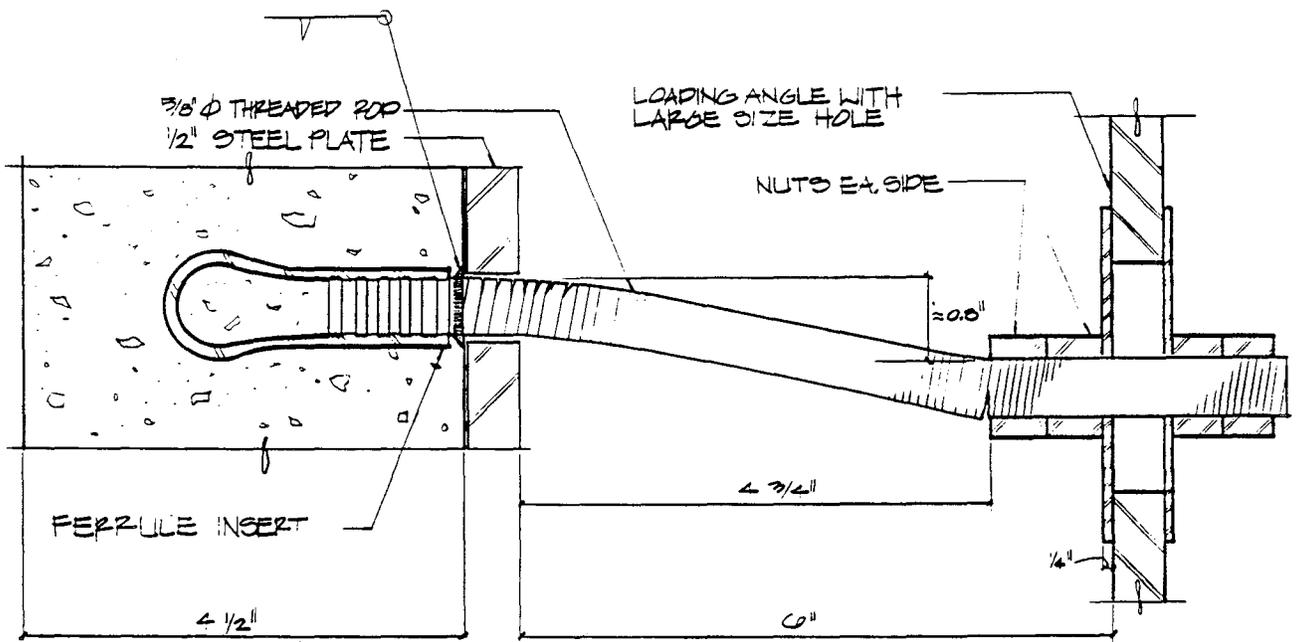


**BLOCK DIAGRAM  
DYNAMIC TESTING INSTRUMENTATION & DATA PROCESSING**

<p>FIGURE 31</p>	<p>NSF SPONSORED RESEARCH PROJECT SEISMIC TESTING OF HEAVY PRECAST FACADES/CLADDING PANEL AND CONNECTIONS PRINCIPAL INVESTIGATOR: DR. SAT RIHAL, ARCH. ENGR. DEPT.</p>	<p>PREPARED BY: DR. GARY GRANNEMAN, ET/EL DEPT. DATE: 8/86 CALIFORNIA POLYTECHNIC STATE UNIVERSITY, SAN LUIS OBISPO, CALIFORNIA 93407</p>
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NSF SPONSORED RESEARCH PROJECT  
SEISMIC TESTING OF HEAVY PRECAST FACADES/CLADDING & CONNECTIONS  
TABLE VII : SUMMARY OF DYNAMIC TEST CONTROL PARAMETERS

SPECIMEN	PRECAST CONCRETE CLADDING PANEL WITH TREADED-ROD LATERAL CONNECTIONS @ TOP & BEARING CONNECTIONS @ BOTTOM			FREQUENCY Hz	NO. OF CYCLES	BLOCK CYCLIC TEST COMMAND PEAK DISPLACEMENT OF CYCLES - INCHES										
	SIZE	PANEL THICKNESS INCHES	THREAD-ROD LENGTH INCHES			1	2	3	4	5	6	7	8	9		
						±1/4	±3/8	±1/2	±3/4	±1	±1 1/2	±1 3/4	±2	±2 1/2		
FPCRT-L6	8'-0" WIDE x 10'-0" HIGH	4 1/2	6	0.1	5	X	X	X	X	X	X	X	X	X	Run #7 X	Run #8 X
				0.5	5	X	X	X	X	X	X	X	X	X	X	X
FPCRT-L8	8'-0" WIDE x 10'-0" HIGH	4 1/2	8	0.1	5	X	X	X	X	X	X	X	X	X	X	X
				0.5	5	X	X	X	X	X	X	X	X	X	X	X



**FIG. 32 TEST II**  
**TYPICAL CYCLIC BEHAVIOR AND FRACTURING**  
**OF THREADED-ROD CONNECTIONS JUST PRIOR**  
**TO FAILURE**

**TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS**

**SUMMARY OF TEST RESULTS - ESTIMATE OF LOAD SURCHARGE TO BEARING CONNECTION**

THREADED ROD - LENGTH = 6 INCHES. TEST FREQUENCY = 0.1 Hz					
RUN	HORIZONTAL RELATIVE DISPLACEMENT (DRIFT) $\Delta$ INCHES	MAX. PEAK LOAD-CELL READING kips	$\Delta$ /H	ESTIMATED LOAD SURCHARGE AS % OF STANDARD DESIGN LOAD	
				TO BEARING CONNECTION ANGLE	TO STUDS IN BEARING CONNECTION
AF 1	0.171	1.075	0.0014	52	28
AF 3	0.374	1.466	0.0031	70	38
AF 4	0.591	1.661	0.0049	80	43
AF 6	0.811	1.759	0.0068	84	45

THREADED ROD - LENGTH = 6 INCHES. TEST FREQUENCY = 0.5 Hz					
RUN	HORIZONTAL RELATIVE DISPLACEMENT (DRIFT) $\Delta$ INCHES	MAX. PEAK LOAD-CELL READING kips	$\Delta$ /H	ESTIMATED LOAD SURCHARGE AS % OF STANDARD DESIGN LOAD	
				TO BEARING CONNECTION ANGLE	TO STUDS IN BEARING CONNECTION
BF 1	0.122	0.885	0.0010	41	22
BF 3	0.266	1.319	0.0022	63	34
BF 4	0.437	1.637	0.0036	78	42
BF 5	0.623	1.734	0.0052	83	45
BF 6	0.967	1.881	0.0081	90	48
BF 7	1.151	1.808	0.0096	87	46

TABLE VIII

**TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS**

**SUMMARY OF TEST RESULTS - ESTIMATE OF LOAD SURCHARGE TO BEARING CONNECTION**

THREADED ROD - LENGTH = 8 INCHES. TEST FREQUENCY = 0.1 Hz					
RUN	HORIZONTAL RELATIVE DISPLACEMENT (DRIFT) $\Delta$ INCHES	MAX. PEAK LOAD-CELL READING kips	$\Delta/H$	ESTIMATED LOAD SURCHARGE AS % OF STANDARD DESIGN LOAD	
				TO BEARING CONNECTION ANGLE	TO STUDS IN BEARING CONNECTION
A 1	0.186	0.782	0.0015	38	20
A 3	0.393	1.075	0.0033	52	28
A 4	0.608	1.172	0.0051	56	30
A 5	0.838	1.246	0.0070	60	32
A 6	1.290	1.343	0.0108	64	35

THREADED ROD - LENGTH = 8 INCHES. TEST FREQUENCY = 0.5 Hz					
RUN	HORIZONTAL RELATIVE DISPLACEMENT (DRIFT) $\Delta$ INCHES	MAX. PEAK LOAD-CELL READING kips	$\Delta/H$	ESTIMATED LOAD SURCHARGE AS % OF STANDARD DESIGN LOAD	
				TO BEARING CONNECTION ANGLE	TO STUDS IN BEARING CONNECTION
B 1	0.152	0.554	0.0013	26	14
B 3	0.340	0.953	0.0028	46	24
B 4	0.506	1.050	0.0042	50	27
B 5	0.696	1.172	0.0058	56	30
B 6	1.058	1.163	0.0088	56	30
B 7	1.231	1.196	0.0103	57	31
B 8	1.400	1.197	0.0117	57	31

TABLE IX

### 8.3 TEST III DYNAMIC TESTING OF PRECAST CONCRETE FACADE/CLADDING AND CONNECTIONS IN A MODEL TWO-STORY STEEL MOMENT-RESISTING-FRAME STRUCTURE

#### 8.3.1 TEST OBJECTIVE

The objective of Test III was to experimentally determine the fundamental periods and modal responses of a model two-story steel moment-resisting-frame structure as follows:

- Steel Test-Frame without Cladding Panels
- Steel Test-Frame with Cladding Panels

#### 8.3.2 DESCRIPTION OF TEST SPECIMEN

##### STEEL TEST STRUCTURE

This test structure is a model two-story one-bay x one-bay steel moment-resisting frame structure with roof/floor system and connections representative of current practice including the base-plate connections at the base. This test structure is a scaled down version of a larger (full-size) steel test structure that was designed sometime back to be tested at an appropriate time at a large earthquake simulator such as the one at U.C. Berkeley. Geometry of the test frame was established by the scaling considerations as well as considerations of laboratory space. The steel test frame was designed to carry a maximum lateral force of 11 kips at roof level in the N-S direction and so as to undergo inter-story drift levels that are significant to investigate the behavior of precast cladding and connections. All beams and columns are W6x9, A-36 steel sections. The test structure was fabricated by a local fabricator and erected in the high-bay laboratory of the School of Architecture. The steel test structure was connected at the bottom to a precast concrete base (bolted to the strong floor slab of the laboratory) using standard base-plate connections that were assumed pinned for analysis and design of the test structure.

Details of the test structure are presented in Figure 1 (Appendix C) and drawing sheets C-4 to C-10 (Appendix C)

##### Precast Concrete Cladding Panels and Connections

Precast concrete cladding panels were 4-1/2 inches thick, as in Test II and the width and height dimensions of the panels were established so that the mass of the cladding panels expressed as a percentage of the mass of the steel test structure is the same as that in the prototype structure. The cladding panel thickness was kept the same as in Test II so that the cladding connection details will be the same in Test II and III. Details of the precast concrete cladding 2 panel and connections are presented in Figure 5 (Appendix C) and sheets C-6, C-7, C-8 (Appendix C).

The cladding configuration and connection details were developed in consultation with a Precast Manufacturer (89) on the west coast who also fabricated the cladding panels in accordance with current practices of manufacture of architectural precast cladding panels including their connections.

### 8.3.3 DYNAMIC TEST SET-UP AND PROCEDURE

The test structure was dynamically excited by an APS Electro-Seis shaker positioned on the floor of the test structure. This shaker could be oriented in the Transverse direction (N-S) or the Longitudinal direction (E-W). For study of torsional response characteristics this shaker was positioned 12 inches off-center on the floor of test structure in the Transverse direction (N-S).

Figures 2 and 4 (Appendix C) show photographs of the APS shaker and Test III in progress.

Basically Test III was divided into three separate parts:

- Test III-A** Steel Test Frame Structure without Precast Cladding Panels.
- Test III-B** Steel Test Frame Structure with One Precast Cladding Panel attached to east face of the structure.
- Test III-C** Steel Test Frame Structure with Two Precast Cladding Panels, attached one each to the east and west faces of the structure.

Two types of excitations were used in Test III, as follows:

- **Random Excitation**  
This was provided by the HP Spectrun Analyzer used in this test.
- **Sinusoidal Excitation**  
This was provided by a function generator used in this test.

A schematic block diagram of Dynamic Test Set-up is shown in Fig. 33.

The sequence of the Dynamic Test Runs and Test Control Parameters are presented in Table X.

For each test run the selected excitation was continuously applied and dynamic responses of test structure at roof & floor levels measured by appropriately positioned statham accelerometers.

Modal response of the test structure was obtained by feeding the accelerometer output into the HP Spectrum Analyzer Fig. 3 (Appendix C) which provided a screen display of modal response and then dumping the screen-display down to an x-y plotter.

Figure 1 (Appendix C) shows the overall dynamic test set-up. Figures 2 & 3 (Appendix C) show the test instrumentation and in Test III.

#### **8.3.4 Test Results**

A summary of test results obtained for Test III-A (No Cladding Panels) is presented in Table XI.

A summary of test results obtained for Test III-C (Test Structure with Two Cladding Panels in Transverse Direction N-S) is presented in Table XII.



TEST III DYNAMIC TESTING OF MODEL STEEL TEST STRUCTURE

TYPE OF EXCITATION	TEST RUN III-A			TEST RUN III-B			TEST RUN III-C		
	STEEL TEST FRAME WITHOUT CLADDING PANELS	STEEL TEST FRAME WITH ONE CLADDING PANEL ATTACHED TO EAST FACE OF TEST STRUCTURE	STEEL TEST FRAME WITH TWO PRECAST CLADDING PANELS ATTACHED ONE EACH TO THE EAST AND WEST FACES OF THE TEST STRUCTURE	TRANSVERSE DIRECTION N-S	LONGITUDINAL DIRECTION E-W	OFF-CENTER TRANSVERSE DIRECTION N-S	TRANSVERSE DIRECTION N-S	LONGITUDINAL DIRECTION E-W	OFF-CENTER TRANSVERSE DIRECTION N-S
RANDOM	X	X	X	X	X	X	X	X	X
SINUSOIDAL	X	X	X	X	X	X	X	X	X

TABLE X DYNAMIC TEST RUNS AND TEST PARAMETERS

**TEST III-A      DYNAMIC TEST OF MOMENT-RESISTING STEEL  
 FRAME STRUCTURE WITHOUT PRECAST CONCRETE  
 FACADE/CLADDING PANELS**

MODE	NATURAL FREQUENCY Hz		
	SHORT DIRECTION N-S	LONGITUDINAL DIRECTION E-W	TORSION
First Translational Mode	7.0 Hz	10.6 Hz	
Second Translational Mode	19.75 Hz	39.6 Hz	
First Torsional Mode			13.0 Hz
Second Torsional Mode			43.0 Hz

**Table XI      SUMMARY OF TEST RESULTS  
 TEST III-A**

**TEST III-C****DYNAMIC TEST OF MOMENT-RESISTING STEEL  
FRAME STRUCTURE WITH TWO PRECAST CLADDING  
PANELS ATTACHED ONE EACH TO THE EAST AND  
WEST FACES (SHORT DIRECTION) OF TEST  
STRUCTURE**

MODE	NATURAL FREQUENCY Hz		
	SHORT DIRECTION N-S	LONGITUDINAL DIRECTION E-W	TORSION
First Translational Mode	5.9 Hz	7.4 Hz	
Second Translational Mode	17.0 Hz	34.5 Hz	
First Torsional Mode			9.2 Hz
Second Torsional Mode			34.8 Hz

**Table XII SUMMARY OF TEST RESULTS  
TEST III-C**

## **CHAPTER 9: ANALYTICAL MODELING OF BEHAVIOR OF CLADDING AND CONNECTIONS**

### **■ Behavior of Thread-Rod Flexible Connections [TEST I]**

Based on an experimentally obtained stress-strain curve for a 5/8-inch diameter threaded-rod, an analytical model for load-deflection prediction of cantilever threaded-rod specimens with support conditions similar to those used in practice, was developed.

Details of the analytical model development process are presented below (p.62-66). Figure 34 shows the assumed stress and strain distribution for the cantilever threaded-rod specimens. A block diagram outlining the steps involved in the analytical prediction model is shown in Figure 35. Details of the derivations required to obtain theoretical moment-curvature relations and load-deflection relations are presented on p.65-66.

A polynomial fit to experimental stress-strain curve for a 5/8-inch diameter threaded steel-rod specimen is presented in Figure 13 (Appendix A).

The moment-curvature curve that was obtained with this analytical model is shown in Figure 14 (Appendix A).

Results in the form of Load-Deflection curves obtained with this analytical prediction model for threaded-rod specimens of 4, 6, 8, 10 and 12 inch lengths are presented in Figures 7-11 (Appendix A).

### **■ In-Plane Behavior of Precast Facades/Claddings and Connection Assemblies [TEST II]**

The behavior of full-scale precast facades/claddings and connection assemblies is very complex, especially under cyclic motions. In light of these complexities only practical and simplified analytical evaluation of results of Test II was carried out.

The basic objective of this analytical evaluation was to obtain an overall behavior model, based on cyclic test results of Test II, and compare this model to the conceptual behavior model used in seismic analysis and design of precast cladding and connections.

Based on peak cyclic lateral force and peak cyclic displacements levels reached in each run of Test II, the proposed analytical behavior model was based on the assumption that the peak lateral-force resistance is controlled by the resistance of the top flexible threaded-rod connections. This concept is presented graphically in Figure 36. A seismic design evaluation of the cladding panel and connections was made to determine if any design changes were necessary to account for the lateral-force resistance provided by the threaded-rod flexible connections.

In any case, the fact remains that a great deal of work needs to be done to improve our understanding of the behavior of cladding panels and connections especially under cyclic motions.

The standard design calculation for vertical load R transferred to bearing connection is given by Eqn.(1).

$$R = 0.5W + (0.5h)F/b \quad (1)$$

The effect of binding-force P developed in the threaded-rod lateral connection, on the vertical load R' transferred to bearing connection is given by Eqn.(2).

$$R' = 0.5W + (0.5h)F/b + (P)(h)/b \quad (2)$$

The service load-surcharge to bearing angles expressed as a percentage of standard design load is given by Eqn.(3).

$$= 200 \frac{h/b}{1 + 0.4h/b} \cdot \frac{P}{W} \quad (3)$$

The service load-surcharge to studs in bearing connection expressed as a percentage of standard design load is given by Fig.(4).

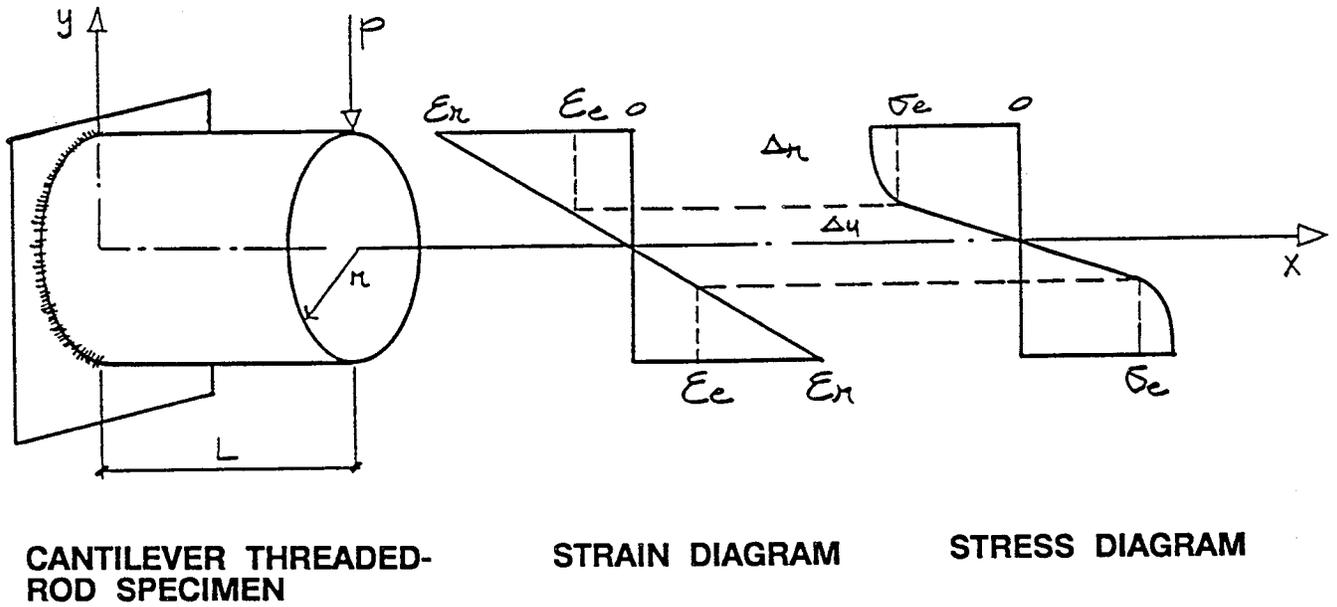
$$= 200 \frac{h/b}{1 + 1.2h/b} \cdot \frac{P}{W} \quad (4)$$

where W = weight of cladding panel  
h = height of threaded-rod lateral connection from the bearing connection  
b = horizontal distance between the centerline of the bearing connection  
F = Standard Seismic Design Load

- **Modal Response of Two-Story Steel Moment-Resisting Frame Structure With and Without Precast Concrete Cladding Panels (TEST III)**

The analytical evaluation of modal response results obtained during Test III is still in progress.

A mode-shape and frequency analysis of the test structure without any cladding panels was carried out using the computer program ETABS, using appropriate modeling to simulate the pinned-base condition assumed. The modal frequencies obtained are presented in Table XIII.



$$\sigma(y) = \sigma_e \left[ \frac{\epsilon(y)}{\epsilon_e} \right] \quad \epsilon \leq \epsilon_e \quad \text{or} \quad y \leq y_e$$

$$\sigma(y) = \sigma_e \left[ \frac{\epsilon(y)}{\epsilon_e} \right]^n \quad \epsilon > \epsilon_e \quad \text{or} \quad y > y_e$$

FIG. 34

**ANALYTICAL MODEL FOR LOAD-DEFLECTION PREDICTION  
TEST I: TESTS OF THREADED-ROD FLEXIBLE CONNECTIONS**

## VARIABLES AND PARAMETERS

P:	LOAD, LBS.	$\sigma(y)$ :	STRESS AT $y$
L:	ROD LENGTH - INCHES	$\epsilon(y)$ :	STRAIN AT $y$
E:	ROD ELASTICITY	n:	STRAIN HARDENING EXPONENT
r:	ROD RADIUS, INCHES	$\epsilon_r$ :	STRAIN AT $y = r$
$\phi$ :	CURVATURE = $\epsilon_r/R = \epsilon_e/Y$	$\epsilon_e$ :	STRAIN AT YIELD, $y = Y$
$\delta$ :	END DEFLECTION OF ROD ALONE	$\sigma_e$ :	STRESS AT YIELD, $y = Y$
$\delta_c$ :	END DEFLECTION DUE TO ROTATION OF RIGID CONNECTION	Y:	DISTANCE ELASTIC ZONE EXTENDS ABOVE AND BELOW ROD CENTERLINE
$\delta_T$ :	$\delta + \delta_c$ : TOTAL END DEFLECTION		
$m(\phi)$ :	MOMENT CORRESPONDING TO CURVATURE $\phi$		
$X(P, L; m(\phi))$ :	LOCATION ALONG ROD CORRESPONDING TO CURVATURE $\phi$		
$\sigma_{max}(P, L)$ :	MAXIMUM STRESS IN ROD FOR GIVEN P, L		
CS:	CANTILEVER CONNECTION STIFFNESS, LB-IN/RADIAN		

## ANALYTICAL MODEL FOR LOAD-DEFLECTION PREDICTION TEST I: TESTS OF THREADED-ROD LATERAL CONNECTIONS

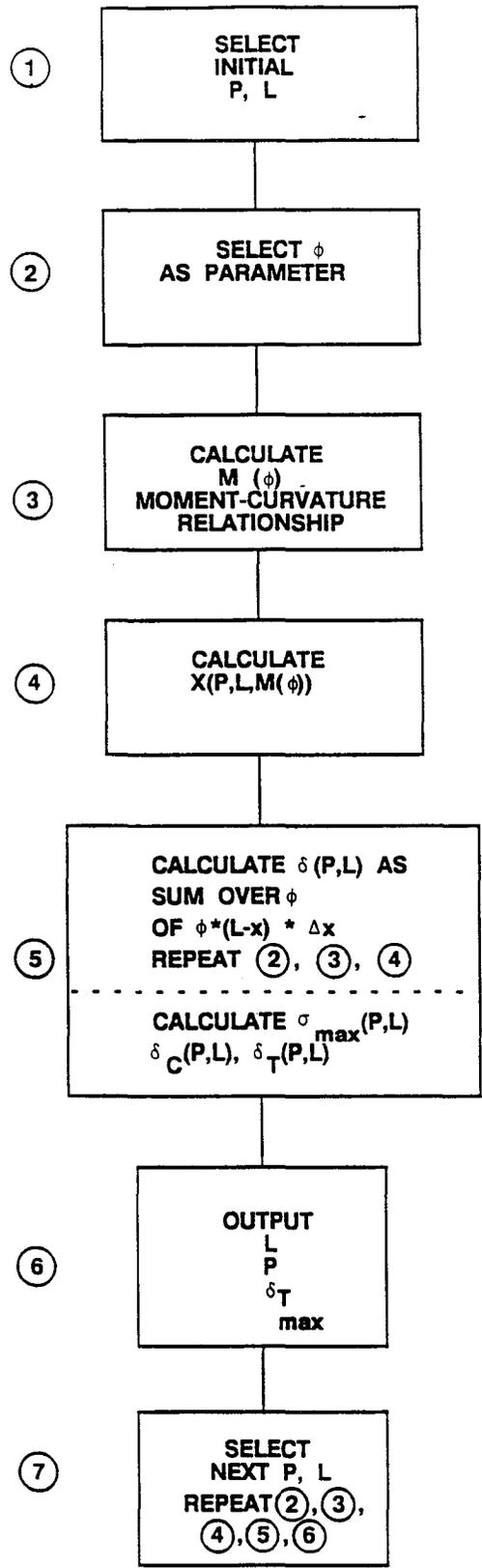


FIG 35 BLOCK DIAGRAM  
 ANALYTICAL MODEL FOR LOAD-DEFLECTION PREDICTION  
 TEST I: TESTS OF THREADED-ROD LATERAL CONNECTIONS

COMPUTATION OF  $m(\phi)$  [BLOCK ③]: MOMENT-CURVATURE

- (i) For a specific value of  $Y$ , the moment  $m(Y)$  producing corresponding state of stress/strain is:

$$\begin{aligned}
 m(Y) &= \int \delta(y) y dA = 2 \int_{-r}^r \sigma(y) * y \sqrt{r^2 - y^2} dy \\
 &= 4\sigma_e \left[ \int_0^y (\epsilon/\epsilon_e) y \sqrt{r^2 - y^2} dy + \int_y^r (\epsilon/\epsilon_e)^n y \sqrt{r^2 - y^2} dy \right] \\
 &= 4\sigma_e \left[ \int_0^y (y/Y) y \sqrt{r^2 - y^2} dy + \int_y^r (y/Y)^n y \sqrt{r^2 - y^2} dy \right]
 \end{aligned}$$

- (ii) Substitute  $\phi$  for  $Y$  where  $Y = \epsilon_e/\phi = \sigma_e/E \phi$

$$m(\phi) = 4\sigma_e \left[ \int_0^{\sigma_e/E\phi} (yE\phi/\sigma_e) * y \sqrt{r^2 - y^2} dy + \int_{\sigma_e/E\phi}^r (yE\phi/\sigma_e)^n * y \sqrt{r^2 - y^2} dy \right]$$

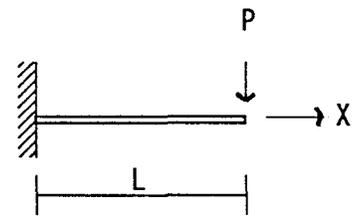
- (iii) Numerically this is calculated as a sum over  $I$

$$m(\phi) = \sum_I f(\phi, y_I) * \Delta y_I \quad \text{where } \Delta y_I \text{ is incremented from 0 to } r$$

COMPUTATION OF  $X(P,L,m(\phi))$  [BLOCK ④]

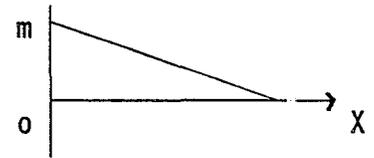
(i) For cantilever

$$m = P * (L-X)$$



(II) Then

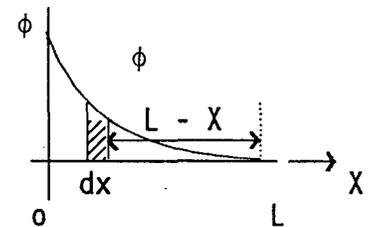
$$X(P,L;m(\phi)) = L - m(\phi)/P$$



COMPUTATION OF  $\delta(P,L)$  [BLOCK ⑤]

(i)

$$(P,L) = \int_0^L \phi * [L-X(\phi)] * dx(\phi)$$



(ii) Numerically this is calculated using  $\phi_j$  as a parameter and summing over J:

$$(P,L) = \sum_J \frac{1}{2} \{ \phi_j * [L-X(\phi_j)] + \phi_{j-1} * [L-X(\phi_{j-1})] \} * [X(\phi_{j-1}) - X(\phi_j)]$$

The moment enters implicitly through  $X(P,L;m(\phi))$

X is computed for sequential  $\phi_j$  pairs. The iteration sensitivity is interactively varied to assure adequate precision.

COMPUTATION OF  $\sigma_{max}$  &  $\sigma_T$  [BLOCK ⑤]

(i)

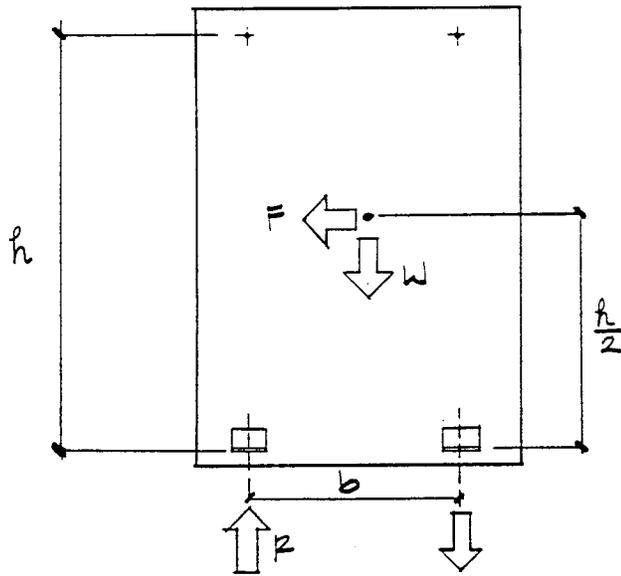
$$\sigma_{max}(P,L) = \sigma_e (r/Y_{min})^n$$

where  $2Y_{min}$  is the depth of elastic zone when  $m=m_{max} = P \cdot L$

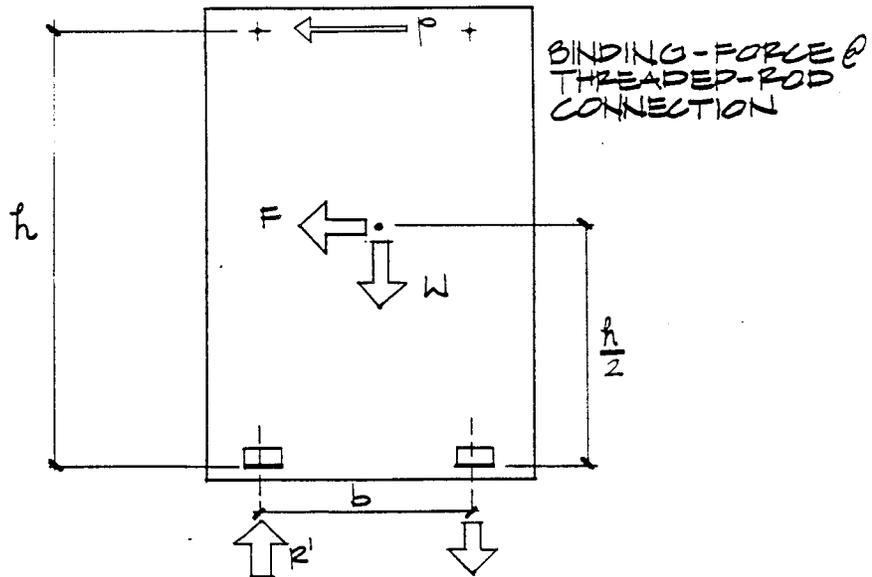
(ii)

$$\sigma_T(P,L) = \sigma(P,L) + PL^2/CS$$

where CS is the stiffness, Lb.-In./Rad. of the support connection of cantilever threaded rod



**CONCEPTUAL MODEL OF STANDARD DESIGN PROCEDURE FOR VERTICAL LOAD TRANSFER TO BEARING CONNECTIONS**



**CONCEPTUAL MODEL OF MODIFIED DESIGN PROCEDURE FOR VERTICAL LOAD TRANSFER TO BEARING CONNECTION**

Figure 36 Test II  
 Conceptual Simple Behavior Model for Seismic  
 Analysis and Design of Cladding Panels Connections

**ANALYTICAL EVALUATION OF RESULTS OF TEST III-A**  
**MODAL FREQUENCIES OF MOMENT-RESISTING STEEL FRAME STRUCTURE**  
**WITHOUT PRECAST CONCRETE FACADE/CLADDING PANELS**

MODE	NATURAL FREQUENCY Hz		
	SHORT DIRECTION N-S	LONGITUDINAL DIRECTION E-W	TORSION
FIRST TRANSLATIONAL MODE	4.4 Hz	8.5 Hz	
SECOND TRANSLATIONAL MODE	19.5 Hz	39.6 Hz	
FIRST TORSIONAL MODE			10.9 Hz
SECOND TORSIONAL MODE			49.9 Hz

TABLE XIII

## **CHAPTER 10: DISCUSSION OF RESULTS AND CONCLUSIONS**

### **BEHAVIOR OF LATERAL/THREADED-ROD CONNECTIONS [TEST I]**

- A study of the results of Test I specimens shows that load-capacity of threaded-rod cladding connections decreases with increasing length.
- Behavior of threaded-rod specimen in uniaxial tension shows evidence of strain-hardening that must be considered in design and analysis.
- Load-Deflection behavior of cantilever threaded-rod specimens can be predicted using experimentally obtained stress-strain data with reasonably good correlation between experimental and analytical results. Simple elastic beam theory does not appear to be adequate to explain the load-deflection behavior obtained in these static tests.

### **CYCLIC BEHAVIOR OF PRECAST CONCRETE CLADDING PANELS AND CONNECTION ASSEMBLY [TEST II]**

- In-plane resistance of precast concrete cladding panels is controlled by the resistance provided by the threaded-rod lateral connections at top of panels.
- In all cyclic test runs failure occurred in the threaded-rods at the loading-end of top lateral connections.
- The levels of inter-story drift that can be accommodated by the threaded-rod lateral connections can be established from the drifts at failure which varied from 0.0068 H at 0.1 Hz [6-inch threaded-rod length] to 0.0117H at 0.5 Hz [8-inch threaded-rod length].
- Behavior of threaded-rod connections under cyclic displacements shows that further studies are needed to explain the fracturing mechanism of failures observed possibly caused by low-cycle fatigue.
- The lateral-force resistance offered by the threaded-rod lateral connections at top of panels results in a service-load surcharge on the bearing connections at bottom of the panels, which should be taken into account in the seismic design of precast concrete cladding and connection assemblies.

### **INFLUENCE OF PRECAST CONCRETE CLADDING PANELS ON MODAL RESPONSE OF STEEL FRAME TEST STRUCTURE [TEST III]**

- A preliminary study of the results of shaking tests carried out in Test III shows that the addition of precast cladding panels to the test structure reduced the first translation mode frequency from 7 Hz to 5.9 Hz. (approx. 15.71%) and second translational mode frequency from 19.75 Hz to 17 Hz (approx. 13.92%) in the transverse direction, i.e., parallel to the plane of the cladding panels. These preliminary results show that the stiffening effects of precast concrete cladding are significant and must be considered in the seismic design and analysis of buildings.

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**APPENDIX A TEST I**

**DRAWINGS OF TEST SET-UP AND TEST SPECIMEN**

**PHOTOGRAPHS**

**GRAPHS OF TEST RESULTS**



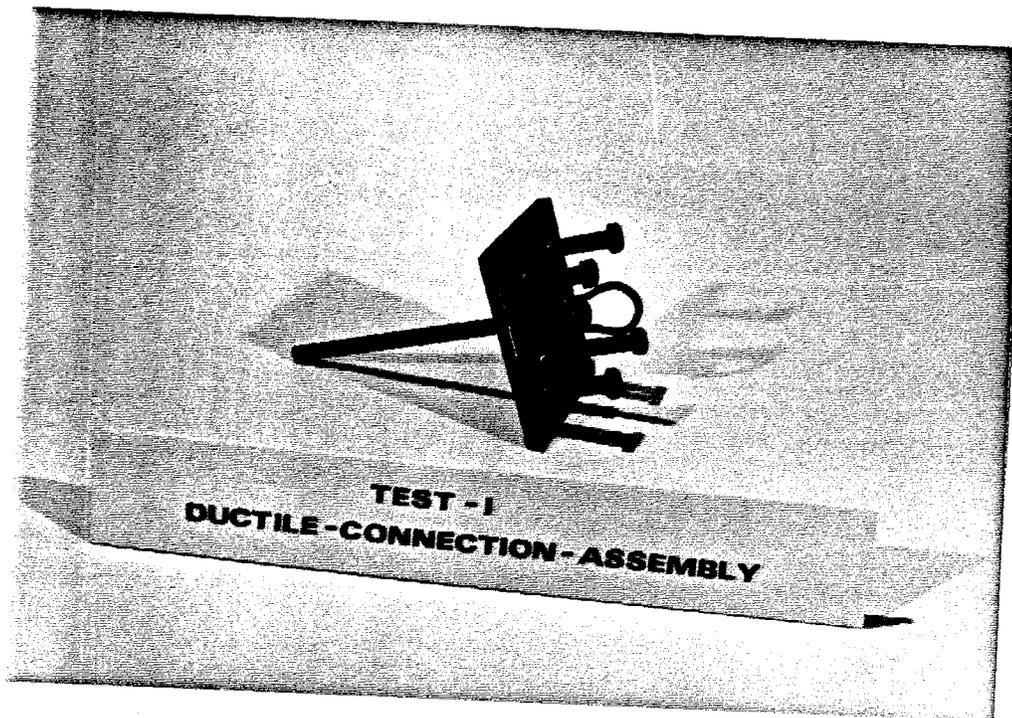


Figure 2 Test I - Connection Assembly

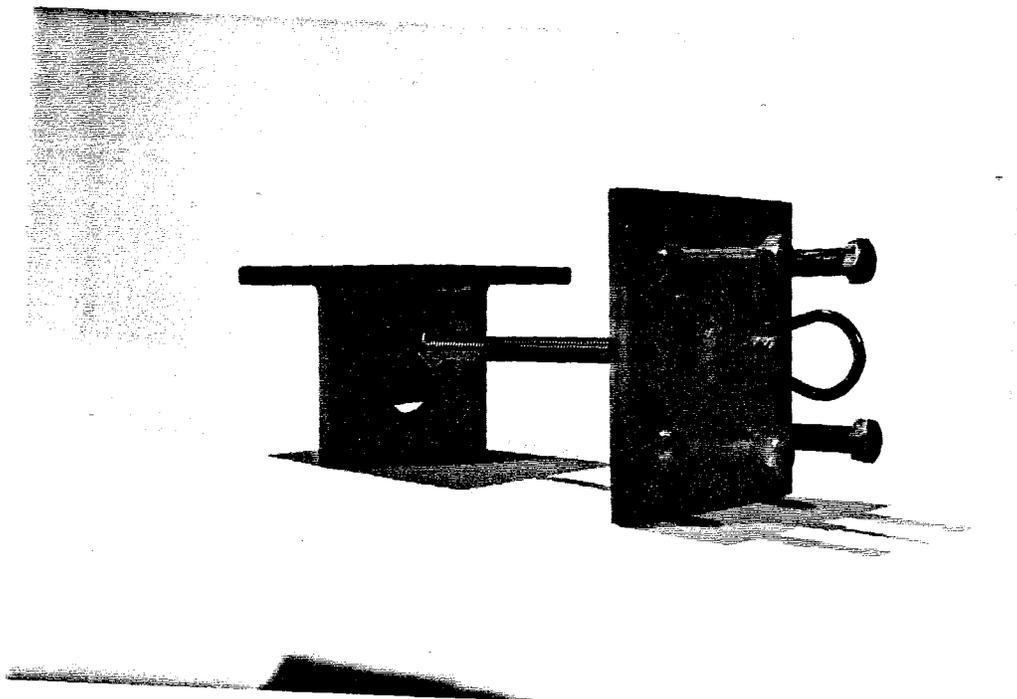


Figure 3 Test I - Connection Assembly Showing Placement of Threaded-Rod Specimen and The Loading-Tee

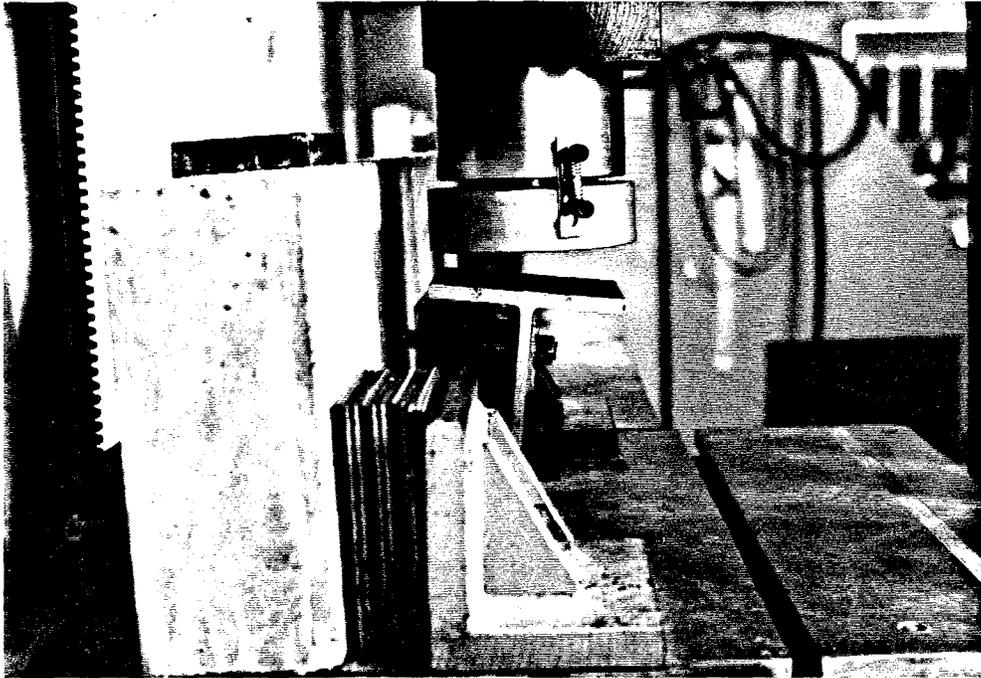


Figure 4 Test I: Test Set-up, Threaded-Rod Specimen Length=4 Inches After Load-Test

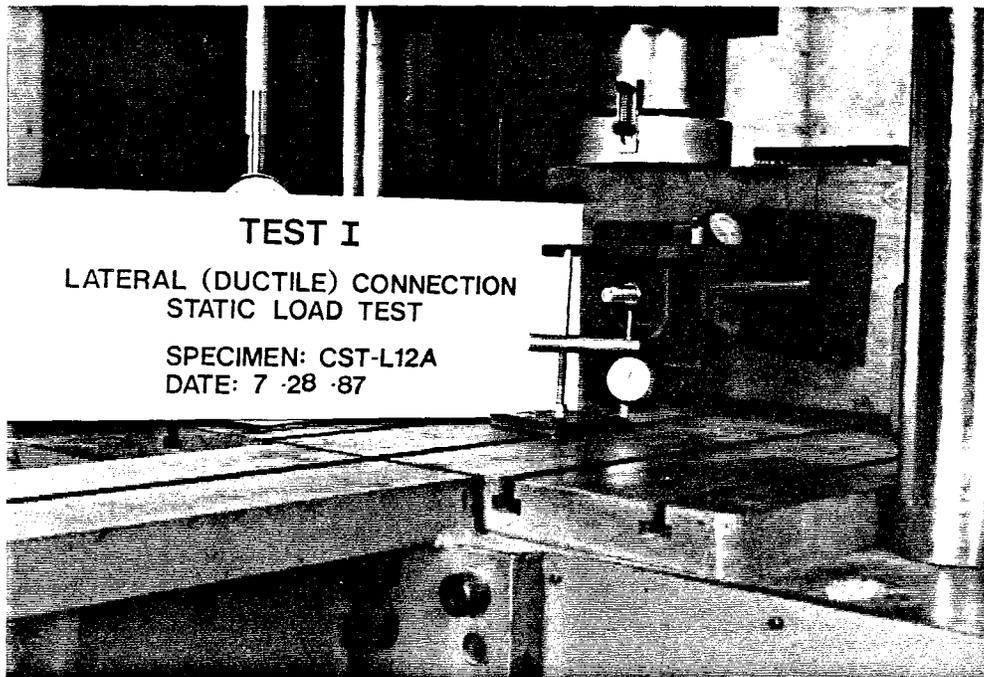


Figure 5 Test I: Test Set-up, Threaded-Rod Specimen Length=12 Inches Before Load-Test

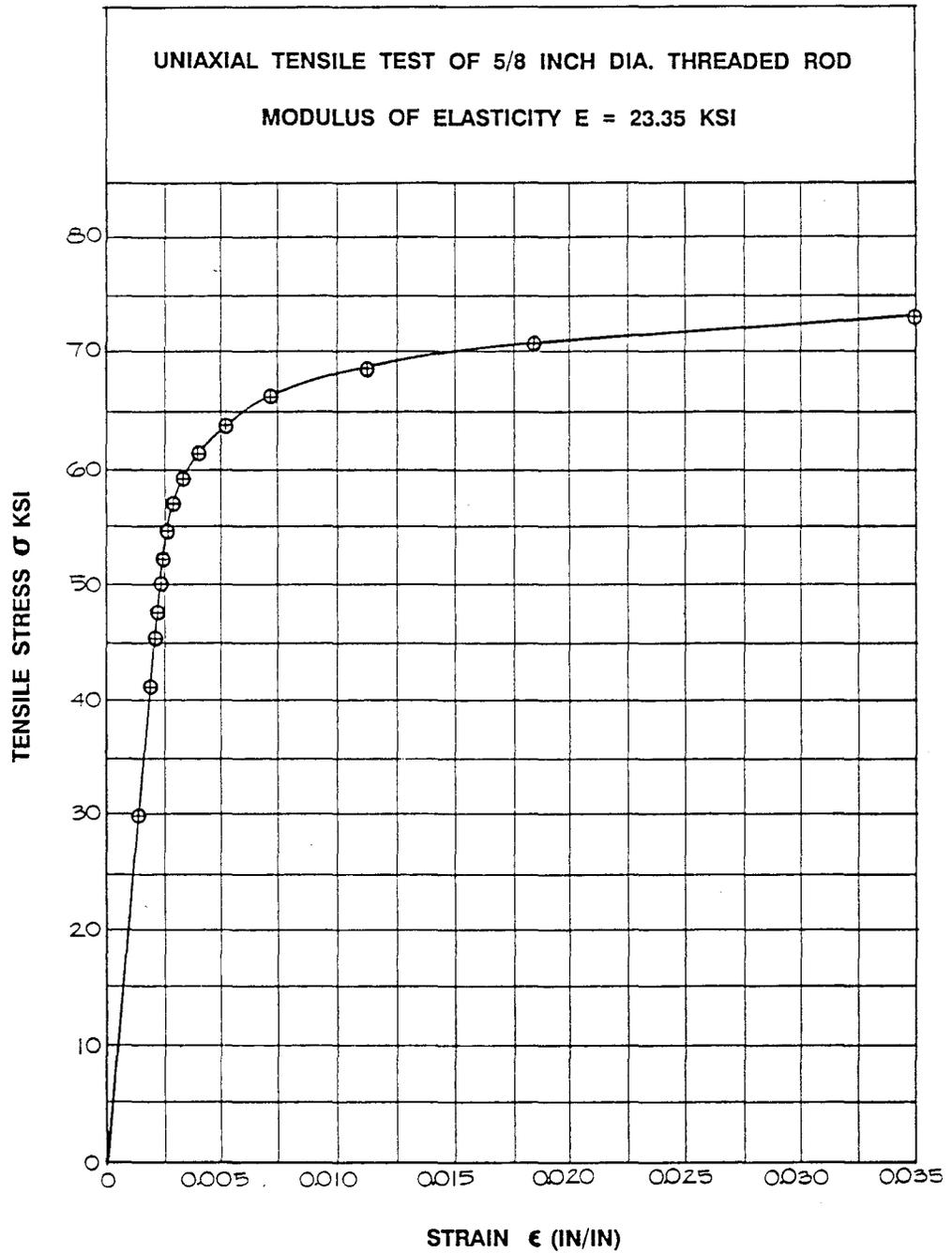


FIG. 6 GRAPH OF UNIAXIAL TENSILE STRESS VS. STRAIN  
5/8 INCH DIAMETER THREADED-ROD SPECIMEN

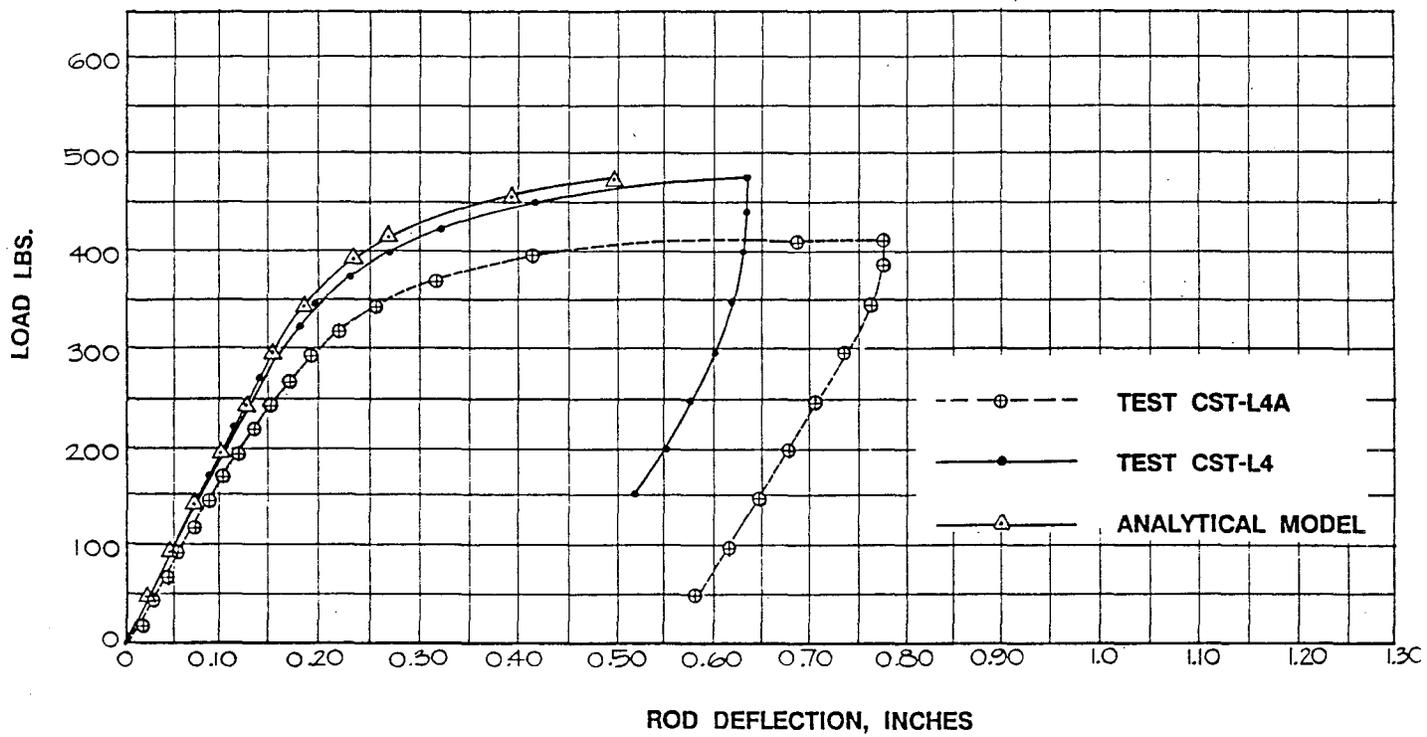


FIG. 7 LOAD VS. DISPLACEMENT CURVES  
 THREADED-ROD LENGTH = 4 INCHES

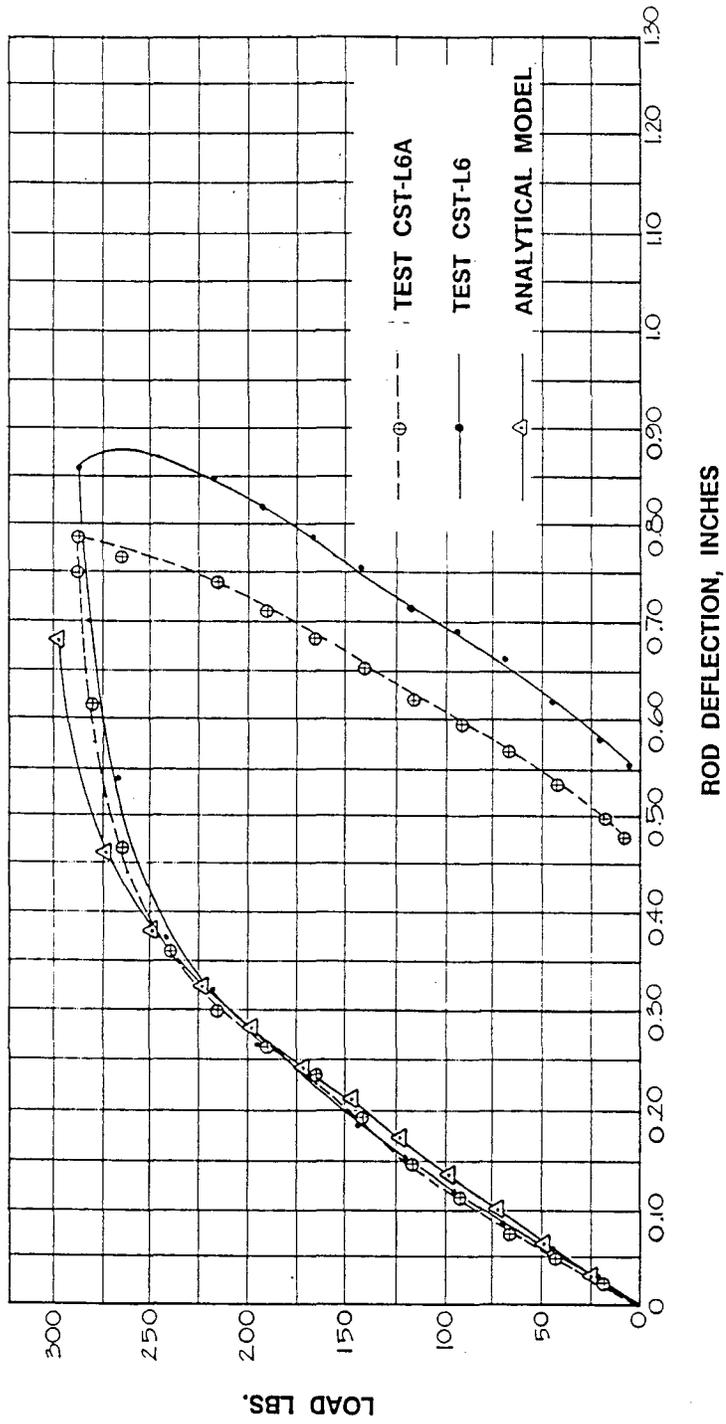


FIG. 8 LOAD VS. DISPLACEMENT CURVES  
 THREADED-ROD LENGTH = 6 INCHES

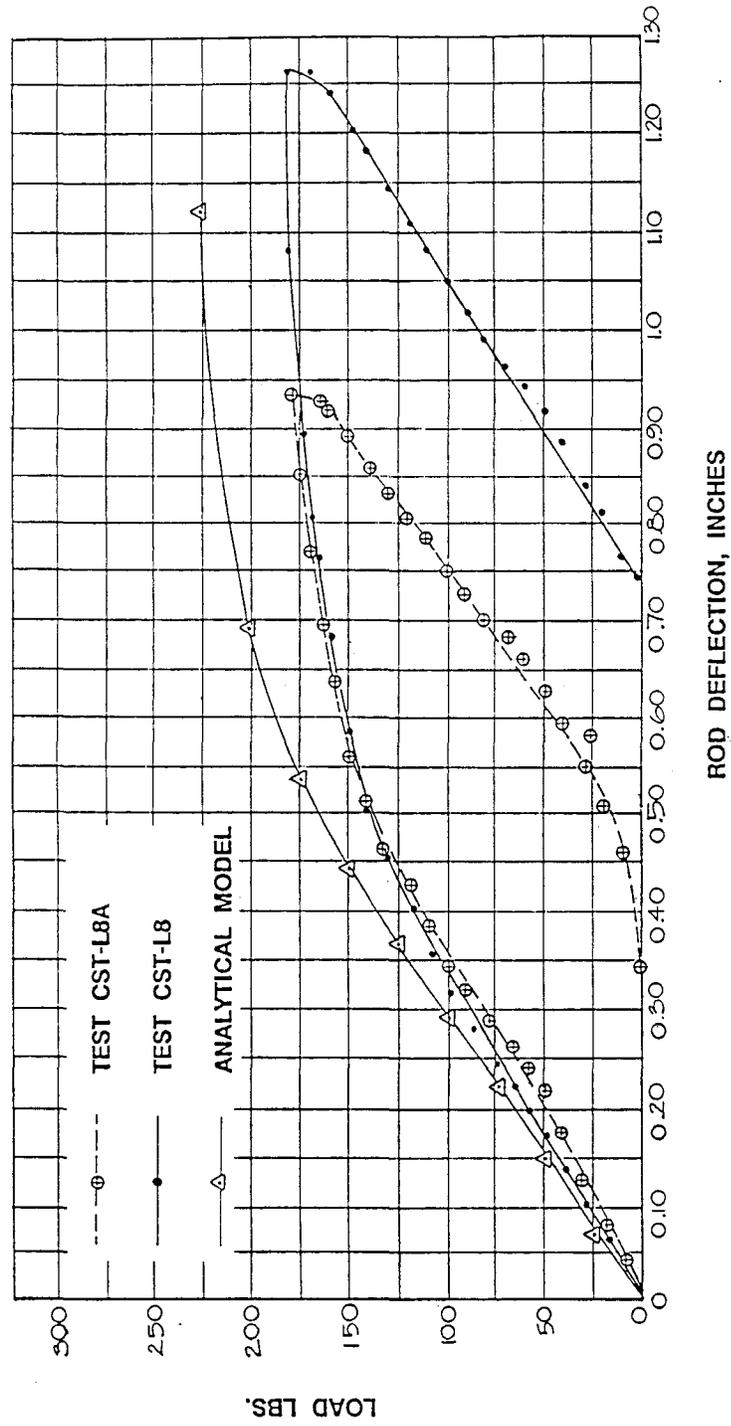


FIG. 9 LOAD VS. DISPLACEMENT CURVES  
 THREADED-ROD LENGTH = 8 INCHES

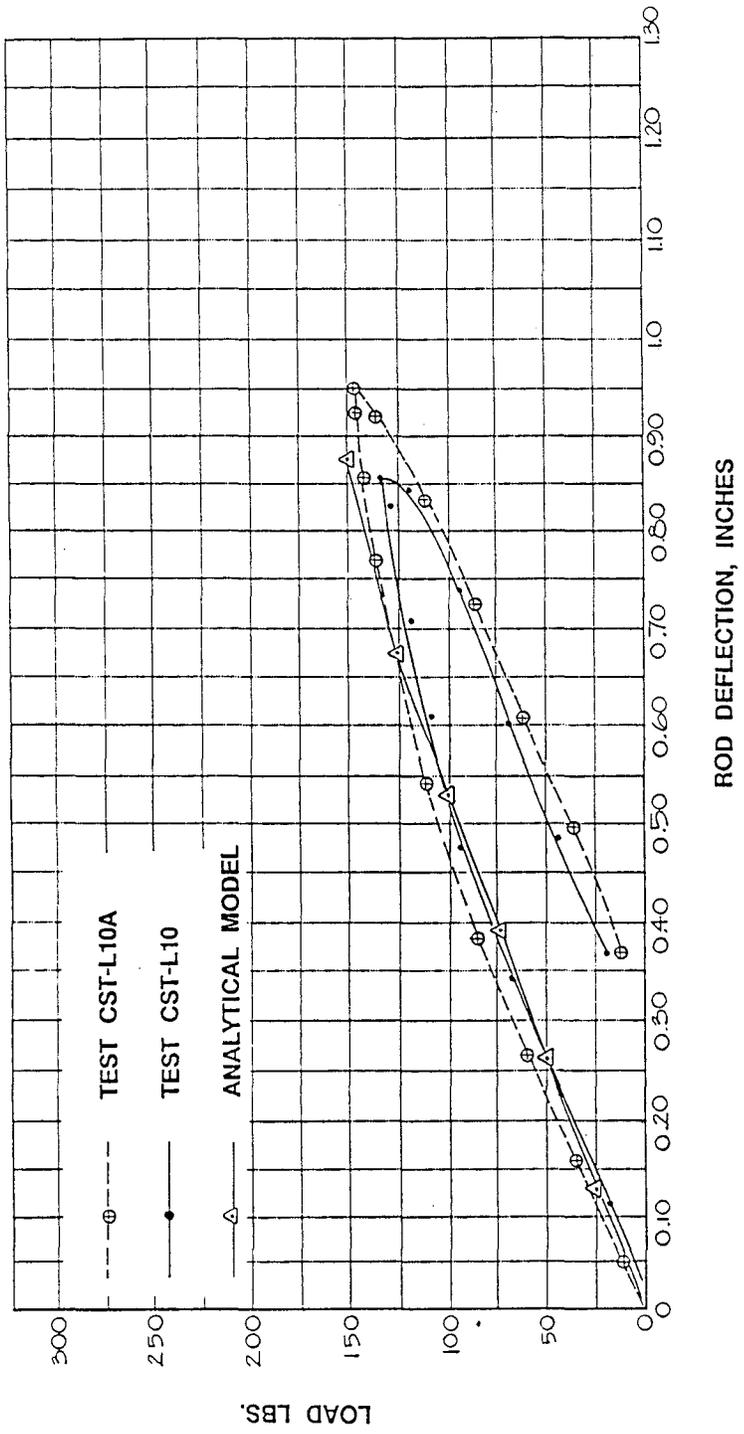


FIG. 10 LOAD VS. DISPLACEMENT CURVES  
 THREADED-ROD LENGTH = 10 INCHES

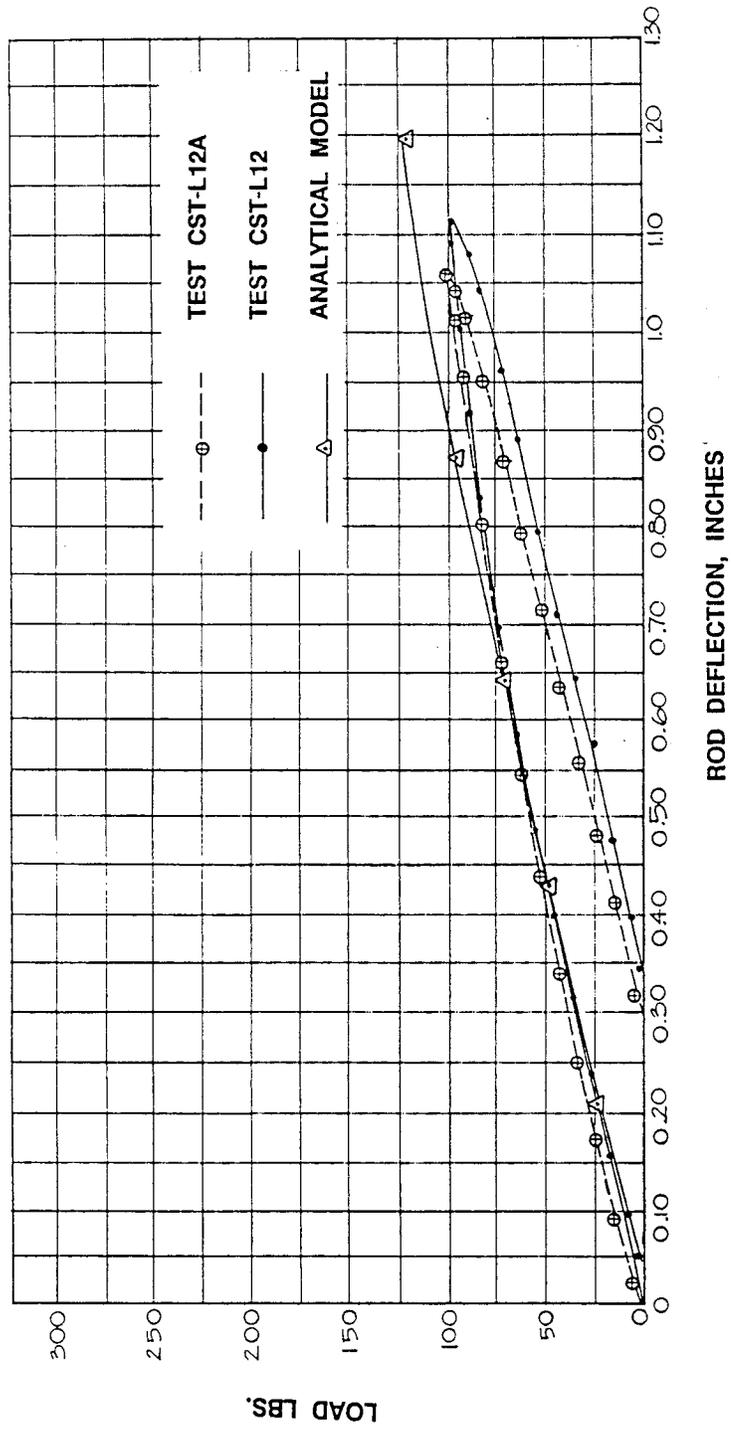


FIG. 11 LOAD VS. DISPLACEMENT CURVES  
 THREADED-ROD LENGTH = 12 INCHES

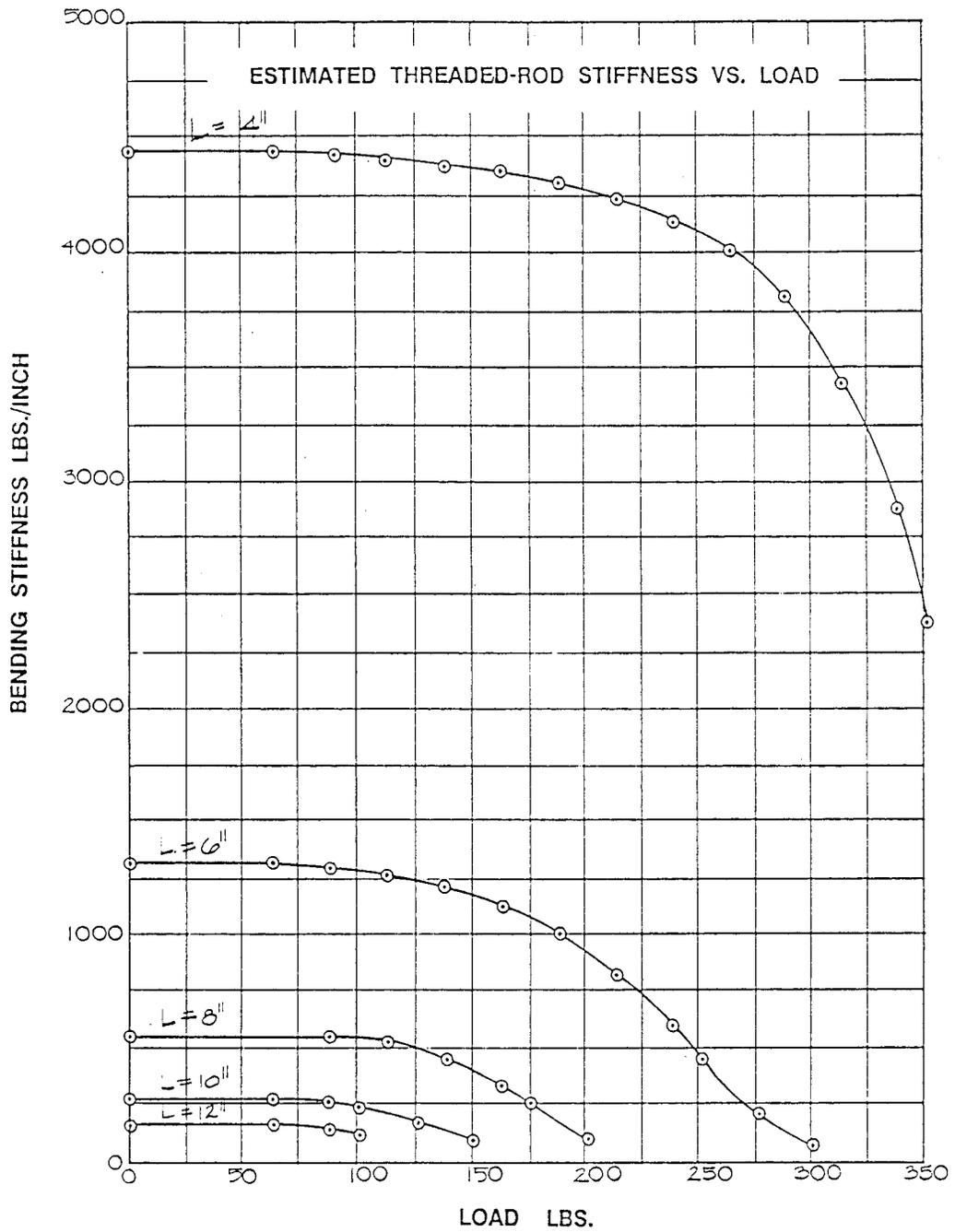


FIG. 12 ESTIMATED BENDING STIFFNESS OF THREADED-ROD SPECIMENS AT VARIOUS LOAD LEVELS

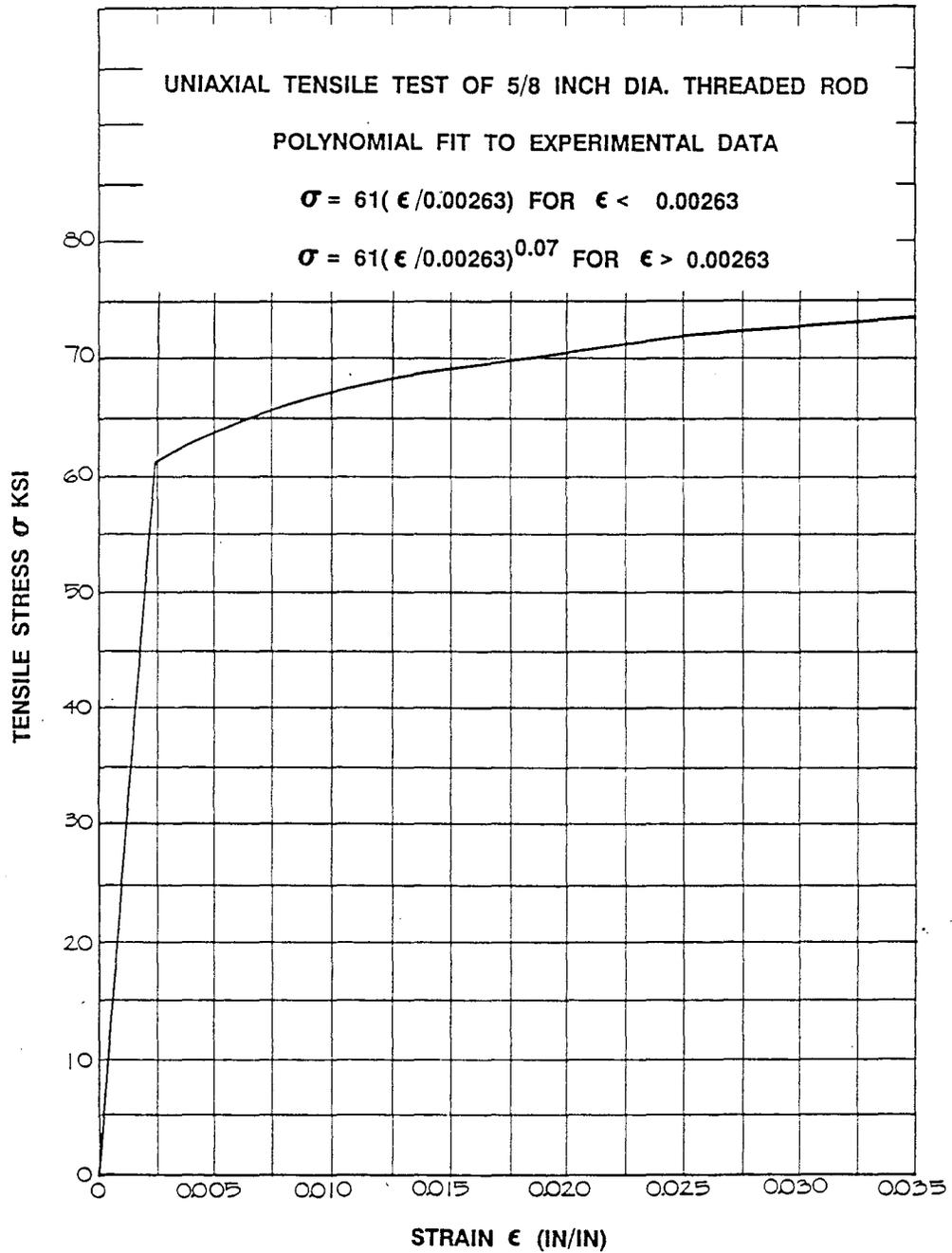


FIG. 13 STRESS-STRAIN CURVE FOR 5/8 INCH THREADED-ROD USED FOR ANALYTICAL MODELING

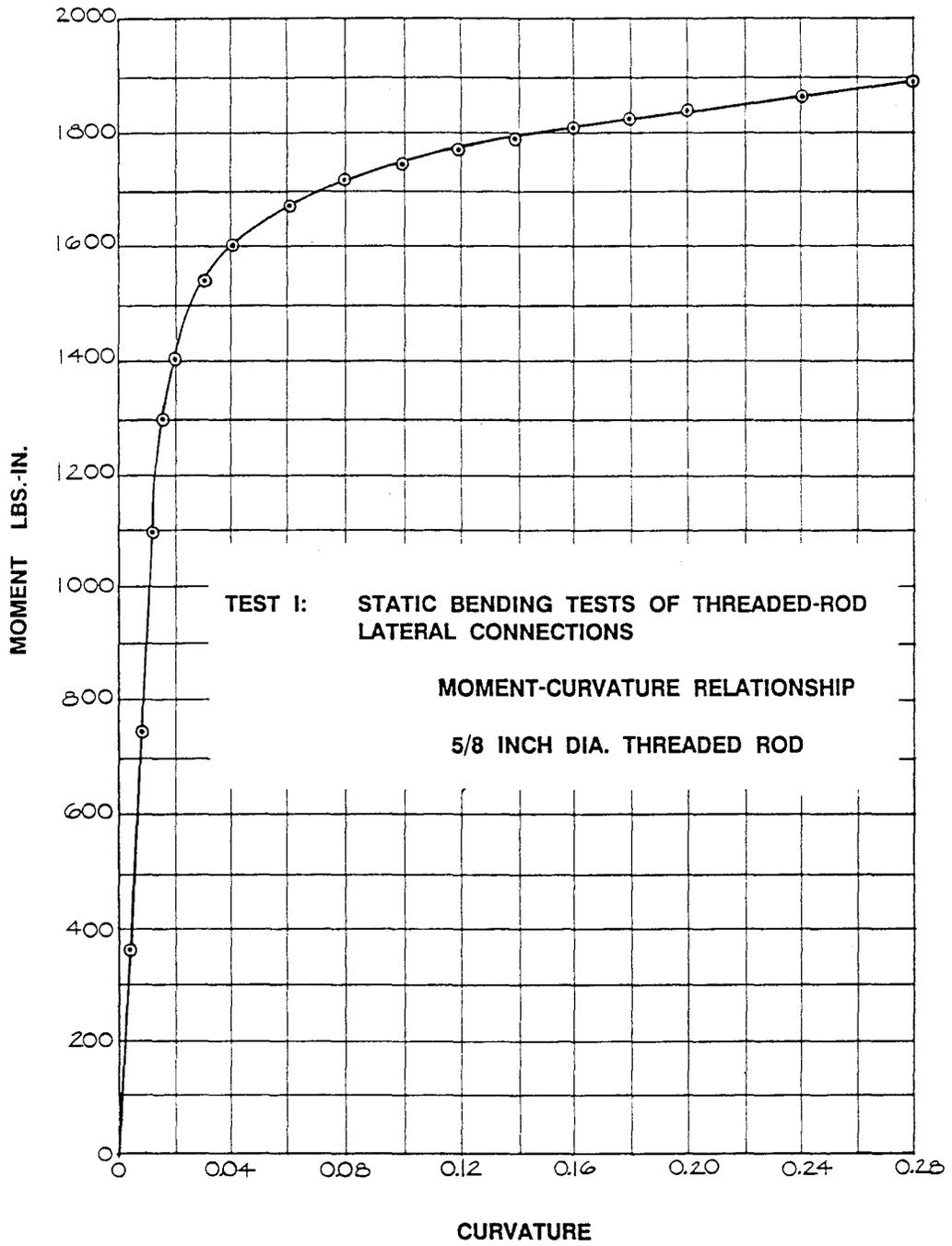


FIG. 14 PREDICTED MOMENT-CURVATURE CURVE - 5/8 INCH DIAMETER THREADED-ROD

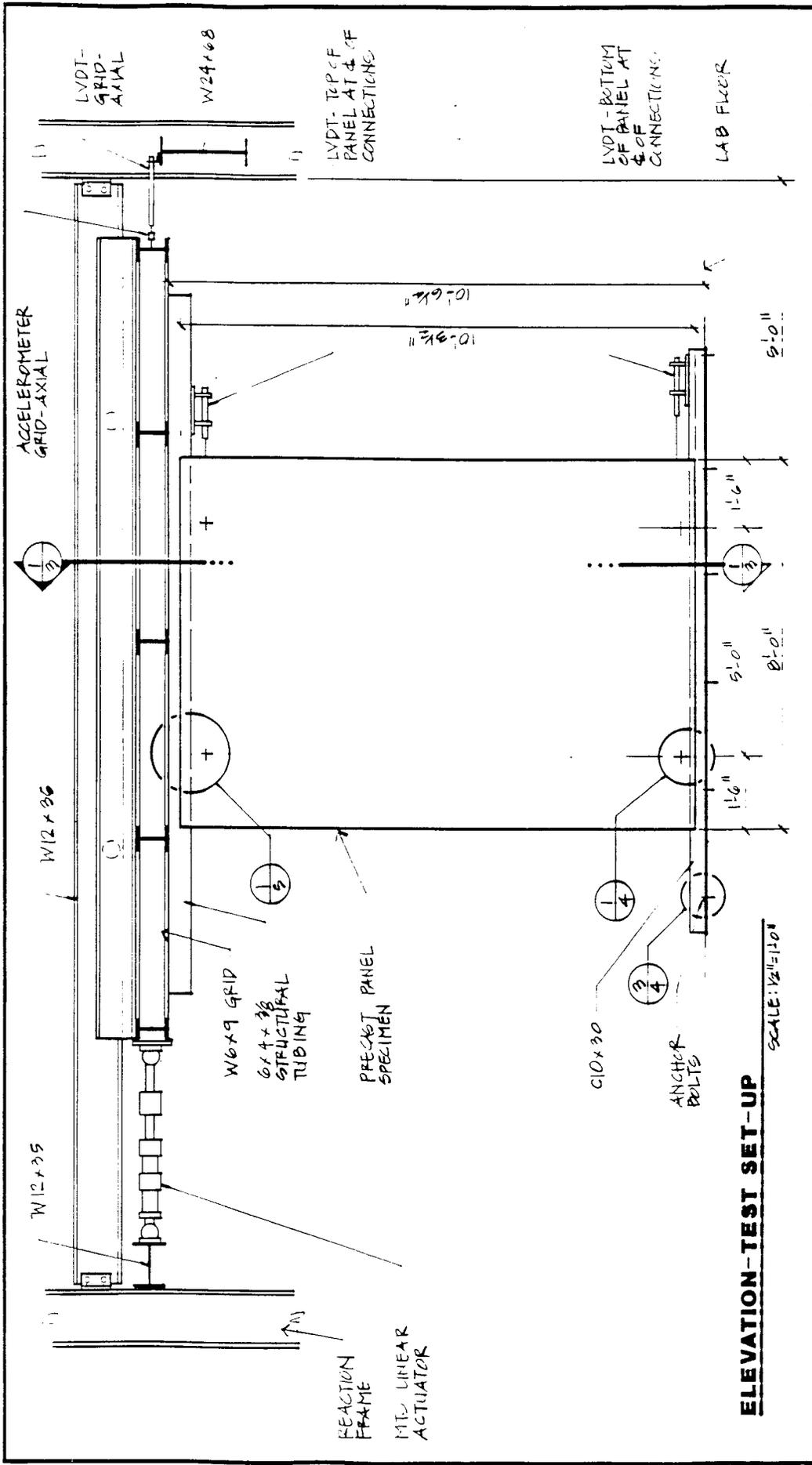
**APPENDIX B TEST II**

**DRAWINGS OF TEST SET-UP AND TEST SPECIMEN**

**PHOTOGRAPHS**

**TIME HISTORY PLOTS**

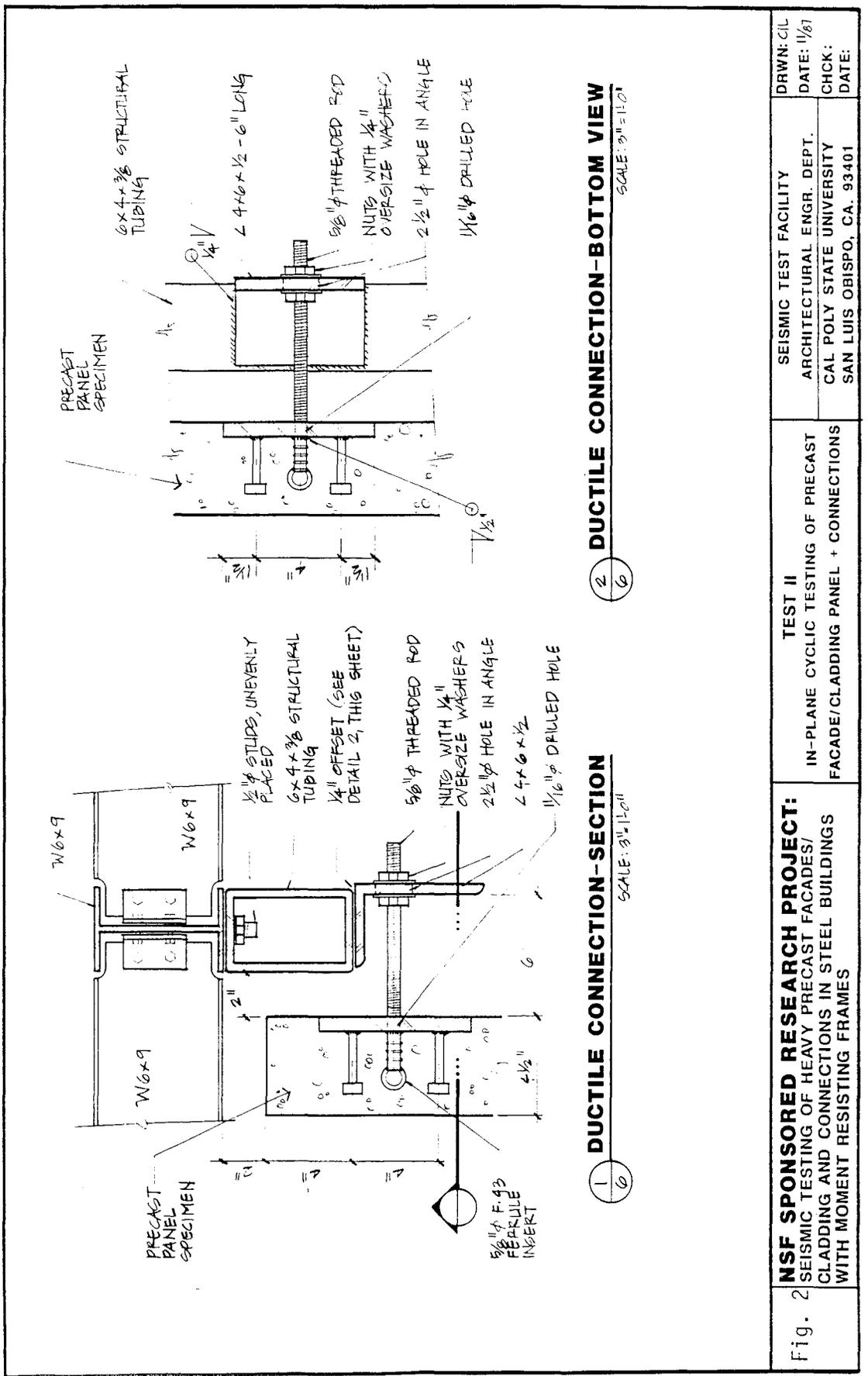
**GRAPHS OF TEST RESULTS**



**ELEVATION-TEST SET-UP**

SCALE: 1/2"=1'-0"

Fig. 1	<b>NSF SPONSORED RESEARCH PROJECT:</b> SEISMIC TESTING OF HEAVY PRECAST FACADES/ CLADDING AND CONNECTIONS IN STEEL BUILDINGS WITH MOMENT RESISTING FRAMES	<b>TEST II</b> IN-PLANE CYCLIC TESTING OF PRECAST FACADES/CLADDING PANEL CONNECTIONS	<b>SEISMIC TEST FACILITY</b> ARCHITECTURAL ENGR. DEPT. CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA. 93401	<b>DRWN: CIL</b> <b>DATE: 1/87</b> <b>CHCK:</b> <b>DATE:</b>
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**Fig. 2 NSF SPONSORED RESEARCH PROJECT:**  
SEISMIC TESTING OF HEAVY PRECAST FACADES/  
CLADDING AND CONNECTIONS IN STEEL BUILDINGS  
WITH MOMENT RESISTING FRAMES

**TEST II**  
IN-PLANE CYCLIC TESTING OF PRECAST  
FACADE/CLADDING PANEL + CONNECTIONS

SEISMIC TEST FACILITY  
ARCHITECTURAL ENGR. DEPT.  
CAL POLY STATE UNIVERSITY  
SAN LUIS OBISPO, CA. 93401

DRWN: CIL  
DATE: 11/87  
CHCK:  
DATE:



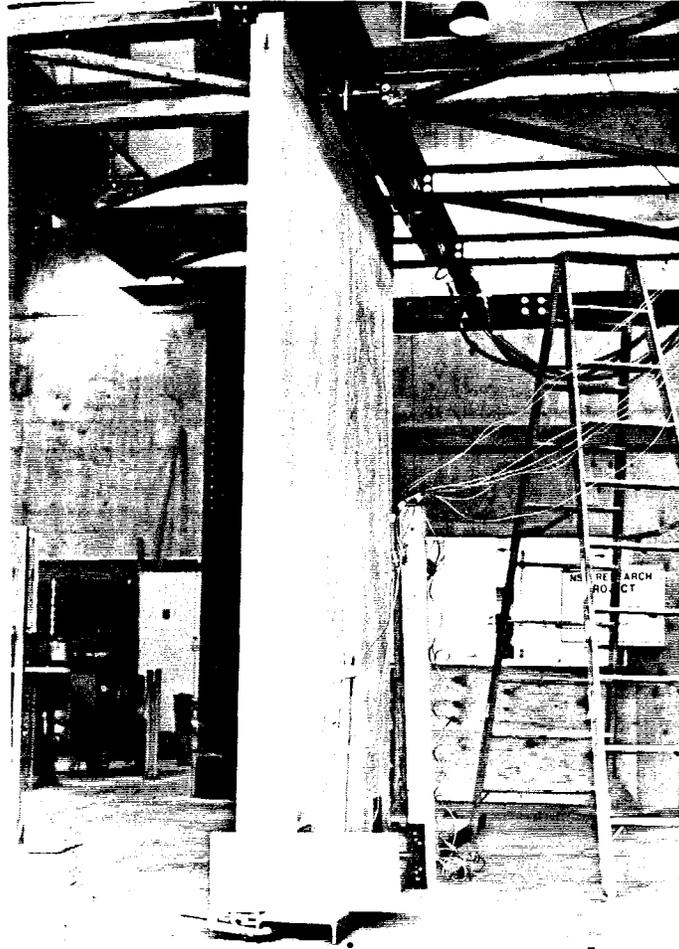


Figure 4 Overall View of Full-Size Precast Concrete Cladding Panel  
Test Specimen and Cyclic Test Set-up

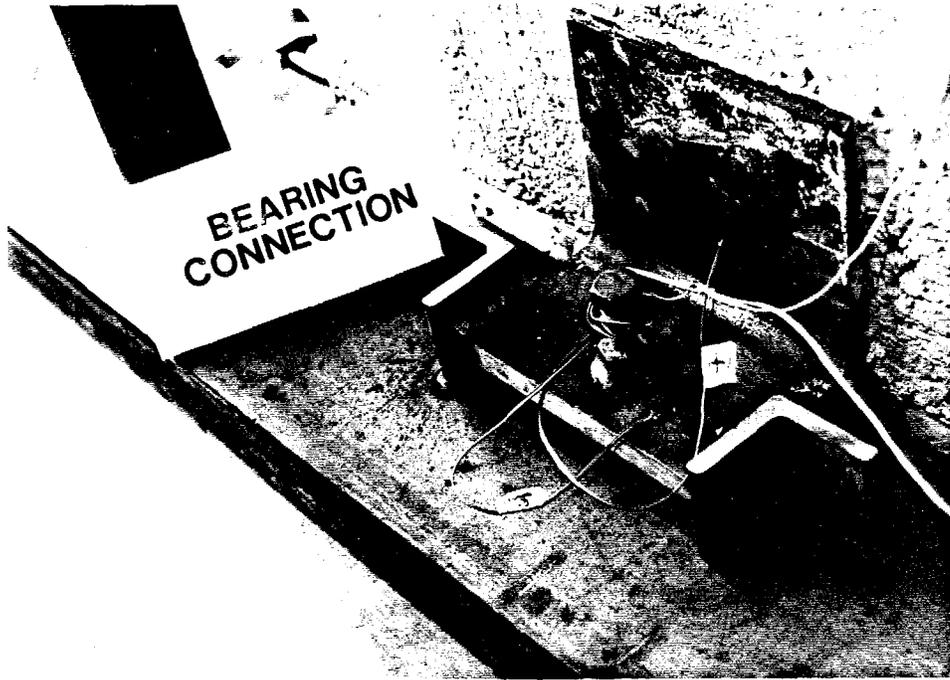


Figure 5 Rigid Bearing Connection  
Close-up View

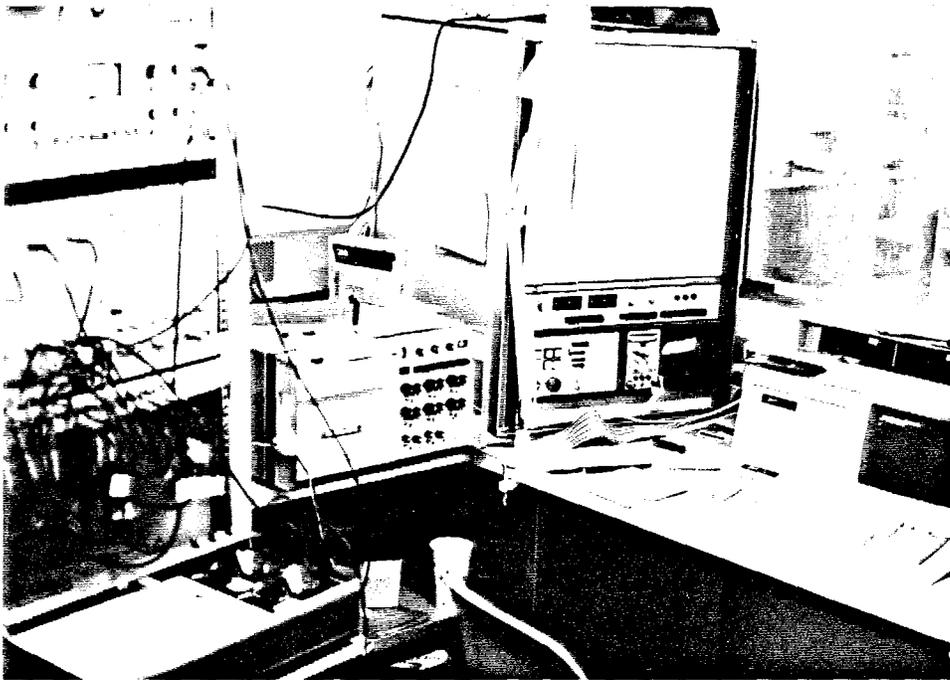


Figure 6 Test Instrumentation

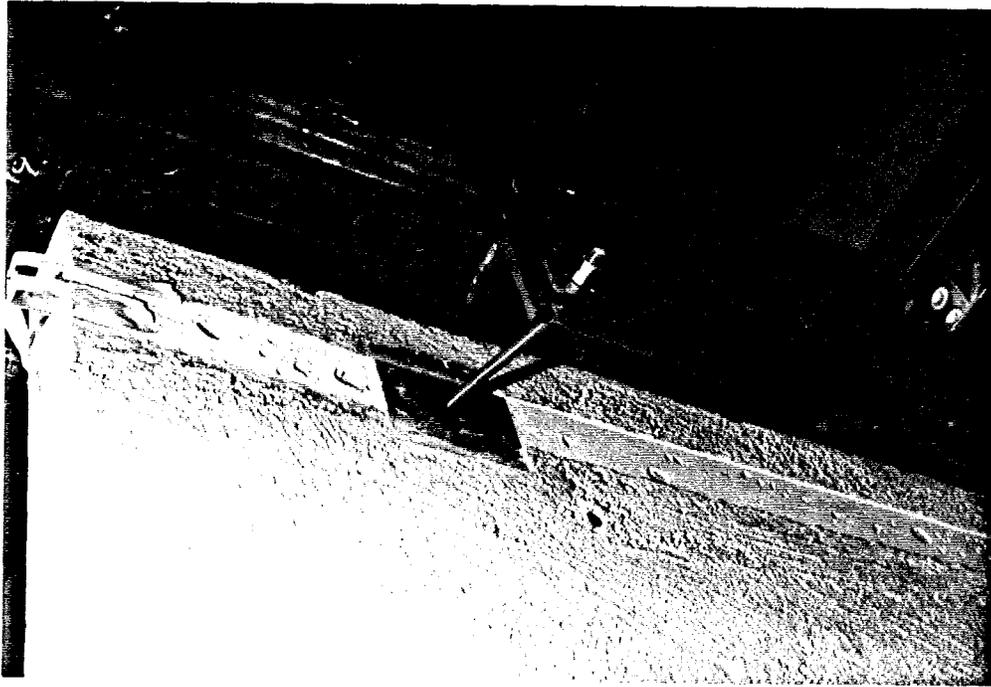


Figure 7 Typical Cyclic Behaviour of Threaded-Rod Lateral Connection at Top  
Specimen FRCRT-L8; Run No. AF-6  
Amplitude= $\pm 1.5$  Inches; Frequency=0.1 Hz

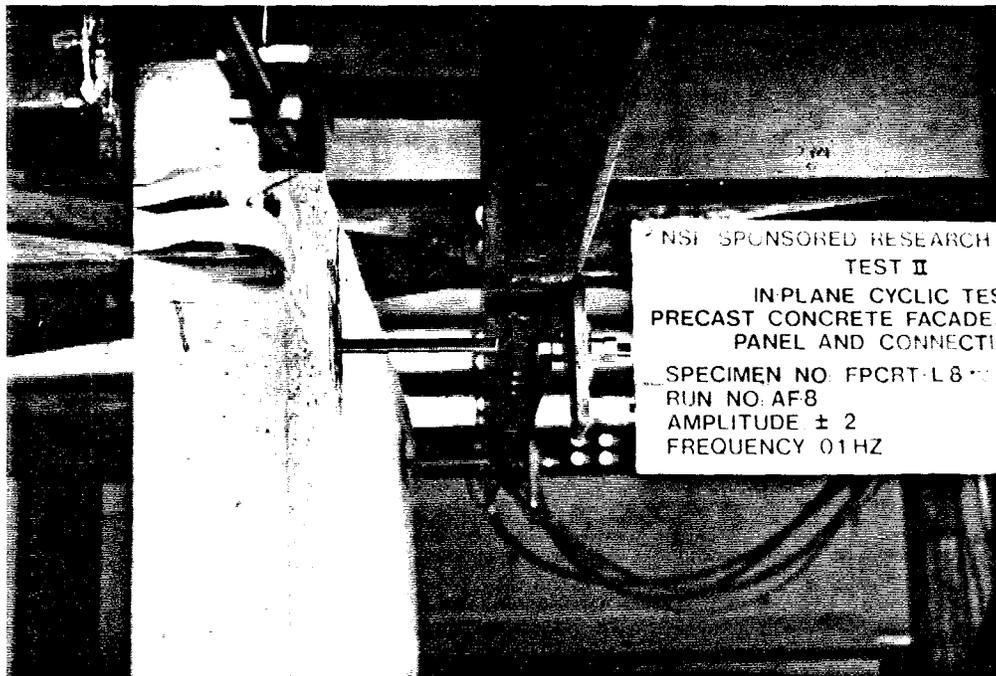


Figure 8 Overall View of Upper Portion of Cladding Panel  
Typical Failure of Threaded-Rod Connections at Top  
Cyclic Test Specimen FPCRT-L8; Run No. AF-8  
Amplitude= $\pm 2$  Inches; Frequency=0.1 Hz

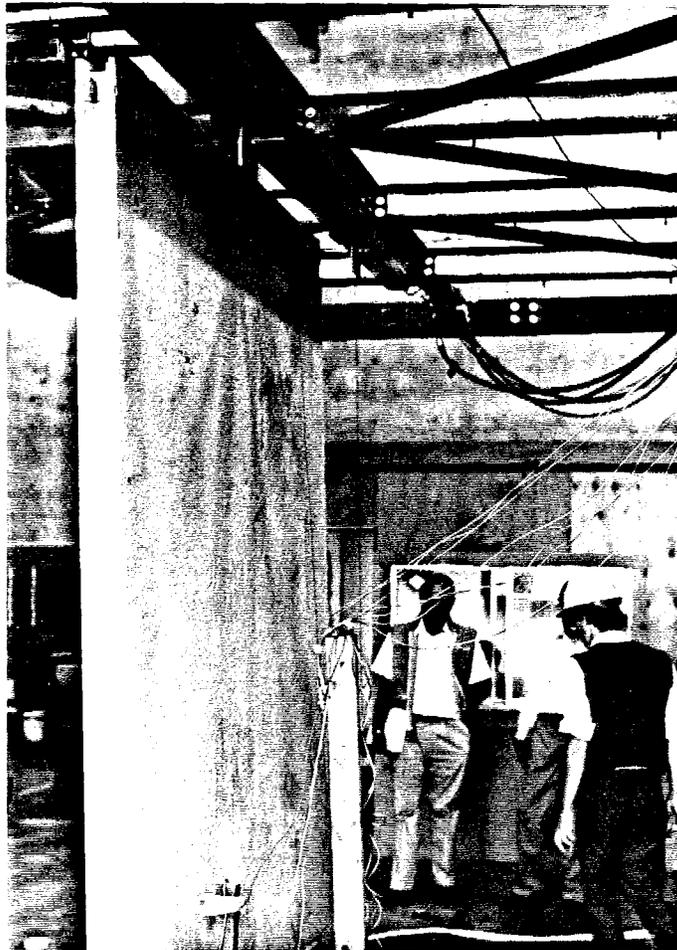


Figure 9 Overall View of Typical Failure of Threaded-Rod Lateral Connections at Top Cyclic Test Specimen FPCRT-L6; Run No. A6

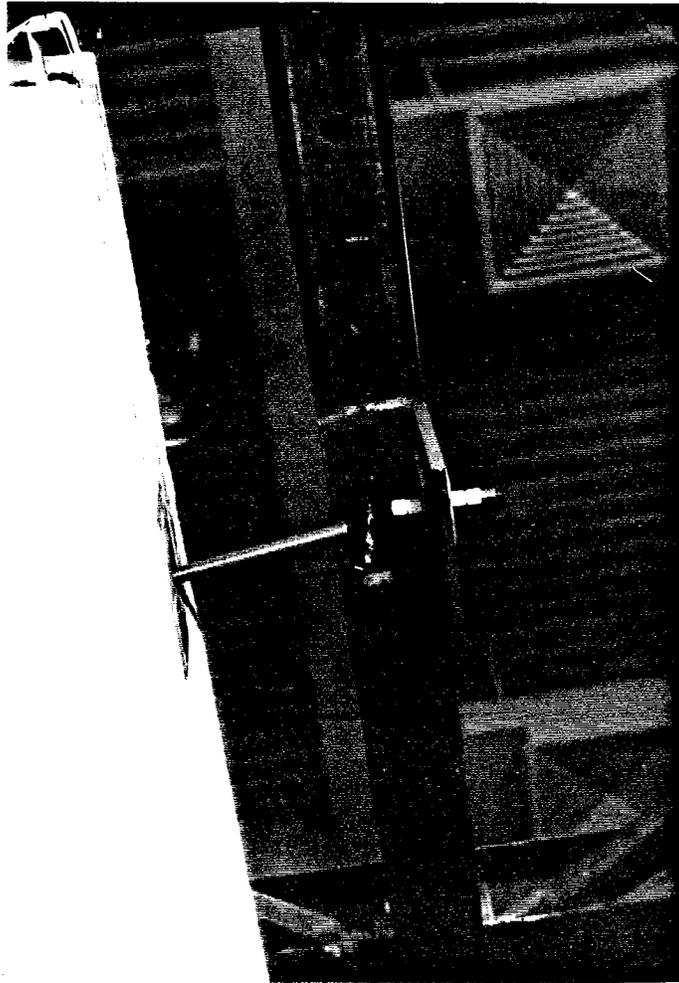


Figure 10 Typical Failure of Threaded-Rod Connection at Top  
Cyclic Cladding Test Specimen FPCRT-L8; Run No. AF-8  
Amplitude= $\pm 2$  Inches; Frequency=0.1 Hz

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L6 RUN : AF6 YMIN : -1612.1150  
 CHANNEL : 4 FORCE-POUNDS YMAX : 1758.6710  
 NA GRID LOAD CELL

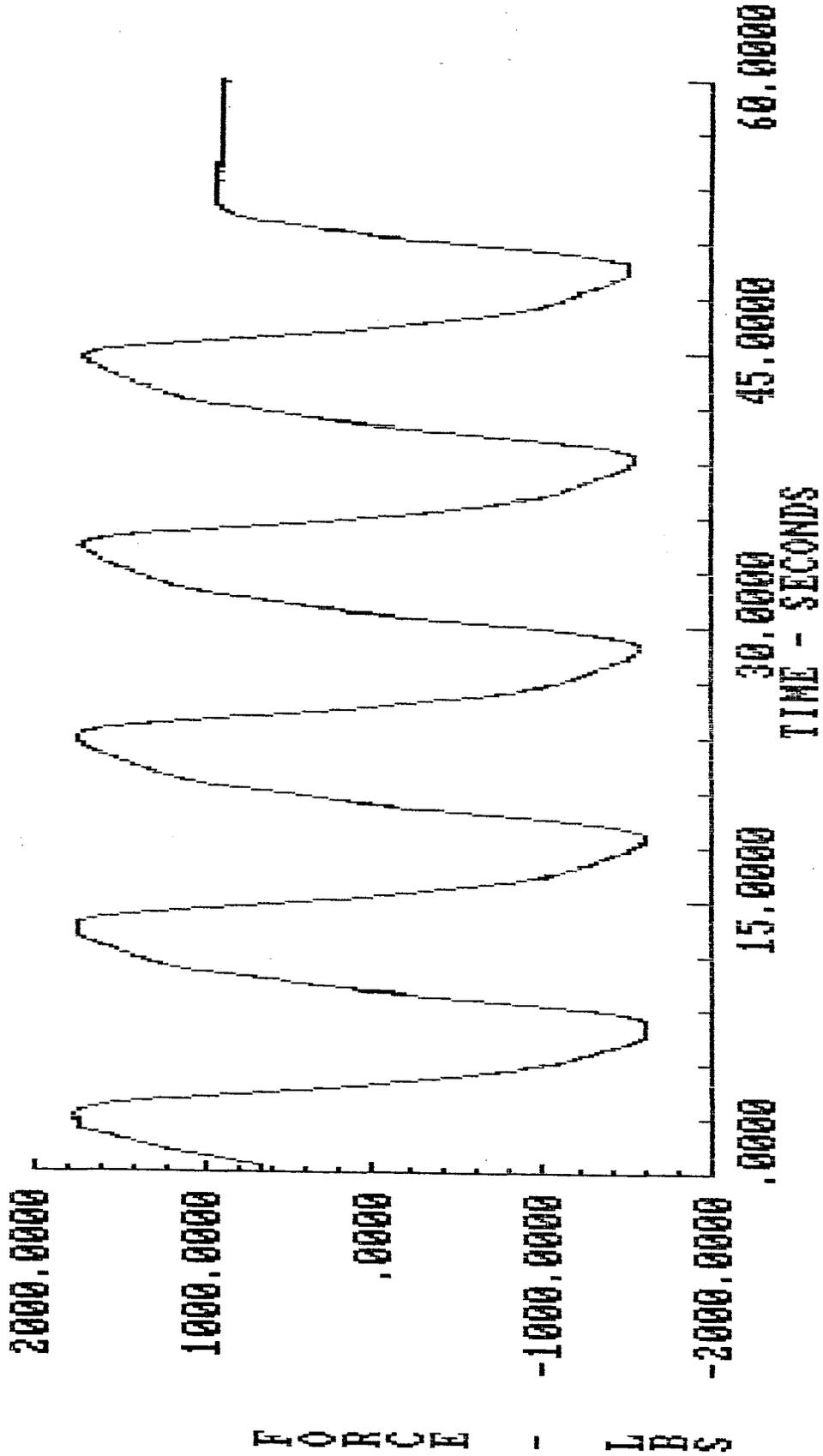


Figure 11 Time-History Plot of Load Cladding Specimen FPCRT-L6; Run AF-6

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST: FPCRT-L6 RUN: AF6 RANGE YMIN: -.8109  
 CHANNEL: 8 INCHES YMAX: .7352  
 LUDT 2 PANEL TO GRID LUDT TOP RIGHT

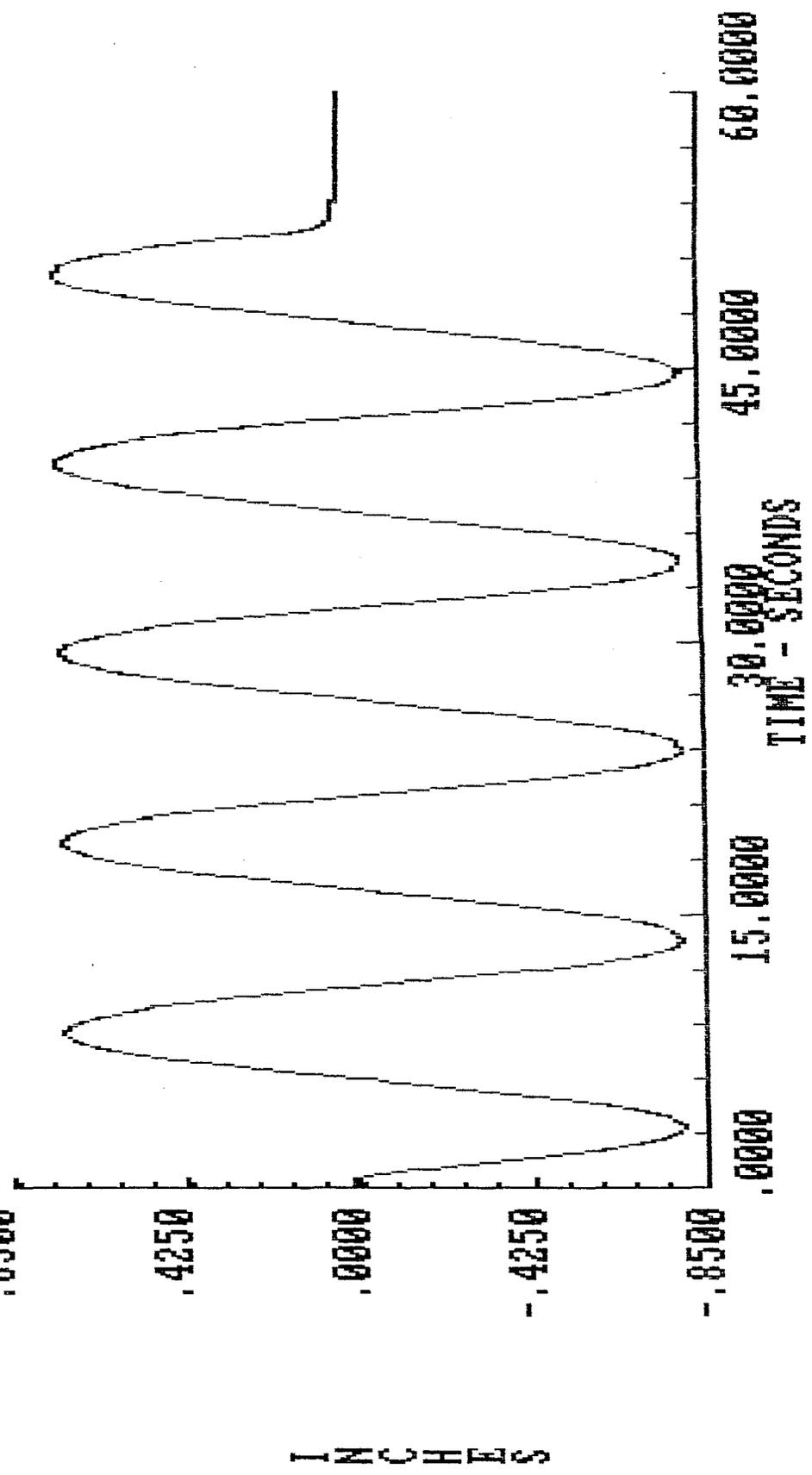


Figure 12 Time-History Plot of Top Horizontal  
 Displacement  
 Cladding Specimen FPCRT-L6; Run AF-6

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L6 RUN : AF6 -102.5892  
 CHANNEL : 2 MICROSTRAIN YMIN :  
 VERT SG BOTTOM LEFT VERTICAL STRAIN GAUGE YMAX : 136.7855

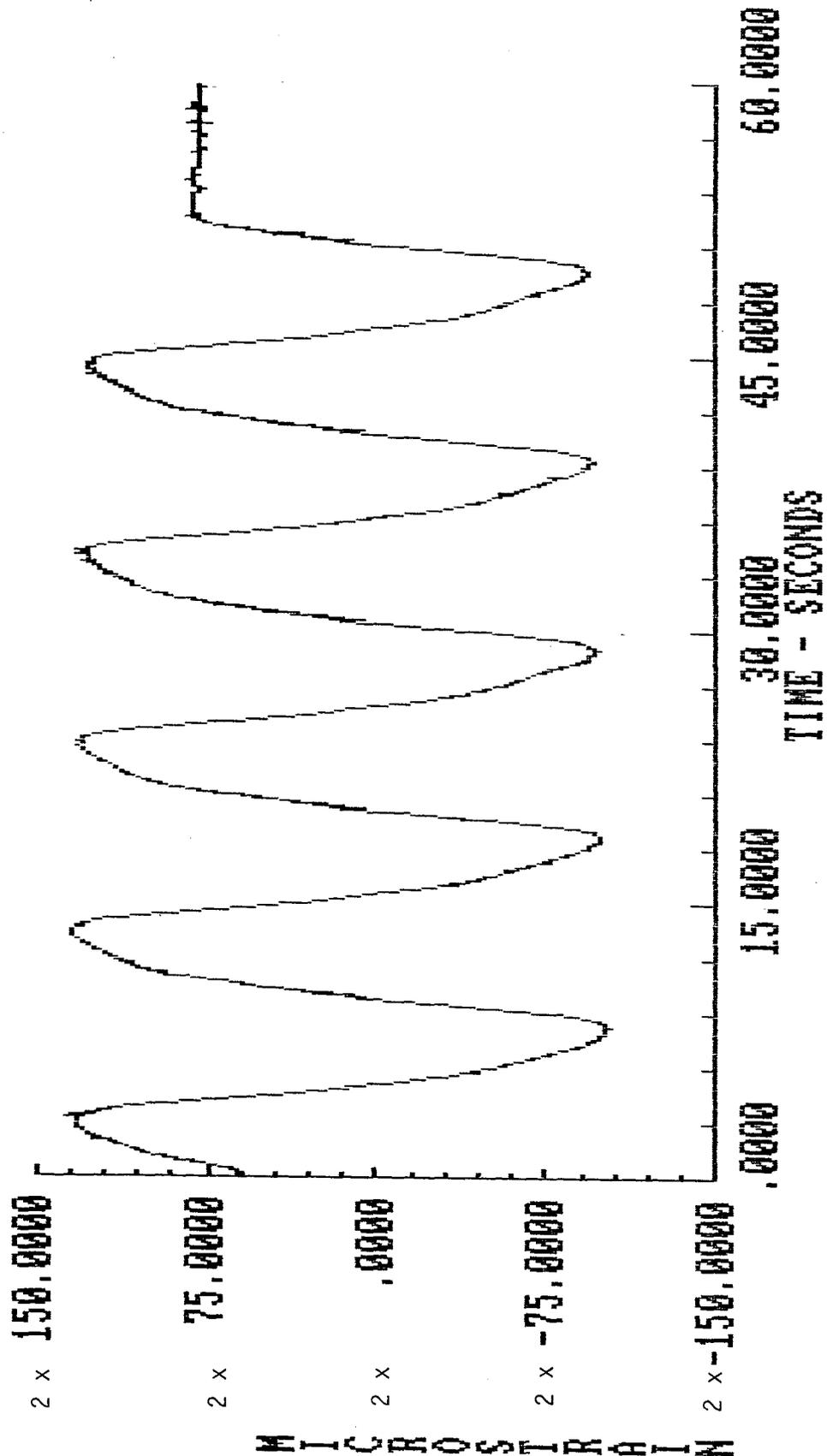


Figure 13 Time-History Plot of Strain  
 Bottom Left Vertical Strain Gage  
 Cladding Specimen FPCRT-L6; Run AF-6

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L6 RUN : AF6 -24.4260  
 CHANNEL : 3 MICROSTRAIN YMIN : 36.6390  
 HORIZ : BOTTOM LEFT HORIZONTAL STRAIN GAUGE YMAX :

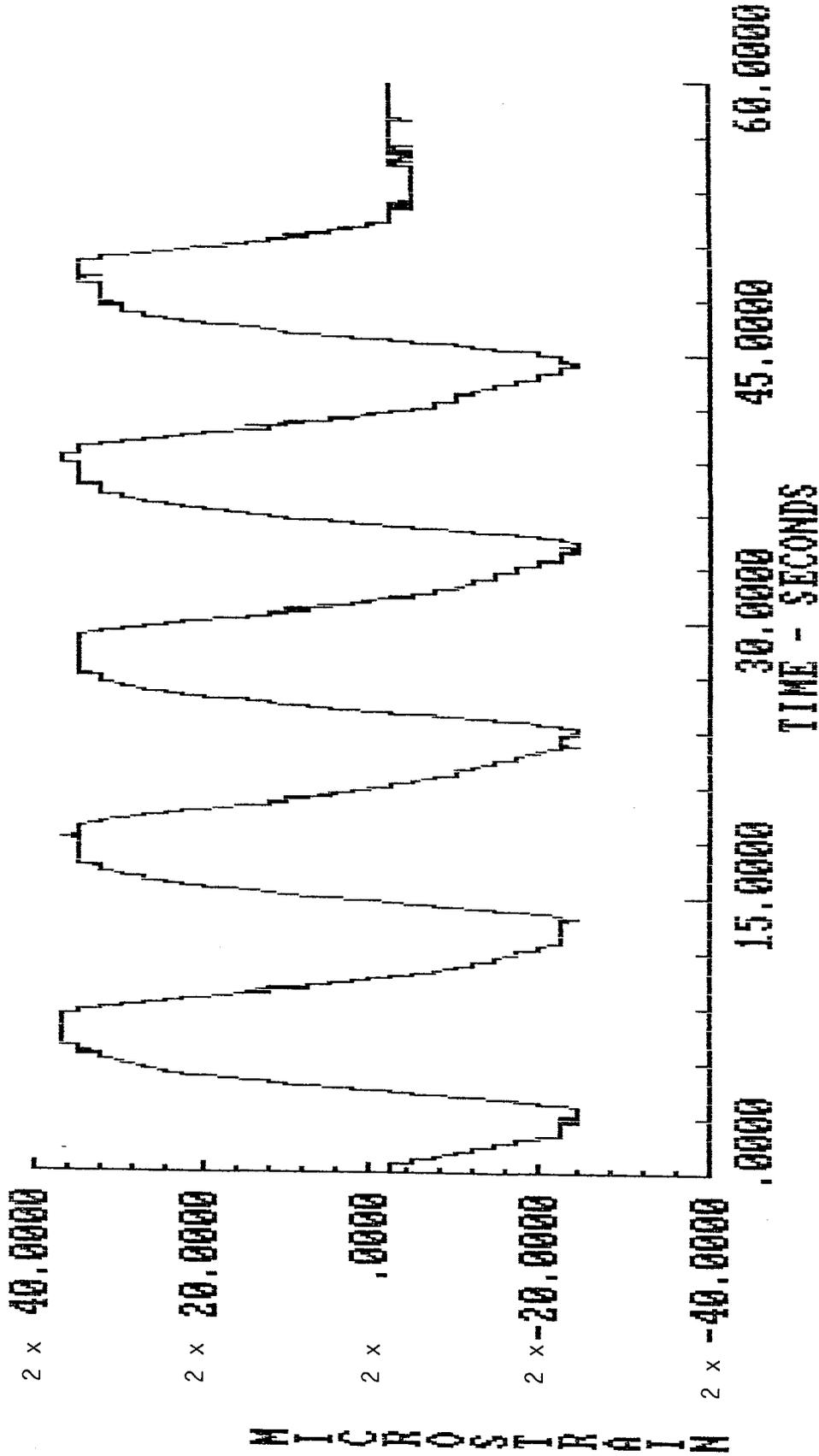


Figure 14 Time-History Plot of Strain  
 Bottom Left Horizontal Strain Gage  
 Cladding Specimen FPCRT-L6; Run AF-6

PANEL & CONNECTIONS  
 -114.8021  
 185.6375

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING  
 TEST: FPCRT-L6  
 CHANNEL: 5  
 VERT SG  
 2 x 200.0000  
 RUN: 026  
 MICROSTRAIN  
 BOTTOM RIGHT VERTICAL STRAIN GAUGE  
 RANGE  
 YMIN :  
 YMAX :

2 x 100.0000

2 x .0000

2 x -100.0000

2 x -200.0000

2 x -200.0000

M I C R O S T R A I N

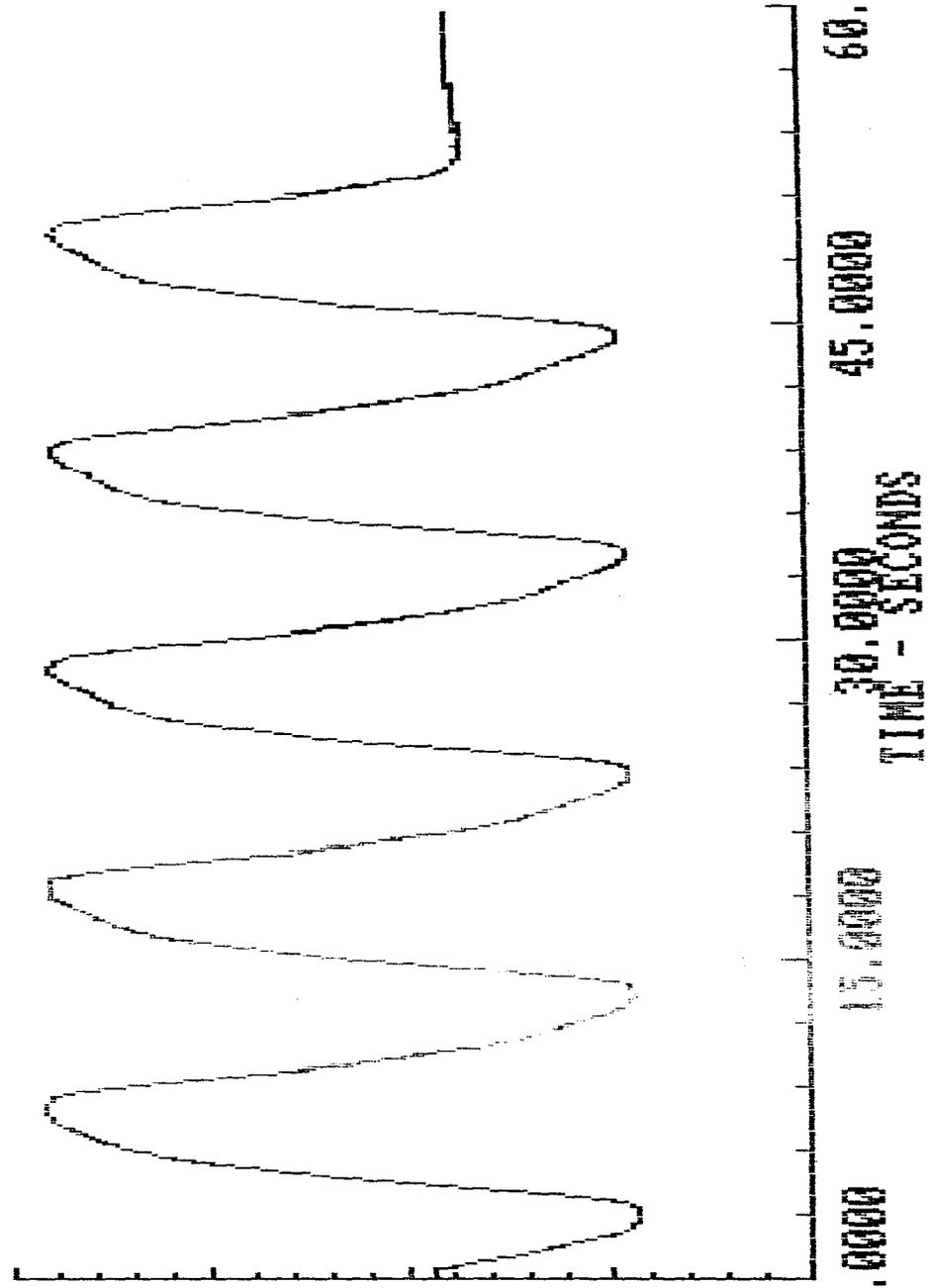


Figure 15 Time-History Plot of Strain  
 Bottom Right Vertical Strain Gage  
 Cladding Specimen FPCRT-L6; Run AF-6

TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L8 RUN : B4 RANGE : -1050.3180  
 CHANNEL : 4 FORCE-POUNDS YMIN :  
 NA GRID LOAD CELL YMAX : 952.6136

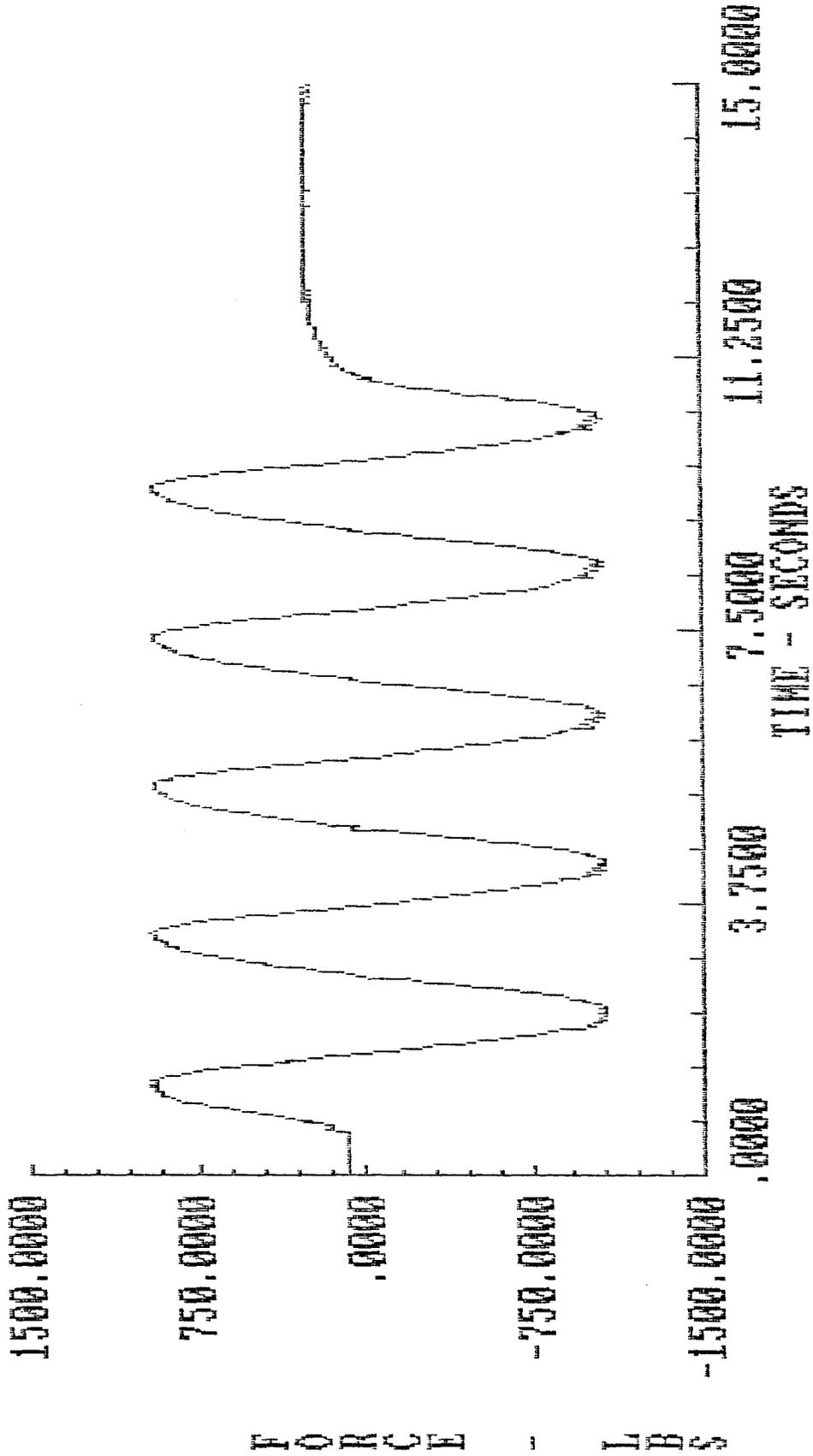


Figure 16 Time-History Plot of Load Cladding Specimen FPCRT-L8; Run B4

TEST 11: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L8  
 CHANNEL : 8  
 LUDT 2  
 MIN : B4  
 INCHES  
 RANGE  
 YMIN :  
 YMAX :  
 PANEL TO GRID LUDT TOP RIGHT  
 .5500  
 .2750  
 .0000  
 -.2750  
 -.5500

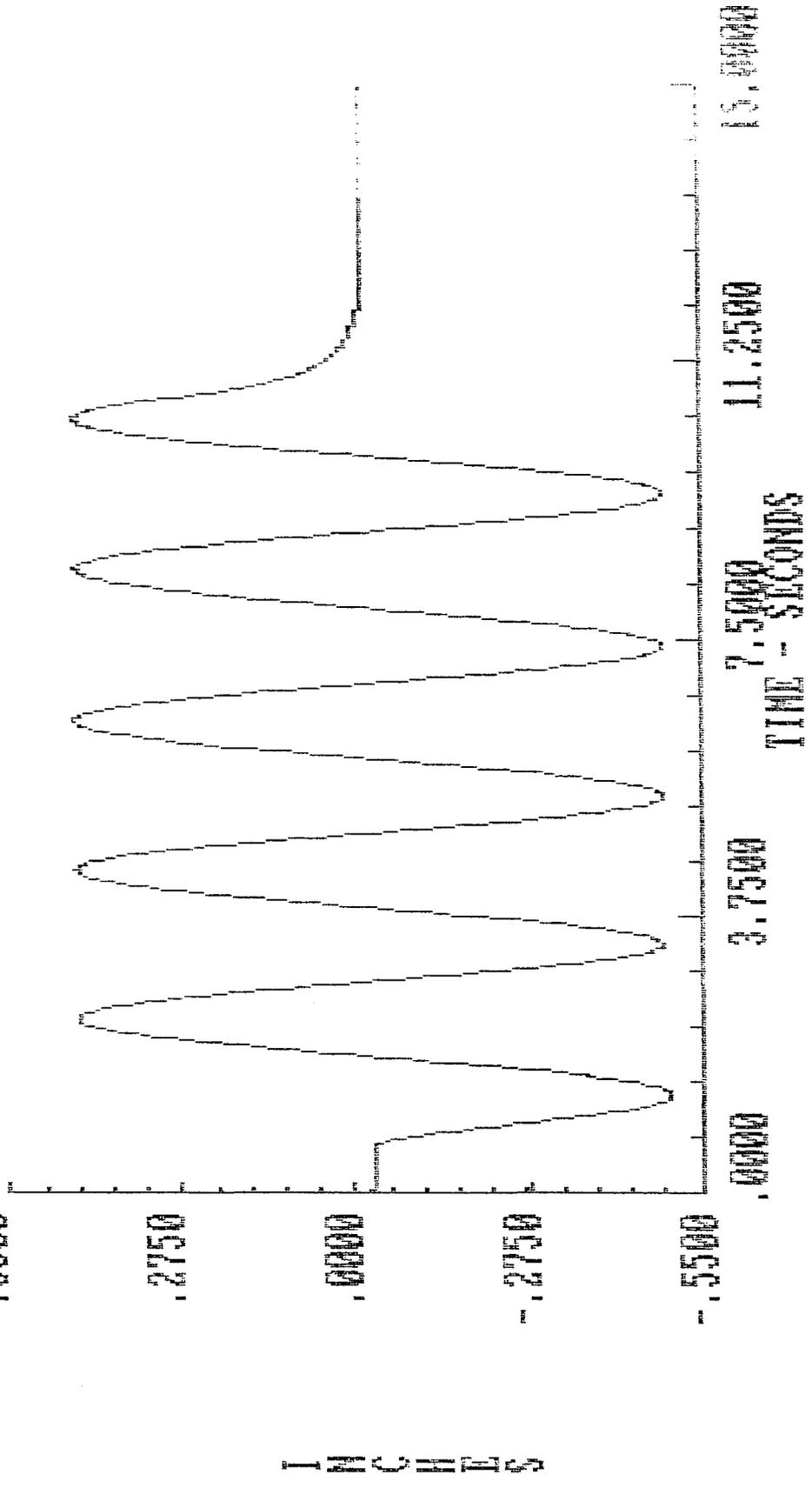


Figure 17 Time-History Plot of Top Horizontal  
 Displacement  
 Cladding Specimen FPCRT-L8; Run B4

TEST 11: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS  
 TEST : FPCRT-L8 RUN : B4 -34.1964  
 CHANNEL : 2 MICROSTRAIN YMIN : :  
 VERT SG BOTTOM LEFT VERTICAL STRAIN GAUGE YMAX : : 117.2448

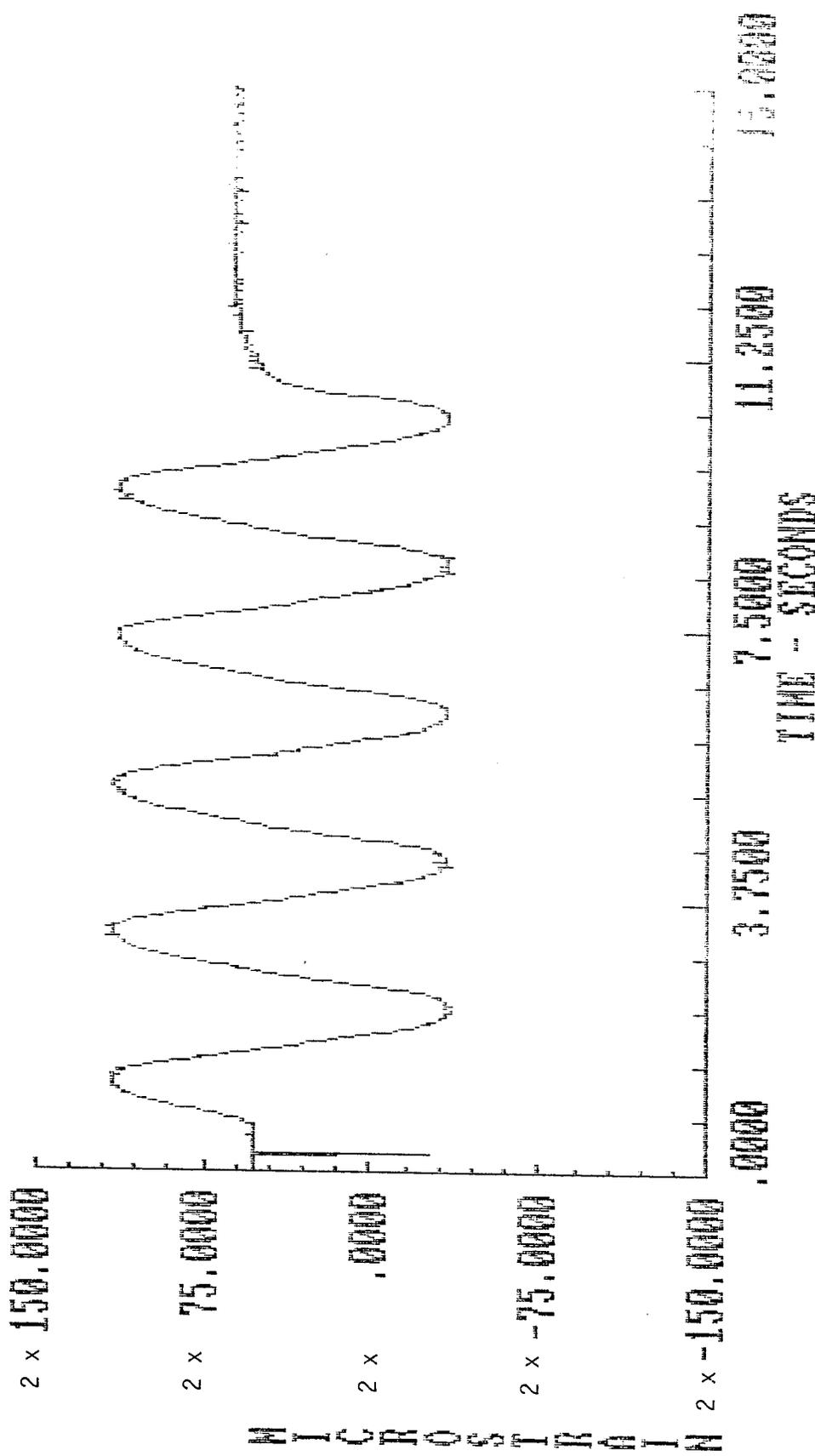


Figure 18 Time-History Plot of Strain  
 Bottom Left Vertical Strain Gage  
 Cladding Specimen FPCRT-L8; Run B4

TEST 11: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING  
 TEST : FPCRT-L8  
 CHANNEL : 3  
 CORR

PANEL & CONNECTIONS  
 -12.2130  
 19.5408

RUN : B4  
 MICROSTRAIN  
 BOTTOM LEFT HORIZONTAL STRAIN GAUGE

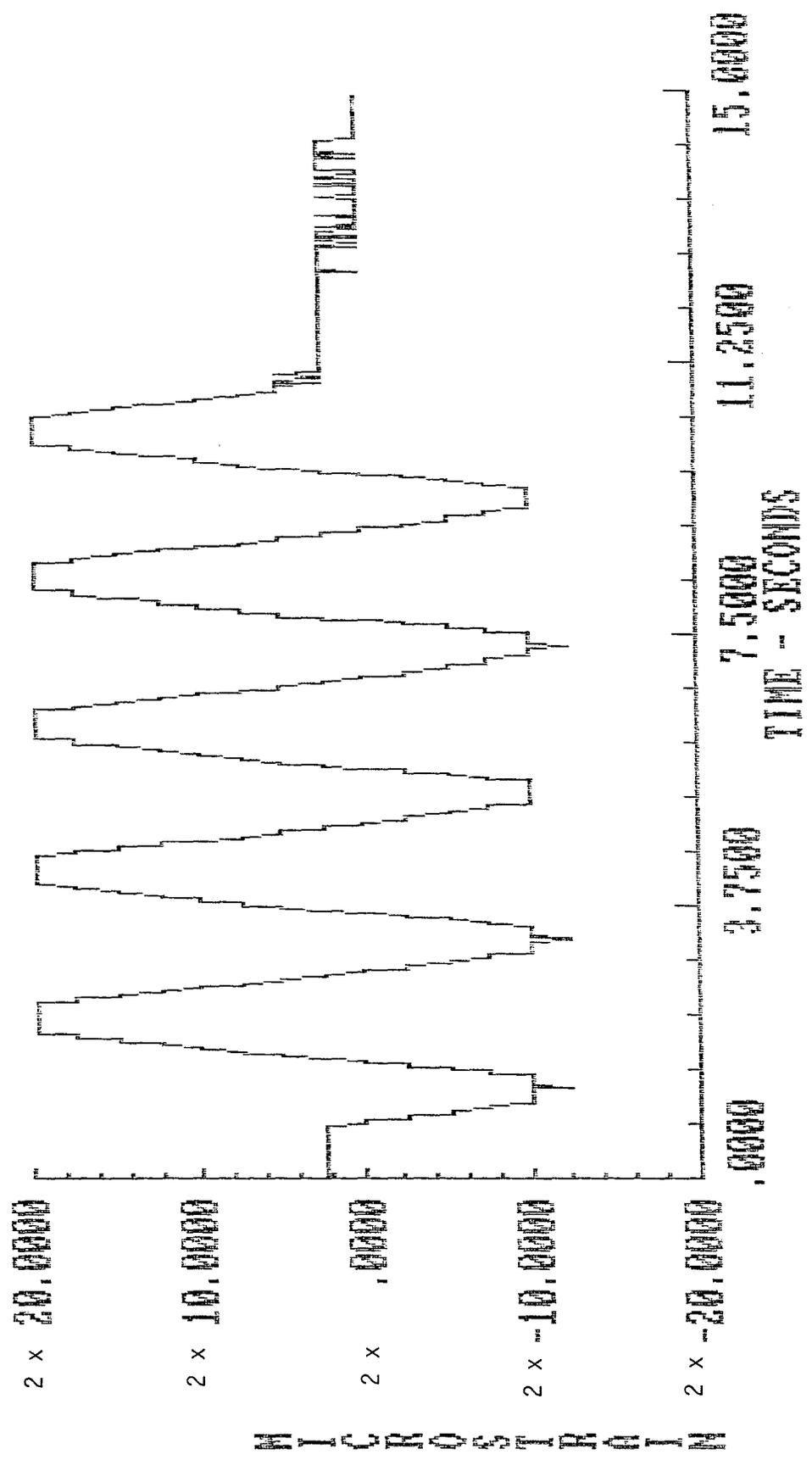


Figure 19 Time-History Plot of Strain  
 Bottom Left Horizontal Strain Gage  
 Cladding Sp-cimen FPCRT-L8; Run B4

TEST 11: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING  
 TEST : FPCRT-L8  
 CHANNEL : 5  
 VERT SG  
 2 x 100.0000  
 RUN : B4  
 MICROSTRAIN  
 BOTTOM RIGHT VERTICAL STRAIN GAUGE  
 RANGE  
 YMIN :  
 YMAX :  
 PANEL & CONNECTIONS  
 -97.7040  
 85.4910

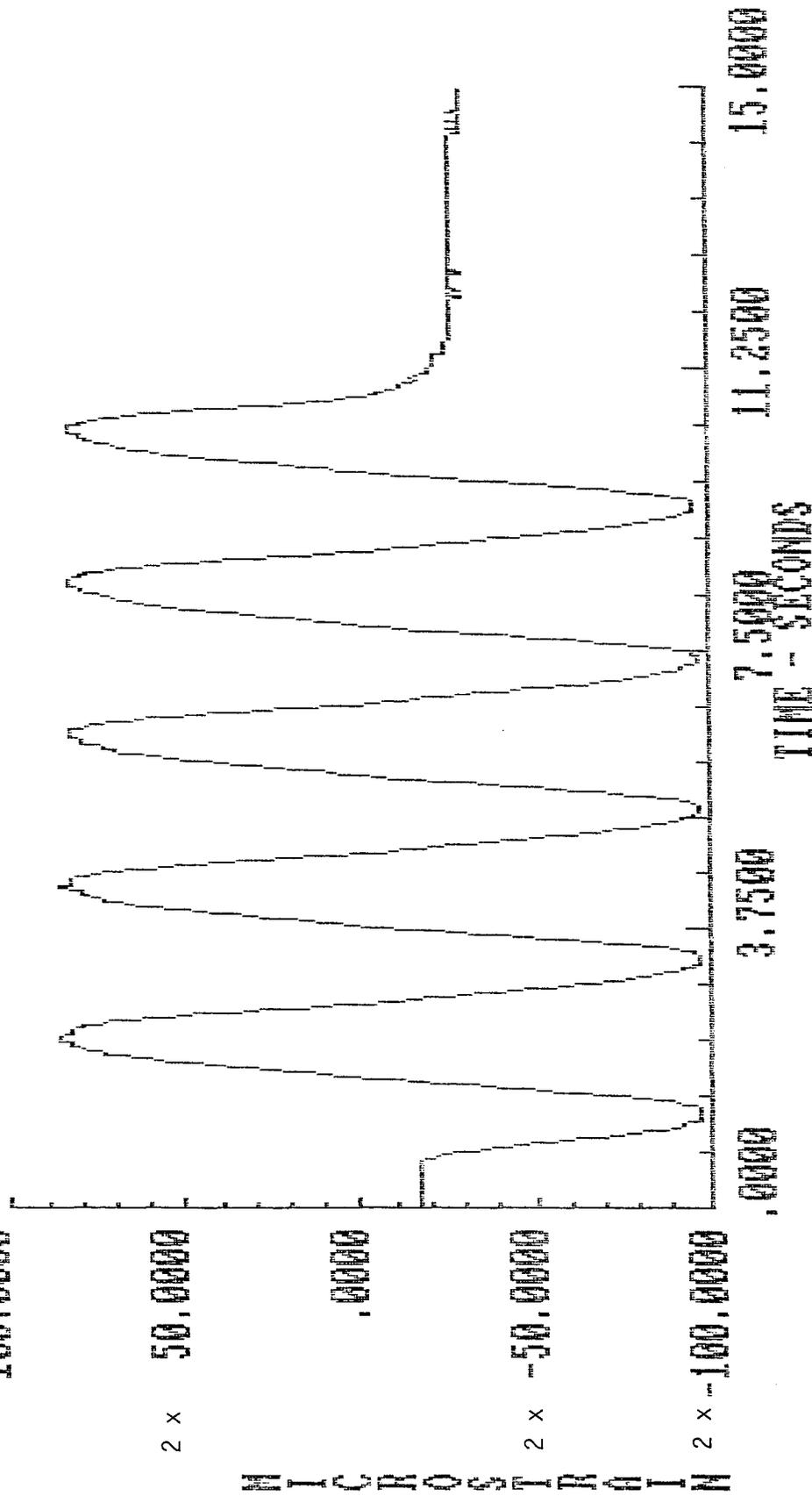


Figure 20 Time-History Plot of Strain  
 Bottom Right Vertical Strain Gage  
 Cladding Specimen FPCRT-L8; Run B4

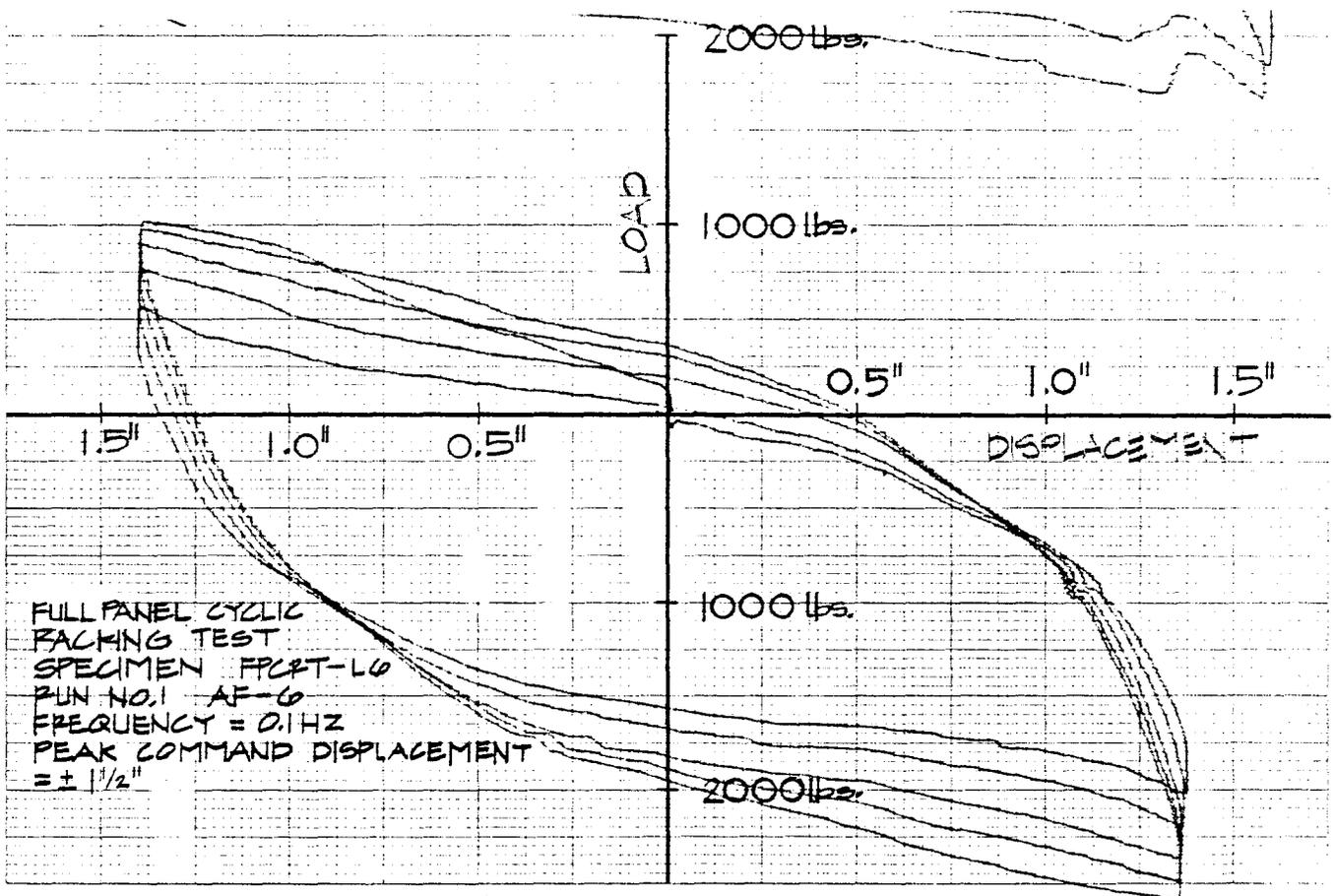


Figure 21

FULL PANEL CYCLIC  
 RACKING TEST  
 SPECIMEN FPCRT-L6  
 RUN NO. AF-6  
 PEAK COMMAND DISPLACEMENT  
 =  $\pm 1\frac{1}{2}$ "

TEST II: IN-PLANE CYCLIC TESTING OF PRECAST FACADE/CLADDING PANEL & CONNECTIONS

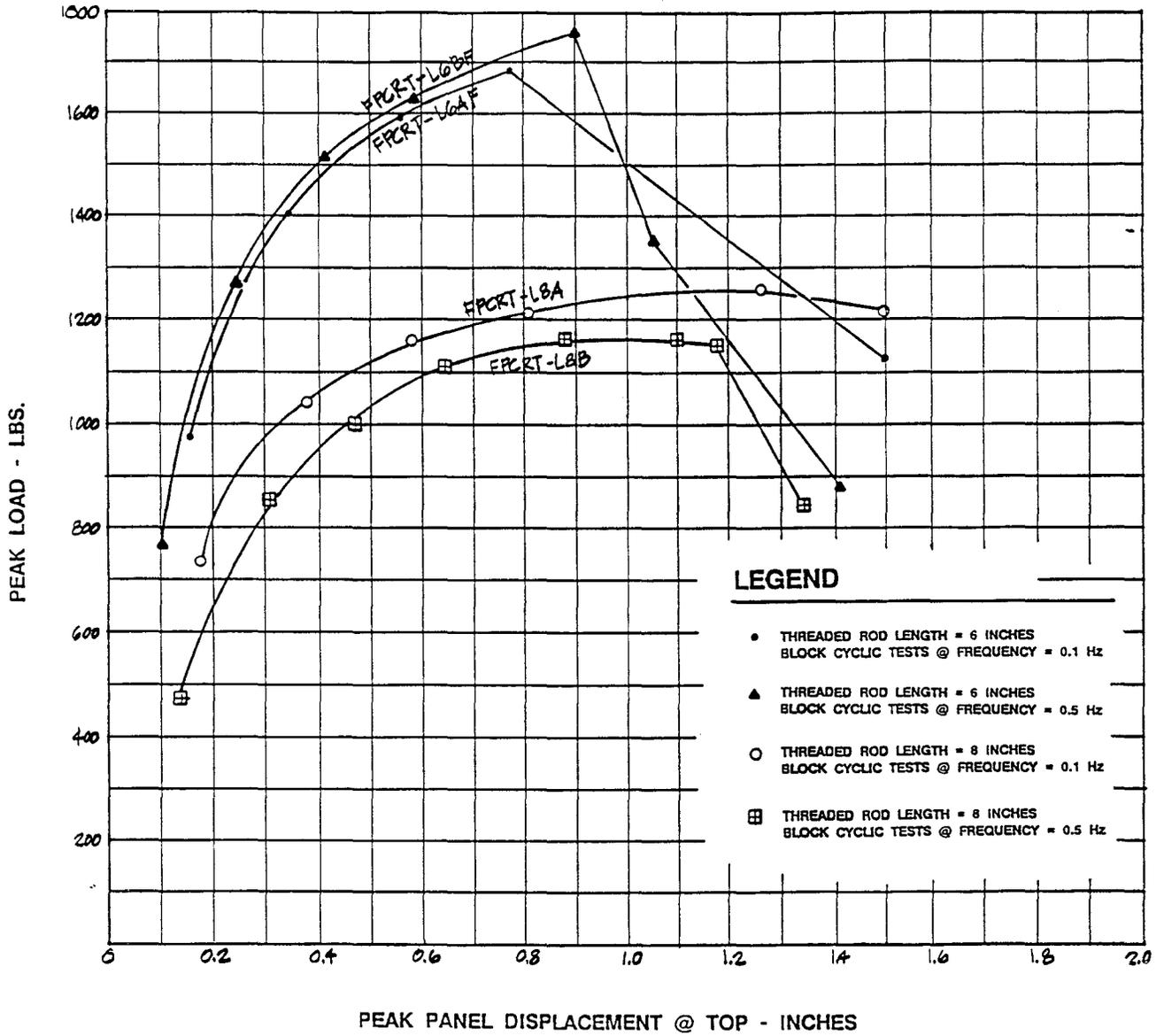


Fig. 22 PEAK LOAD VS. PEAK DISPLACEMENT CURVES

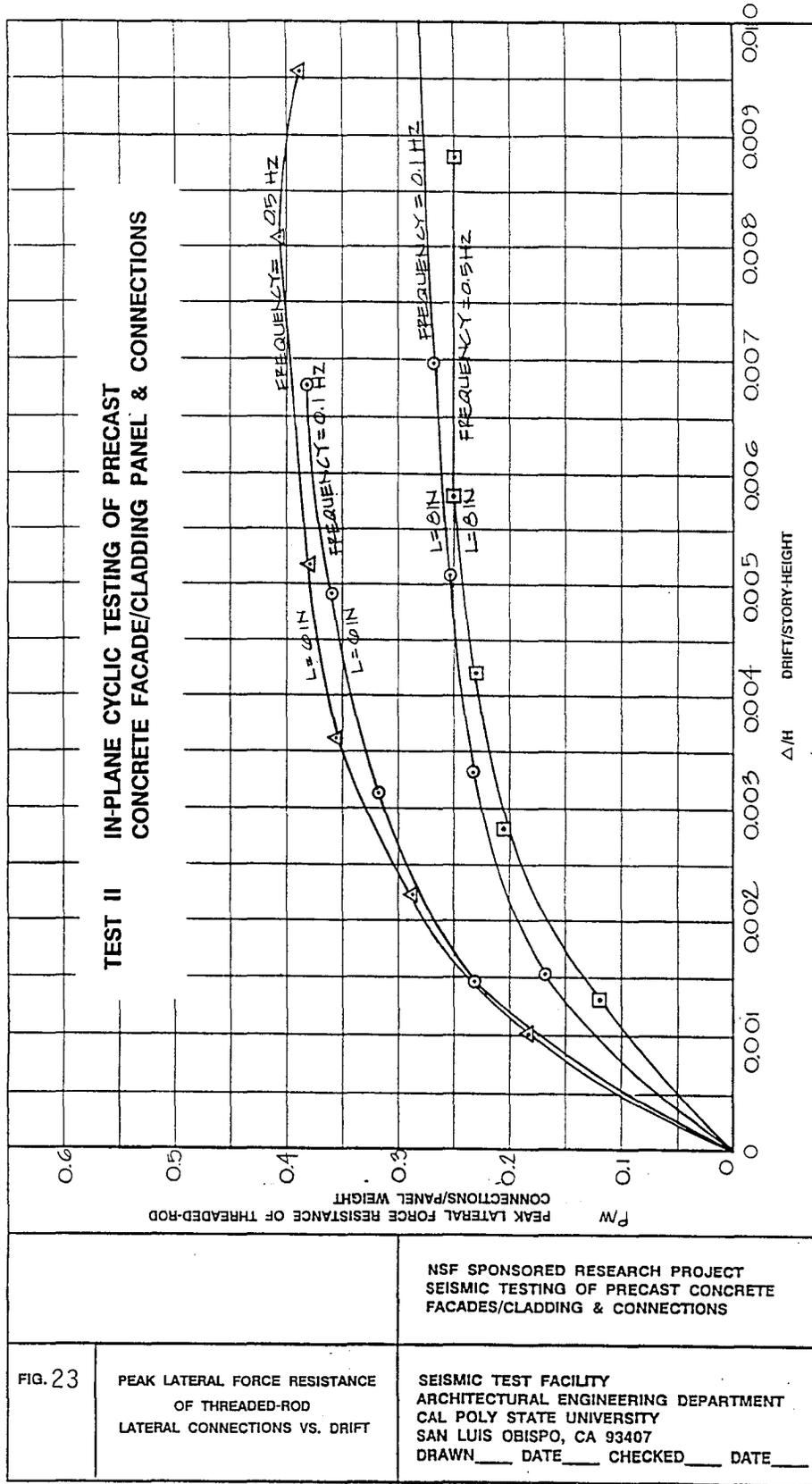
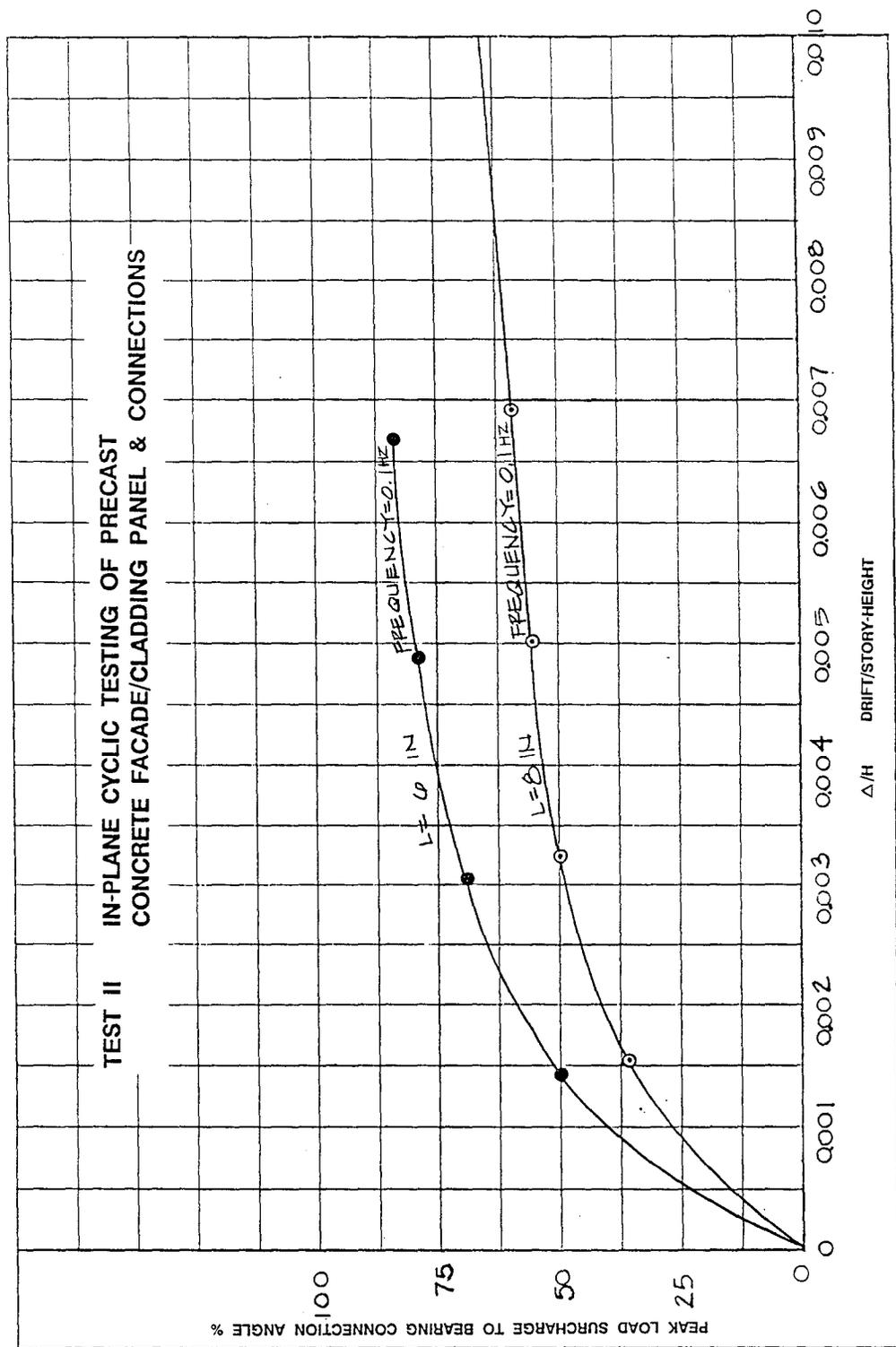


FIG. 23

PEAK LATERAL FORCE RESISTANCE OF THREADED-ROD LATERAL CONNECTIONS VS. DRIFT



<p>FIG. 24</p>	<p>PEAK LOAD SURCHARGE TO BEARING CONNECTION ANGLE VS. DRIFT TEST FREQUENCY = 0.1 Hz</p>	<p>NSF SPONSORED RESEARCH PROJECT SEISMIC TESTING OF PRECAST CONCRETE FACADES/CLADDING &amp; CONNECTIONS</p> <p>SEISMIC TEST FACILITY ARCHITECTURAL ENGINEERING DEPARTMENT CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA 93407 DRAWN _____ DATE _____ CHECKED _____ DATE _____</p>
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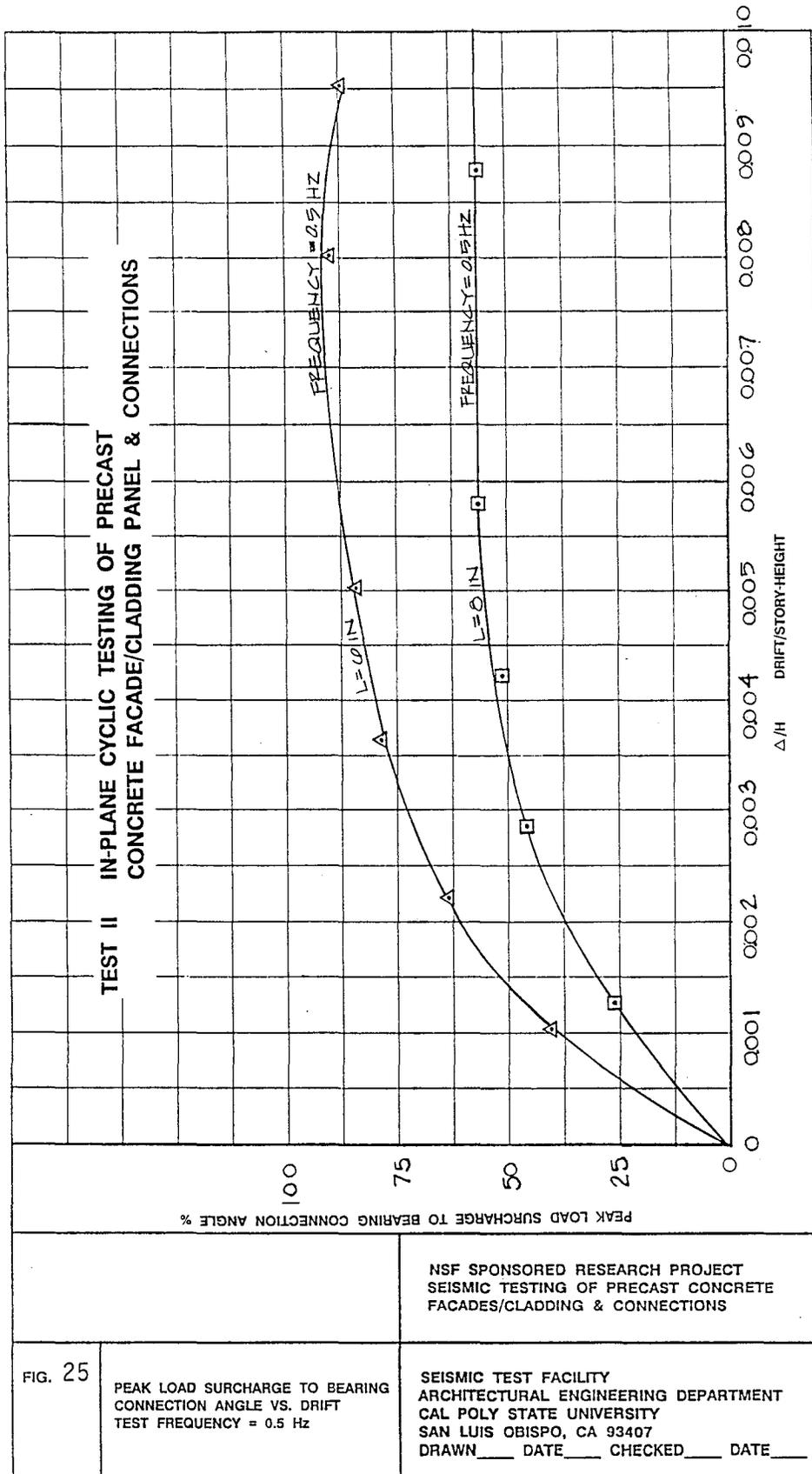
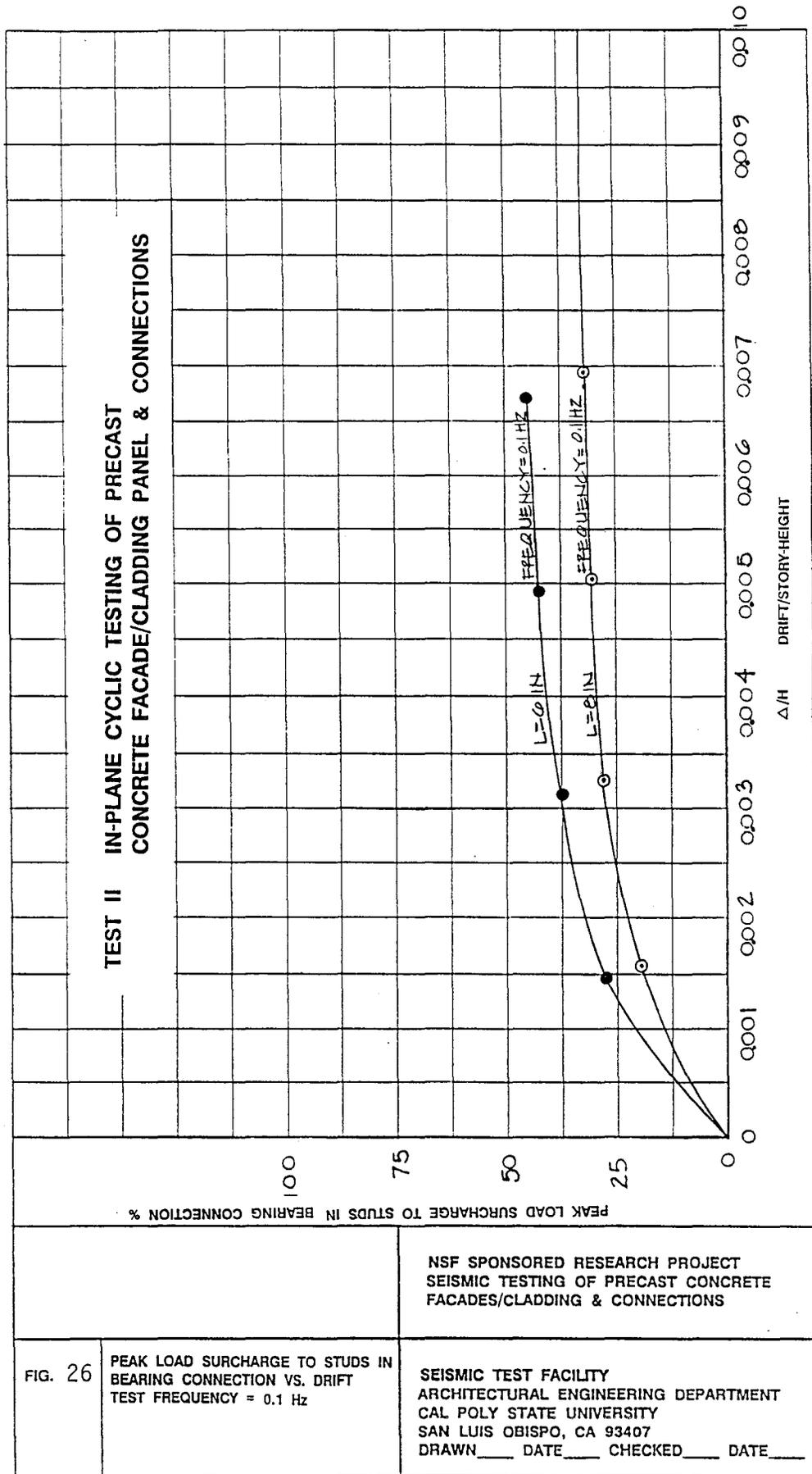


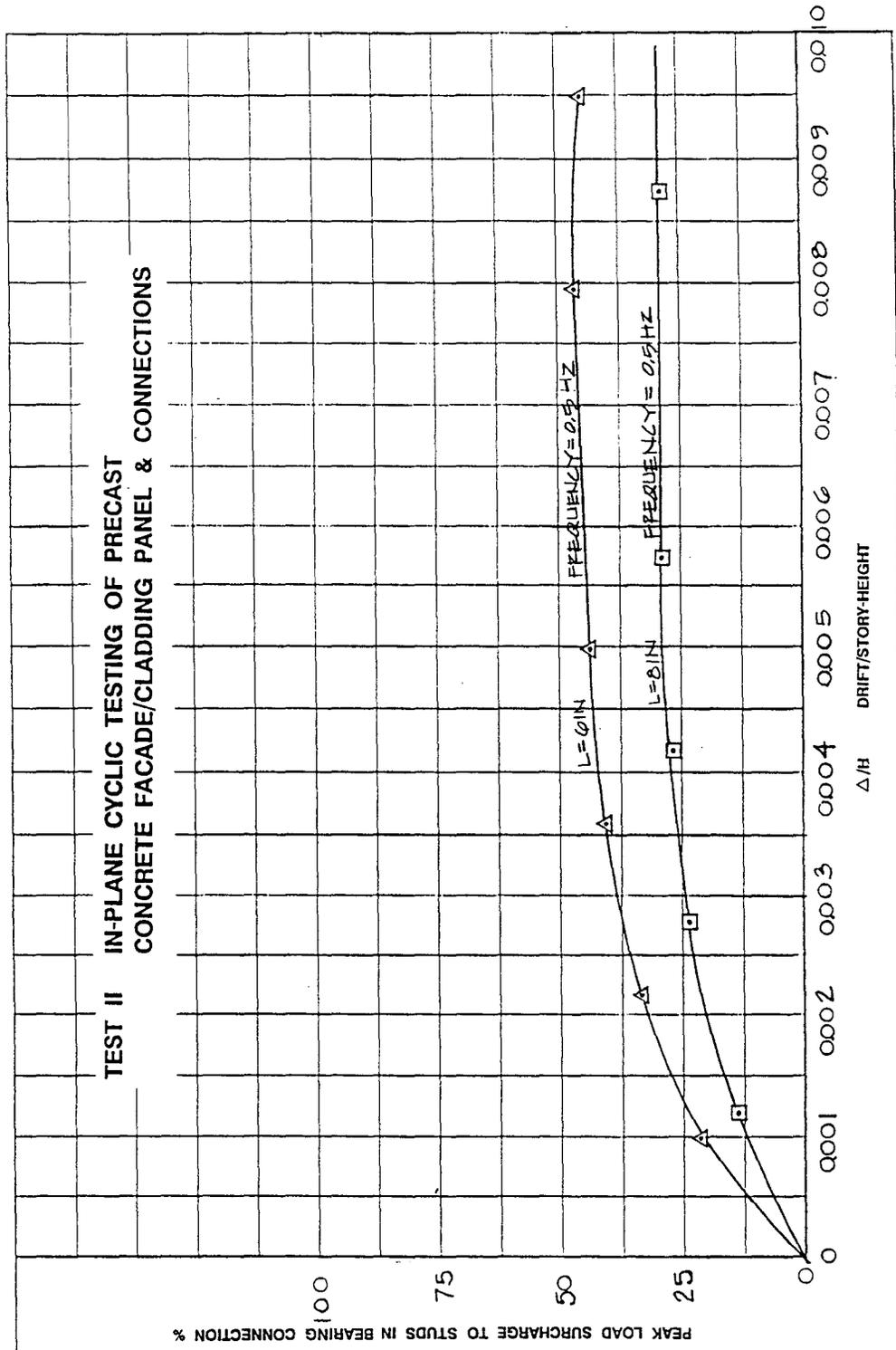
FIG. 25

PEAK LOAD SURCHARGE TO BEARING CONNECTION ANGLE VS. DRIFT  
TEST FREQUENCY = 0.5 Hz

NSF SPONSORED RESEARCH PROJECT  
SEISMIC TESTING OF PRECAST CONCRETE FACADES/CLADDING & CONNECTIONS

SEISMIC TEST FACILITY  
ARCHITECTURAL ENGINEERING DEPARTMENT  
CAL POLY STATE UNIVERSITY  
SAN LUIS OBISPO, CA 93407  
DRAWN \_\_\_\_\_ DATE \_\_\_\_\_ CHECKED \_\_\_\_\_ DATE \_\_\_\_\_





<p>FIG. 27</p>	<p>PEAK LOAD SURCHARGE TO STUDS IN BEARING CONNECTION VS. DRIFT TEST FREQUENCY = 0.5 Hz</p>	<p>NSF SPONSORED RESEARCH PROJECT SEISMIC TESTING OF PRECAST CONCRETE FACADES/CLADDING &amp; CONNECTIONS</p> <p>SEISMIC TEST FACILITY ARCHITECTURAL ENGINEERING DEPARTMENT CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA 93407 DRAWN _____ DATE _____ CHECKED _____ DATE _____</p>
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CALIFORNIA POLYTECHNIC STATE UNIVERSITY, SAN LUIS OBISPO, CA 93407  
 ARCHITECTURAL ENGINEERING DEPARTMENT - HIGH BAY LAB

**TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS**

PRINCIPAL INVESTIGATOR: SAT RIHAL, ARCHITECTURAL ENGINEERING DEPARTMENT  
 FACULTY ASSOCIATE: GARY GRANNEMAN, ET/EL DEPARTMENT (TESTING AND INSTRUMENTATION)  
 STUDENT RESEARCH ASSISTANTS: KURT J. CLANDENING AND DWAYNE P. SLAVIN, ARCE SENIORS  
 TECHNICIAN: BOB MYERS

TEST SCHEDULE: SPECIMEN NO: FP CRT-16 DATE: 8/27/87 TIME: 2:45 PM LENGTH OF THREADED ROD: .6" PANEL THICKNESS: 4-1/2" PANEL SIZE: 8'w X 10'h  
 GENERAL DESCRIPTION: In-Plane Cyclic Test of Full Size Precast Concrete Cladding Panel with Threaded Rod Lateral Connections @ Top & Bearing Connections @ Bottom

RUN NO.	FIXED FREQUENCY	NO. OF CYCLES	COMMAND PEAK DISPLACEMENT OF CYCLES (INCHES)										
			1	2	3	4	5	6	7	8			
BF	0.5 Hz	5	±1/4"	±3/8"	±1/2"	±3/4"	±1"	±1-1/2"	±2"	±2-1/2"			
REMARK													
X-Y RECORDER LOAD CELL			X mV/in	100	100	100	100	100	100	100	100	100	100
LVDT 1			Y mV/in	100	100	100	250	250/1000	250	250/1000	1000	1000	1000
MAG-TAPE READING			INITIAL	1835	1848	1848	1862	1888	1875	1888	1977	1988	2000
			FINAL	1848	1862	1875	1875	1888	1888	1977	1988	2000	2000
TRANSDUCER			VISI = VISICORDER PC = PERSONAL COMPUTER	VISI CH #	PC CH #								
ACCELEROMETER GRID - AXIAL			g's	1	1								
PANEL BOTTOM LEFT CONNECTION			µε	2	2	±102	±176	±214	±232	±254	±200	±120	
VERTICAL STRAIN GAGE			µε	3	3	±27	±47	±59	±60	±66	±52	±60	
PANEL BOTTOM LEFT CONNECTION			µε	4	4	±769	±1270	±1514	±1624	±1759	±1348	±880	
HORIZONTAL STRAIN GAGE			lbs.	5	5	±133	±234	±278	±300	±311	±240		
LOAD CELL			µε	6	6	drift	drift	drift	drift	drift	drift		
PANEL BOTTOM RIGHT CONNECTION			µε	7	7	±0.156	±0.331	±0.532	±0.716	±1.06	±1.19	±1.36	
VERTICAL STRAIN GAGE			µε	8	8	±0.109	±0.248	±0.416	±0.591	±0.912	±1.058	±1.41/1.22	
HORIZONTAL STRAIN GAGE			inches	9	9	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
LVDT - PANEL TOP			inches	10	10	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
LVDT - PANEL TOP			inches	11	11	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
PANEL TOP LEFT CONNECTION			inches	12	12	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
VERTICAL POTENTIOMETER (P)			inches	13	13	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
PANEL TOP RIGHT CONNECTION			inches	14	14	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
VERTICAL POTENTIOMETER (G)			inches	15	15	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
LVDT - PANEL BOTTOM			inches	16	16	±0.004	±0.011	±0.017	±0.027	±0.034	±0.044	±0.048/0.054	
			inches	17	17	very small							

Table II

CALIFORNIA POLYTECHNIC STATE UNIVERSITY, SAN LUIS OBISPO, CA 93407  
 ARCHITECTURAL ENGINEERING DEPARTMENT - HIGH BAY LAB

**TEST II: IN-PLANE CYCLIC TEST OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS**

PRINCIPAL INVESTIGATOR: SAT RIHAL, ARCHITECTURAL ENGINEERING DEPARTMENT  
 FACULTY ASSOCIATE: GARY GRANNEMAN, ET/EL DEPARTMENT (TESTING AND INSTRUMENTATION)  
 STUDENT RESEARCH ASSISTANTS: KURT J. CLANDENING AND DWAYNE P. SLAVIN, ARGE SENIORS  
 TECHNICIAN: BOB MYERS

TEST SCHEDULE: SPECIMEN NO: EP CRT-18 DATE: 8/25/87 TIME: \_\_\_\_\_ LENGTH OF THREADED ROD: 8" PANEL THICKNESS: 4-1/2" PANEL SIZE: 8'w x 10'h  
 GENERAL DESCRIPTION: In-Plane Cyclic Test of Full Size Precast Concrete Cladding Panel with Threaded-Rod Lateral Connections @ Top & Bearing Connections @ Bottom

RUN NO.	FIXED FREQUENCY	NO. OF CYCLES	COMMAND PEAK DISPLACEMENT OF CYCLES (INCHES)											
			1	2	3	4	5	6	7	8				
A	0.1 Hz	5	±1/4"	±3/8"	±1/2"	±3/4"	±1"	±1-1/2"	±1-3/4"	±2-1/2"				
	REMARK		B:FPTL8 A1	SKIP	B:FPTL8 A3	B:FPTL8 A4	B:FPTL8 A5	B:FPTL8 A6	B:FPTL8 A7					
	X-Y RECORDER LOAD CELL	X mV/in	100		100	100	100	100						
	LVD1	y mV/in	100		200	200	500							
	MAG - TAPE READING	INITIAL	928		1014	1097	1169	1241	1315					
		FINAL	1014		1097	1169	1241	1315	1386					
		VISI CH #												
	PC = VISICORDER	PC CH #												
	ACCELEROMETER GRID - AXIAL	g's	±0.001		±0.004	±0.004	±0.004	±0.005	±0.008					
	PANEL BOTTOM LEFT CONNECTION	μE	±110		±156	±171	±177	±181	±200					
	VERTICAL STRAIN GAGE	μE												
	PANEL BOTTOM LEFT CONNECTION	μE	±22		±34	±34	±37	±44	±50					
	HORIZONTAL STRAIN GAGE	μE												
	LOAD CELL	LBS.	±733		±1038	±1160	±1209	±1253	±1209					
	PANEL BOTTOM RIGHT CONNECTION	μE	±125		±188	±205	±213	±230	±240					
	VERTICAL STRAIN GAGE	μE												
	PANEL BOTTOM RIGHT CONNECTION	μE	drift		drift	drift	drift	drift	drift					
	HORIZONTAL STRAIN GAGE	μE												
	LVD1 - GRID AXIAL	inches	±0.233		±0.463	±0.684	±0.929	±1.397	±1.7					
	PANEL TOP	inches	±0.181		±0.360	±0.584	±0.813	±1.260	±1.5					
	LVD1 - PANEL TOP	inches												
	PANEL TOP LEFT CONNECTION	inches	±0.009		±0.016	±0.024	±0.033	±0.053	±0.06					
	VERTICAL POTENTIOMETER (P)	inches												
	PANEL TOP RIGHT CONNECTION	inches	±0.009		±0.016	±0.024	±0.034	±0.053	±0.06					
	VERTICAL POTENTIOMETER (G)	inches												
	LVD1 - PANEL BOTTOM	inches	very small			very small								
	LOAD CELL	LBS.					±1203	±1257	±1207					

Table III



**APPENDIX C TEST III**

**PHOTOGRAPHS**

**DRAWINGS OF TEST STRUCTURE AND CLADDING PANELS  
AND CONNECTION DETAILS**

**TYPICAL OUTPUT FROM ANALYZER**

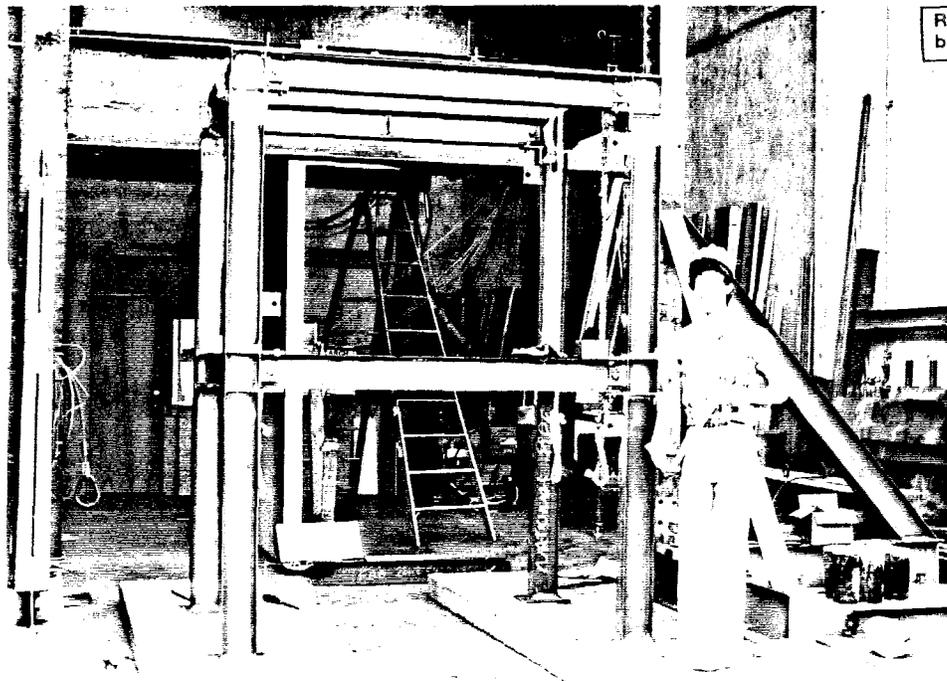


Figure 1 Photograph - Two-Story Moment-Resisting Rigid-Frame Test Structure for Dynamic Testing of Cladding and Connections

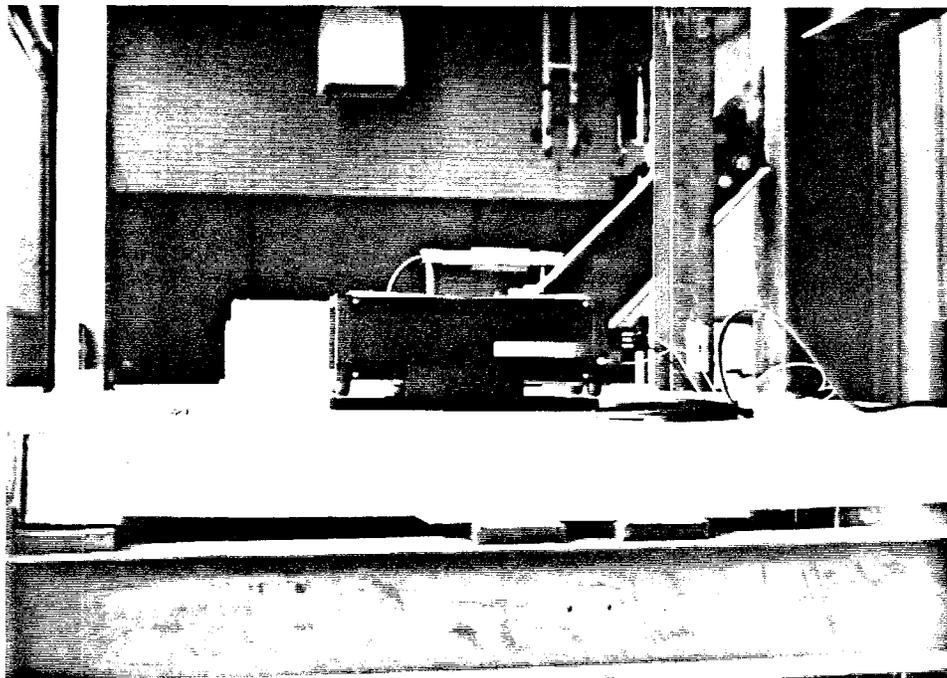


Figure 2 Photograph - APS Electro-Seis Shaker Positioned in the Floor of Test Structure in the N-S Direction

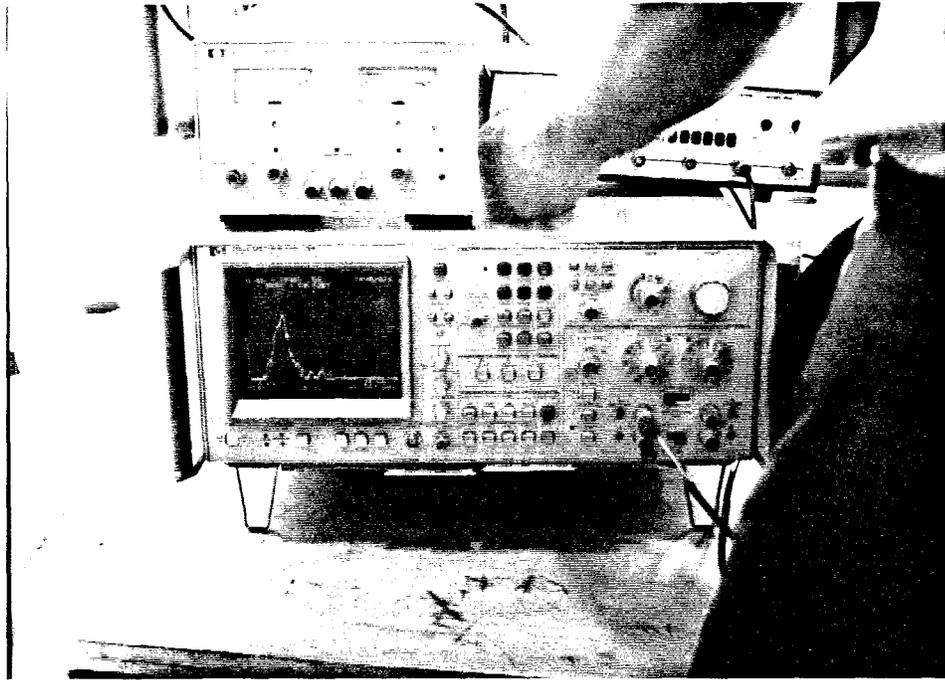


Figure 3 Photograph - Test Instrumentation  
HP3582A Spectrum Analyzer

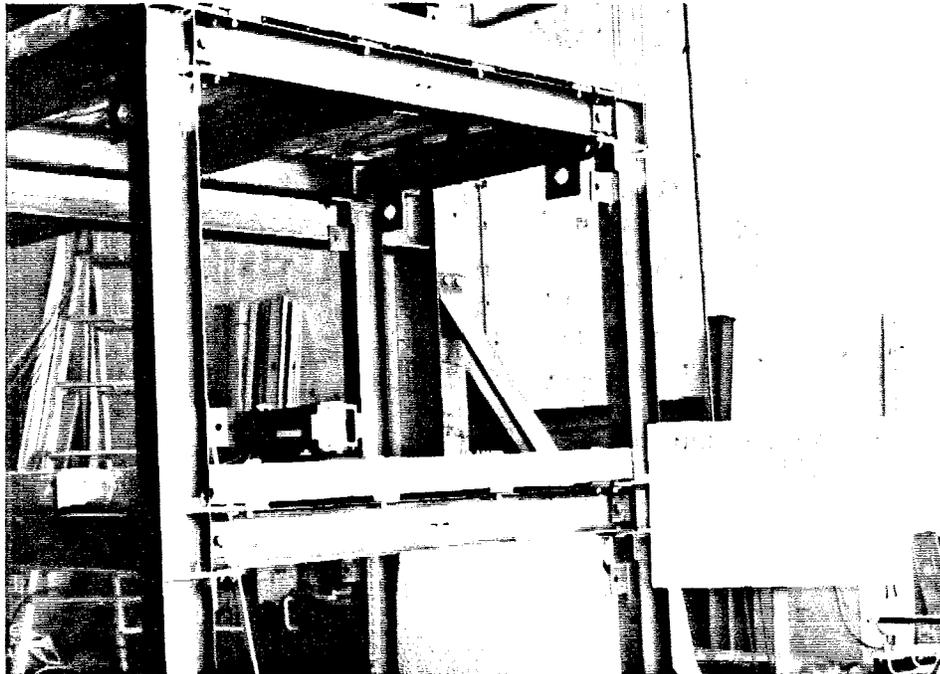


Figure 4 Photograph - Dynamic Test of Test-Structure Without  
Cladding Panels  
APS Electro-Seis Shaker Positioned on Floor in the  
N-S Direction

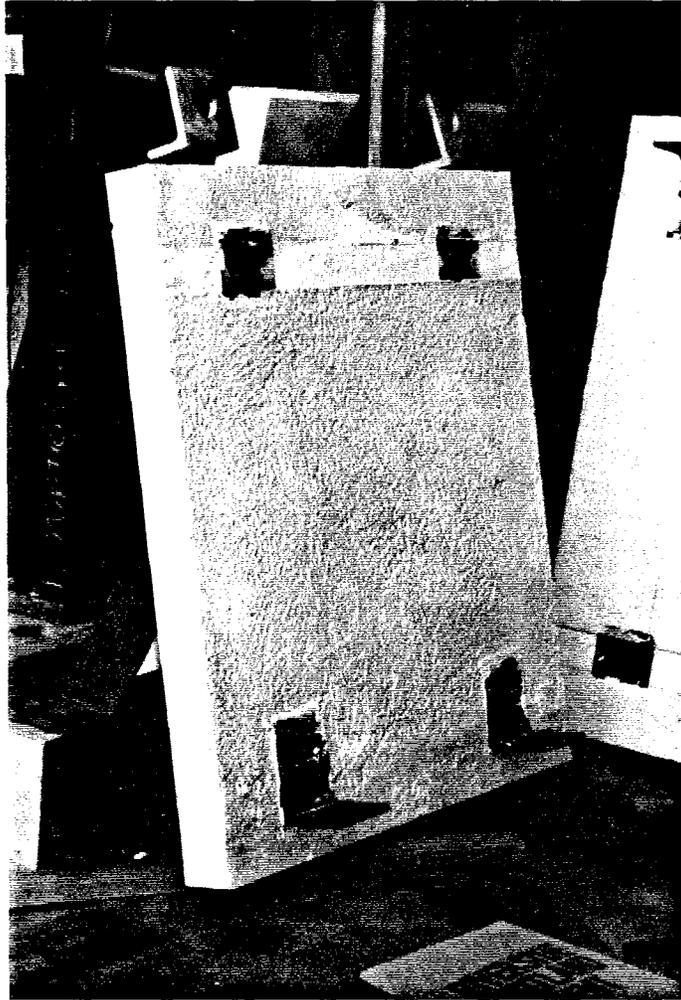
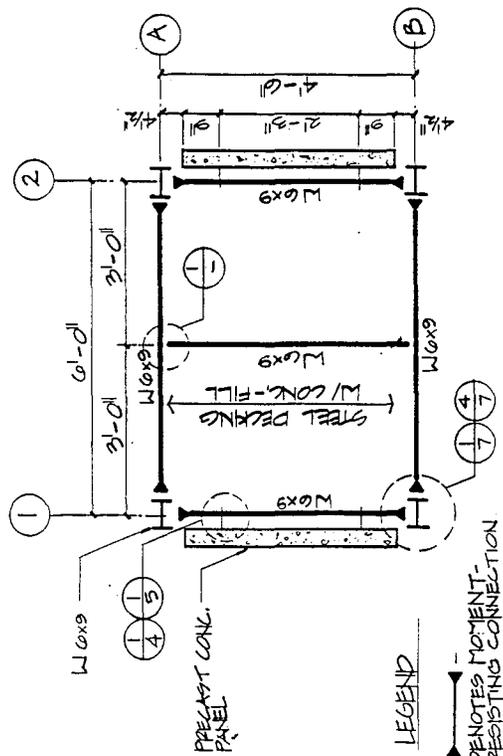
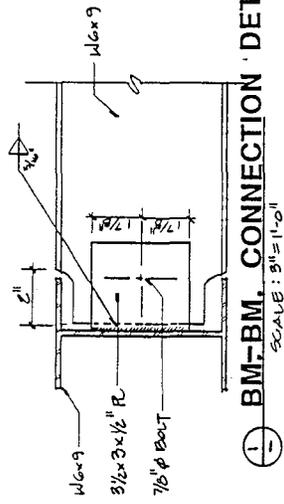


Figure 5 Photograph - 4½-inch Thick Precast Cladding Panel Before Attachment to the Test III Steel Test Frame Structure



**FIRST AND SECOND FLOOR FRAMING PLAN**  
SCALE: 1/2" = 1'-0"



**BM-BM CONNECTION DETAIL**  
SCALE: 3/4" = 1'-0"

SHEET  
1

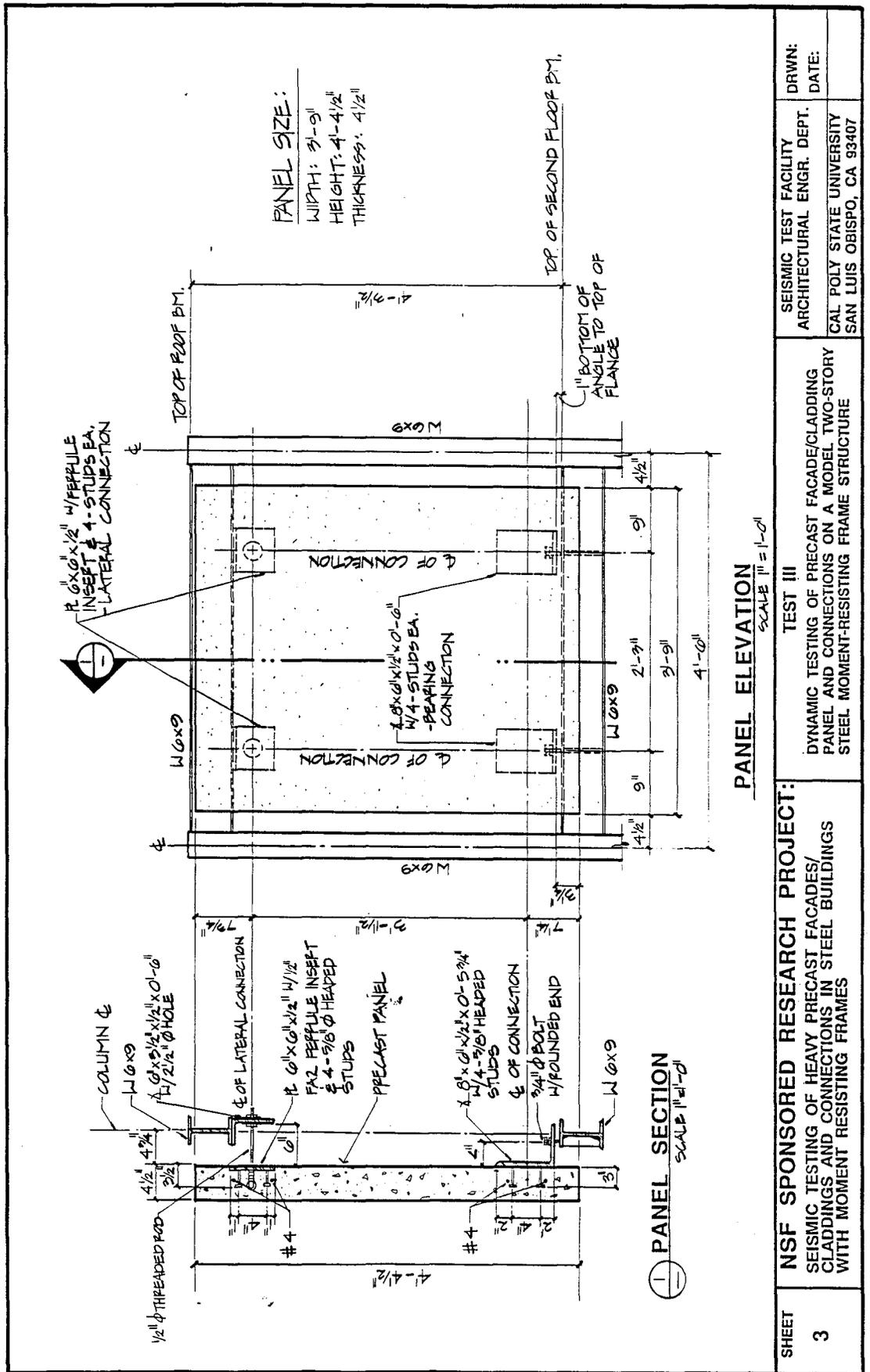
**NSF SPONSORED RESEARCH PROJECT:**  
SEISMIC TESTING OF HEAVY PRECAST FACADES/  
CLADDINGS AND CONNECTIONS IN STEEL BUILDINGS  
WITH MOMENT RESISTING FRAMES

**TEST III**  
DYNAMIC TESTING OF PRECAST FACADES/CLADDING  
PANEL AND CONNECTIONS ON A MODEL TWO-STORY  
STEEL MOMENT-RESISTING FRAME STRUCTURE

SEISMIC TEST FACILITY  
ARCHITECTURAL ENGR. DEPT.  
CAL POLY STATE UNIVERSITY  
SAN LUIS OBISPO, CA 93407

DRWN:  
DATE:





PANEL SIZE:  
 WIDTH: 3'-9"  
 HEIGHT: 4'-4 1/2"  
 THICKNESS: 4 1/2"

PANEL ELEVATION  
 SCALE 1" = 1'-0"

PANEL SECTION  
 SCALE 1" = 1'-0"

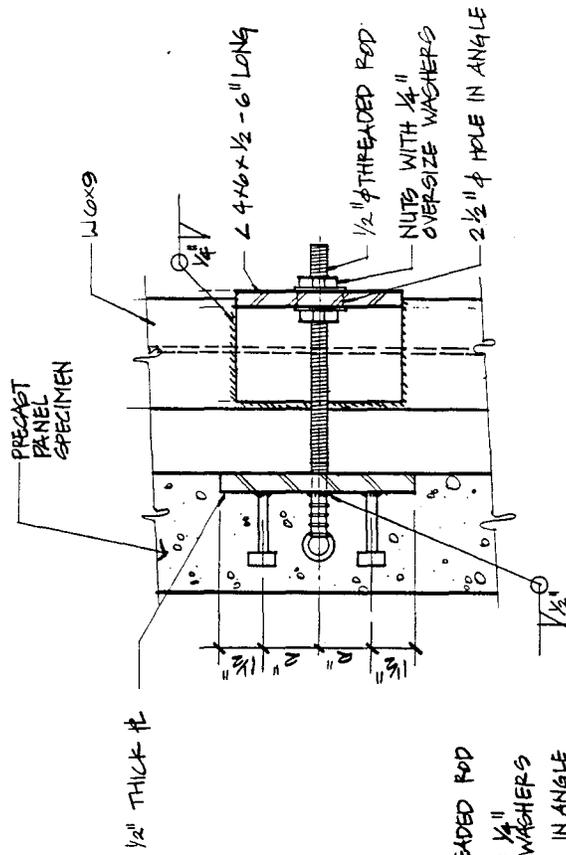
SHEET  
 3

NSF SPONSORED RESEARCH PROJECT:  
 SEISMIC TESTING OF HEAVY PRECAST FACADES/  
 CLADDINGS AND CONNECTIONS IN STEEL BUILDINGS  
 WITH MOMENT RESISTING FRAMES

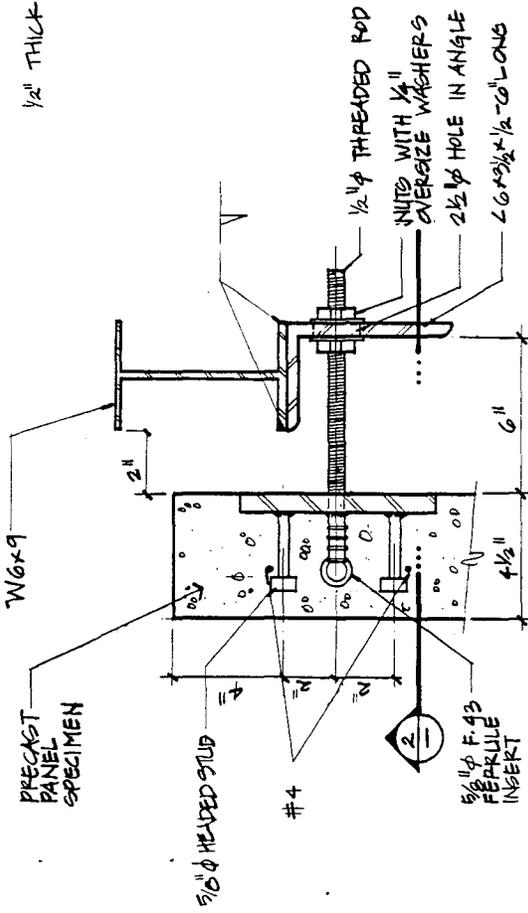
DYNAMIC TESTING OF PRECAST FACADE/GLADDING  
 PANEL AND CONNECTIONS ON A MODEL TWO-STORY  
 STEEL MOMENT-RESISTING FRAME STRUCTURE

SEISMIC TEST FACILITY  
 ARCHITECTURAL ENGR. DEPT.  
 CAL POLY STATE UNIVERSITY  
 SAN LUIS OBISPO, CA 93407

DRWN:  
 DATE:

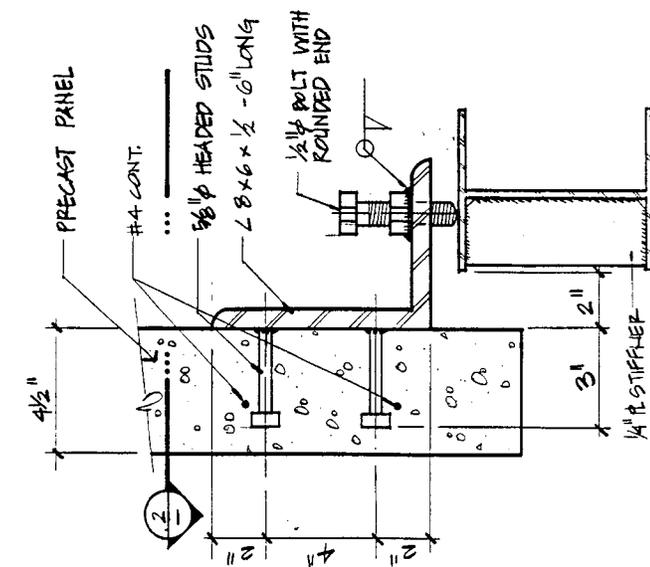


**DUCTILE CONNECTION - BOTTOM VIEW**  
SCALE: 3/4" = 1'-0"

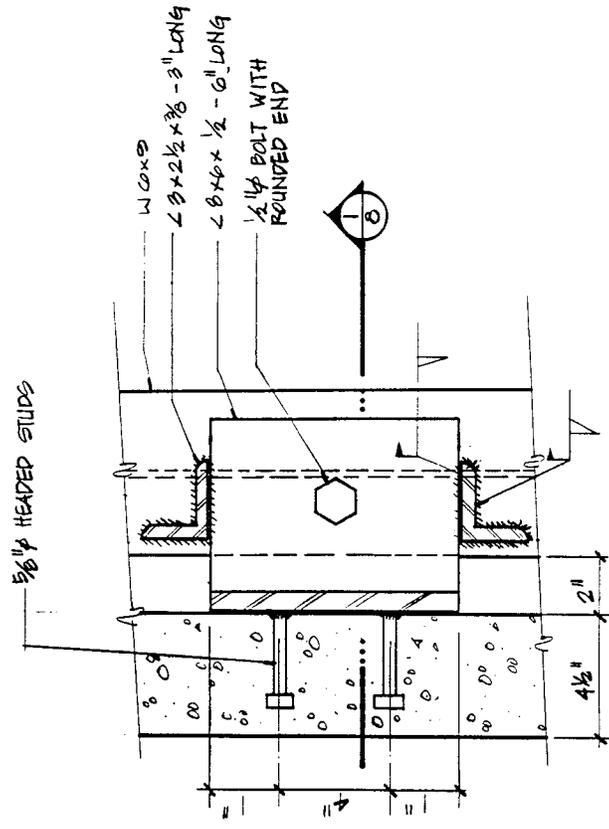


**DUCTILE CONNECTION - SECTION**  
SCALE: 3/4" = 1'-0"

SHEET 4	<b>NSF SPONSORED RESEARCH PROJECT:</b> SEISMIC TESTING OF HEAVY PRECAST FACADES/ CLADDING AND CONNECTIONS IN STEEL BUILDINGS WITH MOMENT RESISTING FRAMES	TEST III DYNAMIC TESTING OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS ON A MODEL TWO-STORY STEEL MOMENT-RESISTING FRAME STRUCTURE	SEISMIC TEST FACILITY ARCHITECTURAL ENGR. DEPT. CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA 93407	DRWN: CIL DATE: 11/87 CHCK: DATE:

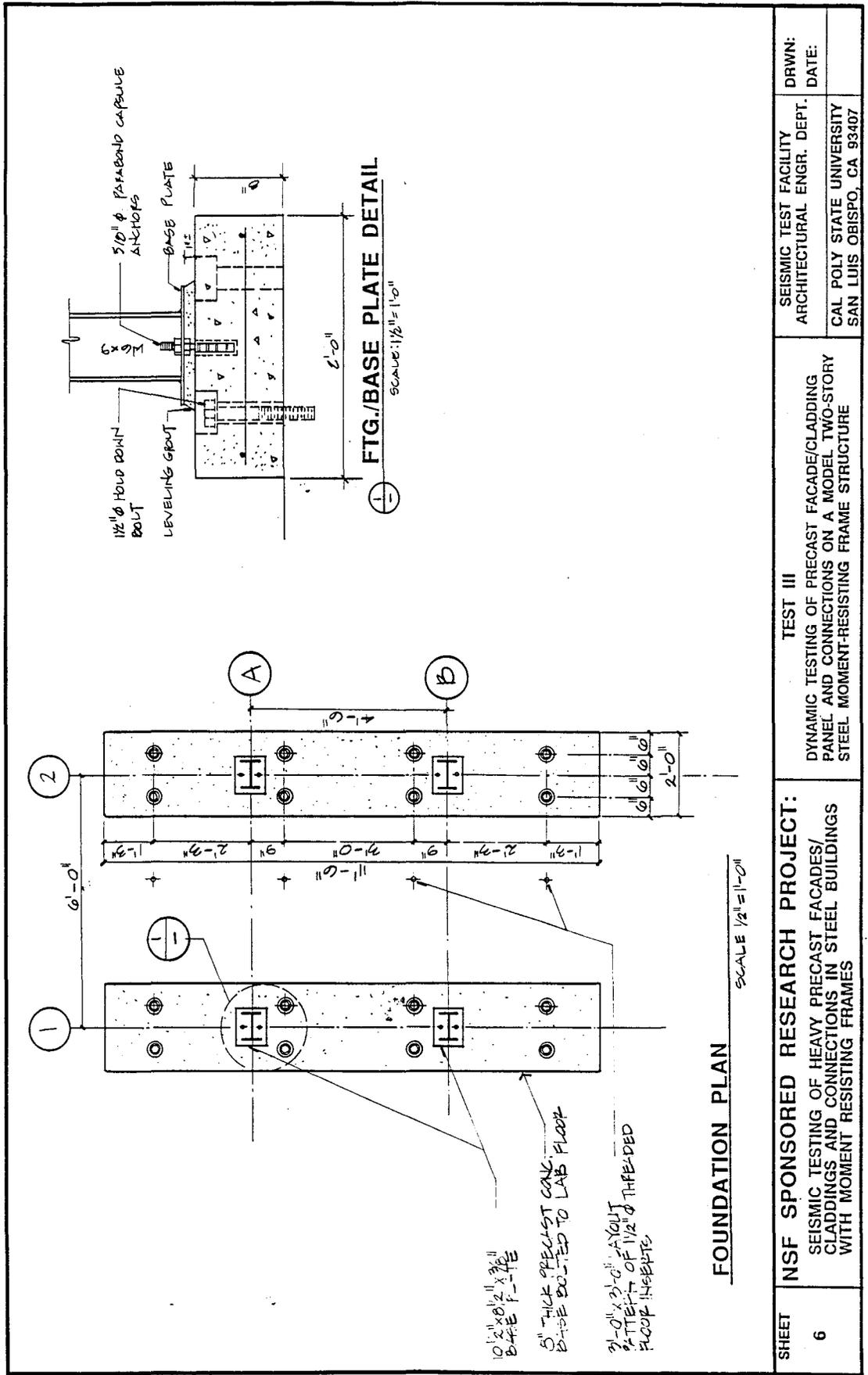


1 5 BEARING CONNECTION-SECTION SCALE: 3/4" = 1'-0"

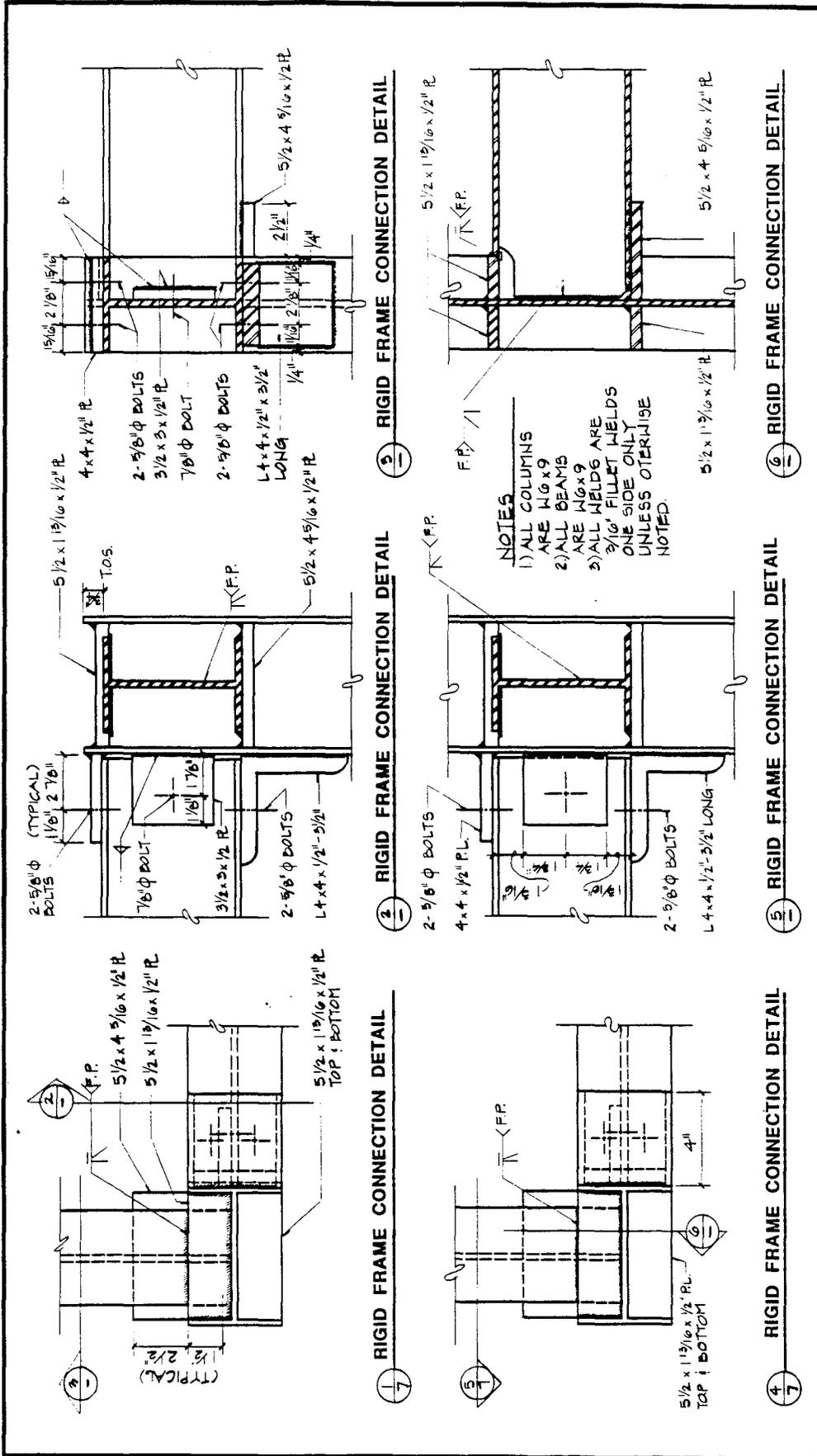


2 6 BEARING CONNECTION-PLAN SCALE: 3/4" = 1'-0"

SHEET 5	<b>NSF SPONSORED RESEARCH PROJECT:</b> SEISMIC TESTING OF HEAVY PRECAST FACADES/ CLADDING AND CONNECTIONS IN STEEL BUILDINGS WITH MOMENT RESISTING FRAMES		TEST III DYNAMIC TESTING OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS ON A MODEL TWO-STORY STEEL MOMENT-RESISTING FRAME STRUCTURE	SEISMIC TEST FACILITY	DRWN: CIL
				ARCHITECTURAL ENGR. DEPT. CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA 93407	DATE: 1/67 CHCK: DATE:



SHEET 6	NSF SPONSORED RESEARCH PROJECT: SEISMIC TESTING OF HEAVY PRECAST FACADES/ CLADDINGS AND CONNECTIONS IN STEEL BUILDINGS WITH MOMENT RESISTING FRAMES	TEST III DYNAMIC TESTING OF PRECAST FACADES/CLADDING PANEL AND CONNECTIONS ON A MODEL TWO-STORY STEEL MOMENT-RESISTING FRAME STRUCTURE	SEISMIC TEST FACILITY	DRWN:
			ARCHITECTURAL ENGR. DEPT.	DATE:
			CAL POLY STATE UNIVERSITY	
			SAN LUIS OBISPO, CA 93407	



SHEET 7	NSF SPONSORED RESEARCH PROJECT: SEISMIC TESTING OF HEAVY PRECAST FACADES/ CLADDINGS AND CONNECTIONS IN STEEL BUILDINGS WITH MOMENT RESISTING FRAMES	TEST III DYNAMIC TESTING OF PRECAST FACADE/CLADDING PANEL AND CONNECTIONS ON A MODEL TWO-STORY STEEL MOMENT-RESISTING FRAME STRUCTURE	SEISMIC TEST FACILITY ARCHITECTURAL ENGR. DEPT. CAL POLY STATE UNIVERSITY SAN LUIS OBISPO, CA 93407
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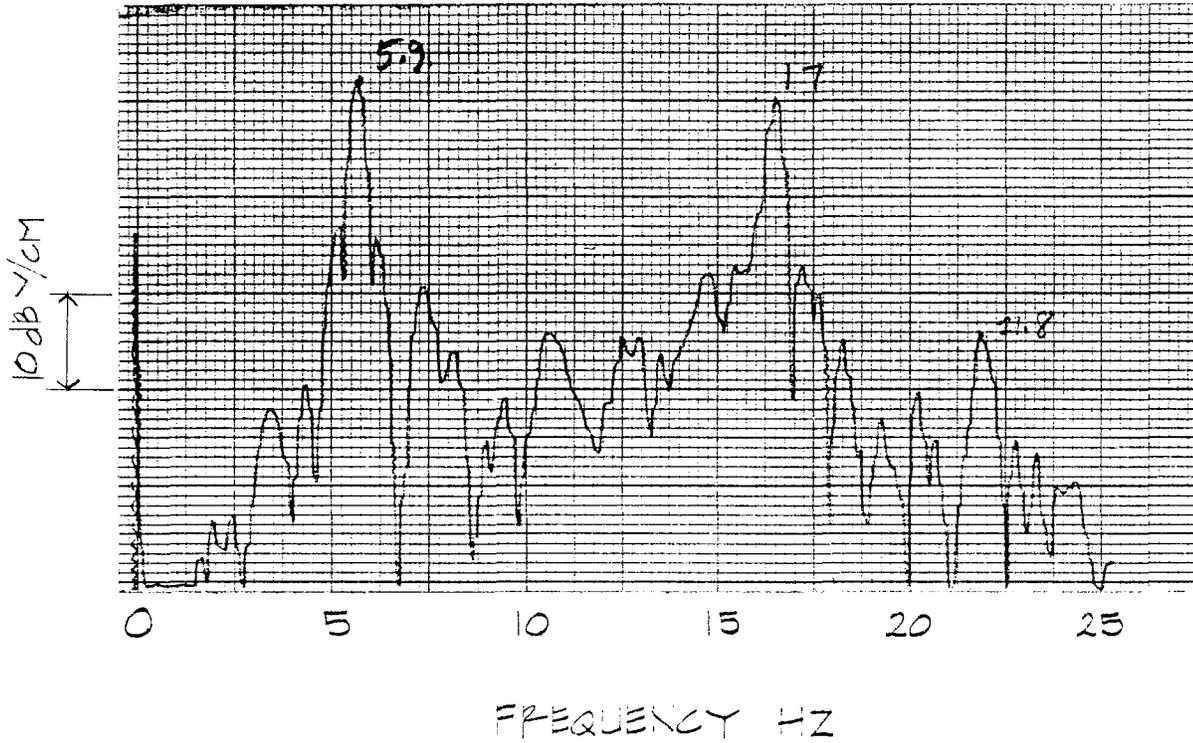


Figure 6 TEST III  
 Typical Printout of Spectrum Analyzer  
 Display  
 Test Run III-C  
 Short Direction  
 Random Excitation